

Safety Data Sheet
according to HPR, Schedule 1

Date of issue 04/10/2026

Version number 8

Revision: 04/10/2026

1 Identification

- Product identifier

- **Trade name:** Vibra-TITE® Threadlocker

- **Synonyms:** S137 High Temp / High Strength Threadlocker Stick

- Other means of identification

- **Part number:** VTS137

- **Application of the substance / the mixture** Thread Locking

- Details of the supplier of the safety data sheet

- Manufacturer/Supplier:

ND Industries, Inc
1000 North Crooks Road
Clawson, MI 48017
USA
Telephone: +1-248-288-0000
Email: info@ndindustries.com
Website: www.ndindustries.com

- **Information department:** Product Safety Department

- Emergency telephone number:

United States: 1-800-424-9300
International: +1-703-527-3887

2 Hazard identification

- Classification of the substance or mixture



GHS08 Health hazard

Carcinogenicity – Category 2

H351 Suspected of causing cancer.

Specific target organ toxicity (repeated exposure) – Category 2

H373 May cause damage to organs through prolonged or repeated exposure.



GHS07

Skin Irritation - Category 2

H315 Causes skin irritation.

Eye damage/irritation – Category 2A

H319 Causes serious eye irritation.

Sensitization - skin – Category 1

H317 May cause an allergic skin reaction.

- Label elements

- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

- Hazard pictograms



GHS07 GHS08

- **Signal word** Warning

- Hazard-determining components of labeling:

(1-methylethylidene)bis(4,1-phenyleneoxy-2,1-ethanediyl) bismethacrylate
dimethylbenzyl hydroperoxide
Cumene
1,1'-(1,3-phenylene)bis-1H-pyrrole-2,5-dione
methacrylic acid, monoester with propane-1,2-diol
2-Butenedioic acid (2Z)
2'-phenylacetohydrazide

- Hazard statements

H315 Causes skin irritation.
H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.
H351 Suspected of causing cancer.
H373 May cause damage to organs through prolonged or repeated exposure.

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- Precautionary statements

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280	Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.
P280	Wear protective gloves.
P280	Wear eye protection / face protection.
P302+P352	IF ON SKIN: Wash with plenty of water.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/attention.
P314	Get medical advice/attention if you feel unwell.
P362+P364	Take off contaminated clothing and wash it before reuse.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P321	Specific treatment (see on this label).
P337+P313	If eye irritation persists: Get medical advice/attention.
P405	Store locked up.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

3 Composition/Information on ingredients

- Chemical characterization: Mixtures

- Description: Mixture of the substances listed below with nonhazardous additions.

- Dangerous components:

CAS: 24448-20-2	(1-methylethylidene)bis(4,1-phenyleneoxy-2,1-ethanediy)l bismethacrylate Skin Irritation - Category 2, H315; Eye damage/irritation – Category 2A, H319; Sensitization - skin – Category 1B, H317	45 – 70% w/w *
CAS: 3006-93-7	1,1'-(1,3-phenylene)bis-1H-pyrrole-2,5-dione Acute Toxicity (Inhalation) - Category 1, H330; Acute Toxicity (Oral) - Category 4, H302; Sensitization - skin – Category 1A, H317	7 – 13% w/w *
CAS: 27813-02-1	methacrylic acid, monoester with propane-1,2-diol Eye damage/irritation – Category 2A, H319; Sensitization - skin – Category 1, H317	5 – 10% w/w *
CAS: 80-15-9	dimethylbenzyl hydroperoxide Self-reactive substances and mixtures – Type F, H242; Organic peroxides – Type E, H242; Acute Toxicity (Inhalation) - Category 3, H331; Specific target organ toxicity (repeated exposure) – Category 2, H373; Aspiration hazard – Category 1, H304; Skin Corrosion - Category 1B, H314; Eye damage/irritation – Category 1, H318; Acute Toxicity (Oral) - Category 4, H302; Acute Toxicity (Dermal) – Category 4, H312; Specific target organ toxicity (single exposure) – Category 3, H335; Flammable liquids – Category 4, H227	0.5 – 1.5% w/w *
CAS: 110-16-7	2-Butenedioic acid (2Z) Acute Toxicity (Oral) - Category 4, H302; Acute Toxicity (Dermal) – Category 4, H312; Skin Irritation - Category 2, H315; Eye damage/irritation – Category 2A, H319; Sensitization - skin – Category 1, H317; Specific target organ toxicity (single exposure) – Category 3, H335	0.1 – 1% w/w *
CAS: 98-82-8	Cumene Flammable liquids – Category 3, H226; Carcinogenicity – Category 2, H351; Aspiration hazard – Category 1, H304; Acute Toxicity (Oral) - Category 4, H302; Specific target organ toxicity (single exposure) – Category 3, H335	0.1 – 1% w/w *
CAS: 114-83-0	2'-phenylacetohydrazide Acute Toxicity (Oral) - Category 4, H302; Skin Irritation - Category 2, H315; Eye damage/irritation – Category 2A, H319; Sensitization - skin – Category 1, H317; Specific target organ toxicity (single exposure) – Category 3, H335	0.1 – 1% w/w *

* Actual concentration ranges are withheld as a trade secret.

