

**Safety Data Sheet**  
according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 01/29/2024

**1 Identification**

**- Product identifier**

- **Trade name:** Vibra-TITE® Methacrylate Adhesives
- **Synonyms:** PB305 All Purpose - Extremely Fast Set - Part A
- **Part number:** VTPB305A
- **Application of the substance / the mixture** Adhesives

**- Details of the supplier of the safety data sheet**

- **Manufacturer/Supplier:**  
ND Industries, Inc  
1000 North Crooks Road  
Clawson, MI 48017  
USA  
Telephone: +1-248-288-0000  
Email: info@ndindustries.com  
Website: www.ndindustries.com
- **Information department:** Product Safety Department
- **Emergency telephone number:**  
United States: 1-800-424-9300  
International: +1-703-527-3887

**\* 2 Hazard identification**

**- Classification of the substance or mixture**



GHS02 Flame

Flammable Liquids - Category 2

H225 Highly flammable liquid and vapour.



GHS08 Health hazard

Carcinogenicity – Category 2

H351 Suspected of causing cancer.



GHS05 Corrosion

Skin Corrosion - Category 1A

H314 Causes severe skin burns and eye damage.

Serious Eye Damage - Category 1

H318 Causes serious eye damage.



GHS07

Skin Sensitizer - Category 1

H317 May cause an allergic skin reaction.

Specific Target Organ Toxicity - Single Exposure - Category 3 H335 May cause respiratory irritation.

**- Label elements**

- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

- **Hazard pictograms**



GHS02 GHS05 GHS07 GHS08

- **Signal word** Danger

- **Hazard-determining components of labeling:**

methyl methacrylate  
Methacrylic acid  
Cumene  
Monofunctional acid ester

- **Hazard statements**

H225 Highly flammable liquid and vapour.  
H314 Causes severe skin burns and eye damage.

# Safety Data Sheet

according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 01/29/2024

**Trade name:** Vibra-TITE® Methacrylate Adhesives

(Contd. of page 1)

H317 May cause an allergic skin reaction.

H351 Suspected of causing cancer.

H335 May cause respiratory irritation.

**- Precautionary statements**

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P233 Keep container tightly closed.

P240 Ground and bond container and receiving equipment.

P241 Use explosion-proof [electrical/ventilating/lighting] equipment.

P242 Use non-sparking tools.

P260 Do not breathe dust/fume/gas/mist/vapours/spray.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing should not be allowed out of the workplace.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P280 Wear protective gloves.

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310 Immediately call a poison center/doctor.

P321 Specific treatment (see on this label).

P312 Call a poison center/doctor if you feel unwell.

P362+P364 Take off contaminated clothing and wash it before reuse.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P403+P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

**3 Composition/Information on ingredients****- Chemical characterization: Mixtures****- Description:** Mixture of the substances listed below with nonhazardous additions.**- Dangerous components:**

