05/03/2019 Kit Components	
Product code	Description
VTPB300	Vibra-TITE® Methacrylate Adhesives PB300 All Purpose - Fast Set; High Strength
Components:	
VTPB300A	Vibra-TITE® Methacrylate Adhesives PB300 All Purpose - Fast Set; High Strength - Part A
VTPB300B Vibra-TITE® Methacrylate Adhesives PB300 All P - Fast Set; High Strength - Part B	





Safety Data Sheet

acc. to OSHA HCS

Printing date 05/03/2019

Reviewed on 05/03/2019

1 Identification - Product identifier - Trade name: Vibra-TITE® Methacrylate Adhesives - Synonyms: PB300 All Purpose - Fast Set; High Strength - Part A - Part number: VTPB300A - Application of the substance / the mixture Adhesives - Details of the supplier of the safety data sheet - Manufacturer/Supplier: ND Industries, Inc 1000 North Crooks Road Clawson, MI 48017 USA Telephone: +1-248-288-0000 Email: info@ndindustries.com Website: www.ndindustries.com - Information department: Product Safety Department - Emergency telephone number: United States: 1-800-424-9300 International: +1-703-527-3887 2 Hazard(s) identification - Classification of the substance or mixture 0 GHS02 Flame Flam. Liq. 2 H225 Highly flammable liquid and vapor. GHS08 Health hazard Carc. 2 H351 Suspected of causing cancer. GHS07 Skin Irrit. 2 H315 Causes skin irritation. Eye Irrit. 2A H319 Causes serious eye irritation. Skin Sens. 1 H317 May cause an allergic skin reaction. STOT SE 3 H335 May cause respiratory irritation. - Label elements - GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS). - Hazard pictograms GHS02 GHS07 GHS08 - Signal word Danger - Hazard-determining components of labeling: methyl methacrylate Methacrylic acid Monofunctional acid ester - Hazard statements H225 Highly flammable liquid and vapor. H315 Causes skin irritation. H319 Causes serious eye irritation. H317 May cause an allergic skin reaction.

- H317 May cause an allergic skin reaction
- H351 Suspected of causing cancer.
- H335 May cause respiratory irritation.
- Precautionary statements
- P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.

Printing date 05/03/2019

Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 1)

Reviewed on 05/03/2019

P233	Keep container tightly closed.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/equipment.
P242	Use only non-sparking tools.
P261	Avoid breathing dust/fume/gas/mist/vapors/spray
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing must not be allowed out of the workplace.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P280	Wear protective gloves.
P280	Wear eye protection / face protection.
P303+P361+P35	3 If on skin (or hair). Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P33	8 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
	Continue rinsing.
P312	Call a poison center/doctor if you feel unwell.
P362+P364	Take off contaminated clothing and wash it before reuse.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P321	Specific treatment (see on this label).
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.
sification system	n'

- Classification system: - NFPA ratings (scale 0 - 4)



- HMIS-ratings (scale 0 - 4)

HEALTHImage: Constraint of the sector with the sector

- Other hazards

- Results of PBT and vPvB assessment

- **PBT:** Not applicable.

- vPvB: Not applicable.

3 Composition/information on ingredients

- Chemical characterization: Mixtures

- Description: Mixture of the substances listed below with nonhazardous additions.

- Dangerou	is components:	
CAS: 80-62-6	methyl methacrylate	50 – 59%
	Flam. Liq. 2, H225; Skin Irrit. 2, H315; Skin Sens. 1, H317; STOT SE 3, H335	-
CAS: 79-41-4	Methacrylic acid	10 – 19%
	Acute Tox. 3, H311; Skin Corr. 1A, H314; Eye Dam. 1, H318; Acute Tox. 4, H302; Acute Tox. 4, H332; STOT SE 3, H335; Flam. Liq. 4, H227	-
	Butylated hydroxytoluene	1 – 4%
	Acute Tox. 4, H302; Skin Irrit. 2, H315; Eye Irrit. 2A, H319; STOT SE 3, H336	
	Monofunctional acid ester	1-4%
	Acute Tox. 3, H311; Skin Corr. 1C, H314; Eye Dam. 1, H318; Skin Sens. 1, H317	
CAS: 98-82-8	cumene	≤ 1%
	Flam. Liq. 3, H226; Carc. 2, H351; Asp. Tox. 1, H304; Acute Tox. 4, H302; STOT SE 3, H335	

- Description of first aid measures

- General information:

Immediately remove any clothing soiled by the product.

