01/23/2024	Kit Components
Product code	Description
VT935	Vibra-TITE® Epoxy 935 Low Viscosity Encapsulating Epoxy
Components:	
VT935A	Vibra-TITE® Epoxy
VT935B	Vibra-TITE® Epoxy





Page 1/7

Safety Data Sheet acc. to OSHA HCS

Printing date 01/23/2024 Reviewed on 05/04/2023

1 Identification

- Product identifier

- Trade name: Vibra-TITE® Epoxy

- Synonyms: 935 Low Viscosity Encapsulating Epoxy - Part A

- Part number: VT935A

- Application of the substance / the mixture Adhesives

- Details of the supplier of the safety data sheet

- Manufacturer/Supplier:

ND Industries, Inc 1000 North Crooks Road Clawson, MI 48017 USA

Telephone: +1-248-288-0000 Email: info@ndindustries.com Website: www.ndindustries.com

- Information department: Product Safety Department

- Emergency telephone number:

United States: 1-800-424-9300 International: +1-703-527-3887

2 Hazard(s) identification

- Classification of the substance or mixture



Skin Irritation 2 H315 Causes skin irritation. Eye Irritation 2A H319 Causes serious eye irritation. Sensitization - Skin 1 H317 May cause an allergic skin reaction. Specific Target Organ Toxicity - Single Exposure 3 H335 May cause respiratory irritation.

- Label elements
 - GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
 - Hazard pictograms



- Signal word Warning
- Hazard-determining components of labeling:

Bisphenol-A epoxy resin

1,6-bis(2,3-epoxypropoxy)hexane

- Hazard statements

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H335 May cause respiratory irritation.

- Precautionary statements

P261 Avoid breathing dust/fume/gas/mist/vapors/spray

P264 Wash thoroughly after handling.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing must not be allowed out of the workplace.

P280 Wear protective gloves.

P280 Wear eye protection / face protection. P302+P352 If on skin: Wash with plenty of water.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Call a poison center/doctor if you feel unwell. P312

P362+P364 Take off contaminated clothing and wash it before reuse.

Safety Data Sheet

Printing date 01/23/2024 Reviewed on 05/04/2023

Trade name: Vibra-TITE® Epoxy

(Contd. of page 1)

P313 If skin irritation occurs: Get medical advice/attention.

P332+P313 If skin irritation occurs: Get medical advice/attention.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P321 Specific treatment (see on this label).
P337+P313 If eye irritation persists: Get medical advice/attention.

P363 Wash contaminated clothing before reuse.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- Other hazards

Results of PBT and vPvB assessment

- PBT: Not applicable.
- vPvB: Not applicable.

3 Composition/information on ingredients

- Chemical characterization: Mixtures

- Description: Mixture of the substances listed below with nonhazardous additions.

- Dangerous	components:	
CAS: 1317-65-3	Calcium Carbonate	50 – 59%
	Skin Irritation 2, H315	
CAS: 25068-38-6	Bisphenol-A epoxy resin	30 – 39%
	Skin Irritation 2, H315; Eye Irritation 2A, H319; Sensitization - Skin 1, H317; Specific Target Organ Toxicity - Single Exposure 3, H335	
CAS: 16096-31-4	1,6-bis(2,3-epoxypropoxy)hexane	5 – 9%
	Skin Irritation 2, H315; Eye Irritation 2A, H319; Sensitization - Skin 1, H317	
CAS: 1333-86-4	Carbon black	≤ 1%
	Self-heating substances and mixtures 2, H252; Carcinogenicity 2, H351	
CAS: 14808-60-7	Crystalline Silica	≤ 1%
	Carcinogenicity 1A, H350; Specific Target Organ Toxicity - Repeated Exposure 1, H372	

4 First-aid measures

- Description of first aid measures

- After inhalation:

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

Supply fresh air; consult doctor in case of complaints.

- After skin contact: Immediately wash with water and soap and rinse thoroughly.
- After eye contact: Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- After swallowing: If symptoms persist consult doctor.
- Information for doctor:
 - Most important symptoms and effects, both acute and delayed No further relevant information available.
 - Indication of any immediate medical attention and special treatment needed

No further relevant information available.