CAS: 80-62-6	methyl methacrylate Flammable Liquids - Category 2, H225; Skin Irritation - Category 2, H315; Skin Sensitizer - Category 1, H317; Specific Target Organ Toxicity - Single Exposure - Category 3, H335	30 – 60% w/w
CAS: 79-41-4	Methacrylic acid Acute Toxicity (Dermal) – Category 3, H311; Skin Corrosion - Category 1A, H314; Serious Eye Damage - Category 1, H318; Acute Toxicity (Oral) - Category 4, H302; Acute Toxicity (Inhalation) - Category 4, H332; Specific Target Organ Toxicity - Single Exposure - Category 3, H335; Flammable Liquids - Category 4, H227	5 – 10% w/w
CAS: 128-37-0	Butylated hydroxytoluene Acute Toxicity (Oral) - Category 4, H302; Skin Irritation - Category 2, H315; Eye Irritation - Category 2A, H319; Specific Target Organ Toxicity - Single Exposure - Category 3, H336	1 – 5% w/w
	Monofunctional acid ester Acute Toxicity (Dermal) – Category 3, H311; Skin Corrosion - Category 1C, H314; Serious Eye Damage - Category 1, H318; Skin Sensitizer - Category 1, H317	0.5 – 1.5% w/w
CAS: 80-15-9	dimethylbenzyl hydroperoxide Self-reactive Substances and Mixtures – Type F, H242; Organic Peroxides – Type E, H242; Acute Toxicity (Inhalation) - Category 3, H331; Specific Target Organ Toxicity - Repeated Exposure - Category 2, H373; Aspiration Hazard - Category 1, H304; Skin Corrosion - Category 1B, H314; Serious Eye Damage - Category 1, H318; Acute Toxicity (Oral) - Category 4, H302; Acute Toxicity (Dermal) – Category 4, H312; Specific Target Organ Toxicity - Single Exposure - Category 3, H335; Flammable Liquids - Category 4, H227	0.1 – 1% w/w
CAS: 98-82-8	Cumene Flammable Liquids - Category 3, H226; Carcinogenicity – Category 2, H351; Aspiration Hazard - Category 1, H304; Acute Toxicity (Oral) - Category 4, H302; Specific Target Organ Toxicity - Single Exposure - Category 3, H335	≤ 0.1% w/w

**4 First-aid measures****- Description of first aid measures****- General information:**

Immediately remove any clothing soiled by the product.

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

**- After inhalation:**

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

Supply fresh air; consult doctor in case of complaints.

**- After skin contact:** Immediately wash with water and soap and rinse thoroughly.

(Contd. on page 3)

# Safety Data Sheet

## according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 01/29/2024

Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 2)

- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.

- **After swallowing:**

Immediately call a doctor.

Drink copious amounts of water and provide fresh air. Immediately call a doctor.

- **Information for doctor:**

- **Most important symptoms and effects, both acute and delayed** No further relevant information available.

- **Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

### 5 Fire-fighting measures

- **Extinguishing media**

- **Suitable extinguishing agents:** CO<sub>2</sub>, sand, extinguishing powder. Do not use water.

- **For safety reasons unsuitable extinguishing agents:** Water

- **Special hazards arising from the substance or mixture** No further relevant information available.

- **Advice for firefighters**

- **Protective equipment:**

Wear self-contained respiratory protective device.

Wear fully protective suit.

### 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**

Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation

Keep away from ignition sources

Wear protective clothing.

- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.

- **Methods and material for containment and cleaning up:**

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Use neutralizing agent.

Dispose contaminated material as waste according to section 13.

Ensure adequate ventilation.

Do not flush with water or aqueous cleansing agents

Dispose of the collected material according to regulations.

- **Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

### 7 Handling and storage

- **Handling:**

- **Precautions for safe handling**

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

- **Information about protection against explosions and fires:**

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

- **Conditions for safe storage, including any incompatibilities**

- **Storage:**

- **Requirements to be met by storerooms and receptacles:** No special requirements.

- **Information about storage in one common storage facility:** Not required.

- **Further information about storage conditions:** Keep receptacle tightly sealed.

- **Specific end use(s)** No further relevant information available.

### 8 Exposure controls/ Personal protection

- **Additional information about design of technical systems:** No further data; see section 7.

- **Control parameters**

- **Components with limit values that require monitoring at the workplace:**

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.

**CAS: 80-62-6 methyl methacrylate**

EL (Canada)	STEL: 100 ppm TWA: 50 ppm S(D)
EV (Canada)	STEL: 100 ppm TWA: 50 ppm

(Contd. on page 4)

## Safety Data Sheet

according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 01/29/2024

**Trade name:** Vibra-TITE® Methacrylate Adhesives

(Contd. of page 3)