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

- After inhalation:

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

Supply fresh air; consult doctor in case of complaints.

- After skin contact: Immediately wash with water and soap and rinse thoroughly.

- After eye contact: Rinse opened eye for several minutes under running water. Then consult a doctor.

- After swallowing:

Immediately call a doctor.

Printing date 05/03/2019

Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 2)

Reviewed on 05/03/2019

Drink copious amounts of water and provide fresh air. Immediately call a doctor.

- Information for doctor:
 - Most important symptoms and effects, both acute and delayed No further relevant information available.
 - Indication of any immediate medical attention and special treatment needed
 - No further relevant information available.

5 Fire-fighting measures

- Extinguishing media

- Suitable extinguishing agents:

CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

- CO2, sand, extinguishing powder. Do not use water.
- For safety reasons unsuitable extinguishing agents: Water with full jet

- Special hazards arising from the substance or mixture No further relevant information available.

- Advice for firefighters

- Protective equipment:

Wear self-contained respiratory protective device.

Wear fully protective suit.

6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation

Keep away from ignition sources Wear protective clothing.

Fruire protective clothing.

- Environmental precautions: Do not allow to enter sewers/ surface or ground water.

- Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust). Use neutralizing agent. Dispose contaminated material as waste according to item 13. Ensure adequate ventilation.

Do not flush with water or aqueous cleansing agents Dispose of the collected material according to regulations.

- Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

- Handling:

- Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace. Prevent formation of aerosols.

- Information about protection against explosions and fires:

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

- Conditions for safe storage, including any incompatibilities

- Storage:

- Requirements to be met by storerooms and receptacles: Store in a cool location.
- Information about storage in one common storage facility: Not required.
- Further information about storage conditions:
- Keep receptacle tightly sealed.
- Store in cool, dry conditions in well sealed receptacles.

- Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- Additional information about design of technical systems: No further data; see item 7.

- Control parameters

- Components with limit values that require monitoring at the workplace:

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the remaining constituent has no known exposure limits.

CAS: 80-62-6 methyl methacrylate

PEL Long-term value: 410 mg/m³, 100 ppm

Reviewed on 05/03/2019

Trade name: Vibra-TITE® Methacrylate Adhesives

	(Contd. of page 3)
REL	Long-term value: 410 mg/m³, 100 ppm
TLV	Short-term value: 410 mg/m³, 100 ppm Long-term value: 205 mg/m³, 50 ppm DSEN
CAS	: 79-41-4 Methacrylic acid
REL	Long-term value: 70 mg/m³, 20 ppm Skin
TLV	Long-term value: 70 mg/m³, 20 ppm
CAS	: 128-37-0 Butylated hydroxytoluene
REL	Long-term value: 10 mg/m ³
TLV	Long-term value: 2* mg/m³ *as inhalable fraction and vapor
CAS	: 98-82-8 cumene
PEL	Long-term value: 245 mg/m³, 50 ppm Skin
REL	Long-term value: 245 mg/m³, 50 ppm Skin
TLV	Long-term value: (246) NIC-0.5 mg/m³, (50) NIC-0.1 ppm NIC-A3
-	- Additional information: The lists that were valid during the creation were used as basis

Additional information: The lists that were valid during the creation were used as basis.

- Exposure controls

Personal protective equipment:

- General protective and hygienic measures:
- Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing. Wash hands before breaks and at the end of work.

- Avoid contact with the eyes and skin.
- Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

Protection of hands:



The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. Nitrile rubber, NBR

- Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed. - **Eye protection:**

Eye protection.

