

Safety Data Sheet
according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 01/29/2024

1 Identification**- Product identifier**

- **Trade name:** Vibra-TITE® Specialty Products
- **Synonyms:** Viz-Torque 202 - Orange
- **Part number:** VT2021
- **Application of the substance / the mixture** Assembly adhesive

- Details of the supplier of the safety data sheet**- Manufacturer/Supplier:**

ND Industries, Inc
1000 North Crooks Road
Clawson, MI 48017
USA
Telephone: +1-248-288-0000
Email: info@ndindustries.com
Website: www.ndindustries.com

- Information department: Product Safety Department**- Emergency telephone number:**

United States: 1-800-424-9300
International: +1-703-527-3887

2 Hazard identification**- Classification of the substance or mixture**

GHS02 Flame

Flammable Liquids - Category 2

H225 Highly flammable liquid and vapour.



GHS07

Eye Irritation - Category 2A

H319 Causes serious eye irritation.

Specific Target Organ Toxicity - Single Exposure - Category 3 H336 May cause drowsiness or dizziness.

- Label elements**- GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).**- Hazard pictograms**

GHS02 GHS07

- Signal word Danger**- Hazard-determining components of labeling:**

isopropanol

- Hazard statements

H225 Highly flammable liquid and vapour.

H319 Causes serious eye irritation.

H336 May cause drowsiness or dizziness.

- Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P233 Keep container tightly closed.

P240 Ground and bond container and receiving equipment.

P241 Use explosion-proof [electrical/ventilating/lighting] equipment.

P242 Use non-sparking tools.

P243 Take actions to prevent static discharges.

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P264 Wash thoroughly after handling.

P271 Use only outdoors or in a well-ventilated area.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].

(Contd. on page 2)

Safety Data Sheet

according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 01/29/2024

Trade name: Vibra-TITE® Specialty Products

(Contd. of page 1)

P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a poison center/doctor if you feel unwell.
P337+P313	If eye irritation persists: Get medical advice/attention.
P370+P378	In case of fire: Use CO ₂ , powder or water spray to extinguish.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

3 Composition/Information on ingredients

- Chemical characterization: Mixtures

- Description: Mixture of the substances listed below with nonhazardous additions.

- Dangerous components:

	Acrylic polymer	29.0% w/w
	Combustible Dusts - Category 1	
CAS: 1332-58-7	Kaolin	23.0% w/w
CAS: 616-38-6	dimethyl carbonate	22.0% w/w
	Flammable Liquids - Category 2, H225	
CAS: 67-63-0	isopropanol	21.35% w/w
	Flammable Liquids - Category 2, H225; Eye Irritation - Category 2A, H319; Specific Target Organ Toxicity - Single Exposure - Category 3, H336	

4 First-aid measures

- Description of first aid measures

- After inhalation: Supply fresh air; consult doctor in case of complaints.

- After skin contact: Generally the product does not irritate the skin.

- After eye contact: Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

- After swallowing: If symptoms persist consult doctor.

- Information for doctor:

- Most important symptoms and effects, both acute and delayed No further relevant information available.

- Indication of any immediate medical attention and special treatment needed

No further relevant information available.

5 Fire-fighting measures

- Extinguishing media

- Suitable extinguishing agents:

CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

- For safety reasons unsuitable extinguishing agents: Water

- Special hazards arising from the substance or mixture No further relevant information available.

- Advice for firefighters

- Protective equipment:

Wear self-contained respiratory protective device.

Wear fully protective suit.

6 Accidental release measures

- Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation

Wear protective clothing.

- Environmental precautions: Do not allow to enter sewers/ surface or ground water.

- Methods and material for containment and cleaning up:

Ensure adequate ventilation.

Do not flush with water or aqueous cleansing agents

Dispose of the collected material according to regulations.

- Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

- Handling:

- Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

(Contd. on page 3)

Safety Data Sheet

according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 01/29/2024

Trade name: Vibra-TITE® Specialty Products

(Contd. of page 2)

Prevent formation of aerosols.

- Information about protection against explosions and fires:

Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.

- Conditions for safe storage, including any incompatibilities**- Storage:**

- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.

- **Specific end use(s)** No further relevant information available.

8 Exposure controls/ Personal protection

- **Additional information about design of technical systems:** No further data; see section 7.

- Control parameters**- Components with limit values that require monitoring at the workplace:**

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.
At this time, the other constituents have no known exposure limits.

