01/26/2024	Kit Components
Product code	Description
VTPB300NT	Vibra-TITE® Methacrylate Adhesives PB300 All Purpose - Fast Set; High Strength
Components:	
VTPB300A	Vibra-TITE® Methacrylate Adhesives
VTPB300B	Vibra-TITE® Methacrylate Adhesives





Safety Data Sheet

acc. to OSHA HCS

Printing date 01/26/2024

1 Identification

Reviewed on 12/08/2023

Page 1/9

- Product identifier - Trade name: Vibra-TITE® Methacrylate Adhesives - Synonyms: PB300 All Purpose - Fast Set; High Strength - Part A - Part number: VTPB300A - Application of the substance / the mixture Adhesives - Dotails of the supplier of the safety data shoet

- Details of the supplier of the safety data sheet

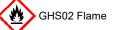
- *Manufacturer/Supplier:* ND Industries, Inc 1000 North Crooks Road Clawson, MI 48017 USA Telephone: +1-248-288-0000 Email: info@ndindustries.com Website: www.ndindustries.com

- Information department: Product Safety Department

- *Emergency telephone number:* United States: 1-800-424-9300 International: +1-703-527-3887

2 Hazard(s) identification

- Classification of the substance or mixture



Flammable Liquids 2

H225 Highly flammable liquid and vapor.

H351 Suspected of causing cancer.

H318 Causes serious eye damage.

H314 Causes severe skin burns and eye damage.

GHS08 Health hazard

Carcinogenicity 2

GHS05 Corrosion

Skin Corrosion 1A Eye Damage 1



Sensitization - Skin 1H317 May cause an allergic skin reaction.Specific Target Organ Toxicity - Single Exposure 3H335 May cause respiratory irritation.

- Label elements

- GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).

- Hazard pictograms



- Signal word Danger

- Hazard-determining components of labeling:
- methyl methacrylate Methacrylic acid Cumene Monofunctional acid ester

- Hazard statements

H225 Highly flammable liquid and vapor. H314 Causes severe skin burns and eye damage.

Printing date 01/26/2024

Reviewed on 12/08/2023

Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 1) H317 May cause an allergic skin reaction. H351 Suspected of causing cancer. H335 May cause respiratory irritation. - Precautionary statements P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking. P233 Keep container tightly closed. Ground/bond container and receiving equipment. P240 Use explosion-proof electrical/ventilating/lighting/equipment. P241 Use only non-sparking tools. P242 P260 Do not breathe dusts or mists. Use only outdoors or in a well-ventilated area. P271 Contaminated work clothing must not be allowed out of the workplace. P272 P280 Wear protective gloves/protective clothing/eye protection/face protection. Wear protective gloves. P280 P280 Wear eye protection / face protection. P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing. P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P310 Immediately call a poison center/doctor. P321 Specific treatment (see on this label). P312 Call a poison center/doctor if you feel unwell. P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P403+P233 Store in a well-ventilated place. Keep container tightly closed. P403+P235 Store in a well-ventilated place. Keep cool. P405 Store locked up. P501 Dispose of contents/container in accordance with local/regional/national/international regulations. - Other hazards - Results of PBT and vPvB assessment - PBT: Not applicable. - vPvB: Not applicable.

3 Composition/information on ingredients

- Chemical characterization: Mixtures

- Description: Mixture of the substances listed below with nonhazardous additions.

- Dangerou	ous components:		
	methyl methacrylate Flammable Liquids 2, H225; Skin Irritation 2, H315; Sensitization - Skin 1, H317; Specific Target Organ Toxicity - Single Exposure 3, H335	49.34%	
	Methacrylic acid Acute Toxicity - Dermal 3, H311; Skin Corrosion 1A, H314; Eye Damage 1, H318; Acute Toxicity - Oral 4, H302; Acute Toxicity - Inhalation 4, H332; Specific Target Organ Toxicity - Single Exposure 3, H335; Flammable Liquids 4, H227	10 – 19%	
	Butylated hydroxytoluene Acute Toxicity - Oral 4, H302; Skin Irritation 2, H315; Eye Irritation 2A, H319; Specific Target Organ Toxicity - Single Exposure 3, H336	1 – 4%	
	Monofunctional acid ester Acute Toxicity - Dermal 3, H311; Skin Corrosion 1C, H314; Eye Damage 1, H318; Sensitization - Skin 1, H317	1 – 4%	
	dimethylbenzyl hydroperoxide Self-reactive substances and mixtures - Type F, H242; Organic Peroxides - Type E, H242; Acute Toxicity - Inhalation 3, H331; Specific Target Organ Toxicity - Repeated Exposure 2, H373; Aspiration Hazard 1, H304; Skin Corrosion 1B, H314; Eye Damage 1, H318; Acute Toxicity - Oral 4, H302; Acute Toxicity - Dermal 4, H312; Specific Target Organ Toxicity - Single Exposure 3, H335; Flammable Liquids 4, H227	≤ 1%	
CAS: 98-82-8	Cumene Flammable Liquids 3, H226; Carcinogenicity 2, H351; Aspiration Hazard 1, H304; Acute Toxicity - Oral 4, H302; Specific Target Organ Toxicity - Single Exposure 3, H335	≤ 1%	

