

**Safety Data Sheet**  
according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 01/29/2024

**1 Identification**

**- Product identifier**

- **Trade name:** Vibra-TITE® Excel Primer
- **Synonyms:** 612 Excel Primer T
- **Part number:** VT612
- **Application of the substance / the mixture** Primer/ Subcoating

**- Details of the supplier of the safety data sheet**

**- Manufacturer/Supplier:**

ND Industries, Inc  
1000 North Crooks Road  
Clawson, MI 48017  
USA  
Telephone: +1-248-288-0000  
Email: info@ndindustries.com  
Website: www.ndindustries.com

**- Information department:** Product Safety Department

**- Emergency telephone number:**

United States: 1-800-424-9300  
International: +1-703-527-3887

**2 Hazard identification**

**- Classification of the substance or mixture**



GHS02 Flame

Flammable Liquids - Category 2

H225 Highly flammable liquid and vapour.



GHS08 Health hazard

Carcinogenicity – Category 2

H351 Suspected of causing cancer.

Reproductive Toxicity - Category 2

H361 Suspected of damaging fertility or the unborn child.

Specific Target Organ Toxicity - Repeated Exposure - Category 2

H373 May cause damage to organs through prolonged or repeated exposure.



GHS07

Skin Irritation - Category 2

H315 Causes skin irritation.

Eye Irritation - Category 2A

H319 Causes serious eye irritation.

Specific Target Organ Toxicity - Single Exposure - Category 3

H336 May cause drowsiness or dizziness.

**- Label elements**

**- GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

**- Hazard pictograms**



GHS02 GHS07 GHS08

**- Signal word** Danger

**- Hazard-determining components of labeling:**

heptane  
N,N-dimethyl-p-toluidine  
n-hexane  
acetone

**- Hazard statements**

H225 Highly flammable liquid and vapour.  
H315 Causes skin irritation.  
H319 Causes serious eye irritation.

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- H351 Suspected of causing cancer.  
 H361 Suspected of damaging fertility or the unborn child.  
 H336 May cause drowsiness or dizziness.  
 H373 May cause damage to organs through prolonged or repeated exposure.

**- Precautionary statements**

- P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
 P233 Keep container tightly closed.  
 P240 Ground and bond container and receiving equipment.  
 P241 Use explosion-proof [electrical/ventilating/lighting] equipment.  
 P242 Use non-sparking tools.  
 P260 Do not breathe dust/fume/gas/mist/vapours/spray.  
 P271 Use only outdoors or in a well-ventilated area.  
 P280 Wear protective gloves/protective clothing/eye protection/face protection.  
 P280 Wear protective gloves.  
 P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].  
 P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P308+P313 IF exposed or concerned: Get medical advice/attention.  
 P312 Call a poison center/doctor if you feel unwell.  
 P321 Specific treatment (see on this label).  
 P362+P364 Take off contaminated clothing and wash it before reuse.  
 P332+P313 If skin irritation occurs: Get medical advice/attention.  
 P337+P313 If eye irritation persists: Get medical advice/attention.  
 P403+P233 Store in a well-ventilated place. Keep container tightly closed.  
 P403+P235 Store in a well-ventilated place. Keep cool.  
 P405 Store locked up.  
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

### 3 Composition/Information on ingredients

**- Chemical characterization: Mixtures**- **Description:** Mixture of the substances listed below with nonhazardous additions.**- Dangerous components:**

CAS: 142-82-5	heptane Flammable Liquids - Category 2, H225; Aspiration Hazard - Category 1, H304; Skin Irritation - Category 2, H315; Specific Target Organ Toxicity - Single Exposure - Category 3, H336	30 – 60% w/w
CAS: 67-64-1	acetone Flammable Liquids - Category 2, H225; Eye Irritation - Category 2A, H319; Specific Target Organ Toxicity - Single Exposure - Category 3, H336	10 – 30% w/w
CAS: 67-63-0	isopropanol Flammable Liquids - Category 2, H225; Eye Irritation - Category 2A, H319; Specific Target Organ Toxicity - Single Exposure - Category 3, H336	7 – 13% w/w
CAS: 99-97-8	N,N-dimethyl-p-toluidine Acute Toxicity (Oral) - Category 3, H301; Acute Toxicity (Dermal) – Category 3, H311; Acute Toxicity (Inhalation) - Category 3, H331; Carcinogenicity – Category 2, H351; Specific Target Organ Toxicity - Repeated Exposure - Category 2, H373; Flammable Liquids - Category 4, H227	1 – 5% w/w
CAS: 110-54-3	n-hexane Flammable Liquids - Category 2, H225; Reproductive Toxicity - Category 2, H361; Specific Target Organ Toxicity - Repeated Exposure - Category 2, H373; Aspiration Hazard - Category 1, H304; Skin Irritation - Category 2, H315; Specific Target Organ Toxicity - Single Exposure - Category 3, H336	1 – 5% w/w

### 4 First-aid measures

**- Description of first aid measures****- General information:**

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

**- After inhalation:**

In case of unconsciousness place patient stably in side position for transportation.

