05/03/2019 Kit Components		
Product code	Description	
VTPB320 Vibra-TITE® Methacrylate Adhesives PB320 All Purpose - Medium Set Time; High Streng		
Components:		
VTPB320A Vibra-TITE® Methacrylate Adhesives PB320 All Pur - Medium Set Time; High Strength - Part A		
VTPB320B	Vibra-TITE® Methacrylate Adhesives PB320 All Purpose - Medium Set Time: High Strength - Part B	





Printing date 05/03/2019 Reviewed on 05/03/2019

1 Identification

- Product identifier
 - Trade name: Vibra-TITE® Methacrylate Adhesives
 - Synonyms: PB320 All Purpose Medium Set Time; High Strength Part A
 - Part number: VTPB320A
 - Application of the substance / the mixture Adhesives
- Details of the supplier of the safety data sheet
 - Manufacturer/Supplier:

ND Industries, Inc 1000 North Crooks Road Clawson, MI 48017

USA

Telephone: +1-248-288-0000 Email: info@ndindustries.com Website: www.ndindustries.com

- Information department: Product Safety Department
- Emergency telephone number:

United States: 1-800-424-9300 International: +1-703-527-3887

2 Hazard(s) identification

- Classification of the substance or mixture



GHS02 Flame

Flam. Liq. 2 H225 Highly flammable liquid and vapor.



GHS08 Health hazard

Carc. 2 H351 Suspected of causing cancer.



GHS05 Corrosion

Eye Dam. 1 H318 Causes serious eye damage.



GHS07

Skin Irrit. 2 H315 Causes skin irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

STOT SE 3 H335 May cause respiratory irritation.

- Label elements
 - GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
 - Hazard pictograms









GHS02 GHS05 GHS07 GHS08

- Signal word Danger
- Hazard-determining components of labeling:

methyl methacrylate Methacrylic acid

Rosin

Monofunctional acid ester

- Hazard statements

H225 Highly flammable liquid and vapor.

H315 Causes skin irritation.

H318 Causes serious eye damage.

H317 May cause an allergic skin reaction.

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Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 1)

H351 Suspected of causing cancer. H335 May cause respiratory irritation.

- Precautionary statements

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

P233 Keep container tightly closed.

P240 Ground/bond container and receiving equipment.

P241 Use explosion-proof electrical/ventilating/lighting/equipment.

P242 Use only non-sparking tools.

P261 Avoid breathing dust/fume/gas/mist/vapors/spray
P271 Use only outdoors or in a well-ventilated area.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P280 Wear protective gloves.

P280 Wear eye protection / face protection.

P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P304+P340 IF INHALÈD: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

P310 Immediately call a poison center/doctor.
P321 Specific treatment (see on this label).
P312 Call a poison center/doctor if you feel unwell.

P362+P364 Take off contaminated clothing and wash it before reuse.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P403+P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- Classification system:

- NFPA ratings (scale 0 - 4)



Health = 3 Fire = 3 Reactivity = 0

- HMIS-ratings (scale 0 - 4)



- Other hazards

- Results of PBT and vPvB assessment

- PBT: Not applicable.- vPvB: Not applicable.

3 Composition/information on ingredients

- Chemical characterization: Mixtures

- Description: Mixture of the substances listed below with nonhazardous additions.

- Dangerous	s components:	
CAS: 80-62-6	methyl methacrylate	
	Flam. Liq. 2, H225; Skin Irrit. 2, H315; Skin Sens. 1, H317; STOT SE 3, H335	
CAS: 79-41-4	Methacrylic acid	1 – 4%
	Acute Tox. 3, H311; Skin Corr. 1A, H314; Eye Dam. 1, H318; Acute Tox. 4, H302; Acute Tox. 4, H332; STOT SE 3, H335; Flam. Liq. 4, H227	
CAS: 99-97-8	N,N-dimethyl-p-toluidine	≤ 1%
	Acute Tox. 3, H301; Acute Tox. 3, H311; Acute Tox. 3, H331; Carc. 2, H351; STOT RE 2, H373; Flam. Liq. 4, H227	
CAS: 8050-09-7	Rosin	≤ 1%
	Skin Sens. 1, H317	
	Monofunctional acid ester	≤ 1%
	Acute Tox. 3, H311; Skin Corr. 1C, H314; Eye Dam. 1, H318; Skin Sens. 1, H317	

4 First-aid measures

- Description of first aid measures

- After inhalation:

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

Supply fresh air; consult doctor in case of complaints.

