

Kit Components

Product code	Description
VTPB560	Vibra-TITE® Methacrylate Adhesives PB560 All Purpose - Long Set Time; High Flex

Components:

VTPB560A	Vibra-TITE® Methacrylate Adhesives PB560 All Purpose - Long Set Time; High Flex - Part A
VTPB560B	Vibra-TITE® Methacrylate Adhesives PB560 All Purpose - Long Set Time; High Flex - Part B

Safety Data Sheet
acc. to OSHA HCS

Printing date 05/03/2019

Reviewed on 05/03/2019

1 Identification

- Product identifier

- **Trade name:** Vibra-TITE® Methacrylate Adhesives
- **Synonyms:** PB560 All Purpose - Long Set Time; High Flex - Part A
- **Part number:** VTPB560A
- **Application of the substance / the mixture** Adhesives

- Details of the supplier of the safety data sheet

- Manufacturer/Supplier:

ND Industries, Inc
1000 North Crooks Road
Clawson, MI 48017
USA
Telephone: +1-248-288-0000
Email: info@ndindustries.com
Website: www.ndindustries.com

- Information department: Product Safety Department

- Emergency telephone number:

United States: 1-800-424-9300
International: +1-703-527-3887

2 Hazard(s) identification

- Classification of the substance or mixture



GHS02 Flame

Flam. Liq. 2 H225 Highly flammable liquid and vapor.



GHS08 Health hazard

Carc. 2 H351 Suspected of causing cancer.



GHS07

Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2A H319 Causes serious eye irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

STOT SE 3 H335 May cause respiratory irritation.

- Label elements

- GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).

- Hazard pictograms



GHS02 GHS07 GHS08

- Signal word Danger

- Hazard-determining components of labeling:

methyl methacrylate
2-ethylhexyl methacrylate
2-hydroxyethyl methacrylate
maleic anhydride

- Hazard statements

H225 Highly flammable liquid and vapor.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.
H351 Suspected of causing cancer.
H335 May cause respiratory irritation.

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/03/2019

Reviewed on 05/03/2019

Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 1)

- Precautionary statements

P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P233	Keep container tightly closed.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/equipment.
P242	Use only non-sparking tools.
P261	Avoid breathing dust/fume/gas/mist/vapors/spray
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing must not be allowed out of the workplace.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P280	Wear protective gloves.
P280	Wear eye protection / face protection.
P303+P361+P353	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a poison center/doctor if you feel unwell.
P362+P364	Take off contaminated clothing and wash it before reuse.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P321	Specific treatment (see on this label).
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

- Classification system:**- NFPA ratings (scale 0 - 4)**

3	Health = 2
2	Fire = 3
0	Reactivity = 0

- HMIS-ratings (scale 0 - 4)

2	HEALTH	Health = *2
3	FIRE	Fire = 3
0	REACTIVITY	Reactivity = 0

- Other hazards**- Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients**- Chemical characterization: Mixtures**

- **Description:** Mixture of the substances listed below with nonhazardous additions.

- Dangerous components:

CAS: 80-62-6	methyl methacrylate Flam. Liq. 2, H225; Skin Irrit. 2, H315; Skin Sens. 1, H317; STOT SE 3, H335	30 – 39%
CAS: 688-84-6	2-ethylhexyl methacrylate Skin Irrit. 2, H315; Eye Irrit. 2A, H319; STOT SE 3, H335; Flam. Liq. 4, H227	20 – 29%
CAS: 868-77-9	2-hydroxyethyl methacrylate Skin Irrit. 2, H315; Eye Irrit. 2A, H319; Skin Sens. 1, H317	1 – 4%
CAS: 108-31-6	maleic anhydride Resp. Sens. 1, H334; Skin Corr. 1B, H314; Acute Tox. 4, H302; Skin Sens. 1, H317	≤ 1%
CAS: 98-82-8	cumene Flam. Liq. 3, H226; Carc. 2, H351; Asp. Tox. 1, H304; Acute Tox. 4, H302; STOT SE 3, H335	≤ 1%

4 First-aid measures**- Description of first aid measures****- After inhalation:**

Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
Supply fresh air; consult doctor in case of complaints.

- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.

- **After eye contact:** Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

- **After swallowing:** If symptoms persist consult doctor.

- Information for doctor:

- **Most important symptoms and effects, both acute and delayed** No further relevant information available.

(Contd. on page 3)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/03/2019

Reviewed on 05/03/2019

Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 2)

- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
 - **Suitable extinguishing agents:**
CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
CO₂, sand, extinguishing powder. Do not use water.
 - **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
 - **Protective equipment:**
Wear self-contained respiratory protective device.
Wear fully protective suit.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
Ensure adequate ventilation
Keep away from ignition sources
Wear protective clothing.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Ensure adequate ventilation.
Do not flush with water or aqueous cleansing agents
Dispose of the collected material according to regulations.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- **Handling:**
 - **Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
Prevent formation of aerosols.
 - **Information about protection against explosions and fires:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
- **Conditions for safe storage, including any incompatibilities**
 - **Storage:**
 - **Requirements to be met by storerooms and receptacles:** Store in a cool location.
 - **Information about storage in one common storage facility:** Not required.
 - **Further information about storage conditions:**
Keep receptacle tightly sealed.
Store in cool, dry conditions in well sealed receptacles.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**
 - **Components with limit values that require monitoring at the workplace:**
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.
At this time, the other constituents have no known exposure limits.

CAS: 80-62-6 methyl methacrylate

PEL	Long-term value: 410 mg/m ³ , 100 ppm
REL	Long-term value: 410 mg/m ³ , 100 ppm
TLV	Short-term value: 410 mg/m ³ , 100 ppm Long-term value: 205 mg/m ³ , 50 ppm DSEN

CAS: 108-31-6 maleic anhydride

PEL	Long-term value: 1 mg/m ³ , 0.25 ppm
-----	---

(Contd. on page 4)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/03/2019

Reviewed on 05/03/2019

Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 3)

REL	Long-term value: 1 mg/m ³ , 0.25 ppm
TLV	Long-term value: 0.01* mg/m ³ , 0.0025* ppm DSEN, RSEN;*inhalable fraction + vapor
CAS: 98-82-8 cumene	
PEL	Long-term value: 245 mg/m ³ , 50 ppm Skin
REL	Long-term value: 245 mg/m ³ , 50 ppm Skin
TLV	Long-term value: (246) NIC-0.5 mg/m ³ , (50) NIC-0.1 ppm NIC-A3

- **Additional information:** The lists that were valid during the creation were used as basis.

- Exposure controls

- Personal protective equipment:

- General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.

- Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

- Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
Nitrile rubber, NBR

- Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- Eye protection:



Tightly sealed goggles

- **Body protection:** Protective work clothing

9 Physical and chemical properties

- Information on basic physical and chemical properties

- General Information

- Appearance:

- Form:

Viscous

- Color:

Whitish

- Odor:

Pungent

- Odor threshold:

Not determined.

- pH-value:

Not determined.

- Change in condition

- Melting point/Melting range:

Undetermined.

- Boiling point/Boiling range:

101 °C (213.8 °F)

- Flash point:

10 °C (50 °F)

- Flammability (solid, gaseous):

Not applicable.

- Ignition temperature:

430 °C (806 °F)

- Decomposition temperature:

Not determined.

- Auto igniting:

Product is not selfigniting.