Supply fresh air; consult doctor in case of complaints.

**- After skin contact:** Immediately wash with water and soap and rinse thoroughly.**- After eye contact:** Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.**- After swallowing:** Immediately call a doctor.**- Information for doctor:**- **Most important symptoms and effects, both acute and delayed** No further relevant information available.- **Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

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### 5 Fire-fighting measures

- **Extinguishing media**
  - **Suitable extinguishing agents:**  
CO<sub>2</sub>, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
  - **For safety reasons unsuitable extinguishing agents:** Water
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
  - **Protective equipment:**  
Mouth respiratory protective device.  
Wear self-contained respiratory protective device.  
Wear fully protective suit.

### 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**  
Wear protective equipment. Keep unprotected persons away.  
Ensure adequate ventilation  
Wear protective clothing.
- **Environmental precautions:**  
Inform respective authorities in case of seepage into water course or sewage system.  
Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**  
Dispose contaminated material as waste according to section 13.  
Ensure adequate ventilation.  
Do not flush with water or aqueous cleansing agents  
Dispose of the collected material according to regulations.
- **Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

### 7 Handling and storage

- **Handling:**
  - **Precautions for safe handling**  
Ensure good ventilation/exhaustion at the workplace.  
Prevent formation of aerosols.
  - **Information about protection against explosions and fires:**  
Keep ignition sources away - Do not smoke.  
Protect against electrostatic charges.
- **Conditions for safe storage, including any incompatibilities**
  - **Storage:**
    - **Requirements to be met by storerooms and receptacles:** No special requirements.
    - **Information about storage in one common storage facility:** Not required.
    - **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

### 8 Exposure controls/ Personal protection

- **Additional information about design of technical systems:** No further data; see section 7.
- **Control parameters**

- **Components with limit values that require monitoring at the workplace:**

CAS: 142-82-5 heptane

EL (Canada)	STEL: 500 ppm TWA: 400 ppm
EV (Canada)	STEL: 2.045 mg/m <sup>3</sup> , 500 ppm TWA: 1.635 mg/m <sup>3</sup> , 400 ppm
PEL (USA)	TWA: 2000 mg/m <sup>3</sup> , 500 ppm
REL (USA)	TWA: 350 mg/m <sup>3</sup> , 85 ppm Ceiling: 1800* mg/m <sup>3</sup> , 440* ppm *15-min
TLV (USA)	STEL: 500 ppm TWA: 400 ppm

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<b>CAS: 67-64-1 acetone</b>	
EL (Canada)	STEL: 500 ppm TWA: 250 ppm
EV (Canada)	STEL: 750 ppm TWA: 500 ppm
PEL (USA)	TWA: 2400 mg/m <sup>3</sup> , 1000 ppm
REL (USA)	TWA: 590 mg/m <sup>3</sup> , 250 ppm
TLV (USA)	STEL: 500 ppm TWA: 250 ppm A4, BEI
<b>CAS: 67-63-0 isopropanol</b>	
EL (Canada)	STEL: 400 ppm TWA: 200 ppm
EV (Canada)	STEL: 400 ppm TWA: 200 ppm
PEL (USA)	TWA: 980 mg/m <sup>3</sup> , 400 ppm
REL (USA)	STEL: 1225 mg/m <sup>3</sup> , 500 ppm TWA: 980 mg/m <sup>3</sup> , 400 ppm
TLV (USA)	STEL: 400 ppm TWA: 200 ppm BEI, A4
<b>CAS: 99-97-8 N,N-dimethyl-p-toluidine</b>	
EL (Canada)	IARC 2B
WEEL (USA)	TWA: 0.5 ppm
<b>CAS: 110-54-3 n-hexane</b>	
EL (Canada)	TWA: 20 ppm Skin
EV (Canada)	TWA: 176 mg/m <sup>3</sup> , 50 ppm
PEL (USA)	TWA: 1800 mg/m <sup>3</sup> , 500 ppm
REL (USA)	TWA: 180 mg/m <sup>3</sup> , 50 ppm
TLV (USA)	TWA: 50 ppm Skin; BEI
<b>- Ingredients with biological limit values:</b>	
<b>CAS: 67-64-1 acetone</b>	
BEI (USA)	25 mg/L Medium: urine Time: end of shift Parameter: Acetone (nonspecific)
<b>CAS: 67-63-0 isopropanol</b>	
BEI (USA)	40 mg/L Medium: urine Time: end of shift at end of workweek Parameter: Acetone (background, nonspecific)
<b>CAS: 110-54-3 n-hexane</b>	
BEI (USA)	0.5 mg/L Medium: urine Time: end of shift Parameter: 2.5-Hexanedione without hydrolysis

- **Additional information:** The lists that were valid during the creation were used as basis.