4 First-aid measures

- Description of first aid measures

- General information:

Immediately remove any clothing soiled by the product.

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident. - After inhalation:

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

Supply fresh air; consult doctor in case of complaints.

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Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 2)

Reviewed on 12/08/2023

- After skin contact: Immediately wash with water and soap and rinse thoroughly.
- After eye contact: Rinse opened eye for several minutes under running water. Then consult a doctor.
- After swallowing:

Immediately call a doctor.

Drink copious amounts of water and provide fresh air. Immediately call a doctor.

- Information for doctor:
 - Most important symptoms and effects, both acute and delayed No further relevant information available.
 - Indication of any immediate medical attention and special treatment needed
 - No further relevant information available.

5 Fire-fighting measures

- Extinguishing media

- Suitable extinguishing agents: CO2, sand, extinguishing powder. Do not use water.
- For safety reasons unsuitable extinguishing agents: Water
- Special hazards arising from the substance or mixture No further relevant information available.
- Advice for firefighters
 - Protective equipment:
 - Wear self-contained respiratory protective device. Wear fully protective suit.

6 Accidental release measures

Personal precautions, protective equipment and emergency procedures
Wear protective equipment. Keep unprotected persons away.
Ensure adequate ventilation
Keep away from ignition sources
Wear protective clothing.
 Environmental precautions: Do not allow to enter sewers/ surface or ground water.
 Methods and material for containment and cleaning up:
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Use neutralizing agent.
Dispose contaminated material as waste according to section 13.
Ensure adequate ventilation.

Do not flush with water or aqueous cleansing agents

- Dispose of the collected material according to regulations.
- Reference to other sections
 See Section 7 for information on safe handling.
 See Section 8 for information on personal protection equipment.
 See Section 13 for disposal information.

7 Handling and storage

- Handling:

- Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

- Prevent formation of aerosols.
- Information about protection against explosions and fires:
- Keep ignition sources away Do not smoke. Protect against electrostatic charges.
- Conditions for safe storage, including any incompatibilities

- Storage:

- Requirements to be met by storerooms and receptacles: No special requirements.
- Information about storage in one common storage facility: Not required.
- Further information about storage conditions: Keep receptacle tightly sealed.
- Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- Additional information about design of technical systems: No further data; see section 7.

- Control parameters

- **Components with limit values that require monitoring at the workplace:** At this time, the remaining constituent has no known exposure limits.

CAS: 80-62-6 methyl methacrylate

- PEL Long-term value: 410 mg/m³, 100 ppm
- REL Long-term value: 410 mg/m³, 100 ppm
- TLV Short-term value: 100 ppm Long-term value: 50 ppm DSEN, A4

Trade name: Vibra-TITE® Methacrylate Adhesives

Reviewed on 12/08/2023

		(Contd. of page 3
CAS:	79-41-4 Methacrylic acid	
REL	Long-term value: 70 mg/m³, 20 ppm Skin	
TLV	Long-term value: 20 ppm	
CAS:	128-37-0 Butylated hydroxytoluene	
REL	Long-term value: 10 mg/m ³	
TLV	Long-term value: 2* mg/m³ *as inhalable fraction and vapor, A4	
CAS:	80-15-9 dimethylbenzyl hydroperoxide	
WEEL	Long-term value: 6 mg/m³, 1 ppm Skin	
CAS:	98-82-8 Cumene	
PEL	Long-term value: 245 mg/m³, 50 ppm Skin	
REL	Long-term value: 245 mg/m³, 50 ppm Skin	
TLV	Long-term value: 5 ppm A3	

- Additional information: The lists that were valid during the creation were used as basis.