Tightly sealed goggles

- Body protection: Protective work clothing

9 Physical and chemical properties

 Information on basic physical and che General Information 	mical properties	
- Appearance:		
- Form:	Viscous	
- Color:	Whitish	
- Odor:	Pungent	
- Odor threshold:	Not determined.	
- pH-value at 20 °C (68 °F):	5	
- Change in condition		
 Melting point/Melting range: 	Undetermined.	

(Contd. of page 4)

Printing date 05/03/2019

Trade name: Vibra-TITE® Methacrylate Adhesives

Reviewed on 05/03/2019

	(Conto. of page
 Boiling point/Boiling range: 	≥ 101 °C (≥ 213.8 °F)
- Flash point:	10 °C (50 °F)
- Flammability (solid, gaseous):	Not applicable.
- Ignition temperature:	430 °C (806 °F)
- Decomposition temperature:	Not determined.
- Auto igniting:	Product is not selfigniting.
- Danger of explosion:	Product is not explosive. However, formation of explosive air/vapor mixtures are possible.
- Explosion limits:	
- Lower:	2.1 Vol %
- Upper:	12.5 Vol %
- Vapor pressure at 20 °C (68 °F):	≤ 47 hPa (≤ 35.3 mm Hg)
- Density at 20 °C (68 °F):	~ 0.97 g/cm³ (~ 8.09465 lbs/gal)
- Relative density	Not determined.
- Vapor density	Not determined.
- Evaporation rate	Not determined.
- Solubility in / Miscibility with	
- Water:	Not miscible or difficult to mix.
- Partition coefficient (n-octanol/w	ater): Not determined.
- Viscosity:	
- Dynamic at 20 °C (68 °F):	250,000 mPas
- Kinematic:	Not determined.
- Solvent content:	
 Organic solvents: 	0.1 %
- VOC content:	0.10 %
- Solids content:	36.6 %
Other information	No further relevant information available.

10 Stability and reactivity

- Reactivity No further relevant information available.

- Chemical stability

- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.

- Possibility of hazardous reactions No dangerous reactions known.

- Conditions to avoid No further relevant information available.

- *Incompatible materials:* No further relevant information available.

- Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

- Information on toxicological effects

- Acute toxicity:

- LD/LC50 values that are relevant for classification:

-		
ATE (Acu	te Toxicity	y Estimate)
Oral	LD50	10,251 mg/kg
Dermal	LD50	4,000 mg/kg
Inhalative	LC50/4 h	110 mg/l
CAS: 80-6	62-6 methy	/I methacrylate
Oral	LD50	7,872 mg/kg (rat)
CAS: 79-4	41-4 Metha	acrylic acid
Oral	LD50	1,332 mg/kg (mouse)
Dermal	LD50	500 mg/kg (rabbit)
Inhalative	LC50/4 h	11 mg/l (ATE)
CAS: 128	-37-0 Buty	lated hydroxytoluene
Oral	LD50	890 mg/kg (rat)

Printing date 05/03/2019

Reviewed on 05/03/2019

Trade name: Vibra-TITE® Methacrylate Adhesives

		(Contd. of page	5)
Monofunc	tional aci	d ester	
Dermal	LD50	300 mg/kg (ATE)	
CAS: 98-8	2-8 cume	ne	
Oral	LD50	1,400 mg/kg (rat)	
Dermal	LD50	12,300 mg/kg (rabbit)	
Inhalative	LC50/4 h	24.7 mg/l (mouse)	

Primary irritant effect:

- on the skin: Strong caustic effect on skin and mucous membranes.

- on the eye: Strong caustic effect.
- Sensitization: Sensitization possible through skin contact.

- Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations:

Harmful

Corrosive

Irritant

Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

- Carcinogenic categories

- IAI	RC (International Agency for Research on Cancer)	
CAS: 80-62-6	methyl methacrylate	3
CAS: 128-37-0	Butylated hydroxytoluene	3
CAS: 98-82-8	cumene	2E
- NT	P (National Toxicology Program)	
CAS: 98-82-8	cumene	F
CAS: 130-15-4	1,4-naphthoquinone	F
- OS	SHA-Ca (Occupational Safety & Health Administration)	
None of the ina	redients is listed.	