### - Exposure controls

#### - Personal protective equipment:

##### - General protective and hygienic measures:

- Keep away from foodstuffs, beverages and feed.
- Immediately remove all soiled and contaminated clothing.
- Wash hands before breaks and at the end of work.
- Avoid contact with the eyes and skin.

##### - Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

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**- Protection of hands:**

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.  
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

**- Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Nitrile rubber, NBR

**- Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

**- Body protection:** Protective work clothing

### 9 Physical and chemical properties

**- Information on basic physical and chemical properties****- General Information****- Appearance:**

- **Form:** Fluid
- **Color:** Colorless
- **Odor:** Solvent-like
- **Odor threshold:** Not determined.

- **pH-value:** Not determined.**- Change in condition**

- **Melting point/Melting range:** Undetermined.
- **Boiling point/Boiling range:**  $\geq 55.8 - \leq 56.6$  °C

- **Flash point:** -17 °C- **Flammability (solid, gaseous):** Highly flammable.- **Auto igniting:** 215 °C- **Decomposition temperature:** Not determined.- **Ignition temperature:** Product is not selfigniting.- **Danger of explosion:** Product is not explosive. However, formation of explosive air/vapor mixtures are possible.**- Explosion limits:**

- **Lower:** 1.1 Vol %
- **Upper:** 13 Vol %

- **Vapor pressure at 20 °C:**  $\leq 233$  hPa- **Vapor pressure at 50 °C:**  $\leq 800$  hPa- **Density at 20 °C:**  $\sim 0.72634$  g/cm<sup>3</sup>- **Relative density:** Not determined.- **Vapor density:** Not determined.- **Evaporation rate:** Not determined.**- Solubility in / Miscibility with**- **Water:** Not miscible or difficult to mix.- **Partition coefficient (n-octanol/water):** Not determined.**- Viscosity:**- **Dynamic:** Not determined.- **Kinematic:** Not determined.**- Solvent content:**- **Organic solvents:** 97.0 %- **VOC content:** 71.95 %  
 $\sim 522.6$  g/l /  $\sim 4.36$  lb/gal- **Solids content:** 0.0 %

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- **Other information** No further relevant information available.

## 10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
  - **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

## 11 Toxicological information

- **Information on toxicological effects**
  - **Acute toxicity:**

- **LD/LC50 values that are relevant for classification:**

### ATE (Acute Toxicity Estimate)

Oral	LD50	3,311 mg/kg
Dermal	LD50	9,934 mg/kg
Inhalative	LC50/4 h	99.3 mg/l

### CAS: 67-64-1 acetone

Oral	LD50	5,800 mg/kg (rat)
Dermal	LD50	20,000 mg/kg (rabbit)

### CAS: 67-63-0 isopropanol

Oral	LD50	5,045 mg/kg (rat)
Dermal	LD50	12,800 mg/kg (rabbit)
Inhalative	LC50/4 h	30 mg/l (rat)

### CAS: 99-97-8 N,N-dimethyl-p-toluidine

Oral	LD50	100 mg/kg (ATE)
Dermal	LD50	300 mg/kg (ATE)
Inhalative	LC50/4 h	3 mg/l (ATE)

### - **Primary irritant effect:**

- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** Irritating effect.

### - **Sensitization:** No sensitizing effects known.

### - **Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations:

Harmful  
Irritant

### - **Carcinogenic categories**

#### - **IARC (International Agency for Research on Cancer)**

CAS: 67-63-0	isopropanol	3
CAS: 99-97-8	N,N-dimethyl-p-toluidine	2B
CAS: 149-30-4	benzothiazole-2-thiol	2A

#### - **NTP (National Toxicology Program)**

None of the ingredients is listed.

## 12 Ecological information

- **Toxicity**
  - **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
  - **Bioaccumulative potential** No further relevant information available.
  - **Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
  - **Remark:** Very toxic for fish
- **Additional ecological information:**
  - **General notes:**
    - Water hazard class 2 (Self-assessment): hazardous for water

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Do not allow product to reach ground water, water course or sewage system.  
 Danger to drinking water if even small quantities leak into the ground.  
 Also poisonous for fish and plankton in water bodies.  
 Very toxic for aquatic organisms

**- Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

- **Other adverse effects** No further relevant information available.

### 13 Disposal considerations






**- Waste treatment methods**

- **Recommendation:** Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

**- Uncleaned packagings:**

- **Recommendation:** Disposal must be made according to official regulations.