- Exposure controls

- Personal protective equipment:

- General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

- Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

- Protection of hands:



The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. Nitrile rubber, NBR

- Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- Eye protection:



Tightly sealed goggles

- Body protection: Protective work clothing

9 Physical and chemical properties

nformation on basic physical and che	mical properties	
- General Information		
- Appearance:		
- Form:	Viscous	
- Color:	Whitish	
- Odor:	Pungent	
- Odor threshold:	Not determined.	
- pH-value at 20 °C (68 °F):	5	
- Change in condition		
 Melting point/Melting range: 	Undetermined.	
- Boiling point/Boiling range:	≥ 101 °C (≥ 213.8 °F)	

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Trade name: Vibra-TITE® Methacrylate Adhesives

Reviewed on 12/08/2023

	(Contd. of pa
- Flash point:	10 °C (50 °F)
- Flammability (solid, gaseous):	Highly flammable.
- Auto igniting:	430 °C (806 °F)
- Decomposition temperature:	Not determined.
- Ignition temperature:	Product is not selfigniting.
- Danger of explosion:	Product is not explosive. However, formation of explosive air/vapor mixtures are possible.
- Explosion limits:	
- Lower:	2.1 Vol %
- Upper:	12.5 Vol %
- Vapor pressure at 20 °C (68 °F):	≤ 47 hPa (≤ 35.3 mm Hg)
- Density at 20 °C (68 °F):	~ 0.97 g/cm³ (~ 8.09465 lbs/gal)
- Relative density	Not determined.
- Vapor density	Not determined.
- Evaporation rate	Not determined.
- Solubility in / Miscibility with	
- Water:	Not miscible or difficult to mix.
- Partition coefficient (n-octanol/wa	ater): Not determined.
- Viscosity:	
- Dynamic at 20 °C (68 °F):	250,000 mPas
- Kinematic:	Not determined.
- Solvent content:	
- Organic solvents:	0.1 %
- VOC content:	0.13 %
	~ 1.3 g/l / ~ 0.01 lb/gal
- Solids content:	38.2 %
Other information	No further relevant information available.

10 Stability and reactivity

- Reactivity No further relevant information available.

- Chemical stability

- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.

- Possibility of hazardous reactions No dangerous reactions known.

- Conditions to avoid No further relevant information available.
- *Incompatible materials:* No further relevant information available.
- Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

- Information on toxicological effects

- Acute toxicity:

- LL	D/LC50 v	alues that are relevant for classification:			
ATE (Acut	ATE (Acute Toxicity Estimate)				
Oral	LD50	10,251 mg/kg			
Dermal	LD50	4,000 mg/kg			
Inhalative	LC50/4 h	110 mg/l			
CAS: 80-62-6 methyl methacrylate					
Oral	LD50	7,872 mg/kg (rat)			
CAS: 79-41-4 Methacrylic acid					
Oral	LD50	1,332 mg/kg (mouse)			
Dermal	LD50	500 mg/kg (rabbit)			
Inhalative	LC50/4 h	11 mg/l (ATE)			
CAS: 128-	37-0 Buty	lated hydroxytoluene			
Oral	LD50	890 mg/kg (rat)			

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Trade name: Vibra-TITE® Methacrylate Adhesives

		(Contd. of	page 5)		
Monofunctional acid ester					
Dermal	Dermal LD50 300 mg/kg (ATE)				
CAS: 80-1	5-9 dimet	hylbenzyl hydroperoxide			
Oral	LD50	382 mg/kg (rat)			
Dermal	LD50	500 mg/kg (rat)			
Inhalative	LC50/4 h	220 mg/l (rat)			
CAS: 98-8	2-8 Cume	ne			
Oral	LD50	1,400 mg/kg (rat)			
Dermal	LD50	12,300 mg/kg (rabbit)			
Inhalative	LC50/4 h	24.7 mg/l (mouse)			
 Primary irritant effect: on the skin: Strong caustic effect on skin and mucous membranes. on the eye: Strong caustic effect. Sensitization: Sensitization possible through skin contact. Additional toxicological information: The product shows the following dangers according to internally approved calculation methods for preparations: Harmful					
- Carcinogenic categories					
	- IARC (I	International Agency for Research on Cancer)			
CAS: 80-6	2-6 met	hyl methacrylate	3		
CAS: 128-	37-0 Buty	/lated hydroxytoluene	3		
CAS: 98-8	2-8 Cun	nene	2B		
		lational Taxicalagy Program)			

- NTP (National Toxicology Program)

CAS: 98-82-8 Cumene

CAS: 130-15-4 1,4-naphthoquinone

- OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

12 Ecological information

- Toxicity

- Aquatic toxicity: No further relevant information available.

