



Safety Data Sheet

acc. to OSHA HCS

Printing date 01/23/2024

Reviewed on 01/23/2024

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1 Identification

- Product identifier

- Trade name: Vibra-TITE® Structural Adhesives

- Synonyms: 240 Fast Fixturing Magnet Bonder
- Part number: VT240
- Application of the substance / the mixture Adhesives

- Details of the supplier of the safety data sheet

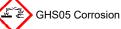
Manufacturer/Supplier: ND Industries, Inc 1000 North Crooks Road Clawson, MI 48017 USA Telephone: +1-248-288-0000 Email: info@ndindustries.com Website: www.ndindustries.com

- Information department: Product Safety Department

- *Emergency telephone number:* United States: 1-800-424-9300 International: +1-703-527-3887

2 Hazard(s) identification

- Classification of the substance or mixture



Skin Corrosion 1AH314 Causes severe skin burns and eye damage.Eye Damage 1H318 Causes serious eye damage.



Sensitization - Skin 1 H317 May cause an allergic skin reaction.

- Label elements

- GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
 - Hazard pictograms



- Signal word Danger

- Hazard-determining components of labeling:
 2-hydroxyethyl methacrylate acrylic acid
 Hazard statements
 H314 Causes severe skin burns and eye damage.
 H317 May cause an allergic skin reaction.
 Precautionary statements
 P260 Do not breathe dusts or mists.
 P261 Avoid breathing dust/fume/gas/mist/vapors/spray
- P264 Wash thoroughly after handling.
- P272 Contaminated work clothing must not be allowed out of the workplace.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P280 Wear protective gloves.
- P280 Wear eye protection / face protection.
- P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting.
- P302+P352 If on skin: Wash with plenty of water.
- P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

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(Contd. of page 1) P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P310 Immediately call a poison center/doctor. P321 Specific treatment (see on this label). P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P363 Wash contaminated clothing before reuse. P405 Store locked up P501 Dispose of contents/container in accordance with local/regional/national/international regulations. - Other hazards Results of PBT and vPvB assessment - PBT: Not applicable. - vPvB: Not applicable. 3 Composition/information on ingredients - Chemical characterization: Mixtures - Description: Mixture of the substances listed below with nonhazardous additions. - Dangerous components:

<u> </u>		
CAS: 868-77-9	2-hydroxyethyl methacrylate	70 – 79%
	Skin Irritation 2, H315; Eye Irritation 2A, H319; Sensitization - Skin 1, H317	
CAS: 79-10-7	acrylic acid	10 – 19%
	Flammable Liquids 3, H226; Skin Corrosion 1A, H314; Eye Damage 1, H318; Acute Toxicity - Oral 4, H302; Acute Toxicity - Dermal 4, H312; Acute Toxicity - Inhalation 4, H332	_

4 First-aid measures

- Description of first aid measures

- General information: Immediately remove any clothing soiled by the product.

- After inhalation:

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

- Supply fresh air; consult doctor in case of complaints.
- After skin contact: Immediately wash with water and soap and rinse thoroughly.
- After eye contact: Rinse opened eye for several minutes under running water. Then consult a doctor.
- After swallowing: Drink copious amounts of water and provide fresh air. Immediately call a doctor.
- Information for doctor:
 - Most important symptoms and effects, both acute and delayed No further relevant information available.
 - Indication of any immediate medical attention and special treatment needed
 - No further relevant information available.

5 Fire-fighting measures

- Extinguishing media

- Suitable extinguishing agents:

CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

- Special hazards arising from the substance or mixture No further relevant information available.

- Advice for firefighters

- Protective equipment:

Wear self-contained respiratory protective device. Wear fully protective suit.

6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away. Ensure adequate ventilation Wear protective clothing.

- Environmental precautions: Do not allow to enter sewers/ surface or ground water.

- Methods and material for containment and cleaning up:

Use neutralizing agent.

Dispose contaminated material as waste according to section 13.

