

01/26/2024

Kit Components

Product code	Description
VTPB405	Vibra-TITE® Methacrylate Adhesives PB405 MMA - All Purpose - Extremely Fast Set

Components:

VTPB405A	Vibra-TITE® Methacrylate Adhesives
VTPB405B	Vibra-TITE® Methacrylate Adhesives

Safety Data Sheet
acc. to OSHA HCS

Printing date 01/26/2024

Reviewed on 01/26/2024

1 Identification

- Product identifier

- **Trade name:** Vibra-TITE® Methacrylate Adhesives
- **Synonyms:** PB 405 All Purpose - Extremely Fast Set - Part A
- **Part number:** VTPB405A
- **Application of the substance / the mixture** Adhesives

- Details of the supplier of the safety data sheet

- **Manufacturer/Supplier:**
ND Industries, Inc
1000 North Crooks Road
Clawson, MI 48017
USA
Telephone: +1-248-288-0000
Email: info@ndindustries.com
Website: www.ndindustries.com
- **Information department:** Product Safety Department
- **Emergency telephone number:**
United States: 1-800-424-9300
International: +1-703-527-3887

*** 2 Hazard(s) identification**

- Classification of the substance or mixture



GHS02 Flame

Flammable Liquids 2

H225 Highly flammable liquid and vapor.



GHS08 Health hazard

Carcinogenicity 2

H351 Suspected of causing cancer.

Specific Target Organ Toxicity - Repeated Exposure 2 H373 May cause damage to organs through prolonged or repeated exposure.



GHS05 Corrosion

Skin Corrosion 1A

H314 Causes severe skin burns and eye damage.

Eye Damage 1

H318 Causes serious eye damage.



GHS07

Sensitization - Skin 1

H317 May cause an allergic skin reaction.

Specific Target Organ Toxicity - Single Exposure 3

H335 May cause respiratory irritation.

- Label elements

- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

- **Hazard pictograms**



GHS02 GHS05 GHS07 GHS08

- **Signal word** Danger

- **Hazard-determining components of labeling:**

methyl methacrylate
Methacrylic acid
glass microfibres of representative composition
N,N-dimethyl-p-toluidine
Rosin

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Trade name: Vibra-TITE® Methacrylate Adhesives

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Monofunctional acid ester

- Hazard statements

- H225 Highly flammable liquid and vapor.
 H314 Causes severe skin burns and eye damage.
 H317 May cause an allergic skin reaction.
 H351 Suspected of causing cancer.
 H335 May cause respiratory irritation.
 H373 May cause damage to organs through prolonged or repeated exposure.

- Precautionary statements

- P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
 P233 Keep container tightly closed.
 P240 Ground/bond container and receiving equipment.
 P241 Use explosion-proof electrical/ventilating/lighting/equipment.
 P242 Use only non-sparking tools.
 P260 Do not breathe dust/fume/gas/mist/vapors/spray.
 P260 Do not breathe dusts or mists.
 P271 Use only outdoors or in a well-ventilated area.
 P280 Wear protective gloves/protective clothing/eye protection/face protection.
 P280 Wear protective gloves.
 P280 Wear eye protection / face protection.
 P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
 P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
 P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P310 Immediately call a poison center/doctor.
 P321 Specific treatment (see on this label).
 P312 Call a poison center/doctor if you feel unwell.
 P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
 P403+P233 Store in a well-ventilated place. Keep container tightly closed.
 P403+P235 Store in a well-ventilated place. Keep cool.
 P405 Store locked up.
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- Other hazards**- Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
 - **vPvB:** Not applicable.

* 3 Composition/information on ingredients

- Chemical characterization: Mixtures

- **Description:** Mixture of the substances listed below with nonhazardous additions.

