

**Safety Data Sheet**  
according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 01/29/2024

**1 Identification****- Product identifier**

- **Trade name:** Vibra-TITE® Threadlocker
- **Synonyms:** 135 Permanent Strength Gel Threadlocker
- **Part number:** VT135
- **Application of the substance / the mixture** Thread Locking

**- Details of the supplier of the safety data sheet****- Manufacturer/Supplier:**

ND Industries, Inc  
1000 North Crooks Road  
Clawson, MI 48017  
USA  
Telephone: +1-248-288-0000  
Email: info@ndindustries.com  
Website: www.ndindustries.com

**- Information department:** Product Safety Department**- Emergency telephone number:**

United States: 1-800-424-9300  
International: +1-703-527-3887

**2 Hazard identification****- Classification of the substance or mixture**

GHS08 Health hazard

Carcinogenicity – Category 2

H351 Suspected of causing cancer.

Specific Target Organ Toxicity - Repeated Exposure - Category 2 H373 May cause damage to organs through prolonged or repeated exposure.



GHS07

Skin Irritation - Category 2

H315 Causes skin irritation.

Eye Irritation - Category 2A

H319 Causes serious eye irritation.

Skin Sensitizer - Category 1

H317 May cause an allergic skin reaction.

Specific Target Organ Toxicity - Single Exposure - Category 3

H335 May cause respiratory irritation.

**- Label elements**

- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

**- Hazard pictograms**

GHS07 GHS08

**- Signal word** Warning**- Hazard-determining components of labeling:**

methacrylic acid, monoester with propane-1,2-diol  
2-(2-methylprop-2-enoyloxy)ethyl 2-methylprop-2-enoate  
dimethylbenzyl hydroperoxide  
Cumene  
2'-phenylacetohydrazide

**- Hazard statements**

H315 Causes skin irritation.  
H319 Causes serious eye irritation.  
H317 May cause an allergic skin reaction.  
H351 Suspected of causing cancer.  
H335 May cause respiratory irritation.  
H373 May cause damage to organs through prolonged or repeated exposure.

# Safety Data Sheet

according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 01/29/2024

Trade name: Vibra-TITE® Threadlocker

(Contd. of page 1)

**- Precautionary statements**

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P280	Wear protective gloves.
P302+P352	If on skin: Wash with plenty of water.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/attention.
P312	Call a poison center/doctor if you feel unwell.
P314	Get medical advice/attention if you feel unwell.
P362+P364	Take off contaminated clothing and wash it before reuse.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P321	Specific treatment (see on this label).
P337+P313	If eye irritation persists: Get medical advice/attention.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

**3 Composition/Information on ingredients****- Chemical characterization: Mixtures**- **Description:** Mixture of the substances listed below with nonhazardous additions.**- Dangerous components:**

CAS: 25852-47-5	2-(2-methylprop-2-enoyloxy)ethyl 2-methylprop-2-enoate Skin Irritation - Category 2, H315; Eye Irritation - Category 2A, H319; Specific Target Organ Toxicity - Single Exposure - Category 3, H335	15 – 40% w/w
CAS: 27813-02-1	methacrylic acid, monoester with propane-1,2-diol Eye Irritation - Category 2A, H319; Skin Sensitizer - Category 1, H317	10 – 30% w/w
	Acrylic polymer Combustible Dusts - Category 1	10 – 30% w/w
CAS: 63393-89-5	coumarone-indene resins	5 – 10% w/w
CAS: 80-15-9	dimethylbenzyl hydroperoxide Self-reactive Substances and Mixtures – Type F, H242; Organic Peroxides – Type E, H242; Acute Toxicity (Inhalation) - Category 3, H331; Specific Target Organ Toxicity - Repeated Exposure - Category 2, H373; Aspiration Hazard - Category 1, H304; Skin Corrosion - Category 1B, H314; Serious Eye Damage - Category 1, H318; Acute Toxicity (Oral) - Category 4, H302; Acute Toxicity (Dermal) – Category 4, H312; Specific Target Organ Toxicity - Single Exposure - Category 3, H335; Flammable Liquids - Category 4, H227	1 – 5% w/w
CAS: 32360-05-7	octadecyl methacrylate Skin Irritation - Category 2, H315; Eye Irritation - Category 2A, H319; Specific Target Organ Toxicity - Single Exposure - Category 3, H335	0.1 – 1% w/w
CAS: 114-83-0	2'-phenylacetohydrazide Acute Toxicity (Oral) - Category 4, H302; Skin Irritation - Category 2, H315; Eye Irritation - Category 2A, H319; Skin Sensitizer - Category 1, H317; Specific Target Organ Toxicity - Single Exposure - Category 3, H335	0.1 – 1% w/w
CAS: 98-82-8	Cumene Flammable Liquids - Category 3, H226; Carcinogenicity – Category 2, H351; Aspiration Hazard - Category 1, H304; Acute Toxicity (Oral) - Category 4, H302; Specific Target Organ Toxicity - Single Exposure - Category 3, H335	0.1 – 1% w/w