5 Fire-fighting measures

- Extinguishing media
 - Suitable extinguishing agents: Use fire fighting measures that suit the environment.
- Special hazards arising from the substance or mixture No further relevant information available.
- Advice for firefighters
 - Protective equipment:

Wear self-contained respiratory protective device.

Wear fully protective suit.

6 Accidental release measures

- Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation

Wear protective clothing.

- Environmental precautions:

Inform respective authorities in case of seepage into water course or sewage system.

Do not allow to enter sewers/ surface or ground water.

- Methods and material for containment and cleaning up:

Ensure adequate ventilation.

Dispose of the collected material according to regulations.

- Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

Safety Data Sheet

Printing date 01/23/2024 Reviewed on 05/04/2023

Trade name: Vibra-TITE® Epoxy

See Section 13 for disposal information.

(Contd. of page 2)

7 Handling and storage

- Handling:

- Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

- Information about protection against explosions and fires: No special measures required.
- Conditions for safe storage, including any incompatibilities
 - Storage:
 - Requirements to be met by storerooms and receptacles: No special requirements.
 - Information about storage in one common storage facility: Not required.
 - Further information about storage conditions: Keep receptacle tightly sealed.
- Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- Additional information about design of technical systems: No further data; see section 7.
- Control parameters
 - Components with limit values that require monitoring at the workplace:

At this time, the other constituents have no known exposure limits

F	at this time, the other constituents have no known exposure limits.		
CAS	: 1333-86-4 Carbon black		
PEL	Long-term value: 3.5 mg/m³		
REL	Long-term value: 3.5* mg/m³ *0.1 in presence of PAHs;See Pocket Guide Apps.A+C		
TLV	Long-term value: 3* mg/m³ *inhalable fraction, A3		
CAS	CAS: 14808-60-7 Crystalline Silica		
PEL	Long-term value: 0.05* mg/m³ *resp. dust; 30mg/m3/%SiO2+2		
REL	Long-term value: 0.05* mg/m³ *respirable dust; See Pocket Guide App. A		
TLV	Long-term value: 0.025* mg/m³ *respirable particulate matter, A2		

- Additional information: The lists that were valid during the creation were used as basis.
- Exposure controls
 - Personal protective equipment:
 - General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

- Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

- Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Nitrile rubber. NBR

- Penetration time of glove material
- The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- As protection from splashes gloves made of the following materials are suitable: Nitrile rubber, NBR
- Body protection: Protective work clothing

Printing date 01/23/2024 Reviewed on 05/04/2023

Trade name: Vibra-TITE® Epoxy

(Contd. of page 3)

9 Physical and chemical properties

or nyerous and enominate properties		
- Information on basic physical and che - General Information - Appearance:	emical properties	
- Form:	Liquid	
- Color:	According to product specification	
- Odor:	• • •	
- Odor threshold:	Characteristic	
	Not determined.	
- pH-value:	Not determined.	
 Change in condition Melting point/Melting range: Boiling point/Boiling range: 	Undetermined. > 200 °C (> 392 °F)	
- Flash point:	149 °C (300.2 °F)	
- Flammability (solid, gaseous):	Not applicable.	
- Decomposition temperature:	Not determined.	
- Ignition temperature:	Product is not selfigniting.	
- Danger of explosion:	Product does not present an explosion hazard.	
- Explosion limits:		
- Lower:	Not determined.	
- Upper:	Not determined.	
- Vapor pressure:	Not determined.	
- Density at 20 °C (68 °F):	≥ 2.00896 - ≤ 2.01106 g/cm³ (≥ 16.76477 - ≤ 16.7823 lbs/gal)	
- Relative density	Not determined.	
- Vapor density	Not determined.	
- Evaporation rate	Not determined.	
- Solubility in / Miscibility with - Water:	Not miscible or difficult to mix.	
- Partition coefficient (n-octanol/water): Not determined.		
- Viscosity:		
- Dynamic at 20 °C (68 °F):	22,000 mPas	
- Kinematic:	Not determined.	
- Solvent content:		
- VOC content:	0.00 %	
	0.0 g/l / 0.00 lb/gal	
- Solids content:	55.3 %	
- Other information	No further relevant information available.	