(Contd. on page 5)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/03/2019

Reviewed on 05/03/2019

Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 4)

- Danger of explosion:	Product is not explosive. However, formation of explosive air/vapor mixtures are possible.
- Explosion limits:	
- Lower:	2.1 Vol %
- Upper:	12.5 Vol %
- Vapor pressure at 20 °C (68 °F):	47 hPa (35.3 mm Hg)
- Density at 20 °C (68 °F):	0.96 g/cm ³ (8.0112 lbs/gal)
- Relative density	Not determined.
- Vapor density	Not determined.
- Evaporation rate	Not determined.
- Solubility in / Miscibility with	
- Water:	Not miscible or difficult to mix.
- Partition coefficient (n-octanol/water):	Not determined.
- Viscosity:	
- Dynamic at 20 °C (68 °F):	60,000 mPas
- Kinematic:	Not determined.
- Solvent content:	
- Organic solvents:	0.3 %
- Water:	0.2 %
- VOC content:	0.26 % 2.5 g/l / 0.02 lb/gal
- Solids content:	27.9 %
- Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
 - **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

*11 Toxicological information

- **Information on toxicological effects**
 - **Acute toxicity:**

- LD/LC50 values that are relevant for classification:

ATE (Acute Toxicity Estimate)

Inhalative	LC50/4 h	26,190 mg/l (rat)
------------	----------	-------------------

CAS: 80-62-6 methyl methacrylate

Oral	LD50	7,872 mg/kg (rat)
------	------	-------------------

CAS: 868-77-9 2-hydroxyethyl methacrylate

Oral	LD50	5,050 mg/kg (rat)
------	------	-------------------

CAS: 108-31-6 maleic anhydride

Oral	LD50	400 mg/kg (rat)
Dermal	LD50	2,620 mg/kg (rabbit)

CAS: 98-82-8 cumene

Oral	LD50	1,400 mg/kg (rat)
Dermal	LD50	12,300 mg/kg (rabbit)
Inhalative	LC50/4 h	24.7 mg/l (mouse)

- Primary irritant effect:

- **on the skin:** Irritant to skin and mucous membranes.

- **on the eye:** Irritating effect.

- **Sensitization:** Sensitization possible through skin contact.

- Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations:

(Contd. on page 6)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/03/2019

Reviewed on 05/03/2019

Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 5)

Irritant

- Carcinogenic categories**- IARC (International Agency for Research on Cancer)**

CAS: 80-62-6	methyl methacrylate	3
CAS: 128-37-0	Butylated hydroxytoluene	3
CAS: 98-82-8	cumene	2B
CAS: 13463-67-7	titanium dioxide	2B

- NTP (National Toxicology Program)

CAS: 98-82-8	cumene	R
CAS: 130-15-4	1,4-naphthoquinone	R

- OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

12 Ecological information**- Toxicity****- Aquatic toxicity:** No further relevant information available.**- Persistence and degradability** No further relevant information available.**- Behavior in environmental systems:****- Bioaccumulative potential** No further relevant information available.**- Mobility in soil** No further relevant information available.**- Additional ecological information:****- General notes:**

Water hazard class 1 (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

- Results of PBT and vPvB assessment**- PBT:** Not applicable.**- vPvB:** Not applicable.**- Other adverse effects** No further relevant information available.**13 Disposal considerations****- Waste treatment methods****- Recommendation:** Must not be disposed of together with household garbage. Do not allow product to reach sewage system.**- Uncleaned packagings:****- Recommendation:** Disposal must be made according to official regulations.**14 Transport information****- UN-Number****- DOT, IMDG, IATA** UN1133**- UN proper shipping name****- DOT** Adhesives**- IMDG, IATA** ADHESIVES**- Transport hazard class(es)****- DOT****- Class** 3 Flammable liquids**- Label** 3**- IMDG, IATA****- Class** 3 Flammable liquids**- Label** 3

(Contd. on page 7)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/03/2019

Reviewed on 05/03/2019

Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 6)

- Packing group - DOT, IMDG, IATA	III
- Environmental hazards: - Marine pollutant:	No
- Special precautions for user - Danger code (Kemler): - EMS Number: - Stowage Category	Warning: Flammable liquids - F-E,S-D A
- Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
- Transport/Additional information: - DOT - Quantity limitations	On passenger aircraft/rail: 60 L On cargo aircraft only: 220 L
- IMDG - Limited quantities (LQ) - Excepted quantities (EQ)	5L Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
- UN "Model Regulation":	UN 1133 ADHESIVES, 3, III