**4 First-aid measures****- Description of first aid measures****- After inhalation:**

In case of unconsciousness place patient stably in side position for transportation.  
Supply fresh air; consult doctor in case of complaints.

- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.- **After eye contact:** Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.- **After swallowing:** If symptoms persist consult doctor.**- Information for doctor:**- **Most important symptoms and effects, both acute and delayed** No further relevant information available.

(Contd. on page 3)

# Safety Data Sheet

according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 01/29/2024

Trade name: Vibra-TITE® Threadlocker

(Contd. of page 2)

- **Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

## 5 Fire-fighting measures

- **Extinguishing media**
  - **Suitable extinguishing agents:**  
CO<sub>2</sub>, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
  - **Protective equipment:**  
Wear self-contained respiratory protective device.  
Wear fully protective suit.

## 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**  
Ensure adequate ventilation  
Wear protective clothing.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
Ensure adequate ventilation.  
Dispose of the collected material according to regulations.
- **Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

## 7 Handling and storage

- **Handling:**
  - **Precautions for safe handling**  
Ensure good ventilation/exhaustion at the workplace.  
Prevent formation of aerosols.  
No special precautions are necessary if used correctly.
  - **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
  - **Storage:**
    - **Requirements to be met by storerooms and receptacles:** No special requirements.
    - **Information about storage in one common storage facility:** Not required.
    - **Further information about storage conditions:**  
Keep receptacle tightly sealed.  
Store in cool, dry conditions in well sealed receptacles.
  - **Specific end use(s)** No further relevant information available.

## \* 8 Exposure controls/ Personal protection

- **Additional information about design of technical systems:** No further data; see section 7.
- **Control parameters**
  - **Components with limit values that require monitoring at the workplace:**  
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.  
At this time, the other constituents have no known exposure limits.

<b>CAS: 63393-89-5 coumarone-indene resins</b>	
EV (Canada)	TWA: 5 mg/m <sup>3</sup> total dust
<b>CAS: 80-15-9 dimethylbenzyl hydroperoxide</b>	
WEEL (USA)	TWA: 6 mg/m <sup>3</sup> , 1 ppm Skin
<b>CAS: 98-82-8 Cumene</b>	
EL (Canada)	STEL: 75 ppm TWA: 25 ppm IARC 2B
EV (Canada)	TWA: 245 mg/m <sup>3</sup> , 50 ppm Skin

(Contd. on page 4)

## Safety Data Sheet

according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 01/29/2024

Trade name: Vibra-TITE® Threadlocker

(Contd. of page 3)

PEL (USA)	TWA: 245 mg/m <sup>3</sup> , 50 ppm Skin
REL (USA)	TWA: 245 mg/m <sup>3</sup> , 50 ppm Skin
TLV (USA)	TWA: 5 ppm A3

- **Additional information:** The lists that were valid during the creation were used as basis.

### - Exposure controls

#### - Personal protective equipment:

##### - General protective and hygienic measures:

- Keep away from foodstuffs, beverages and feed.
- Immediately remove all soiled and contaminated clothing.
- Wash hands before breaks and at the end of work.
- Avoid contact with the eyes and skin.