- Dangerous components:

CAS: 80-62-6	methyl methacrylate Flammable Liquids 2, H225; Skin Irritation 2, H315; Sensitization - Skin 1, H317; Specific Target Organ Toxicity - Single Exposure 3, H335	60 – 69%
CAS: 79-41-4	Methacrylic acid Acute Toxicity - Dermal 3, H311; Skin Corrosion 1A, H314; Eye Damage 1, H318; Acute Toxicity - Oral 4, H302; Acute Toxicity - Inhalation 4, H332; Specific Target Organ Toxicity - Single Exposure 3, H335; Flammable Liquids 4, H227	5 – 9%
	glass microfibres of representative composition Carcinogenicity 2, H351	1 – 4%
CAS: 99-97-8	N,N-dimethyl-p-toluidine Acute Toxicity - Oral 3, H301; Acute Toxicity - Dermal 3, H311; Acute Toxicity - Inhalation 3, H331; Carcinogenicity 2, H351; Specific Target Organ Toxicity - Repeated Exposure 2, H373; Flammable Liquids 4, H227	1 – 4%
CAS: 8050-09-7	Rosin Sensitization - Skin 1, H317	≤ 1%
	Monofunctional acid ester Acute Toxicity - Dermal 3, H311; Skin Corrosion 1C, H314; Eye Damage 1, H318; Sensitization - Skin 1, H317	≤ 1%

4 First-aid measures

- Description of first aid measures**- General information:**

Immediately remove any clothing soiled by the product.
 Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

- After inhalation:

Supply fresh air and to be sure call for a doctor.

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In case of unconsciousness place patient stably in side position for transportation.

Supply fresh air; consult doctor in case of complaints.

- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:**
Immediately call a doctor.
Drink copious amounts of water and provide fresh air. Immediately call a doctor.
- **Information for doctor:**
 - **Most important symptoms and effects, both acute and delayed** No further relevant information available.
 - **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
 - **Suitable extinguishing agents:** CO₂, sand, extinguishing powder. Do not use water.
 - **For safety reasons unsuitable extinguishing agents:** Water
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
 - **Protective equipment:**
Mouth respiratory protective device.
Wear self-contained respiratory protective device.
Wear fully protective suit.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
Ensure adequate ventilation
Keep away from ignition sources
Wear protective clothing.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Use neutralizing agent.
Dispose contaminated material as waste according to section 13.
Ensure adequate ventilation.
Do not flush with water or aqueous cleansing agents
Dispose of the collected material according to regulations.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- **Handling:**
 - **Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
Prevent formation of aerosols.
 - **Information about protection against explosions and fires:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
- **Conditions for safe storage, including any incompatibilities**
 - **Storage:**
 - **Requirements to be met by storerooms and receptacles:** No special requirements.
 - **Information about storage in one common storage facility:** Not required.
 - **Further information about storage conditions:** Keep receptacle tightly sealed.
 - **Specific end use(s)** No further relevant information available.

* 8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see section 7.
- **Control parameters**
 - **Components with limit values that require monitoring at the workplace:**
At this time, the other constituents have no known exposure limits.

CAS: 80-62-6 methyl methacrylate

PEL	Long-term value: 410 mg/m ³ , 100 ppm
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REL	Long-term value: 410 mg/m ³ , 100 ppm
TLV	Short-term value: 100 ppm Long-term value: 50 ppm DSEN, A4
CAS: 79-41-4 Methacrylic acid	
REL	Long-term value: 70 mg/m ³ , 20 ppm Skin
TLV	Long-term value: 20 ppm
CAS: 99-97-8 N,N-dimethyl-p-toluidine	
WEEL	Long-term value: 0.5 ppm
CAS: 8050-09-7 Rosin	
TLV	Long-term value: 0.001* mg/m ³ *inhalable fraction, DSEN, RSEN

- **Additional information:** The lists that were valid during the creation were used as basis.

- Exposure controls

- Personal protective equipment:

- General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.

- Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

- Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Nitrile rubber, NBR

- Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- Eye protection:



Tightly sealed goggles

- Body protection: Protective work clothing

* 9 Physical and chemical properties

- Information on basic physical and chemical properties

- General Information

- Appearance:

- **Form:** Viscous
- **Color:** Cream colored
- **Odor:** Pungent
- **Odor threshold:** Not determined.

- **pH-value:** Not determined.

- Change in condition

- **Melting point/Melting range:** Undetermined.
- **Boiling point/Boiling range:** ≥ 101 °C (≥ 213.8 °F)

- **Flash point:** 10 °C (50 °F)

- **Flammability (solid, gaseous):** Highly flammable.