PEL (USA)	TWA: 410 mg/m <sup>3</sup> , 100 ppm
REL (USA)	TWA: 410 mg/m <sup>3</sup> , 100 ppm
TLV (USA)	STEL: 100 ppm TWA: 50 ppm DSEN, A4
<b>CAS: 79-41-4 Methacrylic acid</b>	
EL (Canada)	TWA: 20 ppm
EV (Canada)	TWA: 70 mg/m <sup>3</sup> , 20 ppm
REL (USA)	TWA: 70 mg/m <sup>3</sup> , 20 ppm Skin
TLV (USA)	TWA: 20 ppm
<b>CAS: 128-37-0 Butylated hydroxytoluene</b>	
EL (Canada)	TWA: 2 mg/m <sup>3</sup> vapour and inhalable aerosol
EV (Canada)	TWA: 2 mg/m <sup>3</sup> inhalable, vapour and aerosol
REL (USA)	TWA: 10 mg/m <sup>3</sup>
TLV (USA)	TWA: 2* mg/m <sup>3</sup> *as inhalable fraction and vapor, A4
<b>CAS: 80-15-9 dimethylbenzyl hydroperoxide</b>	
WEEL (USA)	TWA: 6 mg/m <sup>3</sup> , 1 ppm Skin
<b>CAS: 98-82-8 Cumene</b>	
EL (Canada)	STEL: 75 ppm TWA: 25 ppm IARC 2B
EV (Canada)	TWA: 245 mg/m <sup>3</sup> , 50 ppm Skin
PEL (USA)	TWA: 245 mg/m <sup>3</sup> , 50 ppm Skin
REL (USA)	TWA: 245 mg/m <sup>3</sup> , 50 ppm Skin
TLV (USA)	TWA: 5 ppm A3

- **Additional information:** The lists that were valid during the creation were used as basis.

### - Exposure controls

#### - Personal protective equipment:

##### - General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.  
Immediately remove all soiled and contaminated clothing.  
Wash hands before breaks and at the end of work.  
Avoid contact with the eyes and skin.

##### - Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

##### - Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

##### - Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Nitrile rubber, NBR

##### - Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

(Contd. on page 5)

# Safety Data Sheet

according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 01/29/2024

Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 4)

**- Eye protection:**

Tightly sealed goggles

**- Body protection:** Protective work clothing

## 9 Physical and chemical properties

<b>- Information on basic physical and chemical properties</b>	
<b>- General Information</b>	
<b>- Appearance:</b>	
<b>- Form:</b>	Viscous
<b>- Color:</b>	Whitish
<b>- Odor:</b>	Pungent
<b>- Odor threshold:</b>	Not determined.
<b>- pH-value at 20 °C:</b>	5
<b>- Change in condition</b>	
<b>- Melting point/Melting range:</b>	Undetermined.
<b>- Boiling point/Boiling range:</b>	≥ 101 °C
<b>- Flash point:</b>	10 °C
<b>- Flammability (solid, gaseous):</b>	Highly flammable.
<b>- Auto igniting:</b>	430 °C
<b>- Decomposition temperature:</b>	Not determined.
<b>- Ignition temperature:</b>	Product is not selfigniting.
<b>- Danger of explosion:</b>	Product is not explosive. However, formation of explosive air/vapor mixtures are possible.
<b>- Explosion limits:</b>	
<b>- Lower:</b>	2.1 Vol %
<b>- Upper:</b>	12.5 Vol %
<b>- Vapor pressure at 20 °C:</b>	≤ 47 hPa
<b>- Density at 20 °C:</b>	
<b>- Relative density</b>	~ 0.97 g/cm <sup>3</sup>
<b>- Vapor density</b>	Not determined.
<b>- Evaporation rate</b>	Not determined.
<b>- Solubility in / Miscibility with</b>	
<b>- Water:</b>	Not miscible or difficult to mix.
<b>- Partition coefficient (n-octanol/water):</b> Not determined.	
<b>- Viscosity:</b>	
<b>- Dynamic at 20 °C:</b>	60,000 mPas
<b>- Kinematic:</b>	Not determined.
<b>- Solvent content:</b>	
<b>- Organic solvents:</b>	0.1 %
<b>- VOC content:</b>	0.10 %
	~ 1.0 g/l / ~ 0.01 lb/gal
<b>- Solids content:</b>	36.6 %
<b>- Other information</b> No further relevant information available.	