CAS: 1332-58-7 Kaolin	
EL (Canada)	TWA: 2 mg/m ³
EV (Canada)	TWA: 2(D) mg/m ³ respirable
PEL (USA)	TWA: 15* 5** mg/m ³ *total dust **respirable fraction
REL (USA)	TWA: 10* 5** mg/m ³ *total dust **respirable fraction
TLV (USA)	TWA: 2* mg/m ³ E; as respirable fraction, A4
CAS: 67-63-0 isopropanol	
EL (Canada)	STEL: 400 ppm TWA: 200 ppm
EV (Canada)	STEL: 400 ppm TWA: 200 ppm
PEL (USA)	TWA: 980 mg/m ³ , 400 ppm
REL (USA)	STEL: 1225 mg/m ³ , 500 ppm TWA: 980 mg/m ³ , 400 ppm
TLV (USA)	STEL: 400 ppm TWA: 200 ppm BEI, A4
- Ingredients with biological limit values:	
CAS: 67-63-0 isopropanol	
BEI (USA)	40 mg/L Medium: urine Time: end of shift at end of workweek Parameter: Acetone (background, nonspecific)

- **Additional information:** The lists that were valid during the creation were used as basis.

- Exposure controls**- Personal protective equipment:****- General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes.
Avoid contact with the eyes and skin.

- Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

- Protection of hands:

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

(Contd. on page 4)

Safety Data Sheet

according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 01/29/2024

Trade name: Vibra-TITE® Specialty Products

(Contd. of page 3)

- Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Nitrile rubber, NBR

- Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- Body protection: Protective work clothing

9 Physical and chemical properties

- Information on basic physical and chemical properties**- General Information****- Appearance:****- Form:**

Liquid

- Color:

Orange

- Odor:

Alcohol-like

- Odor threshold:

Not determined.

- pH-value:

Not determined.

- Change in condition**- Melting point/Melting range:**

Undetermined.

- Boiling point/Boiling range:

≥ 82 °C

- Flash point:

13 °C

- Flammability (solid, gaseous):

Highly flammable.

- Auto igniting:

425 °C

- Decomposition temperature:

Not determined.

- Ignition temperature:

Product is not selfigniting.

- Danger of explosion:

Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

- Explosion limits:**- Lower:**

2 Vol %

- Upper:

12 Vol %

- Vapor pressure at 20 °C:

≤ 56 hPa

- Density at 20 °C:~ 1.32491 g/cm³**- Relative density**

Not determined.

- Vapor density

Not determined.

- Evaporation rate

Not determined.

- Solubility in / Miscibility with**- Water:**

Not miscible or difficult to mix.

- Partition coefficient (n-octanol/water): Not determined.**- Viscosity:****- Dynamic:**

Not determined.

- Kinematic:

Not determined.

- Solvent content:**- Organic solvents:**

21.4 %

- VOC content:

21.35 %

~ 282.9 g/l / ~ 2.36 lb/gal

- Solids content:

26.2 %

- Other information

No further relevant information available.

10 Stability and reactivity

- Reactivity No further relevant information available.**- Chemical stability****- Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.**- Possibility of hazardous reactions** No dangerous reactions known.**- Conditions to avoid** No further relevant information available.

(Contd. on page 5)

Safety Data Sheet

according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 01/29/2024

Trade name: Vibra-TITE® Specialty Products

(Contd. of page 4)

- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- Information on toxicological effects

- Acute toxicity:

- LD/LC50 values that are relevant for classification:

CAS: 616-38-6 dimethyl carbonate

Oral	LD50	13,000 mg/kg (rat)
Dermal	LD50	> 5,000 mg/kg (rabbit)

CAS: 67-63-0 isopropanol

Oral	LD50	5,045 mg/kg (rat)
Dermal	LD50	12,800 mg/kg (rabbit)
Inhalative	LC50/4 h	30 mg/l (rat)

- Primary irritant effect:

- **on the skin:** No irritant effect.
- **on the eye:** Irritating effect.

- Sensitization:

No sensitizing effects known.

- Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant

- Carcinogenic categories

- IARC (International Agency for Research on Cancer)

CAS: 67-63-0	isopropanol	3
CAS: 13463-67-7	titanium dioxide	2B

- NTP (National Toxicology Program)

None of the ingredients is listed.

12 Ecological information

- Toxicity

- **Aquatic toxicity:** No further relevant information available.

- **Persistence and degradability:** No further relevant information available.

- Behavior in environmental systems:

- **Bioaccumulative potential:** No further relevant information available.

- **Mobility in soil:** No further relevant information available.

- Additional ecological information:

- General notes:

Water hazard class 1 (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

- Results of PBT and vPvB assessment

- **PBT:** Not applicable.