- Toxicity

- Aquatic toxicity: No further relevant information available.

- Persistence and degradability No further relevant information available.
- Behavior in environmental systems:
 - Bioaccumulative potential No further relevant information available.
 - *Mobility in soil* No further relevant information available.
- Additional ecological information:

- General notes:

Water hazard class 1 (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

Must not reach bodies of water or drainage ditch undiluted or unneutralized.

- Results of PBT and vPvB assessment

- **PBT:** Not applicable.
- vPvB: Not applicable.

- Other adverse effects No further relevant information available.

13 Disposal considerations

- Waste treatment methods

- Recommendation: Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

Uncleaned packagings:

- Recommendation: Disposal must be made according to official regulations.

4 Transport information		
- UN-Number - DOT, IMDG, IATA	UN1133	
- UN proper shipping name - DOT - IMDG, IATA	Adhesives ADHESIVES	
		(2) (1)

Printing date 05/03/2019

Trade name: Vibra-TITE® Methacrylate Adhesives

Reviewed on 05/03/2019

	(Contd. of page
- Transport hazard class(es)	
- DOT	
плинат цох	
- Class	3 Flammable liquids
- Label	3
- IMDG, IATA	
- Class	3 Flammable liquids
- Label	3
- Packing group	
- DOT, ÎMDĠ, IATA	II
- Environmental hazards:	
- Marine pollutant:	No
- Special precautions for user	Warning: Flammable liquids
- Danger code (Kemler):	80
- EMS Number:	F-E,S-D
- Transport in bulk according to Annex II of M	
and the IBC Code	Not applicable.
 Transport/Additional information: 	
- DOT	
 Quantity limitations 	On passenger aircraft/rail: 15 kg
	On cargo aircraft only: 50 kg
- IMDG	
- Limited quantities (LQ) - Excepted quantities (EQ)	1 kg Code: E2
	Maximum net quantity per inner packaging: 30 ml
	Maximum net quantity per outer packaging: 500 ml
- UN "Model Regulation":	UN 1133 ADHESIVES, 3, II
Regulatory information	
	s/legislation specific for the substance or mixture
- Sara	
- Section 355 (extremely hazardous None of the ingredients is listed.	substances):
•	
- Section 313 (Specific toxic chemic	al listings):
CAS: 80-62-6 methyl methacrylate Monofunctional acid ester	
CAS: 80-15-9 dimethylbenzyl hydroperoxide	
CAS: 98-82-8 cumene	
- TSCA (Toxic Substances Control Act)	•
methyl methacrylate	ACTIVI
Chlorosulfanated polyethylene	ACTIVI
Impact modifying resin	ACTIV
Methacrylic acid	ACTIV
Butylated hydroxytoluene	ACTIV
Monofunctional acid ester	*
dimethylbenzyl hydroperoxide	ACTIVI
Wax	ACTIVI
cumene	ACTIVI
2-Phenyl-2-propanol	ACTIVI

Trade name: Vibra-TITE® Methacrylate Adhesives

Dolymorization	nhihitor	(Contd. of page ACTIVE
Polymerization		-
1,4-naphthoquir	ione	ACTIVE
- Ha	zardous Air Pollutants	
CAS: 80-62-6	methyl methacrylate	
CAS: 98-82-8	cumene	
CAS: 130-15-4	1,4-naphthoquinone	
- Propo	sition 65	
- Ch	emicals known to cause cancer:	
(Chlorosulfanated polyethylene	
1	mpact modifying resin	
CAS: 98-82-8	cumene	
- Ch	emicals known to cause reproductive toxicity for females:	
Impact modifyin	g resin	
Monofunctional	acid ester	
- Ch	emicals known to cause reproductive toxicity for males:	
Impact modifyin	g resin	
Monofunctional	acid ester	
- Ch	emicals known to cause developmental toxicity:	
Monofunctional	acid ester	