10 Stability and reactivity

- Reactivity No further relevant information available.
- Chemical stability
 - Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- Possibility of hazardous reactions No dangerous reactions known.
- Conditions to avoid No further relevant information available.
- Incompatible materials: No further relevant information available.
- Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

- Information on toxicological effects
 - Acute toxicity:
- LD/LC50 values that are relevant for classification:
 CAS: 1333-86-4 Carbon black

Oral LD50 10,000 mg/kg (rat)

- Primary irritant effect:
 - on the skin: Irritant to skin and mucous membranes.

Printing date 01/23/2024 Reviewed on 05/04/2023

Trade name: Vibra-TITE® Epoxy

- on the eye: Irritating effect.

(Contd. of page 4)

- Sensitization: Sensitization possible through skin contact.
- Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations:

- Carcinogenic categories

- IARO	(International Agency for Research on Cancer)	
CAS: 1333-86-4	Carbon black	2B
CAS: 14808-60-7	Crystalline Silica	1
- NTP	(National Toxicology Program)	
CAS: 14808-60-7	Crystalline Silica	K
- OSH	A-Ca (Occupational Safety & Health Administration)	
None of the ingre	dients is listed.	

12 Ecological information

- Toxicity
 - Aquatic toxicity: No further relevant information available.
- Persistence and degradability No further relevant information available.
- Behavior in environmental systems:
 - Bioaccumulative potential No further relevant information available.
 - Mobility in soil No further relevant information available
- Ecotoxical effects:
 - Remark: Toxic for fish
- Additional ecological information:
 - General notes:

Water hazard class 2 (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

Also poisonous for fish and plankton in water bodies.

Toxic for aquatic organisms

- Results of PBT and vPvB assessment

- **PBT:** Not applicable.
- vPvB: Not applicable.
- Other adverse effects No further relevant information available

13 Disposal considerations

- Waste treatment methods
 - Recommendation: Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- Uncleaned packagings:
 - Recommendation: Disposal must be made according to official regulations.

14 Transport information

<u>-</u>	
- UN-Number - DOT, IMDG, IATA	UN3082
- UN proper shipping name	
- DOT	Environmentally hazardous substance, liquid, n.o.s. (bisphenol-A-(epichlorhydrin); epoxy resin)
- IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (bisphenol-A-(epichlorhydrin); epoxy resin), MARINE POLLUTANT
- IATA	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (bisphenol-A-(epichlorhydrin); epoxy resin)

- Transport hazard class(es)

- DOT, IMDG, IATA



- Class 9 Miscellaneous dangerous substances and articles

Printing date 01/23/2024 Reviewed on 05/04/2023

Trade name: Vibra-TITE® Epoxy

	(Contd. of page 5)
- Label	9
- Packing group - DOT, IMDG, IATA	III
- Environmental hazards:	Product contains environmentally hazardous substances: bisphenol-A-(epichlorhydrin); epoxy resin
- Marine pollutant:	Yes Symbol (fish and tree)
- Special marking (IATA):	Symbol (fish and tree)
 Special precautions for user Hazard identification number (Kemler code): EMS Number: Stowage Category 	Warning: Miscellaneous dangerous substances and articles 90 F-A,S-F A
- Transport in bulk according to Annex II of MARPOL73/ and the IBC Code	78 Not applicable.
- Transport/Additional information: - DOT - Quantity limitations	On passenger aircraft/rail: 450 L On cargo aircraft only: 450 L
- Remarks:	Special marking with the symbol (fish and tree).
- IMDG - Limited quantities (LQ) - Excepted quantities (EQ)	5L Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
- UN "Model Regulation":	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL-A-(EPICHLORHYDRIN); EPOXY RESIN), 9, III

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture No further relevant information available.

- Sara

- Section 3	355 (extremely hazardous substances):
None of the ingredients	s is listed.
- Section 3	313 (Specific toxic chemical listings):
None of the ingredients	s is listed.
- TSCA (Toxio	Substances Control Act):
All components have the	he value ACTIVE.
- Hazardo	us Air Pollutants
None of the ingredients	s is listed.

- Proposition 65

- Chemicals known to cause cancer:
CAS: 14808-60-7 Crystalline Silica
- Chemicals known to cause reproductive toxicity for females:
None of the ingredients is listed.
- Chemicals known to cause reproductive toxicity for males:
None of the ingredients is listed.
- Chemicals known to cause developmental toxicity:
None of the ingredients is listed.