- After skin contact: Immediately wash with water and soap and rinse thoroughly.
- After eye contact: Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

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Trade name: Vibra-TITE® Methacrylate Adhesives

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- After swallowing: If symptoms persist consult doctor.
- Information for doctor:
 - Most important symptoms and effects, both acute and delayed No further relevant information available.
 - Indication of any immediate medical attention and special treatment needed
 No further relevant information available.

5 Fire-fighting measures

- Extinguishing media

- Suitable extinguishing agents:

CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

CO2, sand, extinguishing powder. Do not use water.

- For safety reasons unsuitable extinguishing agents: Water with full jet
- Special hazards arising from the substance or mixture No further relevant information available.

- Advice for firefighters

- Protective equipment:

Wear self-contained respiratory protective device.

Wear fully protective suit.

6 Accidental release measures

- Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation

Keep away from ignition sources

Wear protective clothing.

- Environmental precautions: Do not allow to enter sewers/ surface or ground water.

- Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Ensure adequate ventilation.

Do not flush with water or aqueous cleansing agents

Dispose of the collected material according to regulations.

- Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

- Handling:

- Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

- Information about protection against explosions and fires:

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

- Conditions for safe storage, including any incompatibilities

- Storage
 - Requirements to be met by storerooms and receptacles: Store in a cool location.
 - Information about storage in one common storage facility: Not required.
 - Further information about storage conditions:

Keep receptacle tightly sealed.

Store in cool, dry conditions in well sealed receptacles.

- Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- Additional information about design of technical systems: No further data; see item 7.

- Control parameters

- Components with limit values that require monitoring at the workplace:

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the remaining constituent has no known exposure limits.

CAS:	CAS: 80-62-6 methyl methacrylate		
PEL	Long-term value: 410 mg/m³, 100 ppm		
REL	Long-term value: 410 mg/m³, 100 ppm		
TLV	Short-term value: 410 mg/m³, 100 ppm Long-term value: 205 mg/m³, 50 ppm DSEN		

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Trade name: Vibra-TITE® Methacrylate Adhesives

CAS: 79-41-4 Methacrylic acid

REL | Long-term value: 70 mg/m³, 20 ppm | Skin

TLV | Long-term value: 70 mg/m³, 20 ppm

CAS: 99-97-8 N,N-dimethyl-p-toluidine

WEEL | Long-term value: 0.5 ppm

CAS: 8050-09-7 Rosin

TLV | DSEN, RSEN, L

- Additional information: The lists that were valid during the creation were used as basis.

- Exposure controls

- Personal protective equipment:

- General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

- Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

- Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Nitrile rubber. NBR

- Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- Eye protection:



Tightly sealed goggles

- Body protection: Protective work clothing

9 Physical and chemical properties

Information on basic physical and che	mical properties
- General Information	
- Appearance:	
- Form:	Viscous
- Color:	Whitish
- Odor:	Pungent
- Odor threshold:	Not determined.
- pH-value:	Not determined.
- Change in condition - Melting point/Melting range: - Boiling point/Boiling range:	Undetermined. ≥ 101 °C (≥ 213.8 °F)
- Flash point:	10 °C (50 °F)
- Flammability (solid, gaseous):	Not applicable.
- Ignition temperature:	430 °C (806 °F)
- Decomposition temperature:	Not determined.
- Auto igniting:	Product is not selfigniting.
- Danger of explosion:	Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

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(Contd. of page 4)

26.2 % No further relevant information available.	
0.2 %	
Not determined.	
160,000 mPas	
ater): Not determined.	
Not miscible or difficult to mix.	
Not determined.	
	