- Persistence and degradability No further relevant information available.
- Behavior in environmental systems:
 - Bioaccumulative potential No further relevant information available.

- Mobility in soil No further relevant information available.

- Additional ecological information:

- General notes:

Water hazard class 1 (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

Must not reach bodies of water or drainage ditch undiluted or unneutralized.

- Results of PBT and vPvB assessment

- **PBT:** Not applicable.
- vPvB: Not applicable.

- Other adverse effects No further relevant information available.

13 Disposal considerations

- Waste treatment methods

- Recommendation: Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

- Uncleaned packagings:

- Recommendation: Disposal must be made according to official regulations.

14 Transport information

- UN-Number

- DOT, IMDG, IATA

UN2924

Printing date 01/26/2024

Trade name: Vibra-TITE® Methacrylate Adhesives

Reviewed on 12/08/2023

UN "Model Regulation":	UN 2924 FLAMMABLE LIQUID, CORROSIVE, N.O.S. (METHYL METHACRYLATE MONOMER, STABILIZED, METHACRYLIC ACID, STABILIZED), 3 (8), II
- IMDG - Limited quantities (LQ) - Excepted quantities (EQ)	1L Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
- DOT - Quantity limitations	On passenger aircraft/rail: 1 L On cargo aircraft only: 5 L
Transport/Additional information:	
Transport in bulk according to Annex II of MARPOL73/ and the IBC Code	78 Not applicable.
- Stowage Code	SW2 Clear of living quarters.
- Segregation groups - Stowage Category	(SGG1) Acids B
- EMS Number:	F-E,S-C
Special precautions for user - Hazard identification number (Kemler code):	Warning: Flammable liquids 338
Environmental hazards: - Marine pollutant: Special processions for uppr	No Warning: Elammable liquide
- DOŤ, ĨMDĠ, IATA	I
Packing group	3 (8)
- Class - Label	3 Flammable liquids
- LADEI - IATA	<i>J</i> 0
- Class - Label	3 Flammable liquids 3/8
- IMDG	
- Class - Label	3 Flammable liquids 3, 8
- DOT	
Transport hazard class(es)	ACID, STABILIZED)
- IMDG, IATA	monomer, stabilized, Methacrylic acid, stabilized) FLAMMABLE LIQUID, CORROSIVE, N.O.S. (METHYL METHACRYLATE MONOMER, STABILIZED, METHACRYLI
UN proper shipping name - DOT	Flammable liquids, corrosive, n.o.s. (Methyl methacrylate

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture No further relevant information available.

Trade name: Vibra-TITE® Methacrylate Adhesives

Reviewed on 12/08/2023

- Sara		
- Se	ction 355 (extremely hazardous substances):	
None of the ing	redients is listed.	
- Se	ction 313 (Specific toxic chemical listings):	
CAS: 80-62-6	methyl methacrylate	
	Monofunctional acid ester	
CAS: 80-15-9	dimethylbenzyl hydroperoxide	
CAS: 98-82-8	Cumene	
CAS: 98-86-2	acetophenone	
- TSCA	(Toxic Substances Control Act):	
All components	s have the value ACTIVE.	
- Ha	zardous Air Pollutants	
CAS: 80-62-6	methyl methacrylate	
CAS: 98-82-8	Cumene	
	acetophenone	
	1,4-naphthoquinone	
•	sition 65	
- Cl	emicals known to cause cancer:	
	Chlorosulfanated polyethylene	
	Impact modifying resin	
CAS: 98-82-8		
	emicals known to cause reproductive toxicity for females:	
Impact modifyi	-	
Monofunctiona	l acid ester	
- Cl	emicals known to cause reproductive toxicity for males:	
Impact modifyi	ng resin	
Monofunctiona	l acid ester	
- Cl	emicals known to cause developmental toxicity:	
Monofunctiona	l acid ester	
- Carci	nogenic categories	
	A (Environmental Protection Agency)	
	methyl methacrylate	E, NL
CAS: 98-82-8	Cumene	D, CB
CAS: 98-86-2	acetophenone	D
- TL	V (Threshold Limit Value)	· · · · · · · · · · · · · · · · · · ·
CAS: 80-62-6	methyl methacrylate	A
CAS: 128-37-0	Butylated hydroxytoluene	A
- NI	OSH-Ca (National Institute for Occupational Safety and Health)	
	predients is listed.	

- Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- Department issuing SDS: ND Industries, Inc. - Safety, Health and Environmental Affaires

- Contact: Safety, Health and Environmental Affaires

- Classification System:

- HMIS-ratings (scale 0 - 4)



- NFPA ratings (scale 0 - 4)



- Date of preparation / last revision 01/26/2024

Printing date 01/26/2024

Reviewed on 12/08/2023

Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 8)

- Abbreviations and acronyms: ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road) IMDG: International Maritime Code for Dangerous Goods DOT: US Department of Transportation IATA: International Air Transport Association EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances CAS: Chemical Abstracts Service (division of the American Chemical Society) VOC: Volatile Organic Compounds (USA, EU) LC50: Lethal concentration, 50 percent LD50: Lethal dose, 50 percent PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative NIOSH: National Institute for Occupational Safety OSHA: Occupational Safety & Health TLV: Threshold Limit Value PEL: Permissible Exposure Limit REL: Recommended Exposure Limit Flammable Liquids 2: Flammable liquids – Category 2 Flammable Liquids 3: Flammable liquids – Category 3 Flammable Liquids 4: Flammable liquids – Category 4 Planmable Eliquitis 4: Frainmable induits – Category 4 Self-reactive substances and mixtures – Type F: Self-reactive substances and mixtures – Type E/F Organic Peroxides - Type E: Organic peroxides – Type E/F Acute Toxicity - Orral 4: Acute toxicity – Category 4 Acute Toxicity - Dermal 3: Acute toxicity – Category 4 Skin Corrosion 1A: Skin corrosion/irritation – Category 3 Skin Corrosion 4D: Other corresion (inclusion – Cotegory 4D) Skin Corrosion 1B: Skin corrosion/irritation – Category 1B Skin Corrosion 1C: Skin corrosion/irritation – Category 1C Skin Irritation 2: Skin corrosion/irritation – Category 2 Eye Damage 1: Serious eye damage/eye irritation – Category 1 Eye Irritation 2:A: Serious eye damage/eye irritation – Category 1 Sensitization - Skin 1: Skin sensitisation – Category 1 Carcinogenicity 2: Carcinogenicity – Category 2 Specific Target Organ Toxicity - Single Exposure 3: Specific target organ toxicity (single exposure) – Category 3 Specific Target Organ Toxicity - Repeated Exposure 2: Specific target organ toxicity (repeated exposure) – Category 2 Aspiration Hazard 1: Aspiration hazard – Category 1 - * Data compared to the previous version altered.

- Disclaimer

The information set forth is based on information that M. Lemieux, Inc. believes to be accurate. No warranty, expressed or implied, is intended. The information is provided solely for your information and consideration and M. Lemieux, Inc. assumes no legal responsibility for use or reliance thereon.





Safety Data Sheet

acc. to OSHA HCS

Printing date 01/26/2024

Reviewed on 01/26/2024

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1 Identification

- Product identifier

- Trade name: Vibra-TITE® Methacrylate Adhesives
 - Synonyms: PB300 All Purpose Fast Set; High Strength Part B
 - Part number: VTPB300B
 - Application of the substance / the mixture Adhesives

- Details of the supplier of the safety data sheet

- Manufacturer/Supplier:

ND Industries, Inc 1000 North Crooks Road Clawson, MI 48017 USA Telephone: +1-248-288-0000 Email: info@ndindustries.com Website: www.ndindustries.com

- Information department: Product Safety Department

- *Emergency telephone number:* United States: 1-800-424-9300 International: +1-703-527-3887

2 Hazard(s) identification

- Classification of the substance or mixture



Flammable Liquids 2

H225 Highly flammable liquid and vapor.



Skin Irritation 2H315 Causes skin irritation.Sensitization - Skin 1H317 May cause an allergic skin reaction.Specific Target Organ Toxicity - Single Exposure 3H335 May cause respiratory irritation.

