

**Safety Data Sheet**  
according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 01/29/2024

**1 Identification****- Product identifier**

- **Trade name:** Vibra-TITE® Threadlocker
- **Synonyms:** 325 Plastic Threadlocker
- **Part number:** VT325
- **Application of the substance / the mixture** Thread Locking

**- Details of the supplier of the safety data sheet****- Manufacturer/Supplier:**

ND Industries, Inc  
1000 North Crooks Road  
Clawson, MI 48017  
USA  
Telephone: +1-248-288-0000  
Email: info@ndindustries.com  
Website: www.ndindustries.com

**- Information department:** Product Safety Department**- Emergency telephone number:**

United States: 1-800-424-9300  
International: +1-703-527-3887

**2 Hazard identification****- Classification of the substance or mixture**

GHS07

Skin Irritation - Category 2	H315 Causes skin irritation.
Eye Irritation - Category 2A	H319 Causes serious eye irritation.
Skin Sensitizer - Category 1	H317 May cause an allergic skin reaction.
Specific Target Organ Toxicity - Single Exposure - Category 3	H335 May cause respiratory irritation.
Flammable Liquids - Category 4	H227 Combustible liquid.

**- Label elements**

- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

**- Hazard pictograms**

GHS07

- **Signal word** Warning

**- Hazard-determining components of labeling:**

ethyl 2-cyanoacrylate  
POLY(ETHYLENE GLYCOL) METHYL ETHER METHACRYLATE

**- Hazard statements**

H227 Combustible liquid.  
H315 Causes skin irritation.  
H319 Causes serious eye irritation.  
H317 May cause an allergic skin reaction.  
H335 May cause respiratory irritation.

**- Precautionary statements**

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.  
P264 Wash thoroughly after handling.  
P271 Use only outdoors or in a well-ventilated area.  
P272 Contaminated work clothing should not be allowed out of the workplace.  
P280 Wear protective gloves/protective clothing/eye protection/face protection.  
P280 Wear protective gloves.  
P302+P352 If on skin: Wash with plenty of water.

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P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a poison center/doctor if you feel unwell.
P362+P364	Take off contaminated clothing and wash it before reuse.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P321	Specific treatment (see on this label).
P337+P313	If eye irritation persists: Get medical advice/attention.
P370+P378	In case of fire: Use CO <sub>2</sub> , powder or water spray to extinguish.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

### 3 Composition/Information on ingredients

#### - Chemical characterization: Mixtures

- **Description:** Mixture of the substances listed below with nonhazardous additions.

#### - Dangerous components:

CAS: 7085-85-0	ethyl 2-cyanoacrylate Skin Irritation - Category 2, H315; Eye Irritation - Category 2A, H319; Specific Target Organ Toxicity - Single Exposure - Category 3, H335; Flammable Liquids - Category 4, H227	30 – 60% w/w
CAS: 111-55-7	ethylene di(acetate) Flammable Liquids - Category 4, H227	30 – 60% w/w
CAS: 26915-72-0	POLY(ETHYLENE GLYCOL) METHYL ETHER METHACRYLATE Skin Irritation - Category 2, H315; Eye Irritation - Category 2A, H319; Skin Sensitizer - Category 1, H317; Specific Target Organ Toxicity - Single Exposure - Category 3, H335	0.1 – 1% w/w

### 4 First-aid measures

#### - Description of first aid measures

##### - After inhalation:

In case of unconsciousness place patient stably in side position for transportation.

Supply fresh air; consult doctor in case of complaints.

- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.

- **After eye contact:** Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

- **After swallowing:** If symptoms persist consult doctor.

##### - Information for doctor:

- **Most important symptoms and effects, both acute and delayed** No further relevant information available.

- **Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

### 5 Fire-fighting measures

#### - Extinguishing media

##### - Suitable extinguishing agents:

CO<sub>2</sub>, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

- **Special hazards arising from the substance or mixture** No further relevant information available.

#### - Advice for firefighters

##### - Protective equipment:

Wear self-contained respiratory protective device.

Wear fully protective suit.

### 6 Accidental release measures

#### - Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation

Wear protective clothing.

- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.

#### - Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Ensure adequate ventilation.

Dispose of the collected material according to regulations.

#### - Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

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## 7 Handling and storage

### - Handling:

#### - Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

No special precautions are necessary if used correctly.

- **Information about protection against explosions and fires:** No special measures required.

### - Conditions for safe storage, including any incompatibilities

#### - Storage:

- **Requirements to be met by storerooms and receptacles:** No special requirements.

- **Information about storage in one common storage facility:** Not required.

- **Further information about storage conditions:**

Keep receptacle tightly sealed.

Store in cool, dry conditions in well sealed receptacles.

- **Specific end use(s)** No further relevant information available.

## \* 8 Exposure controls/ Personal protection

- **Additional information about design of technical systems:** No further data; see section 7.

### - Control parameters

- **Components with limit values that require monitoring at the workplace:**

At this time, the other constituents have no known exposure limits.

**CAS: 7085-85-0 ethyl 2-cyanoacrylate**

EL (Canada)	TWA: 0.2 ppm S(D); S(R)
EV (Canada)	TWA: 0.2 ppm
TLV (USA)	STEL: 1 ppm TWA: 0.2 ppm DSEN, RSEN

- **Additional information:** The lists that were valid during the creation were used as basis.

### - Exposure controls

#### - Personal protective equipment:

- **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

- **Breathing equipment:**

Not required.

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

#### - Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Nitrile rubber, NBR

#### - Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

#### - Eye protection:

Required use of safety glasses

Goggles recommended during refilling.

- **Body protection:** Protective work clothing

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### 9 Physical and chemical properties

<b>- Information on basic physical and chemical properties</b>	
<b>- General Information</b>	
<b>- Appearance:</b>	
- <b>Form:</b>	Liquid
- <b>Color:</b>	Dark blue
- <b>Odor:</b>	Characteristic
- <b>Odor threshold:</b>	Not determined.
- <b>pH-value:</b>	Not determined.
<b>- Change in condition</b>	
- <b>Melting point/Melting range:</b>	Undetermined.
- <b>Boiling point/Boiling range:</b>	≥ 60 °C
- <b>Flash point:</b>	87 °C
- <b>Flammability (solid, gaseous):</b>	Not applicable.
- <b>Auto igniting:</b>	482 °C
- <b>Decomposition temperature:</b>	Not determined.
- <b>Ignition temperature:</b>	Product is not selfigniting.
- <b>Danger of explosion:</b>	Not determined.
<b>- Explosion limits:</b>	
- <b>Lower:</b>	Not determined.
- <b>Upper:</b>	Not determined.
- <b>Vapor pressure at 20 °C:</b>	≤ 0.3 hPa
- <b>Density at 20 °C:</b>	~ 1.05 g/cm <sup>3</sup>
- <b>Relative density</b>	Not determined.
- <b>Vapor density</b>	Not determined.
- <b>Evaporation rate</b>	Not determined.
<b>- Solubility in / Miscibility with</b>	
- <b>Water:</b>	Not miscible or difficult to mix.
- <b>Partition coefficient (n-octanol/water):</b>	Not determined.
<b>- Viscosity:</b>	
- <b>Dynamic at 20 °C:</b>	100 mPas
- <b>Kinematic:</b>	Not determined.
<b>- Solvent content:</b>	
- <b>Organic solvents:</b>	45.0 %
- <b>VOC content:</b>	44.95 % ~ 472.0 g/l / ~ 3.94 lb/gal
- <b>Solids content:</b>	3.4 %
- <b>Other information</b>	No further relevant information available.

### 10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
  - **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:**
  - Aldehyde
  - Hydrocarbons

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## \*11 Toxicological information

### - Information on toxicological effects

#### - Acute toxicity:

#### - LD/LC50 values that are relevant for classification:

CAS: 111-55-7 ethylene di(acetate)

Oral LD50 6,850 mg/kg (rat)

Dermal LD50 8,480 mg/kg (rabbit)

#### - Primary irritant effect:

- **on the skin:** Irritant to skin and mucous membranes.

- **on the eye:** Irritating effect.

- **Sensitization:** Sensitization possible through skin contact.

#### - Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations:  
Irritant

#### - Carcinogenic categories

#### - IARC (International Agency for Research on Cancer)

CAS: 123-31-9 hydroquinone

3

#### - NTP (National Toxicology Program)

None of the ingredients is listed.