- **Auto igniting:** 430 °C (806 °F)

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Trade name: Vibra-TITE® Methacrylate Adhesives

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- Decomposition temperature:	Not determined.
- Ignition temperature:	Product is not selfigniting.
- Danger of explosion:	Product is not explosive. However, formation of explosive air/vapor mixtures are possible.
- Explosion limits:	
- Lower:	2.1 Vol %
- Upper:	12.5 Vol %
- Vapor pressure at 20 °C (68 °F):	≤ 47 hPa (≤ 35.3 mm Hg)
- Density:	Not determined.
- Relative density	Not determined.
- Vapor density	Not determined.
- Evaporation rate	Not determined.
- Solubility in / Miscibility with	
- Water:	Not miscible or difficult to mix.
- Partition coefficient (n-octanol/water):	Not determined.
- Viscosity:	
- Dynamic:	Not determined.
- Kinematic:	Not determined.
- Solvent content:	
- Organic solvents:	0.1 %
- Water:	0.0 %
- VOC content:	0.12 % 1.2 g/l / 0.01 lb/gal
- Solids content:	22.5 %
- Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
 - **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
 - **Acute toxicity:**

- LD/LC50 values that are relevant for classification:		
ATE (Acute Toxicity Estimate)		
Oral	LD50	4,912 mg/kg
Dermal	LD50	5,013 mg/kg
Inhalative	LC50/4 h	87 mg/l
CAS: 80-62-6 methyl methacrylate		
Oral	LD50	7,872 mg/kg (rat)
CAS: 79-41-4 Methacrylic acid		
Oral	LD50	1,332 mg/kg (mouse)
Dermal	LD50	500 mg/kg (rabbit)
Inhalative	LC50/4 h	11 mg/l (ATE)
CAS: 99-97-8 N,N-dimethyl-p-toluidine		
Oral	LD50	100 mg/kg (ATE)
Dermal	LD50	300 mg/kg (ATE)
Inhalative	LC50/4 h	3 mg/l (ATE)

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Trade name: Vibra-TITE® Methacrylate Adhesives

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Monofunctional acid ester

Dermal LD50 300 mg/kg (ATE)

- Primary irritant effect:

- **on the skin:** Caustic effect on skin and mucous membranes.
- **on the eye:** Strong caustic effect.

- **Sensitization:** Sensitization possible through skin contact.

- Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations:

Harmful
Corrosive
Irritant

Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

- Carcinogenic categories**- IARC (International Agency for Research on Cancer)**

CAS: 80-62-6	methyl methacrylate	3
CAS: 9010-98-4	Neoprene rubber	3
CAS: 99-97-8	N,N-dimethyl-p-toluidine	2B
CAS: 14807-96-6	Soapstone	3

- NTP (National Toxicology Program)

CAS: 130-15-4	1,4-naphthoquinone	R
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- OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

12 Ecological information**- Toxicity**

- **Aquatic toxicity:** No further relevant information available.

- **Persistence and degradability:** No further relevant information available.

- Behavior in environmental systems:

- **Bioaccumulative potential:** No further relevant information available.

- **Mobility in soil:** No further relevant information available.

- Additional ecological information:**- General notes:**

Water hazard class 1 (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

Must not reach bodies of water or drainage ditch undiluted or unneutralized.

- Results of PBT and vPvB assessment

- **PBT:** Not applicable.

- **vPvB:** Not applicable.

- **Other adverse effects:** No further relevant information available.

13 Disposal considerations**- Waste treatment methods**

- **Recommendation:** Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

- Uncleaned packagings:

- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information*- UN-Number**

- **DOT, IMDG, IATA**

UN2924

- UN proper shipping name

- **DOT**

Flammable liquids, corrosive, n.o.s. (Methyl methacrylate monomer, stabilized, Methacrylic acid, stabilized)

- **IMDG, IATA**

FLAMMABLE LIQUID, CORROSIVE, N.O.S. (METHYL METHACRYLATE MONOMER, STABILIZED, METHACRYLIC ACID, STABILIZED)

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Trade name: Vibra-TITE® Methacrylate Adhesives

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- Transport hazard class(es)	
- DOT	
 	
