

**Safety Data Sheet**  
according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 01/29/2024

**1 Identification**

**- Product identifier**

- **Trade name:** Vibra-TITE® Excel CA Accelerator
- **Synonyms:** 623 Excel CA Accelerator
- **Part number:** VT623
- **Application of the substance / the mixture** Accelerator

**- Details of the supplier of the safety data sheet**

- **Manufacturer/Supplier:**  
ND Industries, Inc  
1000 North Crooks Road  
Clawson, MI 48017  
USA  
Telephone: +1-248-288-0000  
Email: info@ndindustries.com  
Website: www.ndindustries.com
- **Information department:** Product Safety Department
- **Emergency telephone number:**  
United States: 1-800-424-9300  
International: +1-703-527-3887

**2 Hazard identification**

**- Classification of the substance or mixture**



GHS02 Flame

Flammable Liquids - Category 2

H225 Highly flammable liquid and vapour.



GHS08 Health hazard

Carcinogenicity – Category 2

H351 Suspected of causing cancer.

Aspiration Hazard - Category 1

H304 May be fatal if swallowed and enters airways.



GHS07

Skin Irritation - Category 2

H315 Causes skin irritation.

Eye Irritation - Category 2A

H319 Causes serious eye irritation.

Specific Target Organ Toxicity - Single Exposure - Category 3

H336 May cause drowsiness or dizziness.

**- Label elements**

- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

**- Hazard pictograms**



GHS02 GHS07 GHS08

- **Signal word** Danger

**- Hazard-determining components of labeling:**

heptane  
N,N-dimethyl-p-toluidine  
acetone

**- Hazard statements**

H225 Highly flammable liquid and vapour.  
H315 Causes skin irritation.  
H319 Causes serious eye irritation.  
H351 Suspected of causing cancer.  
H336 May cause drowsiness or dizziness.  
H304 May be fatal if swallowed and enters airways.

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according to HPR, Schedule 1

Printing date 01/29/2024

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Trade name: Vibra-TITE® Excel CA Accelerator

(Contd. of page 1)

**- Precautionary statements**

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof [electrical/ventilating/lighting] equipment.
P242	Use non-sparking tools.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P280	Wear protective gloves.
P301+P310	If swallowed: Immediately call a poison center/doctor.
P321	Specific treatment (see on this label).
P331	Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/attention.
P312	Call a poison center/doctor if you feel unwell.
P362+P364	Take off contaminated clothing and wash it before reuse.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

**3 Composition/Information on ingredients****- Chemical characterization: Mixtures**- **Description:** Mixture of the substances listed below with nonhazardous additions.**- Dangerous components:**

CAS: 142-82-5	heptane Flammable Liquids - Category 2, H225; Aspiration Hazard - Category 1, H304; Skin Irritation - Category 2, H315; Specific Target Organ Toxicity - Single Exposure - Category 3, H336	45 – 70% w/w
CAS: 67-64-1	acetone Flammable Liquids - Category 2, H225; Eye Irritation - Category 2A, H319; Specific Target Organ Toxicity - Single Exposure - Category 3, H336	15 – 40% w/w
CAS: 99-97-8	N,N-dimethyl-p-toluidine Acute Toxicity (Oral) - Category 3, H301; Acute Toxicity (Dermal) – Category 3, H311; Acute Toxicity (Inhalation) - Category 3, H331; Carcinogenicity – Category 2, H351; Specific Target Organ Toxicity - Repeated Exposure - Category 2, H373; Flammable Liquids - Category 4, H227	0.1 – 1% w/w

**4 First-aid measures****- Description of first aid measures****- After inhalation:**

In case of unconsciousness place patient stably in side position for transportation.  
Supply fresh air; consult doctor in case of complaints.

- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.- **After eye contact:** Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.- **After swallowing:** If symptoms persist consult doctor.**- Information for doctor:**- **Most important symptoms and effects, both acute and delayed** No further relevant information available.- **Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

**5 Fire-fighting measures****- Extinguishing media****- Suitable extinguishing agents:**CO<sub>2</sub>, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.- **For safety reasons unsuitable extinguishing agents:** Water- **Special hazards arising from the substance or mixture** No further relevant information available.**- Advice for firefighters****- Protective equipment:**

Wear self-contained respiratory protective device.

Wear fully protective suit.