- Label elements

- GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
 - Hazard pictograms



- _____
- **Signal word** Danger
- Hazard-determining components of labeling: methyl methacrylate
- Hazard statements
- H225 Highly flammable liquid and vapor.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H335 May cause respiratory irritation.

- Precautionary statements

- P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
- P233 Keep container tightly closed.
- P240 Ground/bond container and receiving equipment.
- P241 Use explosion-proof electrical/ventilating/lighting/equipment.
- P242 Use only non-sparking tools.
- P243 Take precautionary measures against static discharge.
- P264 Wash thoroughly after handling.
- P271 Use only outdoors or in a well-ventilated area.
- P272 Contaminated work clothing must not be allowed out of the workplace.

Printing date 01/26/2024

Trade name: Vibra-TITE® Methacrylate Adhesives

Reviewed on 01/26/2024

			(Contd. of page 1)
	P280	Wear protective gloves/protective clothing/eye protection/face protection.	,
	P280	Wear protective gloves.	
	P303+P361+P353	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.	
	P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.	
	P312	Call a poison center/doctor if you feel unwell.	
	P362+P364	Take off contaminated clothing and wash it before reuse.	
	P332+P313	If skin irritation occurs: Get medical advice/attention.	
	P333+P313	If skin irritation or rash occurs: Get medical advice/attention.	
	P321	Specific treatment (see on this label).	
	P403+P233	Store in a well-ventilated place. Keep container tightly closed.	
	P403+P235	Store in a well-ventilated place. Keep cool.	
	P405	Store locked up.	
	P501	Dispose of contents/container in accordance with local/regional/national/international regulations.	
~	hazarda	•	

Other hazards

- Results of PBT and vPvB assessment

- **PBT:** Not applicable.
- vPvB: Not applicable.

3 Composition/information on ingredients

- Chemical characterization: Mixtures

- Description: Mixture of the substances listed below with nonhazardous additions.

- Dangerous components:

CAS: 80-62-6	methyl methacrylate	69.27%
	Flammable Liquids 2, H225; Skin Irritation 2, H315; Sensitization - Skin 1, H317; Specific Target Organ Toxicity - Single Exposure 3, H335	
CAS: 34562-31-7	3,5-diethyl-1,2-dihydro-1-phenyl-2-propylpyridine Acute Toxicity - Oral 4, H302; Acute Toxicity - Dermal 4, H312; Skin Irritation 2, H315; Eye Irritation 2B, H320	1 – 4%

4 First-aid measures

- Description of first aid measures

- After inhalation:

- Supply fresh air and to be sure call for a doctor.
- In case of unconsciousness place patient stably in side position for transportation.
- Supply fresh air; consult doctor in case of complaints.
- After skin contact: Immediately wash with water and soap and rinse thoroughly.
- After eye contact: Rinse opened eye for several minutes under running water.
- After swallowing: If symptoms persist consult doctor.
- Information for doctor:
 - Most important symptoms and effects, both acute and delayed No further relevant information available.
 - Indication of any immediate medical attention and special treatment needed
 - No further relevant information available.

5 Fire-fighting measures

- Extinguishing media

- Suitable extinguishing agents: CO2, sand, extinguishing powder. Do not use water.
- For safety reasons unsuitable extinguishing agents: Water
- Special hazards arising from the substance or mixture No further relevant information available.
- Advice for firefighters
 - Protective equipment:
 - Wear self-contained respiratory protective device.
 - Wear fully protective suit.

6 Accidental release measures

- Personal precautions, protective equipment and emergency procedures

- Wear protective equipment. Keep unprotected persons away. Ensure adequate ventilation Keep away from ignition sources
- Wear protective clothing.
- Environmental precautions: Do not allow to enter sewers/ surface or ground water.

- Methods and material for containment and cleaning up:

- Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust). Ensure adequate ventilation.
- Do not flush with water or aqueous cleansing agents

Dispose of the collected material according to regulations.

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Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 2)

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- Reference to other sections

See Section 7 for information on safe handling. See Section 8 for information on personal protection equipment. See Section 13 for disposal information.

7 Handling and storage

- Handling:

- Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

- Information about protection against explosions and fires:

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

- Conditions for safe storage, including any incompatibilities

- Storage:

- Requirements to be met by storerooms and receptacles: No special requirements.
- Information about storage in one common storage facility: Not required.
- Further information about storage conditions: Keep receptacle tightly sealed.

- Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- Additional information about design of technical systems: No further data; see section 7.

- Control parameters

Components with limit values that require monitoring at the workplace:

The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit. At this time, the remaining constituent has no known exposure limits.

CAS: 80-62-6 methyl methacrylate

PEL Long-term value: 410 mg/m³, 100 ppm

REL Long-term value: 410 mg/m³, 100 ppm

TLV Short-term value: 100 ppm Long-term value: 50 ppm DSEN, A4

- Additional information: The lists that were valid during the creation were used as basis.

- Exposure controls

- Personal protective equipment:

- General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the skin. Avoid contact with the eves and skin.

- Breathing equipment:

- Breatning equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

- Protection of hands:



The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. Nitrile rubber. NBR

- Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- Eye protection:



Tightly sealed goggles

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(Contd. of page 3)

- Body	protection: Protective work clothing	
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9 Physical and chemical properties	
- Information on basic physical and che - General Information	emical properties
- Appearance:	
- Form:	Viscous
- Color:	Whitish
- Odor: - Odor threshold:	Pungent Not determined.
- pH-value:	Not determined.
•	Not determined.
- Change in condition - Melting point/Melting range: - Boiling point/Boiling range:	Undetermined. ≥ 101 °C (≥ 213.8 °F)
- Flash point:	10 °C (50 °F)
- Flammability (solid, gaseous):	Highly flammable.
- Auto igniting:	430 °C (806 °F)
- Decomposition temperature:	Not determined.
- Ignition temperature:	Product is not selfigniting.
- Danger of explosion:	Product is not explosive. However, formation of explosive air/vapor mixtures are possible.
- Explosion limits:	
- Lower:	2.1 Vol %
- Upper:	12.5 Vol %
- Vapor pressure at 20 °C (68 °F):	≤ 47 hPa (≤ 35.3 mm Hg)
- Density at 20 °C (68 °F):	~ 1.25 g/cm³ (~ 10.43125 lbs/gal)
- Relative density	Not determined.
- Vapor density	Not determined.
- Evaporation rate	Not determined.
 Solubility in / Miscibility with Water: 	Not miscible or difficult to mix.
- Partition coefficient (n-octanol/wat	<i>ter):</i> Not determined.
- Viscosity:	
- Dynamic at 20 °C (68 °F):	100,000 mPas
- Kinematic:	Not determined.
- Solvent content:	
- Organic solvents:	0.0 %
- VOC content:	0.03 %
	~ 0.3 g/l / ~ 0.00 lb/gal
- Solids content:	27.7 %
- Other information	No further relevant information available.

- **Reactivity** No further relevant information available.

- Chemical stability

- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.

- Possibility of hazardous reactions No dangerous reactions known

- Conditions to avoid No further relevant information available.

- Incompatible materials: No further relevant information available.

- Hazardous decomposition products: No dangerous decomposition products known.

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11 Toxicologic	al information	(Contd. of page
•	n toxicological effects	
- Acute tox		
	50 values that are relevant for classification:	
	icity Estimate)	
•	i0,161 mg/kg	
Dermal LD50		
CAS: 80-62-6 n	ethyl methacrylate	
Oral LD50	,872 mg/kg (rat)	
CAS: 34562-31	7 3,5-diethyl-1,2-dihydro-1-phenyl-2-propylpyridine	
Oral LD50	i00 mg/kg (ATE)	
Dermal LD50	,100 mg/kg (ATE)	
	y irritant effect:	
	the skin: Irritant to skin and mucous membranes.	
	the eye: No irritating effect.	
	zation: Sensitization possible through skin contact.	
	I toxicological information: shows the following dangers according to internally approved calculation methods for preparations:	
Irritant		
- Carcin	ogenic categories	
	C (International Agency for Research on Cancer)	
	methyl methacrylate	3
	Butylated hydroxytoluene	3
CAS: 100-42-5		24
CAS: 107-13-1	•	28
- NT	P (National Toxicology Program)	
CAS: 100-42-5		F
CAS: 107-13-1	•	F
	HA-Ca (Occupational Safety & Health Administration)	
CAS: 107-13-1		
12 Ecological i	nformation	
 Persistence a Behavior in e Bioaccun Mobility in Additional ea General n Water haza Do not allow Results of Ph PBT: Not a vPvB: Not 	d class 1 (Self-assessment): slightly hazardous for water undiluted product or large quantities of it to reach ground water, water course or sewage system. T and vPvB assessment pplicable.	
13 Disposal co		
- Waste treatm		/age system.
- Uncleaned p		
Necomine	nation. Disposal must be made according to official regulations.	