- Carcinogenic categories

- EPA (Environmental Protection Agency)	
None of the ingredients is listed.	
- TLV (Threshold Limit Value)	
CAS: 1333-86-4 Carbon black	A4
CAS: 14808-60-7 Crystalline Silica	A2

(Contd. on page 7)

Printing date 01/23/2024 Reviewed on 05/04/2023

Trade name: Vibra-TITE® Epoxy

(Contd. of page 6)

- NIOSH-Ca (National Institute for Occupational Safety and Health) CAS: 1333-86-4 Carbon black CAS: 14808-60-7 Crystalline Silica

- Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- Department issuing SDS: ND Industries, Inc. Safety, Health and Environmental Affaires
- Contact: Safety, Health and Environmental Affaires
- Classification System:
 - HMIS-ratings (scale 0 4)



HEALTH 2 Health = *2 Fire = 1

- NFPA ratings (scale 0 - 4)



- Date of preparation / last revision 01/23/2024
- Abbreviations and acronyms:

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society) VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percen

LD50: Lethal dose, 50 percent PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit
Self-heating substances and mixtures 2: Self-heating substances and mixtures – Category 2

Skin Irritation 2: Skin corrosion/irritation – Category 2

Skin intation 2A: Serious eye damage/eye irritation – Category 2A Sensitization - Skin 1: Skin sensitisation – Category 1

Carcinogenicity 1A: Carcinogenicity – Category 1A Carcinogenicity 2: Carcinogenicity – Category 2

Specific Target Organ Toxicity - Single Exposure 3: Specific target organ toxicity (single exposure) - Category 3
Specific Target Organ Toxicity - Repeated Exposure 1: Specific target organ toxicity (repeated exposure) - Category 1

- * Data compared to the previous version altered.

- Disclaimer

The information set forth is based on information that ND Industries, Incorporated believes to be accurate. No warranty, expressed or implied, is intended. The information is provided solely for your information and consideration and ND Industries Inc. assumes no legal responsibility for use or reliance thereon. In the event of a discrepancy between the information on the non-English document and its English counterpart, the English version shall supersede.

®ND and ND Industries, Inc. are registered trademarks of ND Industries Incorporated, ®Vibra-TITE is a registered trademark of ND Industries, Inc.





Page 1/8

Safety Data Sheet acc. to OSHA HCS

Printing date 01/23/2024 Reviewed on 05/04/2023

1 Identification

- Product identifier

- Trade name: Vibra-TITE® Epoxy

- Synonyms: 935 Low Viscosity Encapsulating Epoxy - Part B

- Part number: VT935B

- Application of the substance / the mixture Adhesives

- Details of the supplier of the safety data sheet

- Manufacturer/Supplier:

ND Industries, Inc 1000 North Crooks Road Clawson, MI 48017 USA

Telephone: +1-248-288-0000 Email: info@ndindustries.com Website: www.ndindustries.com

- Information department: Product Safety Department

- Emergency telephone number:

United States: 1-800-424-9300 International: +1-703-527-3887

2 Hazard(s) identification

- Classification of the substance or mixture



GHS08 Health hazard

Toxic to Reproduction 1B H360 May damage fertility or the unborn child.



GHS05 Corrosion

Skin Corrosion 1B H314 Causes severe skin burns and eye damage.

Eye Damage 1 H318 Causes serious eye damage.



H302 Harmful if swallowed. Acute Toxicity - Oral 4 Acute Toxicity - Dermal 4 H312 Harmful in contact with skin.

Sensitization - Skin 1 H317 May cause an allergic skin reaction.

- Label elements

- GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).

- Hazard pictograms







GHS05 GHS07 GHS08

- Signal word Danger

- Hazard-determining components of labeling:

Alkyl ether amine

2-(2-aminoethylamino)ethanol

6-IC12-18-alkyl-(branched, unsaturated)-2,5-dioxopyrrolidin-1-yl]hexanoic acid, sodium and tris(2-hydroxyethyl)ammonium salts

- Hazard statements

H302+H312 Harmful if swallowed or in contact with skin. Causes severe skin burns and eye damage. H314 May cause an allergic skin reaction. H317 H360 May damage fertility or the unborn child.