*15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Sara**

- **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

- **Section 313 (Specific toxic chemical listings):**

CAS: 80-62-6	methyl methacrylate
CAS: 80-15-9	dimethylbenzyl hydroperoxide
CAS: 108-31-6	maleic anhydride
CAS: 98-82-8	cumene

- **TSCA (Toxic Substances Control Act):**

methyl methacrylate	ACTIVE
2-ethylhexyl methacrylate	ACTIVE
Impact modifying resin	ACTIVE
Chlorosulfanated polyethylene	ACTIVE
2-propenoic acid, butyl ester polymer	ACTIVE
2-hydroxyethyl methacrylate	ACTIVE
dimethylbenzyl hydroperoxide	ACTIVE
maleic anhydride	ACTIVE
Butylated hydroxytoluene	ACTIVE
Wax	ACTIVE
propane-1,2-diol	ACTIVE
cumene	ACTIVE
Tetraethylene glycol hexoate	ACTIVE
titanium dioxide	ACTIVE
Polymerization inhibitor	ACTIVE
2-Phenyl-2-propanol	ACTIVE
tetrasodium ethylenediaminetetraacetate	ACTIVE
1,4-naphthoquinone	ACTIVE
Silicon dioxide, amorphous	ACTIVE
Alumina Trihydrate	ACTIVE
Rheology Additive	*
Deionized water	ACTIVE

(Contd. on page 8)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/03/2019

Reviewed on 05/03/2019

Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 7)

- Hazardous Air Pollutants		
CAS: 80-62-6	methyl methacrylate	
CAS: 108-31-6	maleic anhydride	
CAS: 98-82-8	cumene	
CAS: 130-15-4	1,4-naphthoquinone	
- Proposition 65		
- Chemicals known to cause cancer:		
	Impact modifying resin	
	Chlorosulfanated polyethylene	
CAS: 98-82-8	cumene	
- Chemicals known to cause reproductive toxicity for females:		
	Impact modifying resin	
- Chemicals known to cause reproductive toxicity for males:		
	Impact modifying resin	
- Chemicals known to cause developmental toxicity:		
	None of the ingredients is listed.	
- Carcinogenic categories		
- EPA (Environmental Protection Agency)		
CAS: 80-62-6	methyl methacrylate	E, NL
CAS: 98-82-8	cumene	D, CBD
- TLV (Threshold Limit Value established by ACGIH)		
CAS: 80-62-6	methyl methacrylate	A4
CAS: 108-31-6	maleic anhydride	A4
CAS: 128-37-0	Butylated hydroxytoluene	A4
CAS: 13463-67-7	titanium dioxide	A4
- NIOSH-Ca (National Institute for Occupational Safety and Health)		
CAS: 13463-67-7	titanium dioxide	
- Chemical safety assessment: A Chemical Safety Assessment has not been carried out.		

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- Department issuing SDS: ND Industries, Inc. - Safety, Health and Environmental Affairs

