



Safety Data Sheet

according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 12/06/2023

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1 Identification

- Product identifier

- Trade name: Vibra-TITE® Excel Primer
 - Synonyms: 626 Excel Polyolefin Primer
 - Part number: VT626
 - Application of the substance / the mixture Primer/ Subcoating

- Details of the supplier of the safety data sheet

- *Manufacturer*/Supplier: ND Industries, Inc 1000 North Crooks Road Clawson, MI 48017 USA Telephone: +1-248-288-0000 Email: info@ndindustries.com Website: www.ndindustries.com

- Information department: Product Safety Department - Emergency telephone number: United States: 1-800-424-9300

International: +1-703-527-3887

2 Hazard identification

- Classification of the substance or mixture



Flammable Liquids - Category 2

H225 Highly flammable liquid and vapour.



Eye Irritation - Category 2AH319 Causes serious eye irritation.Skin Sensitizer - Category 1H317 May cause an allergic skin reaction.Specific Target Organ Toxicity - Single Exposure - Category 3H336 May cause drowsiness or dizziness.

- Label elements

- GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
 - Hazard pictograms



- - -
- Signal word Danger
- Hazard-determining components of labeling: acetone
- triphenylphosphine
- Hazard statements
- H225 Highly flammable liquid and vapour.
- H319 Causes serious eye irritation.
- H317 May cause an allergic skin reaction.
- H336 May cause drowsiness or dizziness.
- Precautionary statements
- P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- P233 Keep container tightly closed.
- P240 Ground and bond container and receiving equipment.
- P241 Use explosion-proof [electrical/ventilating/lighting] equipment.
- P242 Use non-sparking tools.
- P243 Take actions to prevent static discharges.
- P271 Use only outdoors or in a well-ventilated area.
- P272 Contaminated work clothing should not be allowed out of the workplace.

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P280	Wear protective gloves/protective clothing/eye protection/face protection.
P280	Wear protective gloves.
P303+P361+P35	3 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P33	8 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to
	do. Continue rinsing.
P312	Call a poison center/doctor if you feel unwell.
P362+P364	Take off contaminated clothing and wash it before reuse.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P321	Specific treatment (see on this label).
P337+P313	If eye irritation persists: Get medical advice/attention.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

3 Composition/Information on ingredients

- Chemical characterization: Mixtures

- Description: Mixture of the substances listed below with nonhazardous additions.

Flammable Liquids - Category 2, H225; Eye Irritation - Category 2A, H319; Specific Target Organ Toxicity - Single Exposure - Category 3, H336	
triphenylphosphine Specific Target Organ Toxicity - Repeated Exposure - Category 2, H373; Acute Toxicity (Oral) - Category 4, H302; Skin Sensitizer - Category 1, H317	0.1 – 1% w/w
-	Toxicity - Single Exposure - Category 3, H336 triphenylphosphine Specific Target Organ Toxicity - Repeated Exposure - Category 2, H373; Acute Toxicity (Oral) -

- Description of first aid measures

- After inhalation: Supply fresh air; consult doctor in case of complaints.

- After skin contact: Generally the product does not irritate the skin.

- After eye contact: Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

- After swallowing: If symptoms persist consult doctor.

- Information for doctor:

- Most important symptoms and effects, both acute and delayed No further relevant information available.

- Indication of any immediate medical attention and special treatment needed
- No further relevant information available.

5 Fire-fighting measures

- Extinguishing media

- Suitable extinguishing agents:

CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

- For safety reasons unsuitable extinguishing agents: Water

- Special hazards arising from the substance or mixture No further relevant information available.

- Advice for firefighters

Protective equipment:

Wear self-contained respiratory protective device. Wear fully protective suit.

6 Accidental release measures

- Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away. Ensure adequate ventilation

Wear protective clothing.

- Environmental precautions: Do not allow to enter sewers/ surface or ground water.

- Methods and material for containment and cleaning up:

Ensure adequate ventilation.

Do not flush with water or aqueous cleansing agents

Dispose of the collected material according to regulations.

- Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

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7 Handling and storage

- Handling:

- **Precautions for safe handling** Ensure good ventilation/exhaustion at the workplace. Prevent formation of aerosols.
- *Information about protection against explosions and fires:* Keep ignition sources away - Do not smoke. Protect against electrostatic charges.
- Conditions for safe storage, including any incompatibilities
 - Storage:
 - Requirements to be met by storerooms and receptacles: No special requirements.
 - Information about storage in one common storage facility: Not required.
 - Further information about storage conditions: Keep receptacle tightly sealed.
- Specific end use(s) No further relevant information available.

8 Exposure controls/ Personal protection

- Additional information about design of technical systems: No further data; see section 7.