=·· · · · ·	
2 1 \/a\ %	
	160,000 mPas Not determined. 0.2 % 0.2 % 0.16 % ~ 1.6 g/l /~ 0.01 lb/gal 26.2 %

10 Stability and reactivity

- Reactivity No further relevant information available.
 - Chemical stability
 - Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- Possibility of hazardous reactions No dangerous reactions known.
- Conditions to avoid No further relevant information available.
- Incompatible materials: No further relevant information available.
- Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

- Information on toxicological effects
 - Acute toxicity:

	, toxioity		
- LI	- LD/LC50 values that are relevant for classification:		
ATE (Acut	te Toxicity	Estimate)	
Oral	LD50	9,088 mg/kg	
Dermal	LD50	8,824 mg/kg	
Inhalative	LC50/4 h	159 mg/l	
CAS: 80-6	2-6 methy	rl methacrylate	
Oral	LD50	7,872 mg/kg (rat)	
CAS: 79-4	1-4 Metha	crylic acid	
Oral	LD50	1,332 mg/kg (mouse)	
Dermal	LD50	500 mg/kg (rabbit)	
Inhalative	LC50/4 h	11 mg/l (ATE)	
CAS: 99-9	7-8 N,N-d	imethyl-p-toluidine	
Oral	LD50	100 mg/kg (ATE)	
Dermal	LD50	300 mg/kg (ATE)	
Inhalative	LC50/4 h	3 mg/l (ATE)	
Monofunctional acid ester			
Dermal	LD50	300 mg/kg (ATE)	
- Pi	rimary irr	itant effect:	

- - on the skin: Irritant to skin and mucous membranes.
 - on the eye: Irritating effect.
- Sensitization: Sensitization possible through skin contact.

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Trade name: Vibra-TITE® Methacrylate Adhesives

- Additional toxicological information:

(Contd. of page 5)

The product shows the following dangers according to internally approved calculation methods for preparations:

- Carcinogenic categories

3	
3	
3	
2B	
3	
CAS: 130-15-4 1,4-naphthoquinone	

12 Ecological information

- Toxicity
 - Aquatic toxicity: No further relevant information available.
- Persistence and degradability No further relevant information available.
- Behavior in environmental systems:
 - Bioaccumulative potential No further relevant information available.
 - Mobility in soil No further relevant information available.
- Additional ecological information:
 - General notes:

Water hazard class 1 (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

- Results of PBT and vPvB assessment
 - PBT: Not applicable.
 - vPvB: Not applicable.
- Other adverse effects No further relevant information available

13 Disposal considerations

- Waste treatment methods
 - Recommendation: Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- Uncleaned packagings:
 - Recommendation: Disposal must be made according to official regulations.

14 Transport information

!		
- UN-Number - DOT, IMDG, IATA	UN1133	
- UN proper shipping name - DOT - IMDG, IATA	Adhesives ADHESIVES	
Transport horord along (ag)		

- Transport hazard class(es)

- DOT



- Class 3 Flammable liquids - Label 3

- IMDG, IATA



- Class 3 Flammable liquids - Label 3

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Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 6)

- Packing group - DOT, IMDG, IATA	III
- Environmental hazards: - Marine pollutant:	No
- Special precautions for user - Danger code (Kemler): - EMS Number: - Stowage Category	Warning: Flammable liquids - F-E,S-D A
- Transport in bulk according to Annex II of M and the IBC Code	IARPOL73/78 Not applicable.
- Transport/Additional information:	
- DOT - Quantity limitations	On passenger aircraft/rail: 60 L On cargo aircraft only: 220 L
- IMDG - Limited quantities (LQ) - Excepted quantities (EQ)	5L Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
- UN "Model Regulation":	UN 1133 ADHESIVES, 3, III