- Contact: Safety, Health and Environmental Affairs

- Date of preparation / last revision 05/03/2019 / 9

- Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
 IMDG: International Maritime Code for Dangerous Goods
 DOT: US Department of Transportation
 IATA: International Air Transport Association
 ACGIH: American Conference of Governmental Industrial Hygienists
 EINECS: European Inventory of Existing Commercial Chemical Substances
 ELINCS: European List of Notified Chemical Substances
 CAS: Chemical Abstracts Service (division of the American Chemical Society)
 NFPA: National Fire Protection Association (USA)
 HMIS: Hazardous Materials Identification System (USA)
 VOC: Volatile Organic Compounds (USA, EU)
 LC50: Lethal concentration, 50 percent
 LD50: Lethal dose, 50 percent
 PBT: Persistent, Bioaccumulative and Toxic
 vPvB: very Persistent and very Bioaccumulative
 NIOSH: National Institute for Occupational Safety
 OSHA: Occupational Safety & Health
 TLV: Threshold Limit Value
 PEL: Permissible Exposure Limit
 REL: Recommended Exposure Limit
 Flam. Liq. 2: Flammable liquids – Category 2
 Flam. Liq. 3: Flammable liquids – Category 3
 Flam. Liq. 4: Flammable liquids – Category 4
 Acute Tox. 4: Acute toxicity – Category 4
 Skin Corr. 1B: Skin corrosion/irritation – Category 1B
 Skin Irrit. 2: Skin corrosion/irritation – Category 2
 Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A
 Resp. Sens. 1: Respiratory sensitisation – Category 1
 Skin Sens. 1: Skin sensitisation – Category 1
 Carc. 2: Carcinogenicity – Category 2
 STOT SE 3: Specific target organ toxicity (single exposure) – Category 3
 Asp. Tox. 1: Aspiration hazard – Category 1

- * Data compared to the previous version altered.

(Contd. on page 9)

Safety Data Sheet
acc. to OSHA HCS

Printing date 05/03/2019

Reviewed on 05/03/2019

Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 8)

- Disclaimer

The information set forth is based on information that ND Industries, Incorporated believes to be accurate. No warranty, expressed or implied, is intended. The information is provided solely for your information and consideration and ND Industries Inc. assumes no legal responsibility for use or reliance thereon. In the event of a discrepancy between the information on the non-English document and its English counterpart, the English version shall supersede.

®ND and ND Industries, Inc. are registered trademarks of ND Industries Incorporated,

®Vibra-TITE is a registered trademark of ND Industries, Inc.

Safety Data Sheet
acc. to OSHA HCS

Printing date 05/03/2019

Reviewed on 05/03/2019

1 Identification**- Product identifier**

- **Trade name:** Vibra-TITE® Methacrylate Adhesives
- **Synonyms:** PB560 All Purpose - Long Set Time; High Flex - Part B
- **Part number:** VTPB560B, VTPB5XXB
- **Application of the substance / the mixture** Adhesives

- Details of the supplier of the safety data sheet**- Manufacturer/Supplier:**

ND Industries, Inc
1000 North Crooks Road
Clawson, MI 48017
USA
Telephone: +1-248-288-0000
Email: info@ndindustries.com
Website: www.ndindustries.com

- Information department: Product Safety Department**- Emergency telephone number:**

United States: 1-800-424-9300
International: +1-703-527-3887

2 Hazard(s) identification**- Classification of the substance or mixture**

GHS02 Flame

Flam. Liq. 2 H225 Highly flammable liquid and vapor.



GHS07

Skin Irrit. 2 H315 Causes skin irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

STOT SE 3 H335 May cause respiratory irritation.

- Label elements**- GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).**- Hazard pictograms**

GHS02 GHS07

- Signal word Danger**- Hazard-determining components of labeling:**

methyl methacrylate
Rosin

- Hazard statements

H225 Highly flammable liquid and vapor.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H335 May cause respiratory irritation.

- Precautionary statements

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ventilating/lighting/equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P261 Avoid breathing dust/fume/gas/mist/vapors/spray
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P280 Wear protective gloves.

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/03/2019

Reviewed on 05/03/2019

Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 1)

P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
 P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
 P312 Call a poison center/doctor if you feel unwell.
 P362+P364 Take off contaminated clothing and wash it before reuse.
 P332+P313 If skin irritation occurs: Get medical advice/attention.
 P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
 P321 Specific treatment (see on this label).
 P403+P233 Store in a well-ventilated place. Keep container tightly closed.
 P403+P235 Store in a well-ventilated place. Keep cool.
 P405 Store locked up.
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- Classification system:**- NFPA ratings (scale 0 - 4)****- HMIS-ratings (scale 0 - 4)****- Other hazards****- Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

* 3 Composition/information on ingredients

- Chemical characterization: Mixtures

- **Description:** Mixture of the substances listed below with nonhazardous additions.

