01/23/2024	Kit Components	
Product code	Description	
VT910G	Vibra-TITE® Epoxy 910 2 Part, 5 Minute Epoxy - Green	
Components:		
VT910ABLT	Vibra-TITE® Epoxy	
VT910BY	Vibra-TITE® Epoxy	





Safety Data Sheet

acc. to OSHA HCS

Printing date 01/23/2024

Reviewed on 09/21/2022

Page 1/7

1 Identification

- Product identifier

- Trade name: Vibra-TITE® Epoxy

- Synonyms: VT910 2 Part 5 Min. Epoxy Part A Blue
- Part number: VT910ABLT, NB187P073A
- Application of the substance / the mixture Adhesives

- Details of the supplier of the safety data sheet

- Manufacturer/Supplier:

ND Industries, Inc 1000 North Crooks Road Clawson, MI 48017 USA Telephone: +1-248-288-0000 Email: info@ndindustries.com Website: www.ndindustries.com

- Information department: Product Safety Department

- *Emergency telephone number:* United States: 1-800-424-9300 International: +1-703-527-3887

2 Hazard(s) identification

- Classification of the substance or mixture



Skin Irritation 2H315 Causes skin irritation.Eye Irritation 2AH319 Causes serious eye irritation.Sensitization - Skin 1H317 May cause an allergic skin reaction.Specific Target Organ Toxicity - Single Exposure 3H335 May cause respiratory irritation.

- Label elements

- GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
 - Hazard pictograms



- Signal word Warning
- Hazard-determining components of labeling:

Bisphenol-A epoxy resin

Epoxy Resin

- Pigment
- Hazard statements
- H315 Causes skin irritation.
- H319 Causes serious eye irritation.
- H317 May cause an allergic skin reaction.
- H335 May cause respiratory irritation.

- Precautionary statements

- P261 Avoid breathing dust/fume/gas/mist/vapors/spray
- P264 Wash thoroughly after handling.
- P271 Use only outdoors or in a well-ventilated area.
- P272 Contaminated work clothing must not be allowed out of the workplace.
- P280 Wear protective gloves.
- P280 Wear eye protection / face protection.
- P302+P352 If on skin: Wash with plenty of water.
- P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P312 Call a poison center/doctor if you feel unwell.

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Printing date 01/23/2024

Trade name: Vibra-TITE® Epoxy

(Contd. of page 1) P362+P364 Take off contaminated clothing and wash it before reuse. P332+P313 If skin irritation occurs: Get medical advice/attention. P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P321 Specific treatment (see on this label). P337+P313 If eye irritation persists: Get medical advice/attention. P363 Wash contaminated clothing before reuse. P403+P233 Store in a well-ventilated place. Keep container tightly closed. P405 Store locked up. P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- Other hazards

- Results of PBT and vPvB assessment

- PBT: Not applicable.

- vPvB: Not applicable.

3 Composition/information on ingredients

- Chemical characterization: Mixtures

- **Description:** Mixture of the substances listed below with nonhazardous additions.

- Dangerous components:

CAS: 25068-38-6 Bisph Skin I		
- Sing	n Irritation 2, H315; Eye Irritation 2A, H319; Sensitization - Skin 1, H317; Specific Target Organ Toxicity ngle Exposure 3, H335	
CAS: 14228-73-0 Epoxy	xy Resin	5 – 9%
Skin I	n Irritation 2, H315; Sensitization - Skin 1B, H317; Eye Irritation 2B, H320	
Pigme	nent	≤ 1%
Skin I	n Irritation 2, H315; Eye Irritation 2A, H319; Sensitization - Skin 1, H317	

- Description of first aid measures

- After inhalation:

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

Supply fresh air; consult doctor in case of complaints.

- After skin contact: Immediately wash with water and soap and rinse thoroughly.
- After eye contact: Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- After swallowing: If symptoms persist consult doctor.

- Information for doctor:

- Most important symptoms and effects, both acute and delayed No further relevant information available. - Indication of any immediate medical attention and special treatment needed

5 Fire-fighting measures

- Extinguishing media

- Suitable extinguishing agents: Use fire fighting measures that suit the environment.
- Special hazards arising from the substance or mixture No further relevant information available.