- Control parameters

- Components with limit values that require monitoring at the workplace:		
CAS: 67-64-1 acetone		
STEL: 500 ppm TWA: 250 ppm		
STEL: 750 ppm TWA: 500 ppm		
TWA: 2400 mg/m³, 1000 ppm		
TWA: 590 mg/m³, 250 ppm		
STEL: 500 ppm TWA: 250 ppm A4, BEI		
ngredients with biological limit values:		
acetone		
BEI (USA) 25 mg/L Medium: urine Time: end of shift Parameter: Acetone (nonspecific)		

- Exposure controls

Personal protective equipment:

- General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed. Immediately remove all soiled and contaminated clothing. Wash hands before breaks and at the end of work. Avoid contact with the eyes.

Avoid contact with the eyes and skin.

- Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

- Protection of hands:

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. Nitrile rubber, NBR

- Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- Body protection: Protective work clothing

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Physical and chemical properties	
- Information on basic physical and ch - General Information - Appearance:	nemical properties
- Form:	Fluid
- Color:	Amber colored
- Odor:	Acetone-like
- Odor threshold:	Not determined.
- pH-value:	Not determined.
- Change in condition	
 Melting point/Melting range: 	-94.7 °C
 Boiling point/Boiling range: 	≥ 55.8 – ≤ 56.6 °C
- Flash point:	-17 °C
- Flammability (solid, gaseous):	Highly flammable.
- Auto igniting:	465 °C
- Decomposition temperature:	Not determined.
- Ignition temperature:	Product is not selfigniting.
- Danger of explosion:	Product is not explosive. However, formation of explosive air/vapor mixtures are possible.
- Explosion limits:	
- Lower:	2.6 Vol %
- Upper:	13 Vol %
- Vapor pressure at 20 °C:	233 hPa
- Vapor pressure at 50 °C:	800 hPa
- Density at 20 °C:	~ 0.78995 g/cm³
- Relative density	Not determined.
- Vapor density	Not determined.
- Evaporation rate	Not determined.
- Solubility in / Miscibility with	
- Water:	Not miscible or difficult to mix.
- Partition coefficient (n-octanol/wa	iter): Not determined.
- Viscosity:	
- Dynamic at 20 °C:	32 mPas
- Kinematic:	Not determined.
- Solvent content:	
- Organic solvents:	99.8 %
- VOC content:	0.00 % 0.0 g/l / 0.00 lb/gal
- Solids content:	0.3 %
- Other information	No further relevant information available.

10 Stability and reactivity

- Reactivity No further relevant information available.

- Chemical stability

- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.

- Possibility of hazardous reactions No dangerous reactions known.
- Conditions to avoid No further relevant information available.
- Incompatible materials: No further relevant information available.

- Hazardous decomposition products: No dangerous decomposition products known.