(Contd. on page 3)

## Safety Data Sheet

according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 01/29/2024

Trade name: Vibra-TITE® Excel CA Accelerator

(Contd. of page 2)

### 6 Accidental release measures

**- Personal precautions, protective equipment and emergency procedures**

Wear protective equipment. Keep unprotected persons away.  
Ensure adequate ventilation  
Wear protective clothing.

**- Environmental precautions:**

Inform respective authorities in case of seepage into water course or sewage system.  
Do not allow to enter sewers/ surface or ground water.

**- Methods and material for containment and cleaning up:**

Dispose contaminated material as waste according to section 13.  
Ensure adequate ventilation.  
Do not flush with water or aqueous cleansing agents  
Dispose of the collected material according to regulations.

**- Reference to other sections**

See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

### 7 Handling and storage

**- Handling:**

**- Precautions for safe handling**

Ensure good ventilation/exhaustion at the workplace.  
Prevent formation of aerosols.

**- Information about protection against explosions and fires:**

Keep ignition sources away - Do not smoke.  
Protect against electrostatic charges.

**- Conditions for safe storage, including any incompatibilities**

**- Storage:**

- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.

**- Specific end use(s)** No further relevant information available.

### 8 Exposure controls/ Personal protection

**- Additional information about design of technical systems:** No further data; see section 7.

**- Control parameters**

**- Components with limit values that require monitoring at the workplace:**

**CAS: 142-82-5 heptane**

EL (Canada)	STEL: 500 ppm TWA: 400 ppm
EV (Canada)	STEL: 2.045 mg/m <sup>3</sup> , 500 ppm TWA: 1.635 mg/m <sup>3</sup> , 400 ppm
PEL (USA)	TWA: 2000 mg/m <sup>3</sup> , 500 ppm
REL (USA)	TWA: 350 mg/m <sup>3</sup> , 85 ppm Ceiling: 1800* mg/m <sup>3</sup> , 440* ppm *15-min
TLV (USA)	STEL: 500 ppm TWA: 400 ppm

**CAS: 67-64-1 acetone**

EL (Canada)	STEL: 500 ppm TWA: 250 ppm
EV (Canada)	STEL: 750 ppm TWA: 500 ppm
PEL (USA)	TWA: 2400 mg/m <sup>3</sup> , 1000 ppm
REL (USA)	TWA: 590 mg/m <sup>3</sup> , 250 ppm
TLV (USA)	STEL: 500 ppm TWA: 250 ppm A4, BEI

**CAS: 99-97-8 N,N-dimethyl-p-toluidine**

EL (Canada)	IARC 2B
WEEL (USA)	TWA: 0.5 ppm

(Contd. on page 4)

## Safety Data Sheet

according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 01/29/2024

Trade name: Vibra-TITE® Excel CA Accelerator

(Contd. of page 3)

### - Ingredients with biological limit values:

CAS: 67-64-1 acetone

BEI (USA) 25 mg/L

Medium: urine

Time: end of shift

Parameter: Acetone (nonspecific)

- **Additional information:** The lists that were valid during the creation were used as basis.

### - Exposure controls

#### - Personal protective equipment:

##### - General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.  
Immediately remove all soiled and contaminated clothing.  
Wash hands before breaks and at the end of work.  
Avoid contact with the eyes and skin.

##### - Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

##### - Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.  
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

##### - Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Nitrile rubber, NBR

##### - Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

##### - Body protection: Protective work clothing

## 9 Physical and chemical properties

### - Information on basic physical and chemical properties

#### - General Information

##### - Appearance:

###### - Form:

Fluid

###### - Color:

Clear

##### - Odor:

Solvent-like

##### - Odor threshold:

Not determined.

##### - pH-value:

Not determined.

#### - Change in condition

##### - Melting point/Melting range:

Undetermined.

##### - Boiling point/Boiling range:

≥ 55.8 – ≤ 56.6 °C

##### - Flash point:

-17 °C

##### - Flammability (solid, gaseous):

Highly flammable.

##### - Auto igniting:

215 °C

##### - Decomposition temperature:

Not determined.

##### - Ignition temperature:

Product is not selfigniting.