- Class	3 Flammable liquids
- Label	3, 8
<hr/>	
- IMDG	
 	
- Class	3 Flammable liquids
- Label	3/8
<hr/>	
- IATA	
 	
- Class	3 Flammable liquids
- Label	3 (8)
<hr/>	
- Packing group	
- DOT, IMDG, IATA	II
<hr/>	
- Environmental hazards:	Not applicable.
<hr/>	
- Special precautions for user	Warning: Flammable liquids
- Hazard identification number (Kemler code):	338
- EMS Number:	F-E,S-C
- Segregation groups	(SGG1) Acids
- Stowage Category	B
- Stowage Code	SW2 Clear of living quarters.
<hr/>	
- Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
<hr/>	
- Transport/Additional information:	
- DOT	
- Quantity limitations	On passenger aircraft/rail: 1 L On cargo aircraft only: 5 L
<hr/>	
- IMDG	
- Limited quantities (LQ)	1L
- Excepted quantities (EQ)	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
<hr/>	
- UN "Model Regulation":	UN 2924 FLAMMABLE LIQUID, CORROSIVE, N.O.S. (METHYL METHACRYLATE MONOMER, STABILIZED, METHACRYLIC ACID, STABILIZED), 3 (8), II

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture

No further relevant information available.

- Sara

- Section 355 (extremely hazardous substances):

None of the ingredients is listed.

- Section 313 (Specific toxic chemical listings):

CAS: 80-62-6 methyl methacrylate

Monofunctional acid ester

- TSCA (Toxic Substances Control Act):

methyl methacrylate

ACTIVE

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Trade name: Vibra-TITE® Methacrylate Adhesives

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Neoprene rubber	ACTIVE
Impact modifying resin	ACTIVE
Methacrylic acid	ACTIVE
N,N-dimethyl-p-toluidine	ACTIVE
Wax	ACTIVE
Rosin	ACTIVE
Monofunctional acid ester	ACTIVE
propane-1,2-diol	ACTIVE
Soapstone	ACTIVE
1,4-naphthoquinone	ACTIVE
Polymerization inhibitor	ACTIVE
Deionized water	ACTIVE
tetrasodium ethylenediaminetetraacetate	ACTIVE

- Hazardous Air Pollutants

CAS: 80-62-6	methyl methacrylate
CAS: 130-15-4	1,4-naphthoquinone

- Proposition 65**- Chemicals known to cause cancer:**

Impact modifying resin	
CAS: 99-97-8	N,N-dimethyl-p-toluidine

- Chemicals known to cause reproductive toxicity for females:

Impact modifying resin
Monofunctional acid ester

- Chemicals known to cause reproductive toxicity for males:

Impact modifying resin
Monofunctional acid ester

- Chemicals known to cause developmental toxicity:

Monofunctional acid ester

- Carcinogenic categories**- EPA (Environmental Protection Agency)**

CAS: 80-62-6	methyl methacrylate	E, NL
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- TLV (Threshold Limit Value)

CAS: 80-62-6	methyl methacrylate	A4
CAS: 14807-96-6	Soapstone	A4

- NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

- Chemical safety assessment: A Chemical Safety Assessment has not been carried out.**16 Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- Department issuing SDS: ND Industries, Inc. - Safety, Health and Environmental Affairs**- Contact:** Safety, Health and Environmental Affairs**- Classification System:****- HMIS-ratings (scale 0 - 4)**

HEALTH	3	Health = *3
FIRE	3	Fire = 3
REACTIVITY	0	Reactivity = 0

- NFPA ratings (scale 0 - 4)

3	3	0	Health = 3
			Fire = 3
			Reactivity = 0

- Date of preparation / last revision 01/26/2024**- Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
 IMDG: International Maritime Code for Dangerous Goods
 DOT: US Department of Transportation

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IATA: International Air Transport Association
 EINECS: European Inventory of Existing Commercial Chemical Substances
 ELINCS: European List of Notified Chemical Substances
 CAS: Chemical Abstracts Service (division of the American Chemical Society)
 VOC: Volatile Organic Compounds (USA, EU)
 LC50: Lethal concentration, 50 percent
 LD50: Lethal dose, 50 percent
 PBT: Persistent, Bioaccumulative and Toxic
 vPvB: very Persistent and very Bioaccumulative
 NIOSH: National Institute for Occupational Safety
 OSHA: Occupational Safety & Health
 TLV: Threshold Limit Value
 PEL: Permissible Exposure Limit
 REL: Recommended Exposure Limit
 Flammable Liquids 2: Flammable liquids – Category 2
 Flammable Liquids 4: Flammable liquids – Category 4
 Acute Toxicity - Oral 4: Acute toxicity – Category 4
 Acute Toxicity - Dermal 3: Acute toxicity – Category 3
 Skin Corrosion 1A: Skin corrosion/irritation – Category 1A
 Skin Corrosion 1C: Skin corrosion/irritation – Category 1C
 Skin Irritation 2: Skin corrosion/irritation – Category 2
 Eye Damage 1: Serious eye damage/eye irritation – Category 1
 Sensitization - Skin 1: Skin sensitisation – Category 1
 Carcinogenicity 2: Carcinogenicity – Category 2
 Specific Target Organ Toxicity - Single Exposure 3: Specific target organ toxicity (single exposure) – Category 3
 Specific Target Organ Toxicity - Repeated Exposure 2: Specific target organ toxicity (repeated exposure) – Category 2

