01/23/2024 Kit Components		
Product code	Description	
VT916	Vibra-TITE® Epoxy 916 Grey Epoxy	
Components:		
VT916A	Vibra-TITE® Epoxy	
VT916B	Vibra-TITE® Epoxy	





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Safety Data Sheet acc. to OSHA HCS

Printing date 01/23/2024 Reviewed on 01/23/2024

1 Identification

- Product identifier

- *Trade name:* Vibra-TITE® Epoxy

- **Synonyms:** 916 Grey Epoxy - Part A

- Part number: VT916A

- Application of the substance / the mixture Adhesives

- Details of the supplier of the safety data sheet

- Manufacturer/Supplier:

ND Industries, Inc 1000 North Crooks Road Clawson, MI 48017 USA

Telephone: +1-248-288-0000 Email: info@ndindustries.com Website: www.ndindustries.com

- Information department: Product Safety Department

- Emergency telephone number:

United States: 1-800-424-9300 International: +1-703-527-3887

2 Hazard(s) identification

- Classification of the substance or mixture



Skin Irritation 2

Eye Irritation 2A

Sensitization - Skin 1

Specific Target Organ Toxicity - Single Exposure 3

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H317 May cause respiratory irritation.

- Label elements

- GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).

- Hazard pictograms



GHS07

- Signal word Warning
- Hazard-determining components of labeling:

Bisphenol-A epoxy resin

- Hazard statements

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H335 May cause respiratory irritation.

- Precautionary statements

P261 Avoid breathing dust/fume/gas/mist/vapors/spray

P264 Wash thoroughly after handling.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing must not be allowed out of the workplace.

P280 Wear protective gloves.

P280 Wear eye protection / face protection. P302+P352 If on skin: Wash with plenty of water.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

P312 Call a poison center/doctor if you feel unwell.

P362+P364 Take off contaminated clothing and wash it before reuse. P332+P313 If skin irritation occurs: Get medical advice/attention.

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Trade name: Vibra-TITE® Epoxy

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P321 Specific treatment (see on this label).

P337+P313 If eye irritation persists: Get medical advice/attention.

P363 Wash contaminated clothing before reuse.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- Other hazards

- Results of PBT and vPvB assessment

- PBT: Not applicable.- vPvB: Not applicable.

3 Composition/information on ingredients

- Chemical characterization: Mixtures

- Description: Mixture of the substances listed below with nonhazardous additions.

- Dangerous components: CAS: 25068-38-6 Bisphenol-A epoxy resin Skin Irritation 2, H315; Eye Irritation 2A, H319; Sensitization - Skin 1, H317; Specific Target Organ Toxicity - Single Exposure 3, H335

4 First-aid measures

- Description of first aid measures

- After inhalation:

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

Supply fresh air; consult doctor in case of complaints.

- After skin contact: Immediately wash with water and soap and rinse thoroughly.
- After eye contact: Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- After swallowing: If symptoms persist consult doctor.
- Information for doctor:
 - Most important symptoms and effects, both acute and delayed No further relevant information available.
 - Indication of any immediate medical attention and special treatment needed

No further relevant information available.

5 Fire-fighting measures

- Extinguishing media
 - Suitable extinguishing agents: Use fire fighting measures that suit the environment.
- Special hazards arising from the substance or mixture No further relevant information available.
- Advice for firefighters
 - Protective equipment:

Wear self-contained respiratory protective device.

Wear fully protective suit.

6 Accidental release measures

- Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation

Wear protective clothing.

- Environmental precautions:

Inform respective authorities in case of seepage into water course or sewage system.

Do not allow to enter sewers/ surface or ground water.

- Methods and material for containment and cleaning up:

Ensure adequate ventilation.

Dispose of the collected material according to regulations.

- Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

- Handling:

- Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

- Information about protection against explosions and fires: No special measures required.