*15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture - Sara

- Section 355 (extremely hazardous substances):	
None of the ingredients is listed.	
 Section 313 (Specific toxic chemical listings): 	
CAS: 80-62-6 methyl methacrylate	
Monofunctional acid ester	
- TSCA (Toxic Substances Control Act):	
methyl methacrylate	ACTIV
Impact modifying resin	ACTIV
Neoprene rubber	ACTIV
Methacrylic acid	ACTIV
Styrene-Butadiene-Styrene Polymer	ACTIV
Styrene-Isoprene-Styrene Polymer	ACTIV
N,N-dimethyl-p-toluidine	ACTIV
Wax	ACTIV
Rosin	ACTIV
Monofunctional acid ester	*
propane-1,2-diol	ACTIV
Soapstone	ACTIV
N-isopropylhydroxylamine	ACTIV
Polymerization inhibitor	ACTIV
tetrasodium ethylenediaminetetraacetate	ACTIV
1,4-naphthoquinone	
2-Propanone, oxime	ACTIV
Deionized water	ACTIV
- Hazardous Air Pollutants	
CAS: 80-62-6 methyl methacrylate	
CAS: 130-15-4 1,4-naphthoguinone	

- Proposition 65

- Chemicals known to cause cancer:	
	Impact modifying resin
CAS: 99-97-8	N,N-dimethyl-p-toluidine

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Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 7) - Chemicals known to cause reproductive toxicity for females: Impact modifying resin Monofunctional acid ester Chemicals known to cause reproductive toxicity for males: Impact modifying resin Monofunctional acid ester Chemicals known to cause developmental toxicity: Monofunctional acid ester

- Carcinogenic categories

- EPA	(Environmental Protection Agency)	
CAS: 80-62-6 me	thyl methacrylate	E, NL
- TLV	(Threshold Limit Value established by ACGIH)	
CAS: 80-62-6	methyl methacrylate	A4
CAS: 14807-96-6	Soapstone	A4
- NIOS	H-Ca (National Institute for Occupational Safety and Health)	
None of the ingred	lients is listed.	

- Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- Department issuing SDS: ND Industries, Inc. Safety, Health and Environmental Affaires
- Contact: Safety, Health and Environmental Affaires
 - Date of preparation / last revision 05/03/2019 / 11
 - Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road) IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU) LC50: Lethal concentration, 50 percent LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety OSHA: Occupational Safety & Health

TLV: Threshold Limit Value
PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Flam. Liq. 2: Flammable liquids – Category 2 Flam. Liq. 4: Flammable liquids – Category 4

Acute Tox. 4: Acute toxicity – Category 4 Acute Tox. 3: Acute toxicity – Category 3

Skin Corr. 1A: Skin corrosion/irritation – Category 1A Skin Corr. 1C: Skin corrosion/irritation – Category 1C

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Dam. 1: Serious eye damage/eye irritation – Category 1

Skin Sens. 1: Skin sensitisation – Category 1 Carc. 2: Carcinogenicity – Category 2

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3 STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2

* Data compared to the previous version altered.

Disclaimer

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Printing date 05/03/2019 Reviewed on 05/03/2019

1 Identification

- Product identifier

- Trade name: Vibra-TITE® Methacrylate Adhesives

- Synonyms: PB320 All Purpose - Medium Set Time; High Strength - Part B

- Part number: VTPB320B

- Application of the substance / the mixture Adhesives

- Details of the supplier of the safety data sheet

- Manufacturer/Supplier:

ND Industries, Inc 1000 North Crooks Road Clawson, MI 48017

USA

Telephone: +1-248-288-0000 Email: info@ndindustries.com Website: www.ndindustries.com

- Information department: Product Safety Department

- Emergency telephone number:

United States: 1-800-424-9300 International: +1-703-527-3887

2 Hazard(s) identification

- Classification of the substance or mixture



GHS08 Health hazard

Carc. 2 H351 Suspected of causing cancer.