## 10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
  - **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.

(Contd. on page 6)

# Safety Data Sheet

according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 01/29/2024

Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 5)

- **Hazardous decomposition products:** No dangerous decomposition products known.

## 11 Toxicological information

### - Information on toxicological effects

#### - Acute toxicity:

#### - LD/LC50 values that are relevant for classification:

##### ATE (Acute Toxicity Estimate)

Oral	LD50	10,251 mg/kg
Dermal	LD50	4,000 mg/kg
Inhalative	LC50/4 h	110 mg/l

##### CAS: 80-62-6 methyl methacrylate

Oral	LD50	7,872 mg/kg (rat)
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##### CAS: 79-41-4 Methacrylic acid

Oral	LD50	1,332 mg/kg (mouse)
Dermal	LD50	500 mg/kg (rabbit)
Inhalative	LC50/4 h	11 mg/l (ATE)

##### CAS: 128-37-0 Butylated hydroxytoluene

Oral	LD50	890 mg/kg (rat)
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##### Monofunctional acid ester

Dermal	LD50	300 mg/kg (ATE)
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##### CAS: 80-15-9 dimethylbenzyl hydroperoxide

Oral	LD50	382 mg/kg (rat)
Dermal	LD50	500 mg/kg (rat)
Inhalative	LC50/4 h	220 mg/l (rat)

##### CAS: 98-82-8 Cumene

Oral	LD50	1,400 mg/kg (rat)
Dermal	LD50	12,300 mg/kg (rabbit)
Inhalative	LC50/4 h	24.7 mg/l (mouse)

#### - Primary irritant effect:

- **on the skin:** Strong caustic effect on skin and mucous membranes.

- **on the eye:** Strong caustic effect.

- **Sensitization:** Sensitization possible through skin contact.

#### - Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations:

Harmful

Corrosive

Irritant

Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

#### - Carcinogenic categories

##### - IARC (International Agency for Research on Cancer)

CAS: 80-62-6	methyl methacrylate	3
CAS: 128-37-0	Butylated hydroxytoluene	3
CAS: 98-82-8	Cumene	2B

##### - NTP (National Toxicology Program)

CAS: 98-82-8	Cumene	R
CAS: 130-15-4	1,4-naphthoquinone	R

## 12 Ecological information

### - Toxicity

- **Aquatic toxicity:** No further relevant information available.

- **Persistence and degradability** No further relevant information available.

### - Behavior in environmental systems:

- **Bioaccumulative potential** No further relevant information available.

- **Mobility in soil** No further relevant information available.

### - Additional ecological information:

#### - General notes:

Water hazard class 1 (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

Must not reach bodies of water or drainage ditch undiluted or unneutralized.

(Contd. on page 7)

# Safety Data Sheet

according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 01/29/2024

Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 6)

**- Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.





**13 Disposal considerations****- Waste treatment methods**

- **Recommendation:** Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

**- Uncleaned packagings:**

- **Recommendation:** Disposal must be made according to official regulations.

**\*14 Transport information**

- <b>UN-Number</b> - <b>DOT/TDG, ADR, IMDG, IATA</b>	UN2924
- <b>UN proper shipping name</b> - <b>DOT/TDG</b>  - <b>ADR</b>  - <b>IMDG, IATA</b>	Flammable liquids, corrosive, n.o.s. (Methyl methacrylate monomer, stabilized, Methacrylic acid, stabilized) UN2924 Flammable liquids, corrosive, n.o.s. (Methyl methacrylate monomer, stabilized, Methacrylic acid, stabilized) FLAMMABLE LIQUID, CORROSIVE, N.O.S. (METHYL METHACRYLATE MONOMER, STABILIZED, METHACRYLIC ACID, STABILIZED)
- <b>Transport hazard class(es)</b> - <b>DOT/TDG (Transport dangerous goods):</b>	
	