- * **Data compared to the previous version altered.**

- **Disclaimer**

The information set forth is based on information that ND Industries, Incorporated believes to be accurate. No warranty, expressed or implied, is intended. The information is provided solely for your information and consideration and ND Industries Inc. assumes no legal responsibility for use or reliance thereon. In the event of a discrepancy between the information on the non-English document and its English counterpart, the English version shall supersede.

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1 Identification

- Product identifier

- **Trade name:** Vibra-TITE® Methacrylate Adhesives
- **Synonyms:** PB405 All Purpose - Extremely Fast Set - Part B
- **Part number:** VTPB405B
- **Application of the substance / the mixture** Adhesives

- Details of the supplier of the safety data sheet

- **Manufacturer/Supplier:**
ND Industries, Inc
1000 North Crooks Road
Clawson, MI 48017
USA
Telephone: +1-248-288-0000
Email: info@ndindustries.com
Website: www.ndindustries.com
- **Information department:** Product Safety Department
- **Emergency telephone number:**
United States: 1-800-424-9300
International: +1-703-527-3887

*** 2 Hazard(s) identification**

- Classification of the substance or mixture



GHS08 Health hazard

Carcinogenicity 2

H351 Suspected of causing cancer.



GHS07

Acute Toxicity - Oral 4

H302 Harmful if swallowed.

Acute Toxicity - Inhalation 4

H332 Harmful if inhaled.

Skin Irritation 2

H315 Causes skin irritation.

Eye Irritation 2A

H319 Causes serious eye irritation.

Sensitization - Skin 1

H317 May cause an allergic skin reaction.

Specific Target Organ Toxicity - Single Exposure 3

H335 May cause respiratory irritation.

Flammable Liquids 4

H227 Combustible liquid.

- Label elements

- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

- Hazard pictograms



GHS07 GHS08

- **Signal word** Warning

- Hazard-determining components of labeling:

Bisphenol-A epoxy resin
dimethylbenzyl hydroperoxide
Cumene
benzoyl peroxyde

- Hazard statements

H227 Combustible liquid.
H302+H332 Harmful if swallowed or if inhaled.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.
H351 Suspected of causing cancer.

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H335 May cause respiratory irritation.

- Precautionary statements

- P210 Keep away from flames and hot surfaces. – No smoking.
 P264 Wash thoroughly after handling.
 P271 Use only outdoors or in a well-ventilated area.
 P272 Contaminated work clothing must not be allowed out of the workplace.
 P280 Wear protective gloves/protective clothing/eye protection/face protection.
 P280 Wear protective gloves.
 P280 Wear eye protection / face protection.
 P301+P312 If swallowed: Call a poison center/doctor if you feel unwell.
 P330 Rinse mouth.
 P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
 P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P308+P313 IF exposed or concerned: Get medical advice/attention.
 P362+P364 Take off contaminated clothing and wash it before reuse.
 P332+P313 If skin irritation occurs: Get medical advice/attention.
 P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
 P321 Specific treatment (see on this label).
 P337+P313 If eye irritation persists: Get medical advice/attention.
 P363 Wash contaminated clothing before reuse.
 P403+P233 Store in a well-ventilated place. Keep container tightly closed.
 P403+P235 Store in a well-ventilated place. Keep cool.
 P405 Store locked up.
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- Other hazards**- Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

* 3 Composition/information on ingredients

- Chemical characterization: Mixtures

- **Description:** Mixture of the substances listed below with nonhazardous additions.