- Dangerous components:

CAS: 80-62-6	methyl methacrylate Flam. Liq. 2, H225; Skin Irrit. 2, H315; Skin Sens. 1, H317; STOT SE 3, H335	69.1%
CAS: 34562-31-7	3,5-diethyl-1,2-dihydro-1-phenyl-2-propylpyridine Acute Tox. 4, H302; Acute Tox. 4, H312; Skin Irrit. 2, H315; Eye Irrit. 2B, H320	1 – 4%
CAS: 8050-09-7	Rosin Skin Sens. 1, H317	≤ 1%

4 First-aid measures

- Description of first aid measures**- After inhalation:**

Supply fresh air and to be sure call for a doctor.
 In case of unconsciousness place patient stably in side position for transportation.
 Supply fresh air; consult doctor in case of complaints.

- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.

- **After eye contact:** Rinse opened eye for several minutes under running water.

- **After swallowing:** If symptoms persist consult doctor.

- Information for doctor:

- **Most important symptoms and effects, both acute and delayed** No further relevant information available.

- **Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

5 Fire-fighting measures

- Extinguishing media**- Suitable extinguishing agents:**

CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
 CO₂, sand, extinguishing powder. Do not use water.

- **For safety reasons unsuitable extinguishing agents:** Water with full jet

- **Special hazards arising from the substance or mixture** No further relevant information available.

- Advice for firefighters**- Protective equipment:**

Wear self-contained respiratory protective device.
 Wear fully protective suit.

(Contd. on page 3)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/03/2019

Reviewed on 05/03/2019

Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 2)

6 Accidental release measures

- Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.
 Ensure adequate ventilation
 Keep away from ignition sources
 Wear protective clothing.

- Environmental precautions: Do not allow to enter sewers/ surface or ground water.

- Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
 Ensure adequate ventilation.
 Do not flush with water or aqueous cleansing agents
 Dispose of the collected material according to regulations.

- Reference to other sections

See Section 7 for information on safe handling.
 See Section 8 for information on personal protection equipment.
 See Section 13 for disposal information.

7 Handling and storage

- Handling:

- Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.
 Prevent formation of aerosols.

- Information about protection against explosions and fires:

Keep ignition sources away - Do not smoke.
 Protect against electrostatic charges.

- Conditions for safe storage, including any incompatibilities

- Storage:

- Requirements to be met by storerooms and receptacles: Store in a cool location.
- Information about storage in one common storage facility: Not required.
- Further information about storage conditions:
 Keep receptacle tightly sealed.
 Store in cool, dry conditions in well sealed receptacles.

- Specific end use(s) No further relevant information available.

* 8 Exposure controls/personal protection

- Additional information about design of technical systems: No further data; see item 7.

- Control parameters

- Components with limit values that require monitoring at the workplace:

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.
 At this time, the remaining constituent has no known exposure limits.

CAS: 80-62-6 methyl methacrylate

PEL	Long-term value: 410 mg/m ³ , 100 ppm
REL	Long-term value: 410 mg/m ³ , 100 ppm
TLV	Short-term value: 410 mg/m ³ , 100 ppm
	Long-term value: 205 mg/m ³ , 50 ppm
	DSEN

CAS: 8050-09-7 Rosin

TLV	DSEN, RSEN, L
-----	---------------

- Additional information: The lists that were valid during the creation were used as basis.

- Exposure controls

- Personal protective equipment:

- General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.
 Immediately remove all soiled and contaminated clothing.
 Wash hands before breaks and at the end of work.
 Avoid contact with the skin.
 Avoid contact with the eyes and skin.

- Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

(Contd. on page 4)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/03/2019

Reviewed on 05/03/2019

Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 3)

- Protection of hands:

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Nitrile rubber, NBR

- Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- Eye protection:

Tightly sealed goggles

- Body protection: Protective work clothing

9 Physical and chemical properties

- Information on basic physical and chemical properties**- General Information****- Appearance:****- Form:**

Viscous

- Color:

Black

- Odor:

Pungent

- Odor threshold:

Not determined.

- pH-value:

Not determined.

- Change in condition**- Melting point/Melting range:**

Undetermined.

- Boiling point/Boiling range:

101 °C (213.8 °F)

- Flash point:

10 °C (50 °F)

- Flammability (solid, gaseous):

Not applicable.

- Ignition temperature:

430 °C (806 °F)

- Decomposition temperature:

Not determined.

- Auto igniting:

Product is not selfigniting.

- Danger of explosion:

Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

- Explosion limits:**- Lower:**

2.1 Vol %

- Upper:

12.5 Vol %

- Vapor pressure at 20 °C (68 °F):

47 hPa (35.3 mm Hg)

- Density at 20 °C (68 °F):0.96 g/cm³ (8.0112 lbs/gal)**- Relative density**

Not determined.

- Vapor density

Not determined.

- Evaporation rate

Not determined.

- Solubility in / Miscibility with**- Water:**

Not miscible or difficult to mix.

- Partition coefficient (n-octanol/water): Not determined.**- Viscosity:****- Dynamic at 20 °C (68 °F):**

100,000 mPas

- Kinematic:

Not determined.

- Solvent content:**- Organic solvents:**

0.2 %

(Contd. on page 5)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/03/2019

Reviewed on 05/03/2019

Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 4)

- Water:	0.2 %
- VOC content:	0.22 %
	2.2 g/l / 0.02 lb/gal
- Solids content:	25.5 %
- Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
 - **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

*11 Toxicological information

- **Information on toxicological effects**
 - **Acute toxicity:**

- LD/LC50 values that are relevant for classification:

ATE (Acute Toxicity Estimate)

Oral	LD50	33,333 mg/kg
Dermal	LD50	73,333 mg/kg

CAS: 80-62-6 methyl methacrylate

Oral	LD50	7,872 mg/kg (rat)
------	------	-------------------

CAS: 34562-31-7 3,5-diethyl-1,2-dihydro-1-phenyl-2-propylpyridine

Oral	LD50	500 mg/kg (ATE)
Dermal	LD50	1,100 mg/kg (ATE)

- Primary irritant effect:

- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** No irritating effect.

- Sensitization:

Sensitization possible through skin contact.

- Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant

- Carcinogenic categories

- IARC (International Agency for Research on Cancer)

CAS: 80-62-6	methyl methacrylate	3
CAS: 9010-98-4	Neoprene rubber	3
CAS: 14807-96-6	Soapstone	3

- NTP (National Toxicology Program)

None of the ingredients is listed.

- OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

12 Ecological information

- **Toxicity**
 - **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
 - **Bioaccumulative potential** No further relevant information available.
 - **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
 - **General notes:**

Water hazard class 1 (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **Results of PBT and vPvB assessment**
 - **PBT:** Not applicable.
 - **vPvB:** Not applicable.

(Contd. on page 6)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/03/2019

Reviewed on 05/03/2019

Trade name: Vibra-TITE® Methacrylate Adhesives



(Contd. of page 5)

- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**- **Recommendation:** Must not be disposed of together with household garbage. Do not allow product to reach sewage system.- **Uncleaned packagings:**- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- UN-Number - DOT, IMDG, IATA	UN1133
- UN proper shipping name - DOT - IMDG, IATA	Adhesives ADHESIVES
- Transport hazard class(es) - DOT	
	