- <b>Class</b> - <b>Label</b>	3 Flammable liquids 3, 8
- <b>ADR</b>	
	
- <b>Class</b> - <b>Label</b>	3 Flammable liquids 3+8
- <b>IMDG</b>	
	
- <b>Class</b> - <b>Label</b>	3 Flammable liquids 3/8
- <b>IATA</b>	
	
- <b>Class</b> - <b>Label</b>	3 Flammable liquids 3 (8)
- <b>Packing group</b> - <b>DOT/TDG, ADR, IMDG, IATA</b>	II
- <b>Environmental hazards:</b> - <b>Marine pollutant:</b>	No
- <b>Special precautions for user</b> - <b>Hazard identification number (Kemler code):</b> - <b>EMS Number:</b> - <b>Segregation groups</b>	Warning: Flammable liquids 338 F-E,S-C (SGG1) Acids

(Contd. on page 8)

## Safety Data Sheet

according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 01/29/2024

Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 7)

- <b>Stowage Category</b> - <b>Stowage Code</b>	B SW2 Clear of living quarters.
- <b>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b>	Not applicable.
- <b>Transport/Additional information:</b>	
- <b>DOT/TDG</b> - <b>Quantity limitations</b>	On passenger aircraft/rail: 1 L On cargo aircraft only: 5 L
- <b>ADR</b> - <b>Excepted quantities (EQ)</b>	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
- <b>IMDG</b> - <b>Limited quantities (LQ)</b> - <b>Excepted quantities (EQ)</b>	1L Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
- <b>UN "Model Regulation":</b>	UN 2924 FLAMMABLE LIQUID, CORROSIVE, N.O.S. (METHYL METHACRYLATE MONOMER, STABILIZED, METHACRYLIC ACID, STABILIZED), 3 (8), II

### 15 Regulatory information

**- Safety, health and environmental regulations/legislation specific for the substance or mixture**

No further relevant information available.

**- Sara**

**- Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

**- Section 313 (Specific toxic chemical listings):**

CAS: 80-62-6	methyl methacrylate
	Monofunctional acid ester
CAS: 80-15-9	dimethylbenzyl hydroperoxide
CAS: 98-82-8	Cumene

**- TSCA (Toxic Substances Control Act):**

All components have the value ACTIVE.

**- Canadian substance listings:**

**- Canadian Domestic Substances List (DSL)**

All ingredients are listed.

**- Canadian Non-Domestic Substances List (NDSL)**

None of the ingredients is listed.

**- Canadian Ingredient Disclosure list (limit 0.1%)**

None of the ingredients is listed.

**- Canadian Ingredient Disclosure list (limit 1%)**

CAS: 80-62-6	methyl methacrylate
CAS: 79-41-4	Methacrylic acid
CAS: 128-37-0	Butylated hydroxytoluene

**- Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

### 16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

**- Department issuing SDS:** ND Industries, Inc. - Safety, Health and Environmental Affairs

**- Contact:** Safety, Health and Environmental Affairs

**- Classification System:**

**- HMIS-ratings (scale 0 - 4)**

HEALTH	3	Health = *3
FIRE	3	Fire = 3
REACTIVITY	0	Reactivity = 0

(Contd. on page 9)



# Safety Data Sheet

according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 01/29/2024

**Trade name:** Vibra-TITE® Methacrylate Adhesives

(Contd. of page 8)

**- NFPA ratings (scale 0 - 4)**

Health = 3  
Fire = 3  
Reactivity = 0

**- Date of the latest revision of the safety data sheet** 01/29/2024**- Abbreviations and acronyms:**

IMDG: International Maritime Code for Dangerous Goods  
DOT: US Department of Transportation  
IATA: International Air Transport Association  
EINECS: European Inventory of Existing Commercial Chemical Substances  
ELINCS: European List of Notified Chemical Substances  
CAS: Chemical Abstracts Service (division of the American Chemical Society)  
VOC: Volatile Organic Compounds (USA, EU)  
LC50: Lethal concentration, 50 percent  
LD50: Lethal dose, 50 percent  
PBT: Persistent, Bioaccumulative and Toxic  
vPvB: very Persistent and very Bioaccumulative

**- \* Data compared to the previous version altered.****- Disclaimer**

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