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Trade name: Vibra-TITE® Epoxy

(Contd. of page 2)

- Conditions for safe storage, including any incompatibilities
 - Storage:
 - Requirements to be met by storerooms and receptacles: No special requirements.
 - Information about storage in one common storage facility: Not required.
 - Further information about storage conditions: Keep receptacle tightly sealed.
- Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- Additional information about design of technical systems: No further data; see section 7.
- Control parameters
 - Components with limit values that require monitoring at the workplace:

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

- Additional information: The lists that were valid during the creation were used as basis.
- Exposure controls
 - Personal protective equipment:
 - General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

- Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

- Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Nitrile rubber, NBR

- Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- As protection from splashes gloves made of the following materials are suitable: Nitrile rubber, NBR

- Body protection: Protective work clothing

9 Physical and chemical properties

Information on basic physical and chemical properties - General Information		
- Appearance:		
- Form:	Viscous	
- Color:	Grey	
- Odor:	Characteristic	
- Odor threshold:	Not determined.	
- pH-value:	Not determined.	
 Change in condition Melting point/Melting range: Boiling point/Boiling range: 	Undetermined. ≥ 260 °C (≥ 500 °F)	
- Flash point:	220 °C (428 °F)	
- Flammability (solid, gaseous):	Not applicable.	
- Decomposition temperature:	Not determined.	
- Ignition temperature:	Product is not selfigniting.	
- Danger of explosion:	Product does not present an explosion hazard.	
- Explosion limits: - Lower:	Not determined.	

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- Upper:	Not determined.
- Vapor pressure:	Not determined.
- Density at 20 °C (68 °F):	~ 1.17473 g/cm³ (~ 9.80312 lbs/gal)
- Relative density	Not determined.
- Vapor density	Not determined.
- Evaporation rate	Not determined.
- Solubility in / Miscibility with	
- Water:	Not miscible or difficult to mix.
- Partition coefficient (n-octanol/water): Not determined.	
- Viscosity:	
- Dynamic:	Not determined.
- Kinematic:	Not determined.
- Solvent content:	
- VOC content:	0.00 %
	0.0 g/l / 0.00 lb/gal
- Solids content:	1.0 %
- Other information	No further relevant information available.

10 Stability and reactivity

- Reactivity No further relevant information available.
- Chemical stability
 - Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- Possibility of hazardous reactions No dangerous reactions known.
- Conditions to avoid No further relevant information available.
- Incompatible materials: No further relevant information available.
- Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

- Information on toxicological effects
 - Acute toxicity:
 - Primary irritant effect:
 - on the skin: Irritant to skin and mucous membranes.
 - on the eye: Irritating effect.
 - Sensitization: Sensitization possible through skin contact.
 - Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations:

- Carcinogenic categories

- IARC (International Agency for Research on Cancer)

None of the ingredients is listed.

- NTP (National Toxicology Program)

None of the ingredients is listed.

- OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

12 Ecological information

- Toxicity
 - Aquatic toxicity: No further relevant information available.
- Persistence and degradability No further relevant information available.
- Behavior in environmental systems:
 - Bioaccumulative potential No further relevant information available.
 - Mobility in soil No further relevant information available.
- Ecotoxical effects:
 - Remark: Toxic for fish
- Additional ecological information:
 - General notes:

Water hazard class 2 (Self-assessment): hazardous for water

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Trade name: Vibra-TITE® Epoxy

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

Also poisonous for fish and plankton in water bodies.

Toxic for aquatic organisms

- Results of PBT and vPvB assessment

- PBT: Not applicable.
- vPvB: Not applicable.
- Other adverse effects No further relevant information available.

13 Disposal considerations

- Waste treatment methods
 - Recommendation: Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- Uncleaned packagings:
 - Recommendation: Disposal must be made according to official regulations.

4 Transport information	
- UN-Number - DOT, IMDG, IATA	UN3082
- UN proper shipping name - DOT	Environmentally hazardous substance, liquid, n.o.s. (bisphenol-A-(epichlorhydrin); epoxy resin)
- IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (bisphenol-A-(epichlorhydrin); epoxy resin), MARINE POLLUTANT
- IATA	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (bisphenol-A-(epichlorhydrin); epoxy resin)
- Transport hazard class(es)	
- DOT, IMDG, IATA	
- Class - Label	9 Miscellaneous dangerous substances and articles9
- Packing group - DOT, IMDG, IATA	III
- Environmental hazards:	Product contains environmentally hazardous substances: bisphenol A-(epichlorhydrin); epoxy resin
- Marine pollutant:	Yes Symbol (fish and tree)
- Special marking (IATA):	Symbol (fish and tree)
- Special precautions for user - Hazard identification number (Kemler code): - EMS Number: - Stowage Category	Warning: Miscellaneous dangerous substances and articles 90 F-A,S-F A
- Transport in bulk according to Annex II of MARPOL73. and the IBC Code	Not applicable.
- Transport/Additional information:	
- DOT - Quantity limitations	On passenger aircraft/rail: No limit On cargo aircraft only: No limit
- Remarks:	Special marking with the symbol (fish and tree).
- IMDG - Limited quantities (LQ) - Excepted quantities (EQ)	5L Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml

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Trade name: Vibra-TITE® Epoxy

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- UN "Model Regulation": UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL-A-(EPICHLORHYDRIN); EPOXY RESIN), 9, III

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture No further relevant information available.
 - Sara
 - Section 355 (extremely hazardous substances):

None of the ingredients is listed.