### \*14 Transport information

- <b>UN-Number</b> - <b>DOT/TDG, ADR, IMDG, IATA</b>	UN1993
- <b>UN proper shipping name</b> - <b>DOT/TDG</b> - <b>ADR</b>  - <b>IMDG</b>  - <b>IATA</b>	Flammable liquids, n.o.s. (Heptanes, Acetone) UN1993 Flammable liquids, n.o.s. (Heptanes, Acetone), ENVIRONMENTALLY HAZARDOUS FLAMMABLE LIQUID, N.O.S. (HEPTANES, ACETONE), MARINE POLLUTANT FLAMMABLE LIQUID, N.O.S. (HEPTANES, ACETONE)
- <b>Transport hazard class(es)</b> - <b>DOT/TDG (Transport dangerous goods):</b>	
 	
- <b>Class</b> - <b>Label</b>	3 Flammable liquids 3
- <b>ADR, IMDG</b>	
 	
- <b>Class</b> - <b>Label</b>	3 Flammable liquids 3
- <b>IATA</b>	
	
- <b>Class</b> - <b>Label</b>	3 Flammable liquids 3
- <b>Packing group</b> - <b>DOT/TDG, ADR, IMDG, IATA</b>	II
- <b>Environmental hazards:</b> - <b>Marine pollutant:</b>	Product contains environmentally hazardous substances: heptane Yes Symbol (fish and tree)
- <b>Special marking (ADR):</b>	Symbol (fish and tree)
- <b>Special precautions for user</b> - <b>Hazard identification number (Kemler code):</b> - <b>EMS Number:</b> - <b>Stowage Category</b>	Warning: Flammable liquids 33 F-E, S-E B
- <b>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b>	Not applicable.

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<b>- Transport/Additional information:</b>	
<b>- DOT/TDG</b>	
<b>- Quantity limitations</b>	On passenger aircraft/rail: 5 L On cargo aircraft only: 60 L
<b>- Remarks:</b>	Special marking with the symbol (fish and tree).
<hr/>	
<b>- ADR</b>	
<b>- Excepted quantities (EQ)</b>	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
<hr/>	
<b>- IMDG</b>	
<b>- Limited quantities (LQ)</b>	1L
<b>- Excepted quantities (EQ)</b>	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
<b>- UN "Model Regulation":</b>	UN 1993 FLAMMABLE LIQUID, N.O.S. (HEPTANES, ACETONE), 3, II, ENVIRONMENTALLY HAZARDOUS

### 15 Regulatory information

**- Safety, health and environmental regulations/legislation specific for the substance or mixture**

No further relevant information available.

**- Sara****- Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

**- Section 313 (Specific toxic chemical listings):**

CAS: 67-63-0 isopropanol

CAS: 110-54-3 n-hexane

CAS: 149-30-4 benzothiazole-2-thiol

**- TSCA (Toxic Substances Control Act):**

All components have the value ACTIVE.

**- Canadian substance listings:****- Canadian Domestic Substances List (DSL)**

All ingredients are listed.

**- Canadian Non-Domestic Substances List (NDSL)**

None of the ingredients is listed.

**- Canadian Ingredient Disclosure list (limit 0.1%)**

None of the ingredients is listed.

**- Canadian Ingredient Disclosure list (limit 1%)**

CAS: 142-82-5 heptane

CAS: 67-64-1 acetone

CAS: 67-63-0 isopropanol

CAS: 110-54-3 n-hexane

**- Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

### 16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

**- Department issuing SDS:** ND Industries, Inc. - Safety, Health and Environmental Affairs**- Contact:** Safety, Health and Environmental Affairs**- Classification System:****- HMIS-ratings (scale 0 - 4)**

HEALTH	2	Health = 2
FIRE	3	Fire = 3
REACTIVITY	0	Reactivity = 0

**- NFPA ratings (scale 0 - 4)**

HEALTH	2	Health = 2
FIRE	3	Fire = 3
REACTIVITY	0	Reactivity = 0

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- **Date of the latest revision of the safety data sheet** 01/29/2024

- **Abbreviations and acronyms:**

IMDG: International Maritime Code for Dangerous Goods  
DOT: US Department of Transportation  
IATA: International Air Transport Association  
EINECS: European Inventory of Existing Commercial Chemical Substances  
ELINCS: European List of Notified Chemical Substances  
CAS: Chemical Abstracts Service (division of the American Chemical Society)  
VOC: Volatile Organic Compounds (USA, EU)  
LC50: Lethal concentration, 50 percent  
LD50: Lethal dose, 50 percent  
PBT: Persistent, Bioaccumulative and Toxic  
vPvB: very Persistent and very Bioaccumulative

- \* **Data compared to the previous version altered.**

- **Disclaimer**

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