##### - Danger of explosion:

Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

#### - Explosion limits:

##### - Lower:

1.1 Vol %

##### - Upper:

13 Vol %

##### - Vapor pressure at 20 °C:

≤ 233 hPa

##### - Vapor pressure at 50 °C:

≤ 800 hPa

##### - Density at 20 °C:

~ 0.71523 g/cm<sup>3</sup>

##### - Relative density

Not determined.

(Contd. on page 5)

# Safety Data Sheet

according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 01/29/2024

Trade name: Vibra-TITE® Excel CA Accelerator

(Contd. of page 4)

- Vapor density	Not determined.
- Evaporation rate	Not determined.
- Solubility in / Miscibility with	
- Water:	Not miscible or difficult to mix.
- Partition coefficient (n-octanol/water):	Not determined.
- Viscosity:	
- Dynamic:	Not determined.
- Kinematic:	Not determined.
- Solvent content:	
- Organic solvents:	99.3 %
- VOC content:	69.00 % ~ 493.5 g/l / ~ 4.12 lb/gal
- Solids content:	0.0 %
- Other information	No further relevant information available.

## 10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
  - **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

## 11 Toxicological information

- **Information on toxicological effects**
  - **Acute toxicity:**

### - LD/LC50 values that are relevant for classification:

#### ATE (Acute Toxicity Estimate)

Oral	LD50	13,333 mg/kg
Dermal	LD50	40,000 mg/kg
Inhalative	LC50/4 h	400 mg/l

#### CAS: 67-64-1 acetone

Oral	LD50	5,800 mg/kg (rat)
Dermal	LD50	20,000 mg/kg (rabbit)

#### CAS: 99-97-8 N,N-dimethyl-p-toluidine

Oral	LD50	100 mg/kg (ATE)
Dermal	LD50	300 mg/kg (ATE)
Inhalative	LC50/4 h	3 mg/l (ATE)

### - Primary irritant effect:

- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** Irritating effect.

### - Sensitization:

No sensitizing effects known.

### - Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations:  
Irritant

### - Carcinogenic categories

#### - IARC (International Agency for Research on Cancer)

CAS: 99-97-8 | N,N-dimethyl-p-toluidine

2B

#### - NTP (National Toxicology Program)

None of the ingredients is listed.

## 12 Ecological information

- **Toxicity**
  - **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.

(Contd. on page 6)

# Safety Data Sheet

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Printing date 01/29/2024

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Trade name: Vibra-TITE® Excel CA Accelerator






(Contd. of page 5)

- **Behavior in environmental systems:**
  - **Bioaccumulative potential** No further relevant information available.
  - **Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
  - **Remark:** Very toxic for fish
- **Additional ecological information:**
  - **General notes:**
    - Water hazard class 2 (Self-assessment): hazardous for water
    - Do not allow product to reach ground water, water course or sewage system.
    - Danger to drinking water if even small quantities leak into the ground.
    - Also poisonous for fish and plankton in water bodies.
    - Very toxic for aquatic organisms
- **Results of PBT and vPvB assessment**
  - **PBT:** Not applicable.
  - **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

## 13 Disposal considerations

- **Waste treatment methods**
  - **Recommendation:** Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
  - **Recommendation:** Disposal must be made according to official regulations.

## \*14 Transport information

<ul style="list-style-type: none"> <li>- <b>UN-Number</b></li> <li>- <b>DOT/TDG, ADR, IMDG, IATA</b></li> </ul>	UN1993
<ul style="list-style-type: none"> <li>- <b>UN proper shipping name</b></li> <li>- <b>DOT/TDG</b></li> <li>- <b>ADR</b></li> <li>- <b>IMDG</b></li> <li>- <b>IATA</b></li> </ul>	Flammable liquids, n.o.s. (Heptanes, Acetone) UN1993 Flammable liquids, n.o.s. (Heptanes, Acetone), ENVIRONMENTALLY HAZARDOUS FLAMMABLE LIQUID, N.O.S. (HEPTANES, ACETONE), MARINE POLLUTANT FLAMMABLE LIQUID, N.O.S. (HEPTANES, ACETONE)
<ul style="list-style-type: none"> <li>- <b>Transport hazard class(es)</b></li> <li>- <b>DOT/TDG (Transport dangerous goods):</b></li> </ul>	<div style="display: flex; align-items: center; gap: 10px;">   </div> <ul style="list-style-type: none"> <li>- <b>Class</b></li> <li>- <b>Label</b></li> </ul>
<ul style="list-style-type: none"> <li>- <b>ADR, IMDG</b></li> </ul>	<div style="display: flex; align-items: center; gap: 10px;">   </div> <ul style="list-style-type: none"> <li>- <b>Class</b></li> <li>- <b>Label</b></li> </ul>
<ul style="list-style-type: none"> <li>- <b>IATA</b></li> </ul>	<div style="display: flex; align-items: center; gap: 10px;">  </div> <ul style="list-style-type: none"> <li>- <b>Class</b></li> <li>- <b>Label</b></li> </ul>
<ul style="list-style-type: none"> <li>- <b>Packing group</b></li> <li>- <b>DOT/TDG, ADR, IMDG, IATA</b></li> </ul>	II
<ul style="list-style-type: none"> <li>- <b>Environmental hazards:</b></li> <li>- <b>Marine pollutant:</b></li> </ul>	Product contains environmentally hazardous substances: heptane Yes Symbol (fish and tree)