- Section 313 (Specific toxic chemical listings):

None of the ingredients is listed.

- TSCA (Toxic Substances Control Act):

All components have the value ACTIVE.

- Hazardous Air Pollutants

None of the ingredients is listed.

- Proposition 65
 - Chemicals known to cause cancer:

None of the ingredients is listed.

- Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

- Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

- Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

- Carcinogenic categories
 - EPA (Environmental Protection Agency)

None of the ingredients is listed.

- TLV (Threshold Limit Value)

None of the ingredients is listed.

- NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

- Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- Department issuing SDS: ND Industries, Inc. Safety, Health and Environmental Affaires
- Contact: Safety, Health and Environmental Affaires
- Classification System:
 - HMIS-ratings (scale 0 4)



Fire = 1

- NFPA ratings (scale 0 - 4)



Health = 2Fire = 1 Reactivity = 0

- Date of preparation / last revision 01/23/2024
- Abbreviations and acronyms:

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association
EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

PBT: Persistent, Bioaccumulative and Toxic

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vPvB: very Persistent and very Bioaccumulative
NIOSH: National Institute for Occupational Safety
OSHA: Occupational Safety & Health
TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit
RKI: Recommended Exposure Limit
Skin Irritation 2: Skin corrosion/irritation – Category 2
Eye Irritation 2A: Serious eye damage/eye irritation – Category 2A
Sensitization - Skin 1: Skin sensitisation – Category 1
Specific Target Organ Toxicity - Single Exposure 3: Specific target organ toxicity (single exposure) – Category 3

- * Data compared to the previous version altered.

- Disclaimer

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Safety Data Sheet acc. to OSHA HCS

Printing date 01/23/2024 Reviewed on 01/23/2024

1 Identification

- Product identifier

- Trade name: Vibra-TITE® Epoxy
 - Synonyms: VT916 Epoxy - Part B

- Part number: VT916B

- Application of the substance / the mixture Adhesives

- Details of the supplier of the safety data sheet

- Manufacturer/Supplier:

ND Industries, Inc 1000 North Crooks Road Clawson, MI 48017 USA

Telephone: +1-248-288-0000 Email: info@ndindustries.com Website: www.ndindustries.com

- Information department: Product Safety Department

- Emergency telephone number:

United States: 1-800-424-9300 International: +1-703-527-3887

2 Hazard(s) identification

- Classification of the substance or mixture



GHS08 Health hazard

Sensitization - Respiratory 1 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.



GHS05 Corrosion

Skin Corrosion 1A H314 Causes severe skin burns and eye damage.

Eye Damage 1 H318 Causes serious eye damage.



GHS07

Acute Toxicity - Oral 4

Acute Toxicity - Dermal 4

Sensitization - Skin 1

H302 Harmful if swallowed.

H312 Harmful in contact with skin.

H317 May cause an allergic skin reaction.

- Label elements

- GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).

- Hazard pictograms







GHS05 GHS07 GHS08

- Signal word Danger

- Hazard-determining components of labeling:

Bisphenol A-epichlorohydrin-diethylenetriamine copolymer Curing Agent

Additive 2,2'-iminodiethylamine

- Hazard statements

H302+H312 Harmful if swallowed or in contact with skin. H314 Causes severe skin burns and eye damage.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H317 May cause an allergic skin reaction.

Safety Data Sheet

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Trade name: Vibra-TITE® Epoxy

(Contd. of page 1)

- Pre	ecaution	ary sta	tements
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P260	Do not breathe dusts or mists.
P264	Wash thoroughly after handling.
D070	De makask slåbskanskaler militar

P270 Do not eat, drink or smoke when using this product.

P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

P280 Wear protective gloves.

P280 Wear protective gloves / protective clothing.
P280 Wear eye protection / face protection.