- Precautionary statements

P201 Obtain special instructions before use.

Printing date 01/23/2024 Reviewed on 05/04/2023

Trade name: Vibra-TITE® Epoxy

	(Contd. of page 1)
P202	Do not handle until all safety precautions have been read and understood.
P260	Do not breathe dusts or mists.
P264	Wash thoroughly after handling.
P272	Contaminated work clothing must not be allowed out of the workplace.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P280	Wear protective gloves.
P280	Wear protective gloves / protective clothing.
P280	Wear eye protection / face protection.
P301+P312	If swallowed: Call a poison center/doctor if you feel unwell.
P301+P330+P33	1 If swallowed: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
	Continue rinsing.
P310	Immediately call a poison center/doctor.
P308+P313	IF exposed or concerned: Get medical advice/attention.
P321	Specific treatment (see on this label).
P362+P364	Take off contaminated clothing and wash it before reuse.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P363	Wash contaminated clothing before reuse.
P405	Store locked up.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

- Other hazards

Results of PBT and vPvB assessment

- PBT: Not applicable.- vPvB: Not applicable.

3 Composition/information on ingredients

- Chemical characterization: Mixtures

- Description: Mixture of the substances listed below with nonhazardous additions.

- Dangerous components:		
CAS: 39423-51-3	Alkyl ether amine	80 – 89%
	Eye Damage 1, H318; Acute Toxicity - Oral 4, H302; Acute Toxicity - Dermal 4, H312	
CAS: 102-71-6	Triethanolamine	9.96%
	2-(2-aminoethylamino)ethanol	5 – 9%
	Toxic to Reproduction 1B, H360; Skin Corrosion 1B, H314; Eye Damage 1, H318; Acute Toxicity - Oral 4, H302; Sensitization - Skin 1, H317	

4 First-aid measures

- Description of first aid measures

- General information:

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

- After inhalation:

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

Supply fresh air; consult doctor in case of complaints.

- After skin contact: Immediately wash with water and soap and rinse thoroughly.
- After eye contact: Rinse opened eye for several minutes under running water. Then consult a doctor.
- After swallowing: Immediately call a doctor.
- Information for doctor:
 - Most important symptoms and effects, both acute and delayed No further relevant information available.
 - Indication of any immediate medical attention and special treatment needed
 No further relevant information available.

140 Iditilei Televant illioilliation availabi

5 Fire-fighting measures

- Extinguishing media
 - Suitable extinguishing agents:
 - CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- Special hazards arising from the substance or mixture No further relevant information available.
- Advice for firefighters
 - Protective equipment:

Wear self-contained respiratory protective device.

Wear fully protective suit.

Printing date 01/23/2024 Reviewed on 05/04/2023

Trade name: Vibra-TITE® Epoxy

(Contd. of page 2)

6 Accidental release measures

- Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation

Wear protective clothing.

- Environmental precautions:

Inform respective authorities in case of seepage into water course or sewage system.

Do not allow to enter sewers/ surface or ground water.

- Methods and material for containment and cleaning up:

Dispose contaminated material as waste according to section 13.

Ensure adequate ventilation.

Dispose of the collected material according to regulations.

- Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

- Handling:

- Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

Open and handle receptacle with care.

Prevent formation of aerosols.

- Information about protection against explosions and fires: Keep respiratory protective device available.

- Conditions for safe storage, including any incompatibilities

- Storage:
 - Requirements to be met by storerooms and receptacles: No special requirements.
 - Information about storage in one common storage facility: Not required.
 - Further information about storage conditions: Keep receptacle tightly sealed.
- Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- Additional information about design of technical systems: No further data; see section 7.

- Control parameters

- Components with limit values that require monitoring at the workplace:

The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

CAS: 102-71-6 Triethanolamine

TLV Long-term value: 5 mg/m³

- Additional information: The lists that were valid during the creation were used as basis.

- Exposure controls

- Personal protective equipment:

- General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Store protective clothing separately.

Avoid contact with the skin.

Avoid contact with the eyes and skin.

- Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

- Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Nitrile rubber, NBR

Printing date 01/23/2024 Reviewed on 05/04/2023

Trade name: Vibra-TITE® Epoxy

(Contd. of page 3)

- Penetration time of glove material

- The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- As protection from splashes gloves made of the following materials are suitable: Nitrile rubber, NBR
- Body protection: Protective work clothing

9 Physical and chemical properties

9 Filysical and Chemical properties			
- Information on basic physical and cl - General Information - Appearance:	hemical properties		
- Form:	Liquid		
- Color:	According to product specification		
- Odor:	Characteristic		
- Odor threshold:	Not determined.		
- pH-value:	Not determined.		
 Change in condition Melting point/Melting range: Boiling point/Boiling range: 	Undetermined. ≥ 238 °C (≥ 460.4 °F)		
- Flash point:	95 °C (203 °F)		
- Flammability (solid, gaseous):	Not applicable.		
- Auto igniting:	365 °C (689 °F)		
- Decomposition temperature:	Not determined.		
- Ignition temperature:	Product is not selfigniting.		
- Danger of explosion:	Product does not present an explosion hazard.		
- Explosion limits:			
- Lower:	Not determined.		
- Upper:	Not determined.		
- Vapor pressure at 20 °C (68 °F):	≤ 1 hPa (≤ 0.8 mm Hg)		
- Density at 20 °C (68 °F):	~ 0.9985 g/cm³ (~ 8.33248 lbs/gal)		
- Relative density	Not determined.		
- Vapor density	Not determined.		
- Evaporation rate	Not determined.		
- Solubility in / Miscibility with			
- Water:	Not miscible or difficult to mix.		
- Partition coefficient (n-octanol/water): Not determined.			
- Viscosity:			
- Dynamic at 20 °C (68 °F):	225 mPas		
- Kinematic:	Not determined.		
- Solvent content:			
- Organic solvents:	10.0 %		
- VOC content:	10.00 %		
	~ 99.9 g/l / ~ 0.83 lb/gal		
- Solids content:	0.0 %		
- Other information	No further relevant information available.		

10 Stability and reactivity

- Reactivity No further relevant information available.
- Chemical stability
 - Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- Possibility of hazardous reactions No dangerous reactions known.
- Conditions to avoid No further relevant information available.
- Incompatible materials: No further relevant information available.
- Hazardous decomposition products: No dangerous decomposition products known.

Printing date 01/23/2024 Reviewed on 05/04/2023

Trade name: Vibra-TITE® Epoxy

(Contd. of page 4)

11 Toxicological information

- Information on toxicological effects

- Acute toxicity:

- 1	LD/LC50 values that are relevant for classification:
ATE (Ac	ute Toxicity Estimate)
Oral	LD50 258 mg/kg (rat)
Dermal	LD50 718 mg/kg (rabbit)
CAS: 39	423-51-3 Alkyl ether amine
Oral	LD50 220 mg/kg (rat)
Dermal	LD50 610 mg/kg (rabbit)
CAS: 10	2-71-6 Triethanolamine
Oral	LD50 8,000 mg/kg (rat)
2-(2-ami	noethylamino)ethanol
Oral	LD50 3,000 mg/kg (rat)
Dermal	LD50 2,250 mg/kg (rat)

- Primary irritant effect:
 - on the skin: Irritant to skin and mucous membranes.
 - on the eye: Strong irritant with the danger of severe eye injury.
- Sensitization: Sensitization possible through skin contact.
- Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations: Harmful

Irritant

- Carcinogenic categories

- IARC (International Agency for Research on Cancer)			
CAS: 102-71-6 Triethanolamine	3		
CAS: 111-42-2 2,2'-iminodiethanol	2B		
- NTP (National Toxicology Program)			
None of the ingredients is listed.			
- OSHA-Ca (Occupational Safety & Health Administration)			
None of the ingredients is listed.			

12 Ecological information

- Toxicity
 - Aquatic toxicity: No further relevant information available.
- Persistence and degradability No further relevant information available.
- Behavior in environmental systems:
 - Bioaccumulative potential No further relevant information available.
 - Mobility in soil No further relevant information available.
- Ecotoxical effects:
 - Remark: Toxic for fish
- Additional ecological information:
 - General notes:

Water hazard class 2 (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

Also poisonous for fish and plankton in water bodies.

Toxic for aquatic organisms

- Results of PBT and vPvB assessment

- PBT: Not applicable.
- vPvB: Not applicable.
- Other adverse effects No further relevant information available.