- **vPvB:** Not applicable.

- **Other adverse effects:** No further relevant information available.

13 Disposal considerations

- Waste treatment methods

- **Recommendation:** Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

- Uncleaned packagings:

- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- UN-Number

- **DOT/TDG, ADR, IMDG, IATA** UN1139

- UN proper shipping name

- **DOT/TDG** Coating solution
- **ADR** UN1139 Coating solution
- **IMDG, IATA** COATING SOLUTION

(Contd. on page 6)

Safety Data Sheet



according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 01/29/2024

Trade name: Vibra-TITE® Specialty Products

(Contd. of page 5)

- Transport hazard class(es)	
- DOT/TDG (Transport dangerous goods):	
	
- Class	3 Flammable liquids
- Label	3
- ADR, IMDG, IATA	
	
- Class	3 Flammable liquids
- Label	3
- Packing group	
- DOT/TDG, ADR, IMDG, IATA	II
- Environmental hazards:	
	Not applicable.
- Special precautions for user	
- Hazard identification number (Kemler code):	Warning: Flammable liquids 33
- EMS Number:	F-E,S-E
- Stowage Category	B
- Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	
	Not applicable.
- Transport/Additional information:	
- DOT/TDG	
- Quantity limitations	On passenger aircraft/rail: 5 L On cargo aircraft only: 60 L
- ADR	
- Excepted quantities (EQ)	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
- IMDG	
- Limited quantities (LQ)	1L
- Excepted quantities (EQ)	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
- UN "Model Regulation":	
	UN 1139 COATING SOLUTION, 3, II

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture

No further relevant information available.

- Sara

- Section 355 (extremely hazardous substances):

None of the ingredients is listed.

- Section 313 (Specific toxic chemical listings):

CAS: 67-63-0 | isopropanol

- TSCA (Toxic Substances Control Act):

All components have the value ACTIVE.

- Canadian substance listings:

- Canadian Domestic Substances List (DSL)

	Acrylic polymer
CAS: 1332-58-7	Kaolin
CAS: 616-38-6	dimethyl carbonate
CAS: 67-63-0	isopropanol
CAS: 67762-90-7	Amorphous Silica

(Contd. on page 7)

Safety Data Sheet

according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 01/29/2024

Trade name: Vibra-TITE® Specialty Products

(Contd. of page 6)

	Rheology Modifier
CAS: 13463-67-7	titanium dioxide
CAS: 7128-64-5	2,5-thiophenediylbis(5-tert-butyl-1,3-benzoxazole)
CAS: 112945-52-5	Silicon dioxide, amorphous
CAS: 21645-51-2	Alumina Trihydrate

- Canadian Non-Domestic Substances List (NDSL)

None of the ingredients is listed.

- Canadian Ingredient Disclosure list (limit 0.1%)

None of the ingredients is listed.

- Canadian Ingredient Disclosure list (limit 1%)

CAS: 67-63-0 isopropanol

- Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- Department issuing SDS: ND Industries, Inc. - Safety, Health and Environmental Affairs

- Contact: Safety, Health and Environmental Affairs

- Classification System:

- HMIS-ratings (scale 0 - 4)

HEALTH	2	Health = 2
FIRE	3	Fire = 3
REACTIVITY	0	Reactivity = 0

- NFPA ratings (scale 0 - 4)

2	3	0	Health = 2
			Fire = 3
			Reactivity = 0

- Date of the latest revision of the safety data sheet 01/29/2024

- Abbreviations and acronyms:

IMDG: International Maritime Code for Dangerous Goods
 DOT: US Department of Transportation
 IATA: International Air Transport Association
 EINECS: European Inventory of Existing Commercial Chemical Substances
 ELINCS: European List of Notified Chemical Substances
 CAS: Chemical Abstracts Service (division of the American Chemical Society)
 VOC: Volatile Organic Compounds (USA, EU)
 LC50: Lethal concentration, 50 percent
 LD50: Lethal dose, 50 percent
 PBT: Persistent, Bioaccumulative and Toxic
 vPvB: very Persistent and very Bioaccumulative

- Disclaimer

The information set forth is based on information that ND Industries, Incorporated believes to be accurate. No warranty, expressed or implied, is intended. The information is provided solely for your information and consideration and ND Industries Inc. assumes no legal responsibility for use or reliance thereon. In the event of a discrepancy between the information on the non-English document and its English counterpart, the English version shall supersede.

®ND and ND Industries, Inc. are registered trademarks of ND Industries Incorporated,

®Vibra-TITE is a registered trademark of ND Industries, Inc.