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Toxicological information	
Toxicological information	
 Information on toxicological effects Acute toxicity: 	
- LD/LC50 values that are relevant for class	sification:
CAS: 67-64-1 acetone	
Oral LD50 5,800 mg/kg (rat)	
Dermal LD50 20,000 mg/kg (rabbit)	
CAS: 603-35-0 triphenylphosphine	
Oral LD50 700 mg/kg (rat)	
- Primary irritant effect:	
- on the skin: No irritant effect.	
 - on the eye: Irritating effect. - Sensitization: Sensitization possible through sl 	kin contact
- Additional toxicological information:	
	o internally approved calculation methods for preparations:
- Carcinogenic categories	
 IARC (International Agency for Resear 	rch on Cancer)
None of the ingredients is listed.	
- NTP (National Toxicology Program)	
None of the ingredients is listed.	
Ecological information	
 Bioaccumulative potential No further relevant information avai Mobility in soil No further relevant information avai Additional ecological information: General notes: Water hazard class 1 (Self-assessment): slightly hazard po not allow undiluted product or large quantities of it Results of PBT and vPvB assessment 	ilable.
 <i>PBT:</i> Not applicable. <i>vPvB:</i> Not applicable. <i>Other adverse effects</i> No further relevant information Disposal considerations 	available.
 <i>PBT:</i> Not applicable. <i>vPvB:</i> Not applicable. <i>Other adverse effects</i> No further relevant information Disposal considerations 	available.
 <i>PBT:</i> Not applicable. <i>vPvB:</i> Not applicable. <i>Other adverse effects</i> No further relevant information Disposal considerations <i>Waste treatment methods</i> 	
 - PBT: Not applicable. - vPvB: Not applicable. Other adverse effects No further relevant information Disposal considerations Waste treatment methods - Recommendation: Must not be disposed of togeth 	ner with household garbage. Do not allow product to reach sewage system.
 <i>PBT:</i> Not applicable. <i>vPvB:</i> Not applicable. <i>Other adverse effects</i> No further relevant information Disposal considerations <i>Waste treatment methods</i> <i>Recommendation:</i> Must not be disposed of togeth <i>Uncleaned packagings:</i> <i>Recommendation:</i> Disposal must be made according 	ner with household garbage. Do not allow product to reach sewage system.
 - PBT: Not applicable. - vPvB: Not applicable. Other adverse effects No further relevant information Disposal considerations Waste treatment methods - Recommendation: Must not be disposed of togeth - Uncleaned packagings: - Recommendation: Disposal must be made accord - Transport information - UN-Number 	ner with household garbage. Do not allow product to reach sewage system. ding to official regulations.
 <i>PBT</i>: Not applicable. <i>vPvB</i>: Not applicable. <i>Other adverse effects</i> No further relevant information Disposal considerations <i>Waste treatment methods</i> <i>Recommendation:</i> Must not be disposed of togeth <i>Uncleaned packagings:</i> <i>Recommendation:</i> Disposal must be made accord Transport information <i>UN-Number</i> <i>DOT/TDG, ADR, IMDG, IATA</i> 	ner with household garbage. Do not allow product to reach sewage system.
 <i>PBT:</i> Not applicable. <i>vPvB:</i> Not applicable. <i>Other adverse effects</i> No further relevant information <i>Disposal considerations</i> <i>Waste treatment methods</i> <i>Recommendation:</i> Must not be disposed of togeth <i>Uncleaned packagings:</i> <i>Recommendation:</i> Disposal must be made accord <i>Transport information</i> <i>UN-Number</i> <i>DOT/TDG, ADR, IMDG, IATA</i> <i>UN proper shipping name</i> 	ner with household garbage. Do not allow product to reach sewage system. ding to official regulations. UN1993
 <i>PBT</i>: Not applicable. <i>vPvB</i>: Not applicable. <i>Other adverse effects</i> No further relevant information Disposal considerations <i>Waste treatment methods</i> <i>Recommendation:</i> Must not be disposed of togeth <i>Uncleaned packagings:</i> <i>Recommendation:</i> Disposal must be made accord Transport information <i>UN-Number</i> 	ner with household garbage. Do not allow product to reach sewage system. ding to official regulations. UN1993 Flammable liquids, n.o.s. (Acetone)
 - PBT: Not applicable. - vPvB: Not applicable. Other adverse effects No further relevant information Disposal considerations Waste treatment methods - Recommendation: Must not be disposed of togeth Uncleaned packagings: - Recommendation: Disposal must be made accord Transport information UN-Number - DOT/TDG, ADR, IMDG, IATA UN proper shipping name 	ner with household garbage. Do not allow product to reach sewage system. ding to official regulations. UN1993

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- Transport hazard class(es)	
- DOT/TDG (Transport dangerous goods):	
- Class - Label	3 Flammable liquids 3
- ADR, IMDG, IATA	
- Class - Label	3 Flammable liquids 3
- Packing group - DOT/TDG, ADR, IMDG, IATA	II
- Environmental hazards: - Marine pollutant:	Νο
- Special precautions for user - Hazard identification number (Kemler code): - EMS Number: - Stowage Category	Warning: Flammable liquids 33 F-E, <u>S-E</u> B
- Transport in bulk according to Annex II of MARPOL73/ and the IBC Code	/78 Not applicable.
- Transport/Additional information:	
- DOT/TDG - Quantity limitations	On passenger aircraft/rail: 5 L On cargo aircraft only: 60 L
- ADR	
- Excepted quantities (EQ)	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
- IMDG - Limited quantities (LQ) - Excepted quantities (EQ)	1L Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
- UN "Model Regulation":	UN 1993 FLAMMABLE LIQUID, N.O.S. (ACETONE), 3, II
Regulatory information	
 Safety, health and environmental regulations/legislation No further relevant information available. Sara 	on specific for the substance or mixture
- Section 355 (extremely hazardous substance None of the ingredients is listed.	es):
- Section 313 (Specific toxic chemical listings) None of the ingredients is listed.):
- TSCA (Toxic Substances Control Act): All components have the value ACTIVE.	
- Canadian substance listings: - Canadian Domestic Substances List (DSL)	

- Canadian Domestic Substances List (DSL)

All ingredients are listed.

- Canadian Non-Domestic Substances List (NDSL)

None of the ingredients is listed.

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- Canadian Ingredient Disclosure list (limit 0.1%)

None of the ingredients is listed.

- Canadian Ingredient Disclosure list (limit 1%)

All ingredients are listed.

- Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- Department issuing SDS: ND Industries, Inc. Safety, Health and Environmental Affaires
- Contact: Safety, Health and Environmental Affaires
- Classification System:
 - HMIS-ratings (scale 0 4)



- NFPA ratings (scale 0 - 4)



- Date of the latest revision of the safety data sheet 01/29/2024 - Abbreviations and acronyms:

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU) LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

- * Data compared to the previous version altered.

- Disclaimer

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