P284 [In case of inadequate ventilation] wear respiratory protection. P301+P312 If swallowed: Call a poison center/doctor if you feel unwell. P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting.

P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P304+P341 If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

P310 Immediately call a poison center/doctor. P321 Specific treatment (see on this label).

P362+P364 Take off contaminated clothing and wash it before reuse.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P363 Wash contaminated clothing before reuse.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- Other hazards

- Results of PBT and vPvB assessment

- PBT: Not applicable.
- vPvB: Not applicable.

3 Composition/information on ingredients

- Chemical characterization: Mixtures

Description: Mixture of the substances listed below with nonhazardous additions.

- Dangerous	components:	
CAS: 31326-29-1	Bisphenol A-epichlorohydrin-diethylenetriamine copolymer	30 – 39%
	Sensitization - Respiratory 1B, H334; Skin Corrosion 1A, H314; Acute Toxicity - Oral 4, H302; Acute Toxicity - Dermal 4, H312; Eye Irritation 2A, H319; Sensitization - Skin 1B, H317	-
	Curing Agent	30 – 39%
	Skin Corrosion 1B, H314; Sensitization - Skin 1, H317	
	Additive	10 – 19%
	Skin Corrosion 1B, H314; Eye Damage 1, H318; Acute Toxicity - Dermal 4, H312; Sensitization - Skin 1B, H317	
CAS: 111-40-0	2,2'-iminodiethylamine	10 – 19%
	Skin Corrosion 1B, H314; Acute Toxicity - Oral 4, H302; Acute Toxicity - Dermal 4, H312; Sensitization - Skin 1, H317	

4 First-aid measures

- Description of first aid measures

- General information:

Immediately remove any clothing soiled by the product.

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

- After inhalation:

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

Supply fresh air; consult doctor in case of complaints.

- After skin contact: Immediately wash with water and soap and rinse thoroughly.
- After eye contact: Rinse opened eye for several minutes under running water. Then consult a doctor.

- After swallowing:

Immediately call a doctor.

Drink copious amounts of water and provide fresh air. Immediately call a doctor.

- Information for doctor:

- Most important symptoms and effects, both acute and delayed No further relevant information available.
- Indication of any immediate medical attention and special treatment needed No further relevant information available.

(Contd. on page 3)

Printing date 01/23/2024 Reviewed on 01/23/2024

Trade name: Vibra-TITE® Epoxy

(Contd. of page 2)

5 Fire-fighting measures

- Extinguishing media

- Suitable extinguishing agents: Use fire fighting measures that suit the environment.
- Special hazards arising from the substance or mixture No further relevant information available.
- Advice for firefighters
 - Protective equipment:

Wear self-contained respiratory protective device.

Wear fully protective suit.

6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation

Wear protective clothing.

- Environmental precautions: Do not allow to enter sewers/ surface or ground water.

- Methods and material for containment and cleaning up:

Use neutralizing agent.

Dispose contaminated material as waste according to section 13.

Ensure adequate ventilation.

Dispose of the collected material according to regulations.

- Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

- Handling:

- Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

- Information about protection against explosions and fires: No special measures required.

- Conditions for safe storage, including any incompatibilities

- Storage:
 - Requirements to be met by storerooms and receptacles: No special requirements.
 - Information about storage in one common storage facility: Not required.
 - Further information about storage conditions: Keep receptacle tightly sealed.
- Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- Additional information about design of technical systems: No further data; see section 7.

- Control parameters

- Components with limit values that require monitoring at the workplace:

The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

CAS: 111-40-0 2,2'-iminodiethylamine

REL Long-term value: 4 mg/m³, 1 ppm

Skin

LV Long-term value: 1 ppm

Skin

- Additional information: The lists that were valid during the creation were used as basis.

- Exposure controls

- Personal protective equipment:

- General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

- Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

(Contd. of page 3)

Safety Data Sheet acc. to OSHA HCS

Printing date 01/23/2024 Reviewed on 01/23/2024

Trade name: Vibra-TITE® Epoxy

- Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Nitrile rubber, NBR

- Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- As protection from splashes gloves made of the following materials are suitable: Nitrile rubber, NBR

- Eye protection:



Tightly sealed goggles

- Body protection: Protective work clothing

9 Physical and chemical properties

- General Information - Appearance: - Form: - Color: - Color: - Odor threshold: - pH-value: - Not determined PH-value: - Change in condition - Melting point/Melting range: - Boiling point/Boiling range: - Boiling point/Boiling range: - Flash point: - Flammability (solid, gaseous): - Flammability (solid, gaseous): - Auto igniting: - Decomposition temperature: - Ignition temperature: - Product is not selfigniting Danger of explosion: - Explosion limits: - Lower: - Upper: - Vapor pressure at 20 °C (68 °F): - Relative density - Relative density - Vapor density - Evaporation rate - Solubility in / Miscibility with - Water: Not determined.	- Information on basic physical and chemical properties		
Form: Color: Color: Characteristic Not determined. PH-value: Not determined. Change in condition Melting point/Melting range: Boiling point/Boiling range: Flash point: Flash point: Flammability (solid, gaseous): Auto igniting: Decomposition temperature: Product is not selfigniting. Page of explosion: Product does not present an explosion hazard. Explosion limits: Lower: Upper: Not determined. Not determined. Vapor pressure at 20 °C (68 °F): Relative density Vapor density Vapor density Vapor density Vapor density Vatermined. Not determined.			
- Color: - Odor threshold: - Odor threshold: - PH-value: - Change in condition - Melting point/Melting range: - Boiling point/Boiling range: - Flash point: - Flash point: - Flammability (solid, gaseous): - Auto igniting: - Decomposition temperature: - Ignition temperature: - Product is not selfigniting Danger of explosion: - Fxplosion limits: - Lower: - Upper: - Vapor pressure at 20 °C (68 °F): - Relative density - Vapor density - Vapor density - Vapor density - Evaporation rate - Solubility in / Miscibility with			
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- Odor threshold: - pH-value: - Change in condition - Melting point/Melting range: - Boiling point/Boiling range: - Boiling point/Boiling range: - Flash point: - Flash point: - Flammability (solid, gaseous): - Auto igniting: - Decomposition temperature: - Ignition temperature: - Product is not selfigniting Danger of explosion: - Product does not present an explosion hazard Explosion limits: - Lower: - Upper: - Vapor pressure at 20 °C (68 °F): - Relative density - Vapor density - Vapor density - Evaporation rate - Solubility in / Miscibility with	00.0	•	
- pH-value: - Change in condition - Melting point/Melting range: - Boiling point/Boiling range: - Boiling point/Boiling range: - Flash point: - Flash point: - Flammability (solid, gaseous): - Auto igniting: - Decomposition temperature: - Ignition temperature: - Ignition temperature: - Product is not selfigniting. - Danger of explosion: - Product does not present an explosion hazard. - Explosion limits: - Lower: - Upper: - Vapor pressure at 20 °C (68 °F): - Relative density - Vapor density - Vapor density - Vapor density - Evaporation rate - Solubility in / Miscibility with			
- Change in condition - Melting point/Melting range: - Boiling point/Boiling range: - Flash point: - Flash point: - Flammability (solid, gaseous): - Auto igniting: - Decomposition temperature: - Ignition temperature: - Ignition temperature: - Product is not selfigniting. - Danger of explosion: - Explosion limits: - Lower: - Upper: - Upper: - Vapor pressure at 20 °C (68 °F): - Relative density - Vapor density - Vapor density - Vapor density - Evaporation rate - Solubility in / Miscibility with - Undetermined. - Undetermined Vadout (200 °C) (221 °F) - Not determined Vadout (500 °F) - Not determined Vadout does not present an explosion hazard. - Not determined Vadout does not present an explosion hazard. - Vadout does not present an explosion hazard. - Not determined Vadout does not present an explosion hazard. - Vadout does not present an explosion hazard. - Vadout does not present an explosion hazard. - Not determined Vadout does not present an explosion hazard. - Vadout does not prese	- Odor threshold:	Not determined.	
- Melting point/Melting range: - Boiling point/Boiling range: - Flash point: - Flash point: - Flammability (solid, gaseous): - Auto igniting: - Decomposition temperature: - Ignition temperature: - Product is not selfigniting. - Danger of explosion: - Explosion limits: - Lower: - Upper: - Vapor pressure at 20 °C (68 °F): - Relative density - Vapor density - Vapor density - Exaporation rate - Solubility in / Miscibility with - Ignition temperature: - Undetermined 260 °C (221 °F) Not applicable 260 °C (500 °F) - Not determined Vapor present an explosion hazard. - Product does not present an explosion hazard. - Not determined Not determined 1.00011 g/cm³ (~ 8.34592 lbs/gal) - Not determined Not determined Not determined Not determined Not determined.	- pH-value:	Not determined.	