- Carcinogenic categories

- EF	PA (Environmental Protection Agency)		
CAS: 80-62-6	methyl methacrylate	E, N	١L
CAS: 98-82-8	cumene	D, (CBD
- TL	V (Threshold Limit Value established by ACGIH)		
CAS: 80-62-6	methyl methacrylate		A4
CAS: 128-37-0	Butylated hydroxytoluene		A4
- NI	OSH-Ca (National Institute for Occupational Safety and Health)		
None of the ing	gredients is listed.		

- Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- Department issuing SDS: ND Industries, Inc. - Safety, Health and Environmental Affaires

- Contact: Safety, Health and Environmental Affaires

- Date of preparation / last revision 05/03/2019 / 30

- Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road) IMDG: International Maritime Code for Dangerous Goods DOT: US Department of Transportation IATA: International Air Transport Association ACGIH: American Conference of Governmental Industrial Hygienists EINECS: European List of Notified Chemical Substances ELINCS: European List of Notified Chemical Substances CAS: Chemical Abstracts Service (division of the American Chemical Society) NFPA: National Fire Protection Association (USA) VOC: Volatile Organic Compounds (USA, EU) LC59: Lethal concentration, 50 percent LD50: Lethal concentration, 50 percent DE3: Persistent, Bioaccumulative and Toxic vPVB: very Persistent and very Bioaccumulative NIOSH: National Institute for Occupational Safety OSHA: Occupational Isfitter Proteonal Safety NIOSH: National Institute for Occupational Safety OSHA: Occupational Isfitter Proteonue L Eli. Recommended Exposure Limit Flam. Liq. 2: Flammable liquids – Category 2 Flam. Liq. 4: Flammable liquids – Category 4 Acute Tox, 4: Acute toxicity – Category 1 Skin Corr. 10: Skin corrosion/irritation – Category 1 Skin Scin. 2: Serious eye damage/eye irritation – Category 1 Skin Scin. 2: Sherionsel Association – Category 1 Skin Scin. 2: Skin corrosion/irritation – Catego

Printing date 05/03/2019

Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 8)

Reviewed on 05/03/2019

Asp. Tox. 1: Aspiration hazard - Category 1

- * Data compared to the previous version altered.

- Disclaimer

The information set forth is based on information that ND Industries, Incorporated believes to be accurate. No warranty, expressed or implied, is intended. The information is provided solely for your information and consideration and ND Industries Inc. assumes no legal responsibility for use or reliance thereon. In the event of a discrepancy between the information on the non-English document and its English counterpart, the English version shall supersede.

®ND and ND Industries, Inc. are registered trademarks of ND Industries Incorporated, ®Vibra-TITE is a registered trademark of ND Industries, Inc.





Safety Data Sheet

acc. to OSHA HCS

Printing date 05/03/2019

Reviewed on 04/16/2019

1 Identification

- Product identifier

- Trade name: Vibra-TITE® Methacrylate Adhesives
 - Synonyms: PB300 All Purpose Fast Set; High Strength Part B
 - Part number: VTPB300B
 - Application of the substance / the mixture Adhesives

- Details of the supplier of the safety data sheet

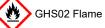
Manufacturer/Supplier: ND Industries, Inc 1000 North Crooks Road Clawson, MI 48017 USA Telephone: +1-248-288-0000 Email: info@ndindustries.com Website: www.ndindustries.com

- Information department: Product Safety Department

- *Emergency telephone number:* United States: 1-800-424-9300 International: +1-703-527-3887

2 Hazard(s) identification

- Classification of the substance or mixture



Flam. Liq. 2 H225 Highly flammable liquid and vapor.



Skin Irrit. 2 H315 Causes skin irritation. Skin Sens. 1 H317 May cause an allergic skin reaction.

STOT SE 3 H335 May cause respiratory irritation.