Acute Tox. 4 H302 Harmful if swallowed.

Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2A H319 Causes serious eye irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

STOT SE 3 H335 May cause respiratory irritation.

Flam. Liq. 4 H227 Combustible liquid.

- Label elements

- GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).

- Hazard pictograms





GHS07 GHS08

- Signal word Warning

- Hazard-determining components of labeling:

Bisphenol-A epoxy resin dimethylbenzyl hydroperoxide benzoyl peroxyde Butylated hydroxytoluene

- Hazard statements

H227 Combustible liquid.

H302 Harmful if swallowed.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H351 Suspected of causing cancer.

H335 May cause respiratory irritation.

- Precautionary statements

P210 Keep away from flames and hot surfaces. – No smoking.

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Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 1) P261 Avoid breathing dust/fume/gas/mist/vapors/spray P264 Wash face, hands and any exposed skin thoroughly after handling. P271 Use only outdoors or in a well-ventilated area. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/protective clothing/eye protection/face protection. P280 Wear protective gloves. P280 Wear eye protection / face protection. P301+P312 If swallowed: Call a poison center/doctor if you feel unwell. P330 Rinse mouth. P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing. P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308+P313 IF exposed or concerned: Get medical advice/attention. P362+P364 Take off contaminated clothing and wash it before reuse. P332+P313 If skin irritation occurs: Get medical advice/attention. P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P321 Specific treatment (see on this label). P337+P313 If eye irritation persists: Get medical advice/attention. P403+P233 Store in a well-ventilated place. Keep container tightly closed. P403+P235 Store in a well-ventilated place. Keep cool. P405 Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

P501 - Classification system:

- NFPA ratings (scale 0 - 4)



- HMIS-ratings (scale 0 - 4)



- Other hazards

- Results of PBT and vPvB assessment

- PBT: Not applicable.- vPvB: Not applicable.

3 Composition/information on ingredients

- Chemical characterization: Mixtures

- Description: Mixture of the substances listed below with nonhazardous additions.

- Dangerous o	components:	
CAS: 25068-38-6	Bisphenol-A epoxy resin	50%
	Skin Irrit. 2, H315; Eye Irrit. 2A, H319; Skin Sens. 1, H317; STOT SE 3, H335	
CAS: 94-36-0	benzoyl peroxyde	20 – 29%
	Org. Perox. B, H241; Eye Irrit. 2A, H319; Skin Sens. 1, H317	
CAS: 131298-44-7	branched C10-alkyl benzoates	5 – 9%
	Acute Tox. 4, H332	
CAS: 1317-65-3	Calcium Carbonate	5 – 9%
	Skin Irrit. 2, H315	
CAS: 80-15-9	dimethylbenzyl hydroperoxide	1 – 4%
	Self-react. F, H242; Org. Perox. E, H242; Acute Tox. 3, H331; STOT RE 2, H373; Asp. Tox. 1, H304; Skin Corr. 1B, H314; Eye Dam. 1, H318; Acute Tox. 4, H302; Acute Tox. 4, H312; STOT SE 3, H335; Flam. Liq. 4, H227	
CAS: 67762-90-7	Amorphous Silica	1 – 4%
	Combustible Dust	
CAS: 557-05-1	zinc distearate	1 – 4%
	STOT SE 3, H335	
CAS: 128-37-0	Butylated hydroxytoluene	≤ 1%
	Acute Tox. 4, H302; Skin Irrit. 2, H315; Eye Irrit. 2A, H319; STOT SE 3, H336	
CAS: 98-82-8	cumene	≤ 1%
	Flam. Lig. 3, H226; Carc. 2, H351; Asp. Tox. 1, H304; Acute Tox. 4, H302; STOT SE 3, H335	1

(Contd. on page 3)

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Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 2)

4 First-aid measures

- Description of first aid measures

- General information:

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

- After inhalation:

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

Supply fresh air; consult doctor in case of complaints.