- Boiling point/Boiling range: - Flash point: - Flammability (solid, gaseous): - Auto igniting: - Decomposition temperature: - Ignition temperature: - Product is not selfigniting. - Danger of explosion: - Explosion limits: - Lower: - Upper: - Vapor pressure at 20 °C (68 °F): - Relative density - Vapor density - Evaporation rate - Solubility in / Miscibility with Not applicable. Not determined. Not determined. > 260 °C (500 °F) Not determined. Not determined. Not determined. > 20.5 hPa (≤ 0.4 mm Hg) Not determined.			
- Flash point: - Flammability (solid, gaseous): - Auto igniting: - Decomposition temperature: - Ignition temperature: - Ignition temperature: - Product is not selfigniting Danger of explosion: - Explosion limits: - Lower: - Lower: - Upper: - Vapor pressure at 20 °C (68 °F): - Pensity at 20 °C (68 °F): - Relative density - Vapor density - Vapor density - Vapor density - Evaporation rate - Solubility in / Miscibility with		Undetermined.	
- Flammability (solid, gaseous): - Auto igniting: - Decomposition temperature: - Ignition temperature: - Product is not selfigniting. - Danger of explosion: - Explosion limits: - Lower: - Upper: - Vapor pressure at 20 °C (68 °F): - Relative density - Vapor density - Evaporation rate - Solubility in / Miscibility with Not determined. Not determined. - 1.00011 g/cm³ (~8.34592 lbs/gal) Not determined.	 Boiling point/Boiling range: 	≥ 207.1 °C (≥ 404.8 °F)	
- Auto igniting: - Decomposition temperature: - Ignition temperature: - Danger of explosion: - Danger of explosion: - Explosion limits: - Lower: - Upper: - Vapor pressure at 20 °C (68 °F): - Relative density - Vapor density - Evaporation rate - Solubility in / Miscibility with Not determined. - Not determined. - Vot determined. - Vot determined. - 1.00011 g/cm³ (~ 8.34592 lbs/gal) Not determined. Not determined. Not determined. Not determined.	- Flash point:	105 °C (221 °F)	
- Decomposition temperature: - Ignition temperature: - Product is not selfigniting. - Danger of explosion: - Product does not present an explosion hazard. - Explosion limits: - Lower: - Upper: - Upper: - Vapor pressure at 20 °C (68 °F): - Pensity at 20 °C (68 °F): - Relative density - Vapor density - Evaporation rate - Solubility in / Miscibility with	- Flammability (solid, gaseous):	Not applicable.	
- Ignition temperature: - Danger of explosion: - Explosion limits: - Lower: - Upper: - Vapor pressure at 20 °C (68 °F): - Relative density - Vapor density - Evaporation rate - Solubility in / Miscibility with Product is not selfigniting.	- Auto igniting:	260 °C (500 °F)	
- Danger of explosion: - Explosion limits: - Lower: - Upper: - Vapor pressure at 20 °C (68 °F): - Relative density - Vapor density - Evaporation rate - Solubility in / Miscibility with Product does not present an explosion hazard. Not determined. Not determined. > 0.5 hPa (≤ 0.4 mm Hg) > 1.00011 g/cm³ (~ 8.34592 lbs/gal) Not determined. Not determined. Not determined.	- Decomposition temperature:	Not determined.	
- Explosion limits: - Lower: - Upper: Not determined. Not determined. - Vapor pressure at 20 °C (68 °F): - Density at 20 °C (68 °F): - Relative density - Vapor density - Vapor density - Evaporation rate - Solubility in / Miscibility with Not determined. Not determined. Not determined.	- Ignition temperature:	Product is not selfigniting.	
- Lower: - Upper: Not determined. Not determined. - Vapor pressure at 20 °C (68 °F): - Density at 20 °C (68 °F): - Relative density - Vapor density - Vapor density - Evaporation rate - Solubility in / Miscibility with	- Danger of explosion:	Product does not present an explosion hazard.	
- Lower: - Upper: Not determined. Not determined. - Vapor pressure at 20 °C (68 °F): - Density at 20 °C (68 °F): - Relative density - Vapor density - Vapor density - Evaporation rate - Solubility in / Miscibility with	- Explosion limits:		
- Vapor pressure at 20 °C (68 °F): ≤ 0.5 hPa (≤ 0.4 mm Hg) - Density at 20 °C (68 °F): ~ 1.00011 g/cm³ (~ 8.34592 lbs/gal) - Relative density Not determined Vapor density Not determined Evaporation rate Not determined Solubility in / Miscibility with	- Lower:	Not determined.	
- Density at 20 °C (68 °F): ~ 1.00011 g/cm³ (~ 8.34592 lbs/gal) - Relative density Not determined Vapor density Not determined Evaporation rate Not determined Solubility in / Miscibility with	- Upper:	Not determined.	
- Relative density - Vapor density - Vapor density - Evaporation rate - Solubility in / Miscibility with	- Vapor pressure at 20 °C (68 °F):	≤ 0.5 hPa (≤ 0.4 mm Hg)	
- Relative density - Vapor density - Vapor density - Evaporation rate - Solubility in / Miscibility with	- Densitv at 20 °C (68 °F):	~ 1.00011 g/cm³ (~ 8.34592 lbs/gal)	
- Vapor density Not determined Evaporation rate Not determined Solubility in / Miscibility with		· · · · · · · · · · · · · · · · · · ·	
- Evaporation rate Not determined Solubility in / Miscibility with		Not determined.	
		Not determined.	
	- Solubility in / Miscibility with		
		Not miscible or difficult to mix.	
- Partition coefficient (n-octanol/water): Not determined.			
- Viscosity:	- Viscosity:		
- Dynamic: Not determined.	- Dynamic:	Not determined.	
- Kinematic: Not determined.	- Kinematic:	Not determined.	
- Solvent content:	- Solvent content:		
- VOC content: 0.00 %		0.00 %	
0.0 g/l / 0.00 lb/gal		0.0 g/l / 0.00 lb/gal	

