

Kit Components

Product code	Description
VTPB530	Vibra-TITE® Methacrylate Adhesives PB530 All Purpose - Moderate Set Time; High Strength

Components:

VTPB530A	Vibra-TITE® Methacrylate Adhesives
VTPB530B	Vibra-TITE® Methacrylate Adhesives

Safety Data Sheet
acc. to OSHA HCS

Printing date 01/26/2024

Reviewed on 01/26/2024

1 Identification

- Product identifier

- **Trade name:** Vibra-TITE® Methacrylate Adhesives

- **Synonyms:** PB530 All Purpose - Moderate Set Time; High Strength - Part A

- **Part number:** VTPB530A

- **Application of the substance / the mixture** Adhesives

- Details of the supplier of the safety data sheet

- Manufacturer/Supplier:

ND Industries, Inc
1000 North Crooks Road
Clawson, MI 48017
USA
Telephone: +1-248-288-0000
Email: info@ndindustries.com
Website: www.ndindustries.com

- **Information department:** Product Safety Department

- **Emergency telephone number:**

United States: 1-800-424-9300
International: +1-703-527-3887

*** 2 Hazard(s) identification**

- Classification of the substance or mixture



GHS02 Flame

Flammable Liquids 2

H225 Highly flammable liquid and vapor.



GHS07

Skin Irritation 2

H315 Causes skin irritation.

Eye Irritation 2A

H319 Causes serious eye irritation.

Sensitization - Skin 1

H317 May cause an allergic skin reaction.

Specific Target Organ Toxicity - Single Exposure 3

H335 May cause respiratory irritation.

- Label elements

- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

- Hazard pictograms



GHS02 GHS07

- **Signal word** Danger

- Hazard-determining components of labeling:

methyl methacrylate
2-ethylhexyl methacrylate
2-hydroxyethyl methacrylate
maleic anhydride
Monofunctional acid ester
mequinol

- Hazard statements

H225 Highly flammable liquid and vapor.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.
H335 May cause respiratory irritation.

- Precautionary statements

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P233 Keep container tightly closed.

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Trade name: Vibra-TITE® Methacrylate Adhesives

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P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/equipment.
P242	Use only non-sparking tools.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing must not be allowed out of the workplace.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P280	Wear protective gloves.
P280	Wear eye protection / face protection.
P303+P361+P353	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a poison center/doctor if you feel unwell.
P362+P364	Take off contaminated clothing and wash it before reuse.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P321	Specific treatment (see on this label).
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

- Other hazards**- Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

* 3 Composition/information on ingredients

- Chemical characterization: Mixtures

- **Description:** Mixture of the substances listed below with nonhazardous additions.

- Dangerous components:

CAS: 80-62-6	methyl methacrylate Flammable Liquids 2, H225; Skin Irritation 2, H315; Sensitization - Skin 1, H317; Specific Target Organ Toxicity - Single Exposure 3, H335	30 – 39%
CAS: 688-84-6	2-ethylhexyl methacrylate Skin Irritation 2, H315; Eye Irritation 2A, H319; Sensitization - Skin 1, H317; Specific Target Organ Toxicity - Single Exposure 3, H335; Flammable Liquids 4, H227	20 – 29%
CAS: 868-77-9	2-hydroxyethyl methacrylate Skin Irritation 2, H315; Eye Irritation 2A, H319; Sensitization - Skin 1, H317	5 – 9%
CAS: 108-31-6	maleic anhydride Sensitization - Respiratory 1, H334; Specific Target Organ Toxicity - Repeated Exposure 1, H372; Skin Corrosion 1B, H314; Eye Damage 1, H318; Acute Toxicity - Oral 4, H302; Sensitization - Skin 1, H317	≤ 1%
CAS: 80-15-9	dimethylbenzyl hydroperoxide Self-reactive substances and mixtures - Type F, H242; Organic Peroxides - Type E, H242; Acute Toxicity - Inhalation 3, H331; Specific Target Organ Toxicity - Repeated Exposure 2, H373; Aspiration Hazard 1, H304; Skin Corrosion 1B, H314; Eye Damage 1, H318; Acute Toxicity - Oral 4, H302; Acute Toxicity - Dermal 4, H312; Specific Target Organ Toxicity - Single Exposure 3, H335; Flammable Liquids 4, H227	≤ 1%
	Monofunctional acid ester Acute Toxicity - Dermal 3, H311; Skin Corrosion 1C, H314; Eye Damage 1, H318; Sensitization - Skin 1, H317	≤ 1%
CAS: 150-76-5	mequinol Acute Toxicity - Oral 4, H302; Eye Irritation 2A, H319; Sensitization - Skin 1, H317	≤ 1%

4 First-aid measures

- Description of first aid measures**- After inhalation:**

Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
Supply fresh air; consult doctor in case of complaints.

- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.

- **After eye contact:** Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

- **After swallowing:** If symptoms persist consult doctor.

- Information for doctor:

- **Most important symptoms and effects, both acute and delayed** No further relevant information available.

- **Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

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Trade name: Vibra-TITE® Methacrylate Adhesives

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5 Fire-fighting measures

- **Extinguishing media**
 - **Suitable extinguishing agents:** CO₂, sand, extinguishing powder. Do not use water.
 - **For safety reasons unsuitable extinguishing agents:** Water
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
 - **Protective equipment:**
 - Wear self-contained respiratory protective device.
 - Wear fully protective suit.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
 - Wear protective equipment. Keep unprotected persons away.
 - Ensure adequate ventilation
 - Keep away from ignition sources
 - Wear protective clothing.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
 - Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
 - Ensure adequate ventilation.
 - Do not flush with water or aqueous cleansing agents
 - Dispose of the collected material according to regulations.
- **Reference to other sections**
 - See Section 7 for information on safe handling.
 - See Section 8 for information on personal protection equipment.
 - See Section 13 for disposal information.

7 Handling and storage

- **Handling:**
 - **Precautions for safe handling**
 - Ensure good ventilation/exhaustion at the workplace.
 - Prevent formation of aerosols.
 - **Information about protection against explosions and fires:**
 - Keep ignition sources away - Do not smoke.
 - Protect against electrostatic charges.
- **Conditions for safe storage, including any incompatibilities**
 - **Storage:**
 - **Requirements to be met by storerooms and receptacles:** No special requirements.
 - **Information about storage in one common storage facility:** Not required.
 - **Further information about storage conditions:** Keep receptacle tightly sealed.
 - **Specific end use(s)** No further relevant information available.

* 8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see section 7.
- **Control parameters**
 - **Components with limit values that require monitoring at the workplace:**
 - At this time, the other constituents have no known exposure limits.

CAS: 80-62-6 methyl methacrylate

PEL	Long-term value: 410 mg/m ³ , 100 ppm
REL	Long-term value: 410 mg/m ³ , 100 ppm
TLV	Short-term value: 100 ppm Long-term value: 50 ppm DSEN, A4

CAS: 108-31-6 maleic anhydride

PEL	Long-term value: 1 mg/m ³ , 0.25 ppm
REL	Long-term value: 1 mg/m ³ , 0.25 ppm
TLV	Long-term value: 0.01* mg/m ³ DSEN, RSEN;*inh. fraction + vapor, A4

CAS: 80-15-9 dimethylbenzyl hydroperoxide

WEEL	Long-term value: 6 mg/m ³ , 1 ppm Skin
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Trade name: Vibra-TITE® Methacrylate Adhesives

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CAS: 150-76-5 mequinol

REL Long-term value: 5 mg/m³TLV Long-term value: 5 mg/m³- **Additional information:** The lists that were valid during the creation were used as basis.**- Exposure controls****- Personal protective equipment:****- General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.

- Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

- Protection of hands:

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
Nitrile rubber, NBR

- Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Body protection:** Protective work clothing

* 9 Physical and chemical properties

- Information on basic physical and chemical properties**- General Information****- Appearance:**- **Form:** Viscous- **Color:** Whitish- **Odor:** Pungent- **Odor threshold:** Not determined.- **pH-value:** Not determined.**- Change in condition**- **Melting point/Melting range:** Undetermined.- **Boiling point/Boiling range:** ≥ 101 °C (≥ 213.8 °F)- **Flash point:** 10 °C (50 °F)- **Flammability (solid, gaseous):** Highly flammable.- **Auto igniting:** 430 °C (806 °F)- **Decomposition temperature:** Not determined.- **Ignition temperature:** Product is not selfigniting.- **Danger of explosion:** Product is not explosive. However, formation of explosive air/vapor mixtures are possible.**- Explosion limits:**- **Lower:** 2.1 Vol %- **Upper:** 12.5 Vol %- **Vapor pressure at 20 °C (68 °F):** ≤ 47 hPa (≤ 35.3 mm Hg)- **Density at 20 °C (68 °F):** ~ 0.96 g/cm³ (~ 8.0112 lbs/gal)- **Relative density** Not determined.- **Vapor density** Not determined.- **Evaporation rate** Not determined.