- Advice for firefighters

- Protective equipment:

Wear self-contained respiratory protective device.

Wear fully protective suit.

6 Accidental release measures

 Personal precautions, protective equipment and emergency procedures
Ensure adequate ventilation
Wear protective clothing.
- Environmental precautions:
Inform respective authorities in case of seepage into water course or sewage system.
Do not allow to enter sewers/ surface or ground water.
- Methods and material for containment and cleaning up:
Ensure adequate ventilation.
Dispose of the collected material according to regulations.
- Reference to other sections
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

No further relevant information available.

Trade name: Vibra-TITE® Epoxy

(Contd. of page 2)

Reviewed on 09/21/2022

7 Handling and storage

- Handling:

- **Precautions for safe handling** Ensure good ventilation/exhaustion at the workplace. Prevent formation of aerosols.

- Information about protection against explosions and fires: No special measures required.

- Conditions for safe storage, including any incompatibilities

- Storage:

- Requirements to be met by storerooms and receptacles: No special requirements.
- Information about storage in one common storage facility: Not required.
- Further information about storage conditions: Keep receptacle tightly sealed.
- Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- Additional information about design of technical systems: No further data; see section 7.

- Control parameters

- Components with limit values that require monitoring at the workplace:

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace. - **Additional information:** The lists that were valid during the creation were used as basis.

- Exposure controls

- Personal protective equipment:

General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

- Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

- Protection of hands:



The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. Nitrile rubber, NBR

- Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- As protection from splashes gloves made of the following materials are suitable: Nitrile rubber. NBR

- Body protection: Protective work clothing

9 Physical and chemical properties

Information on basic physical and che - General Information	mical properties	
- Appearance:		
- Form:	Pasty	
- Color:	Blue	
- Odor:	uncharacteristic	
- Odor threshold:	Not determined.	
- pH-value:	Not determined.	
- Change in condition		
- Melting point/Melting range:	Undetermined.	
- Boiling point/Boiling range:	≥ 260 °C (≥ 500 °F)	
- Flash point:	111 °C (231.8 °F)	

(Contd. of page 3)

Printing date 01/23/2024

Trade name: Vibra-TITE® Epoxy

Reviewed on 09/21/2022

- Flammability (solid, gaseous):	Not applicable.	
- Decomposition temperature:	Not determined.	
- Ignition temperature:	Product is not selfigniting.	
- Danger of explosion:	Product does not present an explosion hazard.	
- Explosion limits:		
- Lower:	Not determined.	
- Upper:	Not determined.	
- Vapor pressure:	Not determined.	
- Density:	Not determined.	
 Relative density 	Not determined.	
- Vapor density	Not determined.	
- Evaporation rate	Not determined.	
- Solubility in / Miscibility with		
- Water:	Not miscible or difficult to mix.	
- Partition coefficient (n-octanol/wa	ater): Not determined.	
- Viscosity:		
- Dynamic:	Not determined.	
- Kinematic:	Not determined.	
- Solvent content:		
- VOC content:	0.00 %	
	0.0 g/l / 0.00 lb/gal	
- Solids content:	6.0 %	
Other information	No further relevant information available.	
Stability and reactivity		

- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.

- Possibility of hazardous reactions No dangerous reactions known.

- Conditions to avoid No further relevant information available.

- Incompatible materials: No further relevant information available.

- Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

- Information on toxicological effects

Acute toxicity:

- LD/LC50 values that are relevant for classification:

CAS: 14228-73-0 Epoxy Resin

Oral LD50 > 2,000 mg/kg (rat)

Dermal LD50 > 2,000 mg/kg (rabbit)

- Primary irritant effect:

- on the skin: Irritant to skin and mucous membranes.
- on the eye: Irritating effect.
- Sensitization: Sensitization possible through skin contact.

- Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations: Irritant

- Carcinogenic categories

- IARC	(International	Agency for	Research on	Cancer)

CAS: 13463-67-7 titanium dioxide

- NTP (National Toxicology Program)

None of the ingredients is listed.