##### - Breathing equipment:

- Not required.
- In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

##### - Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.  
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

##### - Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.  
Nitrile rubber, NBR

##### - Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye protection:** Required use of safety glasses
- **Body protection:** Protective work clothing

## 9 Physical and chemical properties

### - Information on basic physical and chemical properties

#### - General Information

##### - Appearance:

- **Form:** Fluid
- **Color:** Red
- **Odor:** Characteristic
- **Odor threshold:** Not determined.

- **pH-value:** Not determined.

#### - Change in condition

- **Melting point/Melting range:** Undetermined.
- **Boiling point/Boiling range:** ≥ 200 °C

- **Flash point:** 95 °C

- **Flammability (solid, gaseous):** Not applicable.

- **Decomposition temperature:** Not determined.

- **Ignition temperature:** Product is not selfigniting.

- **Danger of explosion:** Product does not present an explosion hazard.

#### - Explosion limits:

- **Lower:** Not determined.
- **Upper:** Not determined.

- **Vapor pressure at 20 °C:** ≤ 0.1 hPa

#### - Density at 20 °C:

- **Relative density** ~ 1.1 g/cm<sup>3</sup>
- **Vapor density** Not determined.

(Contd. on page 5)

# Safety Data Sheet

according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 01/29/2024

Trade name: Vibra-TITE® Threadlocker

(Contd. of page 4)

- <b>Evaporation rate</b>	Not determined.
- <b>Solubility in / Miscibility with</b>	
- <b>Water:</b>	Not miscible or difficult to mix.
- <b>Partition coefficient (n-octanol/water):</b>	Not determined.
- <b>Viscosity:</b>	
- <b>Dynamic:</b>	Not determined.
- <b>Kinematic:</b>	Not determined.
- <b>Solvent content:</b>	
- <b>Organic solvents:</b>	0.9 %
- <b>Water:</b>	0.4 %
- <b>VOC content:</b>	0.90 % ~ 9.9 g/l / ~ 0.08 lb/gal
- <b>Solids content:</b>	67.3 %
- <b>Other information</b>	No further relevant information available.

## 10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
  - **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:**
  - Aldehyde
  - Hydrocarbons

## \*11 Toxicological information

- **Information on toxicological effects**
  - **Acute toxicity:**

### - LD/LC50 values that are relevant for classification:

#### ATE (Acute Toxicity Estimate)

Oral	LD50	23,935 mg/kg (rat)
Dermal	LD50	31,328 mg/kg (rat)
Inhalative	LC50/4 h	13,784 mg/l (rat)

#### CAS: 80-15-9 dimethylbenzyl hydroperoxide

Oral	LD50	382 mg/kg (rat)
Dermal	LD50	500 mg/kg (rat)
Inhalative	LC50/4 h	220 mg/l (rat)

#### CAS: 114-83-0 2'-phenylacetohydrazide

Oral	LD50	270 mg/kg (mouse)
------	------	-------------------

#### CAS: 98-82-8 Cumene

Oral	LD50	1,400 mg/kg (rat)
Dermal	LD50	12,300 mg/kg (rabbit)
Inhalative	LC50/4 h	24.7 mg/l (mouse)

### - Primary irritant effect:

- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** Irritating effect.

### - Sensitization:

Sensitization possible through skin contact.

### - Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations:  
Irritant

### - Carcinogenic categories

#### - IARC (International Agency for Research on Cancer)

CAS: 98-82-8	Cumene	2B
CAS: 91-20-3	naphthalene	2B
CAS: 1330-20-7	Mixed Xylenes	3

(Contd. on page 6)

## Safety Data Sheet

according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 01/29/2024

Trade name: Vibra-TITE® Threadlocker

(Contd. of page 5)

CAS: 100-41-4	ethylbenzene	2B
<b>- NTP (National Toxicology Program)</b>		
CAS: 98-82-8	Cumene	R
CAS: 130-15-4	1,4-naphthoquinone	R
CAS: 91-20-3	naphthalene	R

### 12 Ecological information

**- Toxicity**

- **Aquatic toxicity:** No further relevant information available.

- **Persistence and degradability** No further relevant information available.