13 Disposal considerations

- Waste treatment methods
 - Recommendation: Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

Printing date 01/23/2024 Reviewed on 05/04/2023

Trade name: Vibra-TITE® Epoxy

(Contd. of page 5)

- Uncleaned packagings:

- **Recommendation:** Disposal must be made according to official regulations.

UN1760
Corrosive liquids, n.o.s. (2-(2-aminoethylamino)ethanol) CORROSIVE LIQUID, N.O.S. (2-(2-aminoethylamino)ethanol, Trimethylolpropane Polyoxypropylene Triamine), MARINE POLLUTANT
CORROSIVE LIQUID, N.O.S. (2-(2-aminoethylamino)ethanol)
8 Corrosive substances 8
8 Corrosive substances 8
8 Corrosive substances 8
III
Product contains environmentally hazardous substances: Trimethylolpropane Polyoxypropylene Triamine No Yes (DOT) Symbol (fish and tree)
Warning: Corrosive substances 86 F-A,S-B (SGG18) Alkalis A SW2 Clear of living quarters.
/78 Not applicable.
On passenger aircraft/rail: 5 L On cargo aircraft only: 60 L Special marking with the symbol (fish and tree).
Special marking with the symbol (lish and tree).

Printing date 01/23/2024 Reviewed on 05/04/2023

Trade name: Vibra-TITE® Epoxy

(Contd. of page 6)

- Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
- UN "Model Regulation":	UN 1760 CORROSIVE LIQUID, N.O.S. (2-(2-AMINOETHYLAMINO) ETHANOL), 8, III, ENVIRONMENTALLY HAZARDOUS

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture No further relevant information available.

- Sara

- Section 355 (extremely hazardous substances):	
None of the ingredients is listed.	
- Section 313 (Specific toxic chemical listings):	
CAS: 111-42-2 2,2'-iminodiethanol	
- TSCA (Toxic Substances Control Act):	
Alkyl ether amine	ACTIVE
Triethanolamine	ACTIVE
2-(2-aminoethylamino)ethanol	*
2,2'-iminodiethanol	ACTIVE
- Hazardous Air Pollutants	
CAS: 111-42-2 2,2'-iminodiethanol	

- Proposition 65

- Chemicals known to cause cancer:

CAS: 111-42-2 2,2'-iminodiethanol

- Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

- Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

- Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

- Carcinogenic categories

- EPA (Environmental Protection Agency)

None of the ingredients is listed.

- TLV (Threshold Limit Value)

CAS: 111-42-2 | 2,2'-iminodiethanol | A3

- NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

• Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- Department issuing SDS: ND Industries, Inc. Safety, Health and Environmental Affaires
- Contact: Safety, Health and Environmental Affaires
- Classification System:
 - HMIS-ratings (scale 0 4)



- NFPA ratings (scale 0 - 4)



- Date of preparation / last revision 01/23/2024
- Abbreviations and acronyms:

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

(Contd. of page 7)

Safety Data Sheet acc. to OSHA HCS

Printing date 01/23/2024 Reviewed on 05/04/2023

Trade name: Vibra-TITE® Epoxy

IMDG: International Maritime Code for Dangerous Goods DOT: US Department of Transportation

IATA: International Air Transport Association
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health TLV: Threshold Limit Value

PEL: Permissible Exposure Limit REL: Recommended Exposure Limit

Acute Toxicity - Oral 4: Acute toxicity - Category 4
Skin Corrosion 1B: Skin corrosion/irritation - Category 1B
Eye Damage 1: Serious eye damage/eye irritation - Category 1
Sensitization - Skin 1: Skin sensitisation - Category 1
Toxic to Reproduction 1B: Reproductive toxicity - Category 1B

- * Data compared to the previous version altered.

- Disclaimer

The information set forth is based on information that ND Industries, Incorporated believes to be accurate. No warranty, expressed or implied, is intended. The information is provided solely for your information and consideration and ND Industries Inc. assumes no legal responsibility for use or reliance thereon. In the event of a discrepancy between the information on the non-English document and its English counterpart, the English version shall supersede.

®ND and ND Industries, Inc. are registered trademarks of ND Industries Incorporated, ®Vibra-TITE is a registered trademark of ND Industries, Inc.