2B

Trade name: Vibra-TITE® Epoxy

Reviewed on 09/21/2022

· · ·	Health Administration)
None of the ingredients is listed.	
Ecological information	
- Toxicity	
- Aquatic toxicity: No further relevant information	on available.
- Persistence and degradability No further releva	ant information available.
- Behavior in environmental systems:	
- Bioaccumulative potential No further releva	nt information available.
- Mobility in soil No further relevant information	
- Ecotoxical effects:	
- Remark: Toxic for fish	
- Additional ecological information:	
- General notes:	
Water hazard class 2 (Self-assessment): hazardo	bus for water
Do not allow product to reach ground water, wate	
Danger to drinking water if even small quantities I	
Also poisonous for fish and plankton in water bod	lies.
Toxic for aquatic organisms - Results of PBT and vPvB assessment	
- PBT: Not applicable.	
 - vPvB: Not applicable. - Other adverse effects No further relevant information 	ation available
Disposal considerations	ation available.
- Recommendation: Must not be disposed of to - Uncleaned packagings:	ogether with household garbage. Do not allow product to reach sewage system.
 Recommendation: Must not be disposed of to Uncleaned packagings: Recommendation: Disposal must be made addressed of the second seco	
- Recommendation: Must not be disposed of to - Uncleaned packagings: - Recommendation: Disposal must be made ad I Transport information	
- Recommendation: Must not be disposed of to - Uncleaned packagings: - Recommendation: Disposal must be made ac Transport information - UN-Number	ccording to official regulations.
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- Recommendation: Must not be disposed of to - Uncleaned packagings: - Recommendation: Disposal must be made ad - Transport information - UN-Number - DOT, IMDG, IATA	UN3082 Environmentally hazardous substance, liquid, n.o.s. (bispheno
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 Recommendation: Must not be disposed of to Uncleaned packagings: Recommendation: Disposal must be made ad Transport information UN-Number DOT, IMDG, IATA UN proper shipping name DOT 	UN3082 Environmentally hazardous substance, liquid, n.o.s. (bispheno A-(epichlorhydrin); epoxy resin) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (bisphenol-A-(epichlorhydrin); epoxy resin), MARINE
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 Recommendation: Must not be disposed of to Uncleaned packagings: Recommendation: Disposal must be made ad Unsport information UN-Number DOT, IMDG, IATA UN proper shipping name DOT IMDG IATA 	UN3082 Environmentally hazardous substance, liquid, n.o.s. (bispheno A-(epichlorhydrin); epoxy resin) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (bisphenol-A-(epichlorhydrin); epoxy resin), MARINE POLLUTANT ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
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 Recommendation: Must not be disposed of to Uncleaned packagings: Recommendation: Disposal must be made ad UN-Number DOT, IMDG, IATA UN proper shipping name DOT IMDG IATA Transport hazard class(es) DOT, IMDG, IATA Transport hazard class(es) Class Label 	UN3082 Environmentally hazardous substance, liquid, n.o.s. (bisphenc A-(epichlorhydrin); epoxy resin) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (bisphenol-A-(epichlorhydrin); epoxy resin), MARINE POLLUTANT ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (bisphenol-A-(epichlorhydrin); epoxy resin)
 Recommendation: Must not be disposed of to Uncleaned packagings: Recommendation: Disposal must be made ad Transport information UN-Number DOT, IMDG, IATA UN proper shipping name DOT IMDG IATA Transport hazard class(es) DOT, IMDG, IATA Transport hazard class(es) DOT, IMDG, IATA Class 	UN3082 Environmentally hazardous substance, liquid, n.o.s. (bisphend A-(epichlorhydrin); epoxy resin) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (bisphenol-A-(epichlorhydrin); epoxy resin), MARINE POLLUTANT ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (bisphenol-A-(epichlorhydrin); epoxy resin) 9 Miscellaneous dangerous substances and articles

A-(epichlorhydrin); epoxy resin

Symbol (fish and tree)

Symbol (fish and tree)

Warning: Miscellaneous dangerous substances and articles

Yes (DOT)

90

F-A,S-F

- Marine pollutant:

- Special marking (IATA): - Special precautions for user

- Hazard identification number (Kemler code): - EMS Number:

Trade name: Vibra-TITE® Epoxy

Reviewed on 09/21/2022

04	(Contd. of pa
- Stowage Category	A
Transport in bulk according to Annex II of MA and the IBC Code	
	Not applicable.
Transport/Additional information:	
- DOT	
- Quantity limitations	On passenger aircraft/rail: 450 L
-	On cargo aircraft only: 450 L
- Remarks:	Special marking with the symbol (fish and tree).
- IMDG	
 Limited quantities (LQ) 	5L
 Excepted quantities (EQ) 	Code: E1
	Maximum net quantity per inner packaging: 30 ml
	Maximum net quantity per outer packaging: 1000 ml
UN "Model Regulation":	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL-A-(EPICHLORHYDRIN); EPOXY
	RESIN), 9, III
Regulatory information	
Safety, health and environmental regulations No further relevant information available. - Sara	s/legislation specific for the substance or mixture
- Section 355 (extremely hazardous	substances):
None of the ingredients is listed.	
- Section 313 (Specific toxic chemica	al listings):
None of the ingredients is listed.	
- TSCA (Toxic Substances Control Act):	
All components have the value ACTIVE.	
Hazardaya Air Dallytanta	

- Hazardous Air Pollutants

None of the ingredients is listed.

- Proposition 65

- Chemicals known to cause cancer:

None of the ingredients is listed.

- Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

- Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

- Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

- Carcinogenic categories

- EPA (Environmental Protection Agency)

None of the ingredients is listed.

- TLV (Threshold Limit Value) CAS: 13463-67-7 | titanium dioxide

A4

- NIOSH-Ca (National Institute for Occupational Safety and Health)

CAS: 13463-67-7 titanium dioxide

- Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- Department issuing SDS: ND Industries, Inc. - Safety, Health and Environmental Affaires

- Contact: Safety, Health and Environmental Affaires

Trade name: Vibra-TITE® Epoxy

(Contd. of page 6)

Reviewed on 09/21/2022

- Classification System: - HMIS-ratings (scale 0 - 4)



- NFPA ratings (scale 0 - 4)



- Date of preparation / last revision 01/23/2024 - Abbreviations and acronyms: ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road) IMDG: International Maritime Code for Dangerous Goods DOT: US Department of Transportation IATA: International Air Transport Association EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit Skin Irritation 2: Skin corrosion/irritation – Category 2

Skin Initiation 2: Skin Conosion/Initiation – Category 2 Eye Irritation 2A: Serious eye damage/eye irritation – Category 2A Eye Irritation 2B: Serious eye damage/eye irritation – Category 2B Sensitization - Skin 1: Skin sensitisation – Category 1 Sensitization - Skin 1B: Skin sensitisation – Category 1B Specific Target Organ Toxicity - Single Exposure 3: Specific target organ toxicity (single exposure) – Category 3

- * Data compared to the previous version altered.

- Disclaimer

The information set forth is based on information that ND Industries, Incorporated believes to be accurate. No warranty, expressed or implied, is intended. The information is provided solely for your information and consideration and ND Industries Inc. assumes no legal responsibility for use or reliance thereon. In the event of a discrepancy between the information on the non-English document and its English counterpart, the English version shall supersede.

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Safety Data Sheet

acc. to OSHA HCS

Printing date 01/23/2024

Reviewed on 01/15/2024

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1 Identification

- Product identifier

- Trade name: Vibra-TITE® Epoxy

- Synonyms: 910 2 Part, 5 Minute Epoxy Part B Yellow
- Part number: VT910BY, NB187P073B
- Application of the substance / the mixture Adhesives

- Details of the supplier of the safety data sheet

- Manufacturer/Supplier:

ND Industries, Inc 1000 North Crooks Road Clawson, MI 48017 USA Telephone: +1-248-288-0000 Email: info@ndindustries.com Website: www.ndindustries.com

- Information department: Product Safety Department

- *Emergency telephone number:* United States: 1-800-424-9300 International: +1-703-527-3887

2 Hazard(s) identification

- Classification of the substance or mixture



GHS08 Health hazard

Carcinogenicity 1B H350 May cause cancer. Toxic to Reproduction 1B H360 May damage fertility or the unborn child.