## 12 Ecological information

### - Toxicity

- **Aquatic toxicity:** No further relevant information available.

- **Persistence and degradability** No further relevant information available.

### - Behavior in environmental systems:

- **Bioaccumulative potential** No further relevant information available.

- **Mobility in soil** No further relevant information available.

### - Additional ecological information:

#### - General notes:

Water hazard class 1 (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

### - Results of PBT and vPvB assessment

- **PBT:** Not applicable.

- **vPvB:** Not applicable.

- **Other adverse effects** No further relevant information available.

## 13 Disposal considerations

### - Waste treatment methods

- **Recommendation:** Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

### - Uncleaned packagings:

- **Recommendation:** Disposal must be made according to official regulations.

## 14 Transport information

### - UN-Number

#### - DOT

NA1993

#### - TDG, ADN, IMDG, IATA

not regulated

### - UN proper shipping name

#### - DOT

COMBUSTIBLE LIQUID, N.O.S

#### - TDG, ADN, IMDG, IATA

not regulated

### - Transport hazard class(es)

#### - DOT



#### - Class

3 Flammable liquids

#### - Label

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- <b>TDG, ADN, IMDG, IATA</b> - <b>Class</b>	not regulated
- <b>Packing group</b> - <b>DOT</b> - <b>TDG, IMDG, IATA</b>	III not regulated
- <b>Environmental hazards:</b> - <b>Marine pollutant:</b>	No
- <b>Special precautions for user</b>	Not applicable.
- <b>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b>	Not applicable.
- <b>Transport/Additional information:</b> - <b>DOT</b> - <b>Quantity limitations</b>	On passenger aircraft/rail: 60 L On cargo aircraft only: 220 L
- <b>UN "Model Regulation":</b>	not regulated

### \*15 Regulatory information

**- Safety, health and environmental regulations/legislation specific for the substance or mixture**

No further relevant information available.

**- Sara**

**- Section 355 (extremely hazardous substances):**

CAS: 79-11-8 chloroacetic acid

CAS: 123-31-9 hydroquinone

**- Section 313 (Specific toxic chemical listings):**

CAS: 79-11-8 chloroacetic acid

CAS: 123-31-9 hydroquinone

**- TSCA (Toxic Substances Control Act):**

All components have the value ACTIVE.

**- Canadian substance listings:**

**- Canadian Domestic Substances List (DSL)**

CAS: 7085-85-0 ethyl 2-cyanoacrylate

CAS: 111-55-7 ethylene di(acetate)

CAS: 79-11-8 chloroacetic acid

CAS: 109-63-7 diethyl ether--boron trifluoride

**- Canadian Non-Domestic Substances List (NDSL)**

CAS: 26915-72-0 POLY(ETHYLENE GLYCOL) METHYL ETHER METHACRYLATE

**- Canadian Ingredient Disclosure list (limit 0.1%)**

None of the ingredients is listed.

**- Canadian Ingredient Disclosure list (limit 1%)**

None of the ingredients is listed.

**- Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

### 16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

**- Department issuing SDS:** ND Industries, Inc. - Safety, Health and Environmental Affairs

**- Contact:** Safety, Health and Environmental Affairs

**- Classification System:**

**- HMIS-ratings (scale 0 - 4)**

HEALTH	2	Health = 2
FIRE	2	Fire = 2
REACTIVITY	0	Reactivity = 0

**- NFPA ratings (scale 0 - 4)**

	Health = 2
	Fire = 2
	Reactivity = 0

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- **Date of the latest revision of the safety data sheet** 01/29/2024

- **Abbreviations and acronyms:**

IMDG: International Maritime Code for Dangerous Goods  
DOT: US Department of Transportation  
IATA: International Air Transport Association  
EINECS: European Inventory of Existing Commercial Chemical Substances  
ELINCS: European List of Notified Chemical Substances  
CAS: Chemical Abstracts Service (division of the American Chemical Society)  
VOC: Volatile Organic Compounds (USA, EU)  
LC50: Lethal concentration, 50 percent  
LD50: Lethal dose, 50 percent  
PBT: Persistent, Bioaccumulative and Toxic  
vPvB: very Persistent and very Bioaccumulative

- \* **Data compared to the previous version altered.**

- **Disclaimer**

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