- Dangerous components:

CAS: 25068-38-6	Bisphenol-A epoxy resin Skin Irritation 2, H315; Eye Irritation 2A, H319; Sensitization - Skin 1, H317; Specific Target Organ Toxicity - Single Exposure 3, H335	50 – 59%
CAS: 94-36-0	benzoyl peroxyde Organic Peroxides - Type B, H241; Eye Irritation 2A, H319; Sensitization - Skin 1, H317	20 – 29%
CAS: 131298-44-7	branched C10-alkyl benzoates Acute Toxicity - Inhalation 4, H332	5 – 9%
CAS: 1317-65-3	Calcium Carbonate Skin Irritation 2, H315	5 – 9%
CAS: 80-15-9	dimethylbenzyl hydroperoxide Self-reactive substances and mixtures - Type F, H242; Organic Peroxides - Type E, H242; Acute Toxicity - Inhalation 3, H331; Specific Target Organ Toxicity - Repeated Exposure 2, H373; Aspiration Hazard 1, H304; Skin Corrosion 1B, H314; Eye Damage 1, H318; Acute Toxicity - Oral 4, H302; Acute Toxicity - Dermal 4, H312; Specific Target Organ Toxicity - Single Exposure 3, H335; Flammable Liquids 4, H227	1 – 4%
CAS: 557-05-1	zinc distearate Specific Target Organ Toxicity - Single Exposure 3, H335	1 – 4%
CAS: 98-82-8	Cumene Flammable Liquids 3, H226; Carcinogenicity 2, H351; Aspiration Hazard 1, H304; Acute Toxicity - Oral 4, H302; Specific Target Organ Toxicity - Single Exposure 3, H335	≤ 1%

4 First-aid measures

- Description of first aid measures**- General information:**

- Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

- After inhalation:

- Supply fresh air and to be sure call for a doctor.
- In case of unconsciousness place patient stably in side position for transportation.
- Supply fresh air; consult doctor in case of complaints.

- After skin contact: Immediately wash with water and soap and rinse thoroughly.**- After eye contact:** Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.**- After swallowing:** If symptoms persist consult doctor.

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- Information for doctor:

- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- Extinguishing media

- **Suitable extinguishing agents:** CO₂, sand, extinguishing powder. Do not use water.
- **For safety reasons unsuitable extinguishing agents:** Water

- **Special hazards arising from the substance or mixture** No further relevant information available.

- Advice for firefighters**- Protective equipment:**

- Mouth respiratory protective device.
- Wear self-contained respiratory protective device.
- Wear fully protective suit.

6 Accidental release measures

- Personal precautions, protective equipment and emergency procedures

- Wear protective equipment. Keep unprotected persons away.
- Ensure adequate ventilation
- Keep away from ignition sources
- Wear protective clothing.

- Environmental precautions:

- Inform respective authorities in case of seepage into water course or sewage system.
- Do not allow to enter sewers/ surface or ground water.

- Methods and material for containment and cleaning up:

- Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
- Dispose contaminated material as waste according to section 13.
- Ensure adequate ventilation.
- Do not flush with water or aqueous cleansing agents
- Dispose of the collected material according to regulations.

- Reference to other sections

- See Section 7 for information on safe handling.
- See Section 8 for information on personal protection equipment.
- See Section 13 for disposal information.

7 Handling and storage

- Handling:**- Precautions for safe handling**

- Ensure good ventilation/exhaustion at the workplace.
- Prevent formation of aerosols.

- Information about protection against explosions and fires:

- Keep ignition sources away - Do not smoke.
- Protect against electrostatic charges.

- Conditions for safe storage, including any incompatibilities**- Storage:**

- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.

- **Specific end use(s)** No further relevant information available.

* 8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see section 7.

- Control parameters**- Components with limit values that require monitoring at the workplace:**

- At this time, the other constituents have no known exposure limits.

CAS: 80-15-9 dimethylbenzyl hydroperoxide

WEEL	Long-term value: 6 mg/m ³ , 1 ppm
	Skin

CAS: 557-05-1 zinc distearate

PEL	Long-term value: 15* 5** mg/m ³
	*total dust **respirable fraction

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REL	Long-term value: 10* 5** mg/m ³ *total dust **respirable fraction
TLV	Long-term value: 10* 3** mg/m ³ *inhalable, **respirable particulate matter, *A4
CAS: 69012-64-2 Silica-Amorphous Silica fume	
TLV	TLV withdrawn
CAS: 98-82-8 Cumene	
PEL	Long-term value: 245 mg/m ³ , 50 ppm Skin
REL	Long-term value: 245 mg/m ³ , 50 ppm Skin
TLV	Long-term value: 5 ppm A3

- **Additional information:** The lists that were valid during the creation were used as basis.