Safety Data Sheet

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Trade name: Vibra-TITE® Epoxy

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- Solids content:	3.0 %	
- Other information	No further relevant information available.	

10 Stability and reactivity

- Reactivity No further relevant information available.
- Chemical stability
 - Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- Possibility of hazardous reactions No dangerous reactions known.
- Conditions to avoid No further relevant information available.
- Incompatible materials: No further relevant information available.
- Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

- Information on toxicological effects
 - Acute toxicity:

- Acute toxicity:				
-	- LD/LC50 values that are relevant for classification:			
ATE (Ad	tute Toxicity Estimate)			
Oral	LD50 1,179 mg/kg			
Dermal	LD50 1,639 mg/kg			
CAS: 3'	326-29-1 Bisphenol A-epichlorohydrin-diethylenetriamine copolymer			
Oral	LD50 500 mg/kg (ATE)			
Dermal	LD50 1,100 mg/kg (ATE)			
Curing	Curing Agent			
Oral	LD50 3,160 mg/kg (rat)			
Dermal	LD50 2,500 mg/kg (rabbit)			
Additiv	Additive			
Oral	LD50 2,000 mg/kg (rat)			
Dermal	LD50 1,100 mg/kg (ATE)			
CAS: 111-40-0 2,2'-iminodiethylamine				
Oral	LD50 1,080 mg/kg (rat)			
Dermal	LD50 1,090 mg/kg (rabbit)			

- Primary irritant effect:
 - on the skin: Strong caustic effect on skin and mucous membranes.
 - on the eye: Strong caustic effect.
- Sensitization:

Sensitization possible through inhalation.

Sensitization possible through skin contact.

- Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations:

Harmful

Corrosive

Irritant

Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

- Carcinogenic categories

- IARC (International Agency for Research on Cancer)

None of the ingredients is listed.

- NTP (National Toxicology Program)

None of the ingredients is listed.

- OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

12 Ecological information

- Toxicity
 - Aquatic toxicity: No further relevant information available.
- Persistence and degradability No further relevant information available.
- Behavior in environmental systems:
 - Bioaccumulative potential No further relevant information available.
 - Mobility in soil No further relevant information available.

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Safety Data Sheet acc. to OSHA HCS

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Trade name: Vibra-TITE® Epoxy

- Additional ecological information:

- General notes:

Water hazard class 1 (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

Must not reach bodies of water or drainage ditch undiluted or unneutralized.

- Results of PBT and vPvB assessment
 - PBT: Not applicable.
 - vPvB: Not applicable.
- Other adverse effects No further relevant information available.