4 First-aid measures

- Description of first aid measures**- General information:**

Immediately remove any clothing soiled by the product.
Remove breathing apparatus only after contaminated clothing have been completely removed.
In case of irregular breathing or respiratory arrest provide artificial respiration.

- After inhalation:

Supply fresh air or oxygen; call for doctor.
In case of unconsciousness place patient stably in side position for transportation.
Supply fresh air; consult doctor in case of complaints.

- After skin contact: Immediately wash with water and soap and rinse thoroughly.

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- **After eye contact:** Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- **After swallowing:** If symptoms persist consult doctor.
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed** No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
 - **Suitable extinguishing agents:**
CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
 - **Protective equipment:**
Mouth respiratory protective device.
Wear self-contained respiratory protective device.
Wear fully protective suit.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Ensure adequate ventilation
Wear protective clothing.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Dispose contaminated material as waste according to section 13.
Ensure adequate ventilation.
Dispose of the collected material according to regulations.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- **Precautions for safe handling**
Thorough dedusting.
Ensure good ventilation/exhaustion at the workplace.
Open and handle receptacle with care.
No special precautions are necessary if used correctly.
 - **Information about protection against explosions and fires:** Keep respiratory protective device available.
- **Conditions for safe storage, including any incompatibilities**
 - **Storage:**
 - **Requirements to be met by storerooms and receptacles:** No special requirements.
 - **Information about storage in one common storage facility:** Not required
 - **Further information about storage conditions:**
Keep receptacle tightly sealed.
Store in cool, dry conditions in well sealed receptacles.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/ Personal protection

- **Control parameters**
 - **Components with limit values that require monitoring at the workplace:**
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.
At this time, the other constituents have no known exposure limits.

CAS: 80-15-9 dimethylbenzyl hydroperoxide

WEEL (USA)	TWA: 6 mg/m ³ , 1 ppm Skin
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CAS: 98-82-8 Cumene

EL (Canada)	TWA: 5 ppm IARC 2B
EV (Canada)	TWA: 245 mg/m ³ , 50 ppm Skin
PEL (USA)	TWA: 245 mg/m ³ , 50 ppm Skin
REL (USA)	TWA: 245 mg/m ³ , 50 ppm Skin

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TLV (USA)	TWA: 25 mg/m ³ , 5 ppm A3
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- **Additional information:** The lists that were valid during the creation were used as basis.

- Exposure controls

- **Appropriate engineering controls** No further data; see section 7.

- Personal protective equipment:

- General protective and hygienic measures:

- Keep away from foodstuffs, beverages and feed.
- Immediately remove all soiled and contaminated clothing.
- Wash hands before breaks and at the end of work.
- Store protective clothing separately.
- Avoid contact with the eyes and skin.

- Breathing equipment:

Not required

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

- Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Nitrile rubber, NBR

- Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye protection:** Required use of safety glasses

- **Body protection:** Protective work clothing

9 Physical and chemical properties

- Information on basic physical and chemical properties

- General Information

- Physical state	Solid
- Color:	Red
- Odor:	Mild
- Odor threshold:	Not determined
- Melting point/Melting range:	Undetermined
- Boiling point/Boiling range:	≥ 170 °C
- Flammability:	Not determined
- Explosion limits:	
- Lower:	Not determined
- Upper:	Not determined
- Flash point:	≥ 95 °C
- Decomposition temperature:	Not determined
- pH-value:	Not applicable
- Viscosity:	
- Kinematic:	Not applicable
- Dynamic:	Not applicable
- Solubility in / Miscibility with	
- Water:	Soluble.
- Partition coefficient (n-octanol/water):	Not determined
- Vapor pressure:	Not applicable
- Vapor pressure:	
- Density:	Not determined
- Relative density	Not determined
- Vapor density	Not applicable
- Particle characteristics	Not determined