- Label elements

- GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
 - Hazard pictograms



- Signal word Danger
- Hazard-determining components of labeling:
- methyl methacrylate
- Hazard statements
- H225 Highly flammable liquid and vapor.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H335 May cause respiratory irritation.
- Precautionary statements
- P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
- P233 Keep container tightly closed.
- P240 Ground/bond container and receiving equipment.
- P241 Use explosion-proof electrical/ventilating/lighting/equipment.
- P242 Use only non-sparking tools.
- P243 Take precautionary measures against static discharge.
- P261 Avoid breathing dust/fume/gas/mist/vapors/spray
- P271 Use only outdoors or in a well-ventilated area.
- P272 Contaminated work clothing must not be allowed out of the workplace.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P280 Wear protective gloves.

P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

Reviewed on 04/16/2019

Safety Data Sheet acc. to OSHA HCS

Printing date 05/03/2019

Trade name: Vibra-TITE® Methacrylate Adhesives

		(Contd. of page 1)
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.	
P312	Call a poison center/doctor if you feel unwell.	
P362+P364	Take off contaminated clothing and wash it before reuse.	
P332+P313	If skin irritation occurs: Get medical advice/attention.	
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.	
P321	Specific treatment (see on this label).	
P403+P233	Store in a well-ventilated place. Keep container tightly closed.	
P403+P235	Store in a well-ventilated place. Keep cool.	
P405	Store locked up.	
P501	Dispose of contents/container in accordance with local/regional/national/international regulation	IS.
ification avet		

- Classification system: - NFPA ratings (scale 0 - 4)



- HMIS-ratings (scale 0 - 4)



- Other hazards

- Results of PBT and vPvB assessment

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

- Chemical characterization: Mixtures

- **Description:** Mixture of the substances listed below with nonhazardous additions.

- Dangerous components:

CAS: 80-62-6	methyl methacrylate	60 - 69%
	Flam. Liq. 2, H225; Skin Irrit. 2, H315; Skin Sens. 1, H317; STOT SE 3, H335	
CAS: 34562-31-7	3,5-diethyl-1,2-dihydro-1-phenyl-2-propylpyridine	1 – 4%
	Acute Tox. 4, H302; Acute Tox. 4, H312; Skin Irrit. 2, H315; Eye Irrit. 2B, H320	
CAS: 128-37-0	Butylated hydroxytoluene	≤ 1%
	Acute Tox. 4, H302; Skin Irrit. 2, H315; Eye Irrit. 2A, H319; STOT SE 3, H336	

4 First-aid measures

- Description of first aid measures

- After inhalation:

Supply fresh air and to be sure call for a doctor.

- In case of unconsciousness place patient stably in side position for transportation.
- Supply fresh air; consult doctor in case of complaints.
- After skin contact: Immediately wash with water and soap and rinse thoroughly.
- After eye contact: Rinse opened eye for several minutes under running water. Then consult a doctor.
- After swallowing: If symptoms persist consult doctor.

- Information for doctor:

- Most important symptoms and effects, both acute and delayed No further relevant information available.

- Indication of any immediate medical attention and special treatment needed
- No further relevant information available.

5 Fire-fighting measures

- Extinguishing media

- Suitable extinguishing agents:

- CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- CO2, sand, extinguishing powder. Do not use water.
- For safety reasons unsuitable extinguishing agents: Water with full jet

- Special hazards arising from the substance or mixture No further relevant information available.

- Advice for firefighters

- Protective equipment:

Wear self-contained respiratory protective device. Wear fully protective suit.

Printing date 05/03/2019

Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 2)

Reviewed on 04/16/2019

6 Accidental release measures

- Personal precautions, protective equipment and emergency procedures Wear protective equipment. Keep unprotected persons away. Ensure adequate ventilation Keep away from ignition sources Wear protective clothing. - Environmental precautions: Do not allow to enter sewers/ surface or ground water. - Methods and material for containment and cleaning up: Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust). Ensure adequate ventilation.
- Do not flush with water or aqueous cleansing agents Dispose of the collected material according to regulations. Reference to other sections See Section 7 for