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Trade name: Vibra-TITE® Methacrylate Adhesives

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- Solubility in / Miscibility with	
- Water:	Not miscible or difficult to mix.
- Partition coefficient (n-octanol/water):	Not determined.
- Viscosity:	
- Dynamic at 20 °C (68 °F):	325,000 mPas
- Kinematic:	Not determined.
- Solvent content:	
- Organic solvents:	0.1 %
- VOC content:	0.05 % ~ 0.5 g/l / ~ 0.00 lb/gal
- Solids content:	33.8 %
- Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
 - **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
 - **Acute toxicity:**

- LD/LC50 values that are relevant for classification:		
ATE (Acute Toxicity Estimate)		
Dermal	LD50	75,000 mg/kg
Inhalative	LC50/4 h	52,381 mg/l (rat)
CAS: 80-62-6 methyl methacrylate		
Oral	LD50	7,872 mg/kg (rat)
CAS: 868-77-9 2-hydroxyethyl methacrylate		
Oral	LD50	5,050 mg/kg (rat)
CAS: 108-31-6 maleic anhydride		
Oral	LD50	400 mg/kg (rat)
Dermal	LD50	2,620 mg/kg (rabbit)
CAS: 80-15-9 dimethylbenzyl hydroperoxide		
Oral	LD50	382 mg/kg (rat)
Dermal	LD50	500 mg/kg (rat)
Inhalative	LC50/4 h	220 mg/l (rat)
Monofunctional acid ester		
Dermal	LD50	300 mg/kg (ATE)
CAS: 150-76-5 mequinol		
Oral	LD50	1,600 mg/kg (rat)

- **Primary irritant effect:**
 - **on the skin:** Irritant to skin and mucous membranes.
 - **on the eye:** Irritating effect.
- **Sensitization:** Sensitization possible through skin contact.

- **Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant

- **Carcinogenic categories**

- IARC (International Agency for Research on Cancer)		
CAS: 80-62-6	methyl methacrylate	3
CAS: 128-37-0	Butylated hydroxytoluene	3
CAS: 98-82-8	Cumene	2B

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Trade name: Vibra-TITE® Methacrylate Adhesives

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- NTP (National Toxicology Program)	
CAS: 98-82-8 Cumene	R
- OSHA-Ca (Occupational Safety & Health Administration)	
None of the ingredients is listed.	



12 Ecological information

- **Toxicity**
 - **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
 - **Bioaccumulative potential** No further relevant information available.
 - **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
 - **General notes:**
Water hazard class 1 (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **Results of PBT and vPvB assessment**
 - **PBT:** Not applicable.
 - **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
 - **Recommendation:** Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
 - **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- UN-Number	
- DOT, IMDG, IATA	UN1133
- UN proper shipping name	
- DOT	Adhesives
- IMDG, IATA	ADHESIVES
- Transport hazard class(es)	
- DOT	
	
- Class	3 Flammable liquids
- Label	3
- IMDG, IATA	
	
- Class	3 Flammable liquids
- Label	3
- Packing group	
- DOT, IMDG, IATA	III
- Environmental hazards:	
- Marine pollutant:	No
- Special precautions for user	Warning: Flammable liquids
- Hazard identification number (Kemler code):	-
- EMS Number:	F-E,S-D
- Stowage Category	A

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Trade name: Vibra-TITE® Methacrylate Adhesives

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- Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
- Transport/Additional information:	
- DOT	
- Quantity limitations	On passenger aircraft/rail: 60 L On cargo aircraft only: 220 L
- IMDG	
- Limited quantities (LQ)	5L
- Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
- UN "Model Regulation":	UN 1133 ADHESIVES, 3, III

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture

No further relevant information available.

- Sara

- Section 355 (extremely hazardous substances):

None of the ingredients is listed.