GHS05 Corrosion

Skin Corrosion 1B Eye Damage 1 H314 Causes severe skin burns and eye damage. H318 Causes serious eye damage.



1 H317 May cause an allergic skin reaction.

- Label elements

- GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS). - Hazard pictograms



- Signal word Danger

- Hazard-determining components of labeling: Mercaptan-terminated polymer Curing agent bisphenol A Pigment 2,2'-iminodiethylamine - Hazard statements

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction. H350 May cause cancer.

H360 May damage fertility or the unborn child.

Safety Data Sheet acc. to OSHA HCS

Printing date 01/23/2024

Trade name: Vibra-TITE® Epoxy

Reviewed on 01/15/2024

	(Contd. of page 1)
Precautionary s	statements
P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P260	Do not breathe dusts or mists.
P261	Avoid breathing dust/fume/gas/mist/vapors/spray
P264	Wash thoroughly after handling.
P272	Contaminated work clothing must not be allowed out of the workplace.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P280	Wear protective gloves.
P280	Wear eye protection / face protection
P301+P330+P331	If swallowed: Rinse mouth. Do NOT induce vomiting.
P302+P352	If on skin: Wash with plenty of water.
P303+P361+P353	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
	Continue rinsing.
P310	Immediately call a poison center/doctor.
P308+P313	IF exposed or concerned: Get medical advice/attention.
P321	Specific treatment (see on this label).
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P363	Wash contaminated clothing before reuse.
P405	Store locked up.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.
hazards	

- Results of PBT and vPvB assessment

- **PBT:** Not applicable.
- vPvB: Not applicable.

- Other

3 Composition/information on ingredients

- Chemical characterization: Mixtures

- Description: Mixture of the substances listed below with nonhazardous additions.

- Dangerous components:

CAS: 72244-98-5	Mercaptan-terminated polymer	70 – 79%
	Sensitization - Skin 1B, H317	
CAS: 103-83-3	Curing agent	10 – 19%
	Flammable Liquids 3, H226; Acute Toxicity - Oral 3, H301; Acute Toxicity - Inhalation 3, H331; Skin Corrosion 1B, H314; Acute Toxicity - Dermal 4, H312	
CAS: 111-40-0	2,2'-iminodiethylamine	1 – 4%
	Skin Corrosion 1B, H314; Acute Toxicity - Oral 4, H302; Acute Toxicity - Dermal 4, H312; Sensitization - Skin 1, H317	
CAS: 80-05-7	bisphenol A	1 – 4%
	Toxic to Reproduction 1B, H360; Eye Damage 1, H318; Sensitization - Skin 1, H317; Specific Target Organ Toxicity - Single Exposure 3, H335	
	Pigment	≤ 1%
	Carcinogenicity 1B, H350	

4 First-aid measures

- Description of first aid measures

- General information: Immediately remove any clothing soiled by the product.

- After inhalation:

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

Supply fresh air; consult doctor in case of complaints.

- After skin contact: Immediately wash with water and soap and rinse thoroughly.
- After eye contact: Rinse opened eye for several minutes under running water. Then consult a doctor.
- After swallowing: Drink copious amounts of water and provide fresh air. Immediately call a doctor.
- Information for doctor:
 - Most important symptoms and effects, both acute and delayed No further relevant information available.
 - Indication of any immediate medical attention and special treatment needed
 - No further relevant information available.

5 Fire-fighting measures

- Extinguishing media

- Suitable extinguishing agents: Use fire fighting measures that suit the environment.

- Special hazards arising from the substance or mixture No further relevant information available.

Trade name: Vibra-TITE® Epoxy

- Advice for firefighters

- Protective equipment:

Wear self-contained respiratory protective device. Wear fully protective suit.