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- Other information	
- Appearance:	
- Form:	Pasty
- Important information on protection of health and environment, and on safety.	
- Ignition temperature:	Product is not selfigniting.
- Danger of explosion:	Product does not present an explosion hazard.
- Solvent content:	
- Organic solvents:	1.0 %
- Water:	0.3 %
- VOC content:	0.97 %
- Solids content:	100.0 %
- Change in condition	
- Evaporation rate	Not applicable.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
 - **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:**
 - Aldehyde
 - Hydrocarbons

11 Toxicological information

- **Information on toxicological effects**
 - **Acute toxicity:**

- LD/LC50 values that are relevant for classification:

ATE (Acute Toxicity Estimate)		
Oral	LD50	3,670 mg/kg
Dermal	LD50	42,669 mg/kg (rat)
Inhalative	LC50/4 h	0.0414 mg/l
CAS: 3006-93-7 1,1'-(1,3-phenylene)bis-1H-pyrrole-2,5-dione		
Oral	LD50	500 mg/kg (ATE)
Inhalative	LC50/4 h	0.005 mg/l (ATE)
CAS: 80-15-9 dimethylbenzyl hydroperoxide		
Oral	LD50	382 mg/kg (rat)
Dermal	LD50	500 mg/kg (rat)
Inhalative	LC50/4 h	220 mg/l (rat)
CAS: 110-16-7 2-Butenedioic acid (2Z)		
Oral	LD50	708 mg/kg (rat)
Dermal	LD50	1,560 mg/kg (rabbit)
CAS: 98-82-8 Cumene		
Oral	LD50	1,400 mg/kg (rat)
Dermal	LD50	12,300 mg/kg (rabbit)
Inhalative	LC50/4 h	24.7 mg/l (mouse)
CAS: 114-83-0 2'-phenylacetohydrazide		
Oral	LD50	270 mg/kg (mouse)

- **Primary irritant effect:**
 - **on the skin:** Irritant to skin and mucous membranes.
 - **on the eye:** Irritating effect.
- **Sensitization:** Sensitization possible through skin contact.
- **Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations:

 - Irritant
 - Very toxic

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- Carcinogenic categories

- IARC (International Agency for Research on Cancer)

CAS: 98-82-8	Cumene	2B
CAS: 7631-86-9	Silicon dioxide, Untreated fumed	3

- NTP (National Toxicology Program)

CAS: 98-82-8	Cumene	R
CAS: 130-15-4	1,4-naphthoquinone	R

12 Ecological information

- Toxicity

- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Results of PBT and vPvB assessment**
 - **PBT:** Not applicable
 - **vPvB:** Not applicable
- **Other adverse effects**
 - **Additional ecological information:**
 - **General notes:**
 - Water hazard class 3 (Self-assessment): extremely hazardous for water
 - Do not allow product to reach ground water, water course or sewage system, even in small quantities.
 - Danger to drinking water if even extremely small quantities leak into the ground.

13 Disposal considerations

- Waste treatment methods

- **Recommendation:** Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
 - **Recommendation:** Disposal must be made according to official regulations.
 - **Recommended cleansing agent:** Water, if necessary with cleansing agents.

14 Transport information

- UN-Number	
- DOT/TDG, ADR, IMDG, IATA	not regulated
- UN proper shipping name	
- DOT/TDG, ADR, IMDG, IATA	not regulated
- Transport hazard class(es)	
- DOT/TDG, ADR, ADN, IMDG, IATA	
- Class	not regulated
- Packing group	
- DOT/TDG, ADR, IMDG, IATA	not regulated
- Environmental hazards:	Not applicable
- Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable
- Special precautions for user	Not applicable
- UN "Model Regulation":	not regulated

15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
No further relevant information available.
- **Sara**

- Section 355 (extremely hazardous substances):

None of the ingredients is listed.

- Section 313 (Specific toxic chemical listings):