(Contd. on page 7)

## Safety Data Sheet

according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 01/29/2024

Trade name: Vibra-TITE® Excel CA Accelerator

(Contd. of page 6)

- <b>Special marking (ADR):</b>	Symbol (fish and tree)
- <b>Special precautions for user</b>	Warning: Flammable liquids
- <b>Hazard identification number (Kemler code):</b>	33
- <b>EMS Number:</b>	F-E,S-E
- <b>Stowage Category</b>	B
- <b>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b>	Not applicable.
- <b>Transport/Additional information:</b>	
- <b>DOT/TDG</b>	
- <b>Quantity limitations</b>	On passenger aircraft/rail: 5 L On cargo aircraft only: 60 L
- <b>Remarks:</b>	Special marking with the symbol (fish and tree).
- <b>ADR</b>	
- <b>Excepted quantities (EQ)</b>	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
- <b>IMDG</b>	
- <b>Limited quantities (LQ)</b>	1L
- <b>Excepted quantities (EQ)</b>	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
- <b>UN "Model Regulation":</b>	UN 1993 FLAMMABLE LIQUID, N.O.S. (HEPTANES, ACETONE), 3, II, ENVIRONMENTALLY HAZARDOUS

### 15 Regulatory information

**- Safety, health and environmental regulations/legislation specific for the substance or mixture**

No further relevant information available.

**- Sara**

**- Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

**- Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

**- TSCA (Toxic Substances Control Act):**

All components have the value ACTIVE.

**- Canadian substance listings:**

**- Canadian Domestic Substances List (DSL)**

All ingredients are listed.

**- Canadian Non-Domestic Substances List (NDSL)**

None of the ingredients is listed.

**- Canadian Ingredient Disclosure list (limit 0.1%)**

None of the ingredients is listed.

**- Canadian Ingredient Disclosure list (limit 1%)**

All ingredients are listed.

**- Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

### 16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

**- Department issuing SDS:** ND Industries, Inc. - Safety, Health and Environmental Affairs

**- Contact:** Safety, Health and Environmental Affairs

**- Classification System:**

- **HMIS-ratings (scale 0 - 4)**

HEALTH	2	Health = 2
FIRE	3	Fire = 3
REACTIVITY	0	Reactivity = 0

(Contd. on page 8)

# Safety Data Sheet

according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 01/29/2024

Trade name: Vibra-TITE® Excel CA Accelerator

(Contd. of page 7)

**- NFPA ratings (scale 0 - 4)**

Health = 2  
Fire = 3  
Reactivity = 0

**- Date of the latest revision of the safety data sheet** 01/29/2024**- Abbreviations and acronyms:**

IMDG: International Maritime Code for Dangerous Goods  
DOT: US Department of Transportation  
IATA: International Air Transport Association  
EINECS: European Inventory of Existing Commercial Chemical Substances  
ELINCS: European List of Notified Chemical Substances  
CAS: Chemical Abstracts Service (division of the American Chemical Society)  
VOC: Volatile Organic Compounds (USA, EU)  
LC50: Lethal concentration, 50 percent  
LD50: Lethal dose, 50 percent  
PBT: Persistent, Bioaccumulative and Toxic  
vPvB: very Persistent and very Bioaccumulative

**- \* Data compared to the previous version altered.****- Disclaimer**

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