6 Accidental release measures

- Personal precautions, protective equipment and emergency procedures Wear protective equipment. Keep unprotected persons away. Ensure adequate ventilation Wear protective clothing. - Environmental precautions: Inform respective authorities in case of seepage into water course or sewage system. Do not allow to enter sewers/ surface or ground water. Methods and material for containment and cleaning up: Use neutralizing agent. Dispose contaminated material as waste according to section 13. Ensure adequate ventilation. Dispose of the collected material according to regulations. - Reference to other sections See Section 7 for information on safe handling. See Section 8 for information on personal protection equipment. See Section 13 for disposal information.

7 Handling and storage

- Handling:

- Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

- Open and handle receptacle with care.
- Prevent formation of aerosols.
- Information about protection against explosions and fires: Keep respiratory protective device available.

- Conditions for safe storage, including any incompatibilities

- Storage:

- Requirements to be met by storerooms and receptacles: No special requirements.
- Information about storage in one common storage facility: Not required.
- Further information about storage conditions: Keep receptacle tightly sealed.

- Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- Additional information about design of technical systems: No further data; see section 7.

- Control parameters

Components with limit values that require monitoring at the workplace:

The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

CAS: 111-40-0 2,2'-iminodiethylamine

 REL
 Long-term value: 4 mg/m³, 1 ppm

 Skin
 TLV

 Long-term value: 1 ppm

 Skin

 - Additional information:

 The lists that were valid during the creation were used as basis.

- Exposure controls

- Personal protective equipment:
 - General protective and hygienic measures:
 - Keep away from foodstuffs, beverages and feed.
 - Immediately remove all soiled and contaminated clothing.
 - Wash hands before breaks and at the end of work.
 - Store protective clothing separately. Avoid contact with the eves and skin.
 - Broathing oquinmont
 - Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

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- Protection of hands:

(Contd. of page 3)

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. Nitrile rubber, NBR

- Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- As protection from splashes gloves made of the following materials are suitable: Nitrile rubber, NBR - Eye protection:



Tightly sealed goggles

- Body protection: Protective work clothing

9 Physical and chemical properties

Information on basis structure to the	usion I muomoution
 Information on basic physical and che General Information 	mical properties
- General Information - Appearance:	
- Appearance. - Form:	Post/
- Color:	Pasty Light yellow
- Odor:	Characteristic
- Odor threshold:	Not determined.
- pH-value:	Not determined.
- Change in condition	
- Melting point/Melting range:	Undetermined.
- Boiling point/Boiling range:	≥ 182 °C (≥ 359.6 °F)
- Flash point:	100 °C (212 °F)
- Flammability (solid, gaseous):	Not applicable.
- Decomposition temperature:	Not determined.
- Ignition temperature:	Product is not selfigniting.
- Danger of explosion:	Product does not present an explosion hazard.
- Explosion limits:	
- Lower:	Not determined.
- Upper:	Not determined.
- Vapor pressure at 20 °C (68 °F):	≤ 2.8 hPa (≤ 2.1 mm Hg)
- Vapor pressure at 50 °C (122 °F):	≤ 10 hPa (≤ 7.5 mm Hg)
- Density at 20 °C (68 °F):	~ 1.01 g/cm³ (~ 8.42845 lbs/gal)
- Relative density	Not determined.
- Vapor density	Not determined.
- Evaporation rate	Not determined.
 Solubility in / Miscibility with 	
- Water:	Not miscible or difficult to mix.
- Partition coefficient (n-octanol/wate	er): Not determined.
- Viscosity:	
- Dynamic at 20 °C (68 °F):	600,000 mPas
- Kinematic:	Not determined.
- Solvent content:	
- VOC content:	0.00 %
	0.0 g/l / 0.00 lb/gal

Safety Data Sheet acc. to OSHA HCS

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Trade name: Vibra-TITE® Epoxy