**- Behavior in environmental systems:**

- **Bioaccumulative potential** No further relevant information available.

- **Mobility in soil** No further relevant information available.

**- Additional ecological information:**

- **General notes:**

Water hazard class 1 (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

**- Results of PBT and vPvB assessment**

- **PBT:** Not applicable.

- **vPvB:** Not applicable.

- **Other adverse effects** No further relevant information available.

### 13 Disposal considerations

**- Waste treatment methods**

- **Recommendation:** Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

**- Uncleaned packagings:**

- **Recommendation:** Disposal must be made according to official regulations.

### 14 Transport information

<b>- UN-Number</b>	
- DOT/TDG, ADR, ADN, IMDG, IATA	not regulated
<b>- UN proper shipping name</b>	
- DOT/TDG, ADR, ADN, IMDG, IATA	not regulated
<b>- Transport hazard class(es)</b>	
- DOT/TDG, ADR, ADN, IMDG, IATA	
- Class	not regulated
<b>- Packing group</b>	
- DOT/TDG, ADR, IMDG, IATA	not regulated
<b>- Environmental hazards:</b>	
- Marine pollutant:	No
<b>- Special precautions for user</b>	Not applicable.
<b>- Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b>	Not applicable.
<b>- UN "Model Regulation":</b>	not regulated

### \*15 Regulatory information

**- Safety, health and environmental regulations/legislation specific for the substance or mixture**

No further relevant information available.

- **Sara**

- **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

- **Section 313 (Specific toxic chemical listings):**

CAS: 80-15-9	dimethylbenzyl hydroperoxide
CAS: 98-82-8	Cumene
CAS: 91-20-3	naphthalene
CAS: 1330-20-7	Mixed Xylenes

(Contd. on page 7)

**Safety Data Sheet**  
according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 01/29/2024

**Trade name:** Vibra-TITE® Threadlocker

(Contd. of page 6)

CAS: 100-41-4	ethylbenzene	
<b>- TSCA (Toxic Substances Control Act):</b>		
	2-(2-methylprop-2-enoyloxy)ethyl 2-methylprop-2-enoate	ACTIVE
	methacrylic acid, monoester with propane-1,2-diol	ACTIVE
	Acrylic polymer	ACTIVE
	Amorphous Silica	ACTIVE
	coumarone-indene resins	ACTIVE
	Saccharin	ACTIVE
	dimethylbenzyl hydroperoxide	ACTIVE
	octadecyl methacrylate	ACTIVE
	docosyl methacrylate	ACTIVE
	propane-1,2-diol	ACTIVE
	Deionized water	ACTIVE
	2'-phenylacetohydrazide	ACTIVE
	icosyl methacrylate	ACTIVE
	Cumene	ACTIVE
	Distillates (petroleum), hydrotreated light naphthenic	ACTIVE
	Colorant	*
	2-Phenyl-2-propanol	ACTIVE
	N-isopropylhydroxylamine	ACTIVE
	tetrasodium ethylenediaminetetraacetate	ACTIVE
	Polydimethylsiloxane, trimethyl terminated	ACTIVE
	1-hydroxyethane-1,1-diybis(phosphonic acid)	ACTIVE
	1,4-naphthoquinone	ACTIVE
	Naphtha (petroleum), arom.-contg.	ACTIVE
	Colorant	ACTIVE
	naphthalene	ACTIVE
	2-Propanone, oxime	ACTIVE
	octamethylcyclotetrasiloxane	ACTIVE
	Dodecamethylcyclohexasiloxane	ACTIVE
	2,2,4,4,6,6,8,8,10,10-decamethylcyclopentasiloxane	ACTIVE
	phosphorous acid	ACTIVE