- UN-Number
 - DOT, IMDG, IATA

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CAS: 100-42-5 styrene CAS: 107-13-1 acrylonitrile Reviewed on 01/26/2024

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		(Contd. of page
- UN proper ship	oping name	
- DOT - IMDG, IATA		Adhesives ADHESIVES
- Transport haza		
-	aru class(es)	
- DOT		
- Class		2 Elemental liquida
- Label		3 Flammable liquids 3
- IMDG, IATA		
<u> </u>		
3		
- Class		3 Flammable liquids
- Label		3
- Packing group		
- DOT, ÎMDĞ,	, IATA	
- Environmental		
- Marine poll		No
- Special precau		Warning: Flammable liquids
- Hazard I - EMS Nu	identification number (Kemler code):	- F-E,S-D
	e Category	A
	ulk according to Annex II of MARPOL73	3/78
and the IBC Co	ode	Not applicable.
- Transport/Add	itional information:	
- DOT		
- Quantity	/ limitations	On passenger aircraft/rail: 60 L
		On cargo aircraft only: 220 L
- IMDG		
	quantities (LQ)	5L
- Excepte	d quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml
		Maximum net quantity per outer packaging: 1000 ml
- UN "Model Reg	gulation":	UN 1133 ADHESIVES, 3, III
5 De mulate mula	former et loss	
5 Regulatory in	itormation	
- Safety, health a No further relevan - Sara	and environmental regulations/legislati ti information available.	ion specific for the substance or mixture
	ion 355 (extremely hazardous substand	ces):
CAS: 107-13-1 a		
	ion 313 (Specific toxic chemical listing	s):
CAS: 80-62-6	methyl methacrylate	,
CAS: 100-42-5	styrene	
CAS: 107-13-1	acrylonitrile	
CAS: 13395-16-9	copper(II) 4-oxopent-2-en-2-olate	
	Toxic Substances Control Act):	
All components h	ave the value ACTIVE.	
- Haza	ardous Air Pollutants	
	nethyl methacrylate	
CAS, 100 40 E at	• · · · · · ·	

A4

A3

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- Propo	sition 65	(Contd. of pa	ige (
•	emicals known to cause cancer:		
	Impact modifying resin		
CAS: 100-42-5	styrene		
CAS: 107-13-1	acrylonitrile		
- Ch	emicals known to cause reproductive toxicity for females:		
Impact modifyir	g resin		
- Ch	emicals known to cause reproductive toxicity for males:		
Impact modifyir	g resin		
- Ch	emicals known to cause developmental toxicity:		
None of the ing	redients is listed.		
- Carcin	ogenic categories		
- EP	A (Environmental Protection Agency)		
CAS: 80-62-6	methyl methacrylate	E,	NL
CAS: 107-13-1	acrylonitrile	B1	
- TL	/ (Threshold Limit Value)		
CAS: 80-62-6	methyl methacrylate		A4
CAS: 128-37-0	Butylated hydroxytoluene		A4

- NIOSH-Ca (National Institute for Occupational Safety and Health)

CAS: 107-13-1 acrylonitrile

CAS: 107-13-1 acrylonitrile

CAS: 100-42-5 styrene

- Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- Department issuing SDS: ND Industries, Inc. - Safety, Health and Environmental Affaires

- Contact: Safety, Health and Environmental Affaires

- Classification System:

- HMIS-ratings (scale 0 - 4)



- NFPA ratings (scale 0 - 4)



- Date of preparation / last revision 01/26/2024

- Abbreviations and acronyms:

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road) IMDG: International Maritime Code for Dangerous Goods DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society) VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health TLV: Threshold Limit Value PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit Flammable Liquids 2: Flammable liquids – Category 2

Acute Toxicity - Oral 4: Acute toxicity – Category 4 Skin Irritation 2: Skin corrosion/irritation – Category 2

Eye Irritation 2B: Serious eye damage/eye irritation - Category 2B

Sensitization - Skin 1: Skin sensitisation – Category 1 Specific Target Organ Toxicity - Single Exposure 3: Specific target organ toxicity (single exposure) – Category 3

- * Data compared to the previous version altered.

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- Disclaimer

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