		TE® Epoxy	
6.		(Contd. of	page 4
	lids conte		
- Other info	ormation	No further relevant information available.	
0 Stability	and read	stivity	
- Chemical - Therm - Possibilit - Condition - Incompat	l stability nal decom ty of haza ns to avoi tible mate	relevant information available. position / conditions to be avoided: No decomposition if used according to specifications. rdous reactions No dangerous reactions known. d No further relevant information available. rials: No further relevant information available. position products: No dangerous decomposition products known.	
1 Toxicolo	ogical inf	ormation	
- Acute	toxicity:	icological effects	
		ues that are relevant for classification:	
ATE (Acute Oral		,468 mg/kg (rat)	
-		1,394 mg/kg (rabbit)	
		0.6 mg/l (rat)	
		captan-terminated polymer	
		,600 mg/kg (rat)	
CAS: 103-8 Oral		65 mg/kg (rat)	
-		,660 mg/kg (rabbit)	
		.06 mg/l (rat)	
		inodiethylamine	
	•	,080 mg/kg (rat)	
-		,090 mg/kg (rabbit)	
CAS: 80-05			
		,250 mg/kg (rat)	
-		,000 mg/kg (rabbit)	
- Pri		ant effect:	
- - Se - Additi The pro Corrosi Irritant	on the sh on the ey onsitization ional toxic oduct shows ive wing will lea	 (in: Caustic effect on skin and mucous membranes. (e: Strong caustic effect. (f): Sensitization possible through skin contact. (c) cological information: (c) s the following dangers according to internally approved calculation methods for preparations: (c) d to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach. 	
	•	ic categories	
	-	ternational Agency for Research on Cancer)	
	•	ium dioxide	2B
		ional Toxicology Program)	
- None of the	-		
	•		
		a (Occupational Safety & Health Administration)	
None of the	e ingredients	s is listed.	
	cal inforn	nation	

- Toxicity

- Aquatic toxicity: No further relevant information available.

- Persistence and degradability No further relevant information available.

- Behavior in environmental systems:

- Bioaccumulative potential No further relevant information available.

- Mobility in soil No further relevant information available.

Trade name: Vibra-TITE® Epoxy

Special precautions for user

(Contd. of page 5) - Ecotoxical effects: Remark: Harmful to fish - Additional ecological information: General notes: Water hazard class 2 (Self-assessment): hazardous for water Do not allow product to reach ground water, water course or sewage system. Must not reach bodies of water or drainage ditch undiluted or unneutralized. Danger to drinking water if even small quantities leak into the ground. Harmful to aquatic organisms - Results of PBT and vPvB assessment - **PBT:** Not applicable. - vPvB: Not applicable. - Other adverse effects No further relevant information available. 13 Disposal considerations Waste treatment methods - Recommendation: Must not be disposed of together with household garbage. Do not allow product to reach sewage system. - Uncleaned packagings: - Recommendation: Disposal must be made according to official regulations. 14 Transport information - UN-Number - DOT, IMDG, IATA UN1760 - UN proper shipping name - DOT Corrosive liquids, n.o.s. (Benzyldimethylamine, Diethylenetriamine) - IMDG CORROSIVE LIQUID, N.O.S. (BENZYLDIMETHYLAMINE, DIETHYLENETRIAMINE), MARINE POLLUTANT - IATA CORROSIVE LIQUID, N.O.S. (BENZYLDIMETHYLAMINE, **DIETHYLENETRIAMINE**) - Transport hazard class(es) - DOT - Class 8 Corrosive substances - Label 8 - IMDG - Class 8 Corrosive substances - Label 8 - IATA - Class 8 Corrosive substances - Label 8 - Packing group - DOT, IMDG, IATA Ш - Environmental hazards: Product contains environmentally hazardous substances: bisphenol А - Marine pollutant: No Yes (DOT) Symbol (fish and tree)

Warning: Corrosive substances

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Trade name: Vibra-TITE® Epoxy

- Hazard identification number (Kemler code): - EMS Number:	80
- EMS Number: - Segregation groups	F-A,S-B
- Stegregation groups - Stowage Category	(SGG18) Alkalis
- Stowage Code	SW2 Clear of living quarters.
Transport in bulk according to Annex II of MARPOL73, and the IBC Code	
	Not applicable.
Transport/Additional information:	
- DOT	
- Quantity limitations	On passenger aircraft/rail: 1 L
	On cargo aircraft only: 30 L
- Remarks:	Special marking with the symbol (fish and tree).
- IMDG	
- Limited quantities (LQ)	11
- Excepted quantities (EQ)	Code: E2
	Maximum net quantity per inner packaging: 30 ml
	Maximum net quantity per outer packaging: 500 ml
UN "Model Regulation":	UN 1760 CORROSIVE LIQUID, N.O.S.
	(BENZYLDIMETHYLAMINE, DIETHYLENETRIAMINE), 8, 11,
	ENVIRONMENTALLY HAZARDOUS
Regulatory information	