- Class - Label	3 Flammable liquids 3
- IMDG, IATA	
	
- Class - Label	3 Flammable liquids 3
- Packing group - DOT, IMDG, IATA	III
- Environmental hazards: - Marine pollutant:	No
- Special precautions for user - Danger code (Kemler): - EMS Number: - Stowage Category	Warning: Flammable liquids - F-E,S-D A
- Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
- Transport/Additional information: - DOT - Quantity limitations	On passenger aircraft/rail: 60 L On cargo aircraft only: 220 L
- IMDG - Limited quantities (LQ) - Excepted quantities (EQ)	5L Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
- UN "Model Regulation":	UN 1133 ADHESIVES, 3, III

*15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**- **Sara**- **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

(Contd. on page 7)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/03/2019

Reviewed on 05/03/2019

Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 6)

- Section 313 (Specific toxic chemical listings):		
CAS: 80-62-6	methyl methacrylate	
CAS: 13395-16-9	copper(II) 4-oxopent-2-en-2-olate	
- TSCA (Toxic Substances Control Act):		
All components have the value ACTIVE.		
- Hazardous Air Pollutants		
CAS: 80-62-6	methyl methacrylate	
- Proposition 65		
- Chemicals known to cause cancer:		
Impact modifying resin		
- Chemicals known to cause reproductive toxicity for females:		
Impact modifying resin		
- Chemicals known to cause reproductive toxicity for males:		
Impact modifying resin		
- Chemicals known to cause developmental toxicity:		
None of the ingredients is listed.		
- Carcinogenic categories		
- EPA (Environmental Protection Agency)		
CAS: 80-62-6	methyl methacrylate	E, NL
- TLV (Threshold Limit Value established by ACGIH)		
CAS: 80-62-6	methyl methacrylate	A4
CAS: 14807-96-6	Soapstone	A4
- NIOSH-Ca (National Institute for Occupational Safety and Health)		
None of the ingredients is listed.		
- Chemical safety assessment: A Chemical Safety Assessment has not been carried out.		

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- Department issuing SDS: ND Industries, Inc. - Safety, Health and Environmental Affairs

- Contact: Safety, Health and Environmental Affairs

- Date of preparation / last revision 05/03/2019 / 9

- Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
 IMDG: International Maritime Code for Dangerous Goods
 DOT: US Department of Transportation
 IATA: International Air Transport Association
 ACGIH: American Conference of Governmental Industrial Hygienists
 EINECS: European Inventory of Existing Commercial Chemical Substances
 ELINCS: European List of Notified Chemical Substances
 CAS: Chemical Abstracts Service (division of the American Chemical Society)
 NFPA: National Fire Protection Association (USA)
 HMIS: Hazardous Materials Identification System (USA)
 VOC: Volatile Organic Compounds (USA, EU)
 LC50: Lethal concentration, 50 percent
 LD50: Lethal dose, 50 percent
 PBT: Persistent, Bioaccumulative and Toxic
 vPvB: very Persistent and very Bioaccumulative
 NIOSH: National Institute for Occupational Safety
 OSHA: Occupational Safety & Health
 TLV: Threshold Limit Value
 PEL: Permissible Exposure Limit
 REL: Recommended Exposure Limit
 Flam. Liq. 2: Flammable liquids – Category 2
 Acute Tox. 4: Acute toxicity – Category 4
 Skin Irrit. 2: Skin corrosion/irritation – Category 2
 Eye Irrit. 2B: Serious eye damage/eye irritation – Category 2B
 Skin Sens. 1: Skin sensitisation – Category 1
 STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

- * Data compared to the previous version altered.

- Disclaimer

The information set forth is based on information that ND Industries, Incorporated believes to be accurate. No warranty, expressed or implied, is intended. The information is provided solely for your information and consideration and ND Industries Inc. assumes no legal responsibility for use or reliance thereon. In the event of a discrepancy between the information on the non-English document and its English counterpart, the English version shall supersede.

®ND and ND Industries, Inc. are registered trademarks of ND Industries Incorporated,

®Vibra-TITE is a registered trademark of ND Industries, Inc.