- Section 313 (Specific toxic chemical listings):

CAS: 80-62-6	methyl methacrylate
CAS: 108-31-6	maleic anhydride
CAS: 80-15-9	dimethylbenzyl hydroperoxide
	Monofunctional acid ester
CAS: 98-82-8	Cumene

- TSCA (Toxic Substances Control Act):

All components have the value ACTIVE.

- Hazardous Air Pollutants

CAS: 80-62-6	methyl methacrylate
CAS: 108-31-6	maleic anhydride
CAS: 98-82-8	Cumene

- Proposition 65

- Chemicals known to cause cancer:

	Impact modifying resin
	Chlorosulfanated polyethylene
CAS: 98-82-8	Cumene

- Chemicals known to cause reproductive toxicity for females:

Impact modifying resin
Monofunctional acid ester

- Chemicals known to cause reproductive toxicity for males:

Impact modifying resin
Monofunctional acid ester

- Chemicals known to cause developmental toxicity:

Monofunctional acid ester

- Carcinogenic categories

- EPA (Environmental Protection Agency)

CAS: 80-62-6	methyl methacrylate		E, NL
CAS: 98-82-8	Cumene		D, CBD

- TLV (Threshold Limit Value)

CAS: 80-62-6	methyl methacrylate		A4
CAS: 108-31-6	maleic anhydride		A4
CAS: 128-37-0	Butylated hydroxytoluene		A4

- NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

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Trade name: Vibra-TITE® Methacrylate Adhesives

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- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Department issuing SDS:** ND Industries, Inc. - Safety, Health and Environmental Affairs

- **Contact:** Safety, Health and Environmental Affairs

- **Classification System:**

- **HMIS-ratings (scale 0 - 4)**

HEALTH	2	Health = *2
FIRE	3	Fire = 3
REACTIVITY	0	Reactivity = 0

- **NFPA ratings (scale 0 - 4)**

2	3	0	Health = 2
			Fire = 3
			Reactivity = 0

- **Date of preparation / last revision** 01/26/2024

- **Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
 IMDG: International Maritime Code for Dangerous Goods
 DOT: US Department of Transportation
 IATA: International Air Transport Association
 EINECS: European Inventory of Existing Commercial Chemical Substances
 ELINCS: European List of Notified Chemical Substances
 CAS: Chemical Abstracts Service (division of the American Chemical Society)
 VOC: Volatile Organic Compounds (USA, EU)
 LC50: Lethal concentration, 50 percent
 LD50: Lethal dose, 50 percent
 PBT: Persistent, Bioaccumulative and Toxic
 vPvB: very Persistent and very Bioaccumulative
 NIOSH: National Institute for Occupational Safety
 OSHA: Occupational Safety & Health
 TLV: Threshold Limit Value
 PEL: Permissible Exposure Limit
 REL: Recommended Exposure Limit
 Flammable Liquids 2: Flammable liquids – Category 2
 Flammable Liquids 4: Flammable liquids – Category 4
 Self-reactive substances and mixtures - Type F: Self-reactive substances and mixtures – Type E/F
 Organic Peroxides - Type E: Organic peroxides – Type E/F
 Acute Toxicity - Oral 4: Acute toxicity – Category 4
 Acute Toxicity - Inhalation 3: Acute toxicity – Category 3
 Skin Corrosion 1B: Skin corrosion/irritation – Category 1B
 Skin Corrosion 1C: Skin corrosion/irritation – Category 1C
 Skin Irritation 2: Skin corrosion/irritation – Category 2
 Eye Damage 1: Serious eye damage/eye irritation – Category 1
 Eye Irritation 2A: Serious eye damage/eye irritation – Category 2A
 Sensitization - Respiratory 1: Respiratory sensitisation – Category 1
 Sensitization - Skin 1: Skin sensitisation – Category 1
 Specific Target Organ Toxicity - Single Exposure 3: Specific target organ toxicity (single exposure) – Category 3
 Specific Target Organ Toxicity - Repeated Exposure 1: Specific target organ toxicity (repeated exposure) – Category 1
 Specific Target Organ Toxicity - Repeated Exposure 2: Specific target organ toxicity (repeated exposure) – Category 2
 Aspiration Hazard 1: Aspiration hazard – Category 1

- * **Data compared to the previous version altered.**

- **Disclaimer**

The information set forth is based on information that ND Industries, Incorporated believes to be accurate. No warranty, expressed or implied, is intended. The information is provided solely for your information and consideration and ND Industries Inc. assumes no legal responsibility for use or reliance thereon. In the event of a discrepancy between the information on the non-English document and its English counterpart, the English version shall supersede.