Ensure adequate ventilation.

Dispose of the collected material according to regulations.

- Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

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7 Handling and storage

- Handling:

- **Precautions for safe handling** Ensure good ventilation/exhaustion at the workplace. Prevent formation of aerosols.

- Information about protection against explosions and fires: No special measures required.

- Conditions for safe storage, including any incompatibilities

- Storage:

- Requirements to be met by storerooms and receptacles: No special requirements.
- Information about storage in one common storage facility: Not required.
- Further information about storage conditions: Keep receptacle tightly sealed.
- Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- Additional information about design of technical systems: No further data; see section 7.

- Control parameters

- Components with limit values that require monitoring at the workplace:

The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit. At this time, the remaining constituent has no known exposure limits.

CAS: 79-10-7 acrylic acid

- REL Long-term value: 6 mg/m³, 2 ppm
- Skin
- TLV Long-term value: 2 ppm
- Skin, A3

- Additional information: The lists that were valid during the creation were used as basis.

- Exposure controls

Personal protective equipment:

- General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

- Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

- Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Nitrile rubber, NBR

- Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- Eye protection:
- Required use of safety glasses



Tightly sealed goggles

- Body protection: Protective work clothing

9 Physical and chemical properties

Information on basic physical and chemical properties
 General Information

- Appearance:

- Form:

Liquid

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- Color:	Clear	
- Odor:	Strong	
- Odor threshold:	Not determined.	
- pH-value at 20 °C (68 °F):	9	
- Change in condition		
- Melting point/Melting range:	Undetermined.	
 Boiling point/Boiling range: 	≥ 141 °C (≥ 285.8 °F)	
- Flash point:	94 °C (201.2 °F)	
- Flammability (solid, gaseous):	Not applicable.	
- Auto igniting:	374 °C (705.2 °F)	
- Decomposition temperature:	Not determined.	
- Ignition temperature:	Product is not selfigniting.	
- Danger of explosion:	Product does not present an explosion hazard.	
- Explosion limits:		
- Lower:	5.3 Vol %	
- Upper:	26 Vol %	
- Vapor pressure at 20 °C (68 °F):	≤ 4.3 hPa (≤ 3.2 mm Hg)	
- Density at 20 °C (68 °F):	~ 1.10411 g/cm³ (~ 9.2138 lbs/gal)	
 Relative density 	Not determined.	
- Vapor density	Not determined.	
- Evaporation rate	Not determined.	
 Solubility in / Miscibility with 		
- Water:	Not miscible or difficult to mix.	
- Partition coefficient (n-octanol/wa	<i>ter):</i> Not determined.	
- Viscosity:		
- Dynamic:	Not determined.	
- Kinematic:	Not determined.	
- Solvent content:		
- VOC content:	0.00 %	
	0.0 g/l / 0.00 lb/gal	
- Solids content:	19.5 %	
Other information	No further relevant information available.	

- **Reactivity** No further relevant information available.

- Chemical stability

- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.

- Possibility of hazardous reactions No dangerous reactions known.

- Conditions to avoid No further relevant information available.
- Incompatible materials: No further relevant information available.
- Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

- Information on toxicological effects

- Acute toxicity:

- Aculo	loxicity						
- LI	- LD/LC50 values that are relevant for classification:						
ATE (Acu	te Toxicity	/ Estimate)					
Oral	LD50	2,500 mg/kg (rat)					
Dermal	LD50	2,800 mg/kg (rabbit)					
Inhalative	LC50/4 h	110 mg/l					
CAS: 868-	CAS: 868-77-9 2-hydroxyethyl methacrylate						
Oral	LD50	5,050 mg/kg (rat)					