- After skin contact: Immediately wash with water and soap and rinse thoroughly.
- After eye contact: Rinse opened eye for several minutes under running water. Then consult a doctor.
- After swallowing: Immediately call a doctor.
- Information for doctor:
 - Most important symptoms and effects, both acute and delayed No further relevant information available.
 - Indication of any immediate medical attention and special treatment needed

No further relevant information available.

5 Fire-fighting measures

- Extinguishing media

Suitable extinguishing agents:

CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

CO2, sand, extinguishing powder. Do not use water.

- For safety reasons unsuitable extinguishing agents: Water
- Special hazards arising from the substance or mixture No further relevant information available.
- Advice for firefighters

- Protective equipment:

Mouth respiratory protective device.

Wear self-contained respiratory protective device.

Wear fully protective suit.

6 Accidental release measures

- Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation

Keep away from ignition sources

Wear protective clothing.

- Environmental precautions:

Inform respective authorities in case of seepage into water course or sewage system.

Do not allow to enter sewers/ surface or ground water.

Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

Dispose of the collected material according to regulations.

- Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

- Handling:

- Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

- Information about protection against explosions and fires: Protect from heat.

- Conditions for safe storage, including any incompatibilities

- Storage:

- Requirements to be met by storerooms and receptacles: No special requirements.
- Information about storage in one common storage facility: Not required.
- Further information about storage conditions:

Keep receptacle tightly sealed.

Protect from heat and direct sunlight.

Specific end use(s) No further relevant information available.

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Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 3)

8 Exposure controls/personal protection

- Additional information about design of technical systems: No further data; see item 7.
- Control parameters
 - Components with limit values that require monitoring at the workplace:

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

CAS: 8	30-15-9 dimethylbenzyl hydroperoxide
WEEL	Long-term value: 6 mg/m³, 1 ppm Skin
CAS: 6	69012-64-2 Silica-Amorphous Silica fume
TLV	TLV withdrawn
CAS:	557-05-1 zinc distearate
PEL	Long-term value: 15* 5** mg/m³ *total dust **respirable fraction
REL	Long-term value: 10* 5** mg/m³ *total dust **respirable fraction
TLV	Long-term value: 10 mg/m³
CAS:	128-37-0 Butylated hydroxytoluene
REL	Long-term value: 10 mg/m³
TLV	Long-term value: 2* mg/m³ *as inhalable fraction and vapor
CAS: 9	98-82-8 cumene
PEL	Long-term value: 245 mg/m³, 50 ppm Skin
REL	Long-term value: 245 mg/m³, 50 ppm Skin
TLV	Long-term value: (246) NIC-0.5 mg/m³, (50) NIC-0.1 ppm NIC-A3
	- Additional information: The lists that were valid during the creation were used as basis.

- Exposure controls
 - Personal protective equipment:
 - General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the skin.

Avoid contact with the eyes and skin.

- Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

- Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Nitrile rubber, NBR

- Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- Eye protection:



Tightly sealed goggles

- Body protection: Protective work clothing

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9 Physical and chemical properties

- Information on basic physical and ch	nemical properties
- General Information	r p p
- Appearance:	
- Form:	Viscous
- Color:	Whitish
- Odor:	Pungent
- Odor threshold:	Not determined.
- pH-value:	Not determined.
- Change in condition	
- Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	101 °C (213.8 °F)
- Flash point:	84 °C (183.2 °F)
- Flammability (solid, gaseous):	Not applicable.
- Decomposition temperature:	Not determined.
- Auto igniting:	Product is not selfigniting.
- Danger of explosion:	Not determined.
- Explosion limits:	
- Lower:	Not determined.
- Upper:	Not determined.
- Vapor pressure:	Not determined.
- Density at 20 °C (68 °F):	0.96 g/cm³ (8.0112 lbs/gal)
 Relative density 	Not determined.
- Vapor density	Not determined.
- Evaporation rate	Not determined.
 Solubility in / Miscibility with 	
- Water:	Not miscible or difficult to mix.
- Partition coefficient (n-octanol/wa	ater): Not determined.
- Viscosity:	
- Dynamic at 20 °C (68 °F):	100,000 mPas
- Kinematic:	Not determined.
- Solvent content:	
Organic solvents:	0.3 %
- VOC content:	0.30 %
	2.9 g/l / 0.02 lb/gal
- Solids content:	57.0 %
- Other information	No further relevant information available.