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Printing date 01/26/2024

Reviewed on 01/26/2024

1 Identification

- Product identifier

- **Trade name:** Vibra-TITE® Methacrylate Adhesives
- **Synonyms:** PB530 All Purpose - Moderate Set Time; High Strength - Part B
- **Part number:** VTPB530B
- **Application of the substance / the mixture** Adhesives

- Details of the supplier of the safety data sheet

- **Manufacturer/Supplier:**
ND Industries, Inc
1000 North Crooks Road
Clawson, MI 48017
USA
Telephone: +1-248-288-0000
Email: info@ndindustries.com
Website: www.ndindustries.com
- **Information department:** Product Safety Department
- **Emergency telephone number:**
United States: 1-800-424-9300
International: +1-703-527-3887

*** 2 Hazard(s) identification**

- Classification of the substance or mixture



GHS02 Flame

Flammable Liquids 2

H225 Highly flammable liquid and vapor.



GHS07

Skin Irritation 2

H315 Causes skin irritation.

Sensitization - Skin 1

H317 May cause an allergic skin reaction.

Specific Target Organ Toxicity - Single Exposure 3

H335 May cause respiratory irritation.

- Label elements

- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

- Hazard pictograms



GHS02 GHS07

- **Signal word** Danger

- Hazard-determining components of labeling:

methyl methacrylate
Rosin

- Hazard statements

H225 Highly flammable liquid and vapor.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H335 May cause respiratory irritation.

- Precautionary statements

- P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
- P233 Keep container tightly closed.
- P240 Ground/bond container and receiving equipment.
- P241 Use explosion-proof electrical/ventilating/lighting/equipment.
- P242 Use only non-sparking tools.
- P243 Take precautionary measures against static discharge.
- P264 Wash thoroughly after handling.
- P271 Use only outdoors or in a well-ventilated area.

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Trade name: Vibra-TITE® Methacrylate Adhesives

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P272	Contaminated work clothing must not be allowed out of the workplace.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P280	Wear protective gloves.
P303+P361+P353	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P312	Call a poison center/doctor if you feel unwell.
P362+P364	Take off contaminated clothing and wash it before reuse.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P321	Specific treatment (see on this label).
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

- Other hazards**- Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

* 3 Composition/information on ingredients

- Chemical characterization: Mixtures

- **Description:** Mixture of the substances listed below with nonhazardous additions.

- Dangerous components:

CAS: 80-62-6	methyl methacrylate Flammable Liquids 2, H225; Skin Irritation 2, H315; Sensitization - Skin 1, H317; Specific Target Organ Toxicity - Single Exposure 3, H335	69.10%
CAS: 34562-31-7	3,5-diethyl-1,2-dihydro-1-phenyl-2-propylpyridine Acute Toxicity - Oral 4, H302; Acute Toxicity - Dermal 4, H312; Skin Irritation 2, H315; Eye Irritation 2B, H320	1 – 4%
CAS: 8050-09-7	Rosin Sensitization - Skin 1, H317	≤ 1%

4 First-aid measures

- Description of first aid measures**- After inhalation:**

Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
Supply fresh air; consult doctor in case of complaints.

- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.

- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.

- **After swallowing:** If symptoms persist consult doctor.

- Information for doctor:

- **Most important symptoms and effects, both acute and delayed** No further relevant information available.

- **Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

5 Fire-fighting measures

- Extinguishing media

- **Suitable extinguishing agents:** CO2, sand, extinguishing powder. Do not use water.

- **For safety reasons unsuitable extinguishing agents:** Water

- **Special hazards arising from the substance or mixture** No further relevant information available.

- Advice for firefighters**- Protective equipment:**

Wear self-contained respiratory protective device.
Wear fully protective suit.

6 Accidental release measures

- Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.
Ensure adequate ventilation
Keep away from ignition sources
Wear protective clothing.

- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.

- Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Ensure adequate ventilation.

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Trade name: Vibra-TITE® Methacrylate Adhesives

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Do not flush with water or aqueous cleansing agents
Dispose of the collected material according to regulations.

- Reference to other sections

See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- Handling:

- Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.
Prevent formation of aerosols.