- Section 355 (extremely hazardous substances):	
None of the ingredients is listed.	
- Section 313 (Specific toxic chemical listings):	
CAS: 80-05-7 bisphenol A	
- TSCA (Toxic Substances Control Act):	
Mercaptan-terminated polymer	ACTIVE
Curing agent	ACTIVE
Amorphous Silica	ACTIVI
2,2'-iminodiethylamine	ACTIVE
bisphenol A	ACTIVE
titanium dioxide	ACTIVE
Pigment	*
Silicon dioxide, amorphous	ACTIVE
Alumina Trihydrate	ACTIVE
- Hazardous Air Pollutants	
None of the ingredients is listed.	
- Proposition 65	

- Proposition 65

 Chemicals I 	known to	cause	cancer:
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Pigment

- Chemicals known to cause reproductive toxicity for females:

CAS: 80-05-7 bisphenol A

- Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

- Chemicals known to cause developmental toxicity:

CAS: 80-05-7 bisphenol A

- Carcinogenic categories

- EPA (Environmental Protection Agency)

None of the ingredients is listed.

- TLV (Threshold Limit Value)

CAS: 13463-67-7 titanium dioxide

Safety Data Sheet acc. to OSHA HCS

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Trade name: Vibra-TITE® Epoxy

Reviewed on 01/15/2024

- NIOSH-Ca (Nationa	I Institute for Occupational Safety and Health)
CAS: 13463-67-7 titanium dioxide	
- National regulations:	
- Information about limi Workers are not allowed to made by the authorities in	be exposed to the hazardous carcinogenic materials contained in this preparation. Exceptions can b
Other information	
	resent knowledge. However, this shall not constitute a guarantee for any specific product features and ontractual relationship.
Department issuing SDS: ND Contact: Safety, Health and Envi Classification System: - HMIS-ratings (scale 0 - 4)	Industries, Inc Safety, Health and Environmental Affaires ronmental Affaires
HEALTHHealth = *3FIREIFIREFire = 1REACTIVITYReactivity = 0	
- NFPA ratings (scale 0 - 4)	
Health = 3 Fire = 1 Reactivity = 0	
- Date of preparation / last	
 Abbreviations and acrony ADR: Accord relatif au transport internation Road) IMDG: International Maritime Code for Data 	onal des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by
DOT: US Department of Transportation	
IATA: International Air Transport Associa EINECS: European Inventory of Existing	Commercial Chemical Substances
ELINCS: European List of Notified Chemi CAS: Chemical Abstracts Service (division VOC: Volatile Organic Compounds (USA	on of the American Chemical Society)
LC50: Lethal concentration, 50 percent	,
LD50: Lethal dose, 50 percent PBT: Persistent, Bioaccumulative and To	
vPvB: very Persistent and very Bioaccum NIOSH: National Institute for Occupation	
OSHA: Occupational Safety & Health TLV: Threshold Limit Value	
PEL: Permissible Exposure Limit	
REL: Recommended Exposure Limit Flammable Liquids 3: Flammable liquids	- Category 3
Acute Toxicity - Oral 3: Acute toxicity – C Acute Toxicity - Dermal 4: Acute toxicity -	ategory 3
Skin Corrosion 1B: Skin corrosion/irritation	on – Category 1B
Eye Damage 1: Serious eye damage/eye Sensitization - Skin 1: Skin sensitisation -	
Sensitization - Skin 1B: Skin sensitisation	n – Category 1B
Carcinogenicity 1B: Carcinogenicity – Ca Toxic to Reproduction 1B: Reproductive 1	itegory 1B toxicity – Category 1B
Specific Target Organ Toxicity - Single F	xposure 3: Specific target organ toxicity (single exposure) – Category 3
- * Data compared to the pr	

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