13 Disposal considerations

- Waste treatment methods
 - Recommendation: Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- Uncleaned packagings:
 - Recommendation: Disposal must be made according to official regulations.

14 Transport information	modifications.
14 Transport information	
- UN-Number - DOT, IMDG, IATA	UN3266
- UN proper shipping name - DOT - IMDG, IATA	Corrosive liquid, basic, inorganic, n.o.s. (3,3'-(Oxybis(2,1-ethane-diyloxy))bis-1-propanamine, Diethylenetriamine) CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (3,3'-(Oxybis(2,1-ethane-diyloxy))bis-1-propanamine, DIETHYLENETRIAMINE)
- Transport hazard class(es)	
- DOT	
COSMODULE -	
- Class	8 Corrosive substances
- Label	8
- IMDG, IATA	
- Class - Label	8 Corrosive substances 8
- Packing group - DOT, IMDG, IATA	II
- Environmental hazards: - Marine pollutant:	No
 Special precautions for user Hazard identification number (Kemler code): EMS Number: Segregation groups Stowage Category Stowage Code Segregation Code 	Warning: Corrosive substances 80 F-A,S-B (SGG18) Alkalis B SW2 Clear of living quarters. SG35 Stow "separated from" SGG1-acids
- Transport in bulk according to Annex II of MARPOL73/ and the IBC Code	/78 Not applicable.
- Transport/Additional information:	
- DOT - Quantity limitations	On passenger aircraft/rail: 1 L On cargo aircraft only: 30 L

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Trade name: Vibra-TITE® Epoxy

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- IMDG

- Limited quantities (LQ)

- Excepted quantities (EQ)

Code: E2

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Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 500 ml

- UN "Model Regulation": UN 3266 CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (3,3'-

(OXYBIS(2,1-ETHANE-DIYLOXY))BIS-1-PROPANAMINE,

DIETHYLENETRIAMINE), 8, II

15 Regulatory information

 Safety, health and environmental regulations/legislation specific for the substance or mixture No further relevant information available.

- Sara

- Section 355 (extremely hazardous substances):

None of the ingredients is listed.

- Section 313 (Specific toxic chemical listings):

None of the ingredients is listed.

- TSCA (Toxic Substances Control Act):

All components have the value ACTIVE.

- Hazardous Air Pollutants

None of the ingredients is listed.

- Proposition 65

- Chemicals known to cause cancer:

None of the ingredients is listed.

- Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

- Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

- Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

- Carcinogenic categories

- EPA (Environmental Protection Agency)

None of the ingredients is listed.

- TLV (Threshold Limit Value)

None of the ingredients is listed.

- NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

- Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- Department issuing SDS: ND Industries, Inc. Safety, Health and Environmental Affaires
- Contact: Safety, Health and Environmental Affaires
- Classification System:
 - HMIS-ratings (scale 0 4)



Fire = 1

REACTIVITY 0 Reactivity = 0

- NFPA ratings (scale 0 - 4)



- Date of preparation / last revision 01/23/2024
- Abbreviations and acronyms:

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by

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IMDG: International Maritime Code for Dangerous Goods DOT: US Department of Transportation IATA: International Air Transport Association EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances CAS: Chemical Abstracts Service (division of the American Chemical Society) VOC: Volatile Organic Compounds (USA, EU) LC50: Lethal concentration, 50 percent LD50: Lethal dose, 50 percent LD50: Lethal dose, 50 percent PBT: Persistent, Bioaccumulative and Toxic VPVB: very Persistent and very Bioaccumulative NIOSH: National Institute for Occupational Safety OSHA: Occupational Safety & Health TLV: Threshold Limit Value PEL: Permissible Exposure Limit REL: Recommended Exposure Limit RCL: Recommended Exposure Limit Acute Toxicity - Oral 4: Acute toxicity - Category 4 Skin Corrosion 14: Skin corrosion/irritation - Category 1A Skin Corrosion 1B: Skin corrosion/irritation - Category 1 Eye Irritation 2A: Serious eye damage/eye irritation - Category 2A Sensitization - Respiratory 1: Respiratory sensitisation - Category 1 Sensitization - Respiratory 1B: Respiratory sensitisation - Category 1 Sensitization - Skin 1: Skin sensitisation - Category 1B Sensitization - Skin 1B: Skin sensitisation - Category 1B

- * Data compared to the previous version altered.

- Disclaimer

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