- Information about protection against explosions and fires:

Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.

- Conditions for safe storage, including any incompatibilities

- Storage:

- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.

- Specific end use(s) No further relevant information available.

* 8 Exposure controls/personal protection

- Additional information about design of technical systems: No further data; see section 7.

- Control parameters

- Components with limit values that require monitoring at the workplace:

At this time, the remaining constituent has no known exposure limits.

CAS: 80-62-6 methyl methacrylate	
PEL	Long-term value: 410 mg/m ³ , 100 ppm
REL	Long-term value: 410 mg/m ³ , 100 ppm
TLV	Short-term value: 100 ppm Long-term value: 50 ppm DSEN, A4
CAS: 8050-09-7 Rosin	
TLV	Long-term value: 0.001* mg/m ³ *inhalable fraction, DSEN, RSEN

- Additional information: The lists that were valid during the creation were used as basis.

- Exposure controls

- Personal protective equipment:

- General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the skin.
Avoid contact with the eyes and skin.

- Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

- Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
Nitrile rubber, NBR

- Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

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- Eye protection:

Tightly sealed goggles

- Body protection: Protective work clothing

9 Physical and chemical properties

- Information on basic physical and chemical properties	
- General Information	
- Appearance:	
- Form:	Viscous
- Color:	Whitish
- Odor:	Pungent
- Odor threshold:	Not determined.
- pH-value:	Not determined.
- Change in condition	
- Melting point/Melting range:	Undetermined.
- Boiling point/Boiling range:	≥ 101 °C (≥ 213.8 °F)
- Flash point:	10 °C (50 °F)
- Flammability (solid, gaseous):	Highly flammable.
- Auto igniting:	430 °C (806 °F)
- Decomposition temperature:	Not determined.
- Ignition temperature:	Product is not selfigniting.
- Danger of explosion:	Product is not explosive. However, formation of explosive air/vapor mixtures are possible.
- Explosion limits:	
- Lower:	2.1 Vol %
- Upper:	12.5 Vol %
- Vapor pressure at 20 °C (68 °F):	≤ 47 hPa (≤ 35.3 mm Hg)
- Density at 20 °C (68 °F):	~ 1.25 g/cm ³ (~ 10.43125 lbs/gal)
- Relative density	Not determined.
- Vapor density	Not determined.
- Evaporation rate	Not determined.
- Solubility in / Miscibility with	
- Water:	Not miscible or difficult to mix.
- Partition coefficient (n-octanol/water):	Not determined.
- Viscosity:	
- Dynamic at 20 °C (68 °F):	100,000 mPas
- Kinematic:	Not determined.
- Solvent content:	
- Water:	0.2 %
- VOC content:	0.00 % 0.0 g/l / 0.00 lb/gal
- Solids content:	29.2 %
- Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
 - **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.

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- Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

- Information on toxicological effects

- Acute toxicity:

- LD/LC50 values that are relevant for classification:

ATE (Acute Toxicity Estimate)

Oral	LD50	33,333 mg/kg
Dermal	LD50	73,333 mg/kg

CAS: 80-62-6 methyl methacrylate

Oral	LD50	7,872 mg/kg (rat)
------	------	-------------------

CAS: 34562-31-7 3,5-diethyl-1,2-dihydro-1-phenyl-2-propylpyridine

Oral	LD50	500 mg/kg (ATE)
Dermal	LD50	1,100 mg/kg (ATE)

- Primary irritant effect:

- **on the skin:** Irritant to skin and mucous membranes.

- **on the eye:** No irritating effect.

- **Sensitization:** Sensitization possible through skin contact.

- Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant

- Carcinogenic categories

- IARC (International Agency for Research on Cancer)

CAS: 80-62-6	methyl methacrylate	3
CAS: 9010-98-4	Neoprene rubber	3
CAS: 14807-96-6	Soapstone	3

- NTP (National Toxicology Program)

None of the ingredients is listed.

- OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

12 Ecological information

- Toxicity

- **Aquatic toxicity:** No further relevant information available.

- **Persistence and degradability** No further relevant information available.

- Behavior in environmental systems:

- **Bioaccumulative potential** No further relevant information available.

- **Mobility in soil** No further relevant information available.

- Additional ecological information:

- General notes:

Water hazard class 1 (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

- Results of PBT and vPvB assessment

- **PBT:** Not applicable.