10 Stability and reactivity

- Reactivity No further relevant information available.
 - Chemical stability
 - Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- Conditions to avoid No further relevant information available.
- Incompatible materials: No further relevant information available.
- Hazardous decomposition products: No dangerous decomposition products known.

*11 Toxicological information

- Information on toxicological effects
 - Acute toxicity:

- LD/LC50 values that are relevant for classification:		
ATE (Acute Toxicity Estimate)		
Oral	LD50	12,953 mg/kg (rat)
Dermal	LD50	19,841 mg/kg (rat)
Inhalative	LC50/4 h	135 mg/l
		(Contd. on page 6

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CAS: 1312	298-44-7 b	ranched C10-alkyl benzoates
Inhalative	LC50/4 h	11 mg/l (ATE)
CAS: 80-1	5-9 dimet	hylbenzyl hydroperoxide
Oral	LD50	382 mg/kg (rat)
Dermal	LD50	500 mg/kg (rat)
Inhalative	LC50/4 h	220 mg/l (rat)
CAS: 557-	05-1 zinc	distearate
Oral	LD50	10,000 mg/kg (rat)
CAS: 128-	37-0 Buty	lated hydroxytoluene
Oral	LD50	890 mg/kg (rat)
CAS: 98-8	2-8 cume	ne
Oral	LD50	1,400 mg/kg (rat)
Dermal	LD50	12,300 mg/kg (rabbit)
Inhalative	LC50/4 h	24.7 mg/l (mouse)

- Primary irritant effect:

- on the skin: Irritant to skin and mucous membranes.
- on the eye: Strong irritant with the danger of severe eye injury.
- Sensitization: Sensitization possible through skin contact.

- Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations: Harmful

- Carcinogenic categories

(International Agency for Research on Cancer)	
benzoyl peroxyde	3
Silica-Amorphous Silica fume	3
Butylated hydroxytoluene	3
cumene	2E
(National Toxicology Program)	
mene	F
A-Ca (Occupational Safety & Health Administration)	
dients is listed.	
(benzoyl peroxyde Silica-Amorphous Silica fume Butylated hydroxytoluene cumene (National Toxicology Program) mene A-Ca (Occupational Safety & Health Administration)

12 Ecological information

Toxicity

Irritant

- Aquatic toxicity: No further relevant information available.
- Persistence and degradability No further relevant information available.
- Behavior in environmental systems:
 - Bioaccumulative potential No further relevant information available.
 - Mobility in soil No further relevant information available.
- Ecotoxical effects:
 - Remark: Toxic for fish
- Additional ecological information:
 - General notes:

Water hazard class 2 (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

Also poisonous for fish and plankton in water bodies.

Toxic for aquatic organisms

- Results of PBT and vPvB assessment

- PBT: Not applicable.
- vPvB: Not applicable.
- Other adverse effects No further relevant information available.

13 Disposal considerations

- Waste treatment methods
 - **Recommendation:** Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

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- Uncleaned packagings:

- Recommendation: Disposal must be made according to official regulations.