CAS: 80-15-9 dimethylbenzyl hydroperoxide

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CAS: 98-82-8	Cumene	
- TSCA (Toxic Substances Control Act):		
	(1-methylethylidene)bis(4,1-phenyleneoxy-2,1-ethanediyl) bismethacrylate	ACTIVE
	1,1'-(1,3-phenylene)bis-1H-pyrrole-2,5-dione	ACTIVE
	methacrylic acid, monoester with propane-1,2-diol	ACTIVE
	Silicon dioxide, amorphous	ACTIVE
	dimethylbenzyl hydroperoxide	ACTIVE
	propane-1,2-diol	ACTIVE
	2-(2-methylprop-2-enoyloxy)ethyl 2-methylprop-2-enoate	ACTIVE
	Deionized water	ACTIVE
	2-Butenedioic acid (2Z)	ACTIVE
	Saccharin	ACTIVE
	Cumene	ACTIVE
	2'-phenylacetohydrazide	ACTIVE
	tetrasodium ethylenediaminetetraacetate	ACTIVE
	2-Phenyl-2-propanol	ACTIVE
	2,5-thiophenediylbis(5-tert-butyl-1,3-benzoxazole)	ACTIVE
	n-butyl-4,4-di(tert-butylperoxy)-valerate (not more than 52%, and inert solid not less than 48%)	ACTIVE
	Calcium carbonate	ACTIVE
	N-isopropylhydroxylamine	ACTIVE
	Fast Yellow GR	ACTIVE
	Silicon dioxide, Untreated fumed	ACTIVE
	Amorphous Silica	ACTIVE
	1,4-naphthoquinone	ACTIVE
	1-hydroxyethane-1,1-diylbis(phosphonic acid)	ACTIVE
	2-Propanone, oxime	ACTIVE
	phosphorous acid	ACTIVE

- Canadian substance listings:

- Canadian Domestic Substances List (DSL)		
CAS: 24448-20-2	(1-methylethylidene)bis(4,1-phenyleneoxy-2,1-ethanediyl) bismethacrylate	
CAS: 3006-93-7	1,1'-(1,3-phenylene)bis-1H-pyrrole-2,5-dione	
CAS: 27813-02-1	methacrylic acid, monoester with propane-1,2-diol	
CAS: 112945-52-5	Silicon dioxide, amorphous	
CAS: 80-15-9	dimethylbenzyl hydroperoxide	
CAS: 57-55-6	propane-1,2-diol	
CAS: 25852-47-5	2-(2-methylprop-2-enoyloxy)ethyl 2-methylprop-2-enoate	
CAS: 7732-18-5	Deionized water	
CAS: 110-16-7	2-Butenedioic acid (2Z)	
CAS: 128-44-9	Saccharin	
CAS: 98-82-8	Cumene	
CAS: 114-83-0	2'-phenylacetohydrazide	
CAS: 64-02-8	tetrasodium ethylenediaminetetraacetate	
CAS: 617-94-7	2-Phenyl-2-propanol	
CAS: 7128-64-5	2,5-thiophenediylbis(5-tert-butyl-1,3-benzoxazole)	
CAS: 995-33-5	n-butyl-4,4-di(tert-butylperoxy)-valerate (not more than 52%, and inert solid not less than 48%)	
CAS: 471-34-1	Calcium carbonate	
CAS: 5080-22-8	N-isopropylhydroxylamine	
CAS: 5102-83-0	Fast Yellow GR	
CAS: 7631-86-9	Silicon dioxide, Untreated fumed	
CAS: 67762-90-7	Amorphous Silica	
CAS: 130-15-4	1,4-naphthoquinone	
CAS: 2809-21-4	1-hydroxyethane-1,1-diylbis(phosphonic acid)	
CAS: 13598-36-2	phosphorous acid	

- Canadian Non-Domestic Substances List (NDSL)

CAS: 127-06-0	2-Propanone, oxime	
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- Canadian Ingredient Disclosure list (limit 0.1%)

None of the ingredients is listed.		
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- Canadian Ingredient Disclosure list (limit 1%)
CAS: 80-15-9 dimethylbenzyl hydroperoxide
- Per- and polyfluoroalkyl substances (PFAS)
None of the ingredients is listed.
- Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Department issuing SDS:** H.B. Fuller Company | ND Industries Health and Environmental Affaires

- **Contact:** Safety, Health and Environmental Affaires

- **Classification System:**

- **HMIS-ratings (scale 0 - 4)**

HEALTH	4	Health = *4
FIRE	1	Fire = 1
REACTIVITY	0	Reactivity = 0

- **NFPA ratings (scale 0 - 4)**

4	1	0	Health = 4
			Fire = 1
			Reactivity = 0

- **Version number of previous version:** 7

- **Date of preparation** 04/10/2026

- **Abbreviations and acronyms:**

IMDG: International Maritime Code for Dangerous Goods
 DOT: US Department of Transportation
 IATA: International Air Transport Association
 EINECS: European Inventory of Existing Commercial Chemical Substances
 ELINCS: European List of Notified Chemical Substances
 CAS: Chemical Abstracts Service (division of the American Chemical Society)
 VOC: Volatile Organic Compounds (USA, EU)
 LC50: Lethal concentration, 50 percent
 LD50: Lethal dose, 50 percent
 PBT: Persistent, Bioaccumulative and Toxic
 vPvB: very Persistent and very Bioaccumulative

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