- **vPvB:** Not applicable.

- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- Waste treatment methods

- **Recommendation:** Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

- Uncleaned packagings:

- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- UN-Number

- DOT, IMDG, IATA

UN1133

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Trade name: Vibra-TITE® Methacrylate Adhesives

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- UN proper shipping name - DOT - IMDG, IATA	Adhesives ADHESIVES
- Transport hazard class(es) - DOT	
	
- Class - Label	3 Flammable liquids 3
- IMDG, IATA	
	
- Class - Label	3 Flammable liquids 3
- Packing group - DOT, IMDG, IATA	III
- Environmental hazards: - Marine pollutant:	No
- Special precautions for user - Hazard identification number (Kemler code): - EMS Number: - Stowage Category	Warning: Flammable liquids - F-E,S-D A
- Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
- Transport/Additional information: - DOT - Quantity limitations	On passenger aircraft/rail: 60 L On cargo aircraft only: 220 L
- IMDG - Limited quantities (LQ) - Excepted quantities (EQ)	5L Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
- UN "Model Regulation":	UN 1133 ADHESIVES, 3, III

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture

No further relevant information available.

- Sara

- Section 355 (extremely hazardous substances):

None of the ingredients is listed.

- Section 313 (Specific toxic chemical listings):

CAS: 80-62-6 methyl methacrylate

CAS: 13395-16-9 copper(II) 4-oxopent-2-en-2-olate

- TSCA (Toxic Substances Control Act):

All components have the value ACTIVE.

- Hazardous Air Pollutants

CAS: 80-62-6 methyl methacrylate

- Proposition 65

- Chemicals known to cause cancer:

Impact modifying resin

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- Chemicals known to cause reproductive toxicity for females:	
Impact modifying resin	
- Chemicals known to cause reproductive toxicity for males:	
Impact modifying resin	
- Chemicals known to cause developmental toxicity:	
None of the ingredients is listed.	
- Carcinogenic categories	
- EPA (Environmental Protection Agency)	
CAS: 80-62-6	methyl methacrylate E, NL
- TLV (Threshold Limit Value)	
CAS: 80-62-6	methyl methacrylate A4
CAS: 14807-96-6	Soapstone A4
- NIOSH-Ca (National Institute for Occupational Safety and Health)	
None of the ingredients is listed.	
- Chemical safety assessment: A Chemical Safety Assessment has not been carried out.	

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Department issuing SDS:** ND Industries, Inc. - Safety, Health and Environmental Affairs
- **Contact:** Safety, Health and Environmental Affairs
- **Classification System:**

- HMIS-ratings (scale 0 - 4)

HEALTH	1	Health = 1
FIRE	3	Fire = 3
REACTIVITY	0	Reactivity = 0

- NFPA ratings (scale 0 - 4)

1	3	0	Health = 1
			Fire = 3
			Reactivity = 0

- Date of preparation / last revision 01/26/2024

- Abbreviations and acronyms:

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
 IMDG: International Maritime Code for Dangerous Goods
 DOT: US Department of Transportation
 IATA: International Air Transport Association
 EINECS: European Inventory of Existing Commercial Chemical Substances
 ELINCS: European List of Notified Chemical Substances
 CAS: Chemical Abstracts Service (division of the American Chemical Society)
 VOC: Volatile Organic Compounds (USA, EU)
 LC50: Lethal concentration, 50 percent
 LD50: Lethal dose, 50 percent
 PBT: Persistent, Bioaccumulative and Toxic
 vPvB: very Persistent and very Bioaccumulative
 NIOSH: National Institute for Occupational Safety
 OSHA: Occupational Safety & Health
 TLV: Threshold Limit Value
 PEL: Permissible Exposure Limit
 REL: Recommended Exposure Limit
 Flammable Liquids 2: Flammable liquids – Category 2
 Acute Toxicity - Oral 4: Acute toxicity – Category 4
 Skin Irritation 2: Skin corrosion/irritation – Category 2
 Eye Irritation 2B: Serious eye damage/eye irritation – Category 2B
 Sensitization - Skin 1: Skin sensitisation – Category 1
 Specific Target Organ Toxicity - Single Exposure 3: Specific target organ toxicity (single exposure) – Category 3

- * Data compared to the previous version altered.

- Disclaimer

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