Transport information			
UN-Number			
- DOT	not regulated		
- IMDG, IATA	UN3082		
UN proper shipping name			
- DOT	not regulated		
- IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (LIQUID EPOXY RESIN, dimethylbenzyl hydroperoxid MARINE POLLUTANT		
- IATA	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (LIQUID EPOXY RESIN, dimethylbenzyl hydroperoxid		
Transport hazard class(es)			
- DOT			
- Class	not regulated		
- IMDG, IATA			
₹			
- Class	9 Miscellaneous dangerous substances and articles		
- Label	9		
Packing group			
- DOT	not regulated		
- IMDG, IATA	III		
Environmental hazards:	Product contains environmentally hazardous substances: LIQUID EPOXY RESIN		
- Marine pollutant:	Yes		
	Symbol (fish and tree)		
- Special marking (IATA):	Symbol (fish and tree)		
Special precautions for user	Warning: Miscellaneous dangerous substances and articles		
- Danger code (Kemler):	90		
- EMS Number:	F-A,S-F		
- Stowage Category	Α		
Transport in bulk according to Annex II of MA and the IBC Code	ARPOL73/78 Not applicable.		
Transport/Additional information:			
- IMDG			
- Limited quantities (LQ)	5L		
- Excepted quantities (EQ)	Code: E1		
	Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml		
UN "Model Regulation":	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (LIQUID EPOXY RESIN, DIMETHYLBENZYL HYDROPEROXIDE), 9, III		

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture - Sara

- Se	ction 355 (extremely hazardous substances):
None of the ing	redients is listed.
- Se	ction 313 (Specific toxic chemical listings):
CAS: 94-36-0	benzoyl peroxyde
CAS: 80-15-9	dimethylbenzyl hydroperoxide
CAS: 557-05-1	zinc distearate
	(Contd. on pag

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(Contd. of page 7) CAS: 98-82-8 cumene - TSCA (Toxic Substances Control Act): All components have the value ACTIVE. Hazardous Air Pollutants CAS: 98-82-8 cumene - Proposition 65 Chemicals known to cause cancer: CAS: 98-82-8 cumene Chemicals known to cause reproductive toxicity for females: None of the ingredients is listed. Chemicals known to cause reproductive toxicity for males: None of the ingredients is listed. - Chemicals known to cause developmental toxicity: None of the ingredients is listed.

Carcinogenic categories

- EP	A (Environmental Protection Agency)	
CAS: 557-05-1	zinc distearate	D, I, II
CAS: 98-82-8	cumene	D, CBD
- TL	V (Threshold Limit Value established by ACGIH)	
CAS: 94-36-0	benzoyl peroxyde	A4
CAS: 128-37-0	Butylated hydroxytoluene	A4
- N/C	DSH-Ca (National Institute for Occupational Safety and Health)	
None of the ing	redients is listed.	

- Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- Department issuing SDS: ND Industries, Inc. Safety, Health and Environmental Affaires
- Contact: Safety, Health and Environmental Affaires
 - Date of preparation / last revision 05/03/2019 / 7
 - Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road) IMDG: International Maritime Code for Dangerous Goods DOT: US Department of Transportation IATA: International Air Transport Association ACGIH: American Conference of Governmental Industrial Hygienists EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances CAS: Chemical Abstracts Service (division of the American Chemical Society)
NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification S stem (USA) VOC: Volatile Organic Compounds (USA, ÉU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health TLV: Threshold Limit Value

PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit

REL: Recommended Exposure Limit
Flam. Liq. 3: Flammable liquids — Category 3
Flam. Liq. 4: Flammable liquids — Category 4
Self-react. F: Self-reactive substances and mixtures — Type E/F
Org. Perox. B: Organic peroxides — Type B
Org. Perox. E: Organic peroxides — Type E/F

Acute Tox. 3: Acute toxicity – Category 3
Acute Tox. 4: Acute toxicity – Category 4

Skin Corr. 1B: Skin corrosion/irritation – Category 1B Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Dam. 1: Serious eye damage/eye irritation – Category 1 Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A Skin Sens. 1: Skin sensitisation – Category 1

Carc. 2: Carcinogenicity - Category 2

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3 STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2 Asp. Tox. 1: Aspiration hazard – Category 1

- * Data compared to the previous version altered.

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