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	10-/ acrv/	lic acid	
Oral	10-7 acryl LD50	250 mg/kg (rat)	
Dermal	LD50	280 mg/kg (rab)	
		h 11 mg/l (ATE)	
		rritant effect:	
		e skin: Strong caustic effect on skin and mucous membranes. • eye: Strong caustic effect.	
- 50	on uie onsitizat	<i>tion:</i> Sensitization possible through skin contact.	
- Addit	tional to	icon gensuzation possible through skin contact.	
		ows the following dangers according to internally approved calculation methods for preparations:	
Corros	sive		
Irritant	-	lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stoma	hch
	-		
	-	enic categories	
	- IARC ((International Agency for Research on Cancer)	
CAS: 79-1	0-7 acryl	lic acid	:
	- NTP (N	National Toxicology Program)	
		ents is listed.	
		-Ca (Occupational Safety & Health Administration)	
None of th	ie ingreaie	ents is listed.	
2 Ecologi	cal info	ormation	
- Toxicity			
	tic toxic	city: No further relevant information available.	
		I degradability No further relevant information available.	
		ironmental systems:	
		ative potential No further relevant information available.	
	114		
- Mobi	iitv in so	DI No further relevant information available.	
		DII No further relevant information available.	
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Safety Data Sheet acc. to OSHA HCS

Printing date 01/23/2024

Trade name: Vibra-TITE® Structural Adhesives

Reviewed on 01/23/2024

	(Contd. o	f page \$
 Transport in bulk according to Annex II of and the IBC Code 	MARPOL73/78 Not applicable.	
- UN "Model Regulation":	not regulated	
Regulatory information		
 Safety, health and environmental regulation No further relevant information available. Sara 	ons/legislation specific for the substance or mixture	
- Section 355 (extremely hazardou	is substances):	
None of the ingredients is listed.		
- Section 313 (Specific toxic chen	ical listings):	
CAS: 79-10-7 acrylic acid		
- TSCA (Toxic Substances Control A	ct):	
All components have the value ACTIVE.		
- Hazardous Air Pollutants		
CAS: 79-10-7 acrylic acid		
- Proposition 65		
 Chemicals known to cause cand 	er:	
None of the ingredients is listed.		
 Chemicals known to cause representation 	oductive toxicity for females:	
None of the ingredients is listed.		
 Chemicals known to cause represented 	oductive toxicity for males:	
None of the ingredients is listed.		
 Chemicals known to cause deve 	lopmental toxicity:	
None of the ingredients is listed.		
- Carcinogenic categories		
- EPA (Environmental Protection	Agency)	
None of the ingredients is listed.		
- TLV (Threshold Limit Value)		
CAS: 79-10-7 acrylic acid		A4
- NIOSH-Ca (National Institute for	Occupational Safety and Health)	
None of the ingredients is listed.		
- Chemical safety assessment: A Chemical Sa	fety Assessment has not been carried out.	

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- Department issuing SDS: ND Industries, Inc. - Safety, Health and Environmental Affaires

- Contact: Safety, Health and Environmental Affaires

- Classification System:

- HMIS-ratings (scale 0 - 4)



- NFPA ratings (scale 0 - 4)



- Date of preparation / last revision 01/23/2024

- Abbreviations and acronyms:

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road) IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society) VOC: Volatile Organic Compounds (USA, EU)

Printing date 01/23/2024

Trade name: Vibra-TITE® Structural Adhesives

(Contd. of page 6)

Reviewed on 01/23/2024

LC50: Lethal concentration, 50 percent LD50: Lethal dose, 50 percent PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative NIOSH: National Institute for Occupational Safety OSHA: Occupational Safety & Health TLV: Threshold Limit Value PEL: Permissible Exposure Limit REL: Recommended Exposure Limit Flammable Liquids 3: Flammable liquids – Category 3 Acute Toxicity - Oral 4: Acute toxicity – Category 4 Skin Corrosion 1A: Skin corrosion/Irritation – Category 1A Skin Irritation 2: Skin corrosion/Irritation – Category 1 Eye Damage 1: Serious eye damage/eye irritation – Category 1 Eye Irritation 2: Skin 1: Skin sensitisation – Category 1 - * Data compared to the previous version altered.

- Disclaimer

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