- Exposure controls

- Personal protective equipment:

- General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.

- Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

- Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Nitrile rubber, NBR

- Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- Body protection: Protective work clothing

* 9 Physical and chemical properties

- Information on basic physical and chemical properties

- General Information

- Appearance:

- Form:

Viscous

- Color:

Whitish

- Odor:

Pungent

- Odor threshold:

Not determined.

- pH-value:

Not determined.

- Change in condition

- Melting point/Melting range:

Undetermined.

- Boiling point/Boiling range:

≥ 260 °C (≥ 500 °F)

- Flash point:

84 °C (183.2 °F)

- Flammability (solid, gaseous):

May cause fire.

- Decomposition temperature:

Not determined.

- Ignition temperature:

Product is not selfigniting.

- Danger of explosion:

Not determined.

- Explosion limits:

- Lower:

Not determined.

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- Upper:	Not determined.
- Vapor pressure at 20 °C (68 °F):	< 1 hPa (< 0.8 mm Hg)
- Density at 20 °C (68 °F):	~ 0.96 g/cm ³ (~ 8.0112 lbs/gal)
- Relative density	Not determined.
- Vapor density	Not determined.
- Evaporation rate	Not determined.
- Solubility in / Miscibility with	
- Water:	Not miscible or difficult to mix.
- Partition coefficient (n-octanol/water):	Not determined.
- Viscosity:	
- Dynamic at 20 °C (68 °F):	80,000 mPas
- Kinematic:	Not determined.
- Solvent content:	
- Organic solvents:	0.3 %
- VOC content:	0.30 % ~ 2.9 g/l / ~ 0.02 lb/gal
- Solids content:	46.2 %
- Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
 - **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- Information on toxicological effects

- Acute toxicity:

- LD/LC50 values that are relevant for classification:

ATE (Acute Toxicity Estimate)

Oral	LD50	15,159 mg/kg (rat)
Dermal	LD50	19,841 mg/kg (rat)
Inhalative	LC50/4 h	18.7 mg/l

CAS: 131298-44-7 branched C10-alkyl benzoates

Inhalative	LC50/4 h	1.5 mg/l (ATE)
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CAS: 80-15-9 dimethylbenzyl hydroperoxide

Oral	LD50	382 mg/kg (rat)
Dermal	LD50	500 mg/kg (rat)
Inhalative	LC50/4 h	220 mg/l (rat)

CAS: 557-05-1 zinc distearate

Oral	LD50	10,000 mg/kg (rat)
------	------	--------------------

CAS: 98-82-8 Cumene

Oral	LD50	1,400 mg/kg (rat)
Dermal	LD50	12,300 mg/kg (rabbit)
Inhalative	LC50/4 h	24.7 mg/l (mouse)

- Primary irritant effect:

- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** Irritating effect.

- Sensitization:

Sensitization possible through skin contact.

- Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations:

Harmful
Irritant

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- Carcinogenic categories

- IARC (International Agency for Research on Cancer)

CAS: 94-36-0	benzoyl peroxyde	3
CAS: 69012-64-2	Silica-Amorphous Silica fume	3
CAS: 98-82-8	Cumene	2B
CAS: 128-37-0	Butylated hydroxytoluene	3

- NTP (National Toxicology Program)

CAS: 98-82-8	Cumene	R
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- OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

12 Ecological information

- Toxicity

- **Aquatic toxicity:** No further relevant information available.

- **Persistence and degradability** No further relevant information available.

- Behavior in environmental systems:

- **Bioaccumulative potential** No further relevant information available.

- **Mobility in soil** No further relevant information available.

- Ecotoxicological effects:

- **Remark:** Toxic for fish

- Additional ecological information:

- General notes:

Water hazard class 2 (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

Also poisonous for fish and plankton in water bodies.

Toxic for aquatic organisms

- Results of PBT and vPvB assessment

- **PBT:** Not applicable.

- **vPvB:** Not applicable.

- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- Waste treatment methods

- **Recommendation:** Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

- Uncleaned packagings:

- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- UN-Number

- DOT, IMDG, IATA

UN3082

- UN proper shipping name

- DOT

Environmentally hazardous substance, liquid, n.o.s. (bisphenol-A-(epichlorhydrin); epoxy resin)

- IMDG

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (bisphenol-A-(epichlorhydrin); epoxy resin), MARINE POLLUTANT

- IATA

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (bisphenol-A-(epichlorhydrin); epoxy resin)

- Transport hazard class(es)

- DOT, IMDG, IATA



- Class

9 Miscellaneous dangerous substances and articles

- Label

9

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Trade name: Vibra-TITE® Methacrylate Adhesives

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- Packing group - DOT, IMDG, IATA	III
- Environmental hazards:	Product contains environmentally hazardous substances: bisphenol-A-(epichlorhydrin); epoxy resin
- Marine pollutant:	Yes Symbol (fish and tree)
- Special marking (IATA):	Symbol (fish and tree)
- Special precautions for user	Warning: Miscellaneous dangerous substances and articles
- Hazard identification number (Kemler code):	90
- EMS Number:	F-A,S-F
- Stowage Category	A
- Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
- Transport/Additional information:	
- DOT	
- Quantity limitations	On passenger aircraft/rail: No limit On cargo aircraft only: No limit
- Remarks:	Special marking with the symbol (fish and tree).
- IMDG	
- Limited quantities (LQ)	5L
- Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
- UN "Model Regulation":	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL-A-(EPICHLORHYDRIN); EPOXY RESIN), 9, III

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture

No further relevant information available.

- Sara

- Section 355 (extremely hazardous substances):

None of the ingredients is listed.

- Section 313 (Specific toxic chemical listings):

CAS: 94-36-0	benzoyl peroxyde
CAS: 80-15-9	dimethylbenzyl hydroperoxide
CAS: 557-05-1	zinc distearate
CAS: 98-82-8	Cumene

- TSCA (Toxic Substances Control Act):

All components have the value ACTIVE.

- Hazardous Air Pollutants

CAS: 98-82-8 Cumene

- Proposition 65

- Chemicals known to cause cancer:

CAS: 98-82-8 Cumene

- Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

- Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

- Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

- Carcinogenic categories

- EPA (Environmental Protection Agency)

CAS: 557-05-1	zinc distearate	D, I, II
CAS: 98-82-8	Cumene	D, CBD

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- TLV (Threshold Limit Value)		
CAS: 94-36-0	benzoyl peroxyde	A4
CAS: 128-37-0	Butylated hydroxytoluene	A4
- NIOSH-Ca (National Institute for Occupational Safety and Health)		
None of the ingredients is listed.		

- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Department issuing SDS:** ND Industries, Inc. - Safety, Health and Environmental Affairs

- **Contact:** Safety, Health and Environmental Affairs

- **Classification System:**

- **HMIS-ratings (scale 0 - 4)**

HEALTH	2	Health = *2
FIRE	2	Fire = 2
REACTIVITY	0	Reactivity = 0

- **NFPA ratings (scale 0 - 4)**

2	2	0	Health = 2
2	2	0	Fire = 2
2	2	0	Reactivity = 0

- **Date of preparation / last revision** 01/26/2024

- **Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Flammable Liquids 3: Flammable liquids – Category 3

Flammable Liquids 4: Flammable liquids – Category 4

Self-reactive substances and mixtures - Type F: Self-reactive substances and mixtures – Type E/F

Organic Peroxides - Type B: Organic peroxides – Type B

Organic Peroxides - Type E: Organic peroxides – Type E/F

Acute Toxicity - Inhalation 3: Acute toxicity – Category 3

Acute Toxicity - Inhalation 4: Acute toxicity – Category 4

Skin Corrosion 1B: Skin corrosion/irritation – Category 1B

Skin Irritation 2: Skin corrosion/irritation – Category 2

Eye Damage 1: Serious eye damage/eye irritation – Category 1

Eye Irritation 2A: Serious eye damage/eye irritation – Category 2A

Sensitization - Skin 1: Skin sensitisation – Category 1

Carcinogenicity 2: Carcinogenicity – Category 2

Specific Target Organ Toxicity - Single Exposure 3: Specific target organ toxicity (single exposure) – Category 3

Specific Target Organ Toxicity - Repeated Exposure 2: Specific target organ toxicity (repeated exposure) – Category 2

Aspiration Hazard 1: Aspiration hazard – Category 1

- * **Data compared to the previous version altered.**

- **Disclaimer**

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