**- Canadian substance listings:**

<b>- Canadian Domestic Substances List (DSL)</b>		
CAS: 25852-47-5	2-(2-methylprop-2-enoyloxy)ethyl 2-methylprop-2-enoate	
CAS: 27813-02-1	methacrylic acid, monoester with propane-1,2-diol	
	Acrylic polymer	
CAS: 67762-90-7	Amorphous Silica	
CAS: 63393-89-5	coumarone-indene resins	
CAS: 128-44-9	Saccharin	
CAS: 80-15-9	dimethylbenzyl hydroperoxide	
CAS: 32360-05-7	octadecyl methacrylate	
CAS: 57-55-6	propane-1,2-diol	
CAS: 7732-18-5	Deionized water	
CAS: 114-83-0	2'-phenylacetohydrazide	
CAS: 45294-18-6	icosyl methacrylate	
CAS: 98-82-8	Cumene	
CAS: 64742-53-6	Distillates (petroleum), hydrotreated light naphthenic	
CAS: 71819-51-7	Colorant	
CAS: 617-94-7	2-Phenyl-2-propanol	
CAS: 5080-22-8	N-isopropylhydroxylamine	
CAS: 64-02-8	tetrasodium ethylenediaminetetraacetate	
CAS: 63148-62-9	Polydimethylsiloxane, trimethyl terminated	
CAS: 2809-21-4	1-hydroxyethane-1,1-diybis(phosphonic acid)	
CAS: 130-15-4	1,4-naphthoquinone	
CAS: 68603-08-7	Naphtha (petroleum), arom.-contg.	
CAS: 91-44-1	Colorant	

(Contd. on page 8)

## Safety Data Sheet

according to HPR, Schedule 1

Printing date 01/29/2024

Reviewed on 01/29/2024

**Trade name:** Vibra-TITE® Threadlocker

(Contd. of page 7)

CAS: 91-20-3	naphthalene
CAS: 556-67-2	octamethylcyclotetrasiloxane
CAS: 540-97-6	Dodecamethylcyclohexasiloxane
CAS: 541-02-6	2,2,4,4,6,6,8,8,10,10-decamethylcyclopentasiloxane
CAS: 13598-36-2	phosphorous acid
CAS: 1330-20-7	Mixed Xylenes
CAS: 100-41-4	ethylbenzene

### - Canadian Non-Domestic Substances List (NDSL)

CAS: 16669-27-5	docosyl methacrylate
CAS: 127-06-0	2-Propanone, oxime

### - Canadian Ingredient Disclosure list (limit 0.1%)

None of the ingredients is listed.

### - Canadian Ingredient Disclosure list (limit 1%)

CAS: 80-15-9	dimethylbenzyl hydroperoxide
--------------	------------------------------

**- Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

## 16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

**- Department issuing SDS:** ND Industries, Inc. - Safety, Health and Environmental Affairs

**- Contact:** Safety, Health and Environmental Affairs

**- Classification System:**

**- HMIS-ratings (scale 0 - 4)**

HEALTH	2	Health = *2
FIRE	1	Fire = 1
REACTIVITY	0	Reactivity = 0

**- NFPA ratings (scale 0 - 4)**

2	1	0	Health = 2
			Fire = 1
			Reactivity = 0

**- Date of the latest revision of the safety data sheet** 01/29/2024

**- Abbreviations and acronyms:**

IMDG: International Maritime Code for Dangerous Goods  
 DOT: US Department of Transportation  
 IATA: International Air Transport Association  
 EINECS: European Inventory of Existing Commercial Chemical Substances  
 ELINCS: European List of Notified Chemical Substances  
 CAS: Chemical Abstracts Service (division of the American Chemical Society)  
 VOC: Volatile Organic Compounds (USA, EU)  
 LC50: Lethal concentration, 50 percent  
 LD50: Lethal dose, 50 percent  
 PBT: Persistent, Bioaccumulative and Toxic  
 vPvB: very Persistent and very Bioaccumulative

**- \* Data compared to the previous version altered.**

**- Disclaimer**

The information set forth is based on information that ND Industries, Incorporated believes to be accurate. No warranty, expressed or implied, is intended. The information is provided solely for your information and consideration and ND Industries Inc. assumes no legal responsibility for use or reliance thereon. In the event of a discrepancy between the information on the non-English document and its English counterpart, the English version shall supersede.

©ND and ND Industries, Inc. are registered trademarks of ND Industries Incorporated,  
 ®Vibra-TITE is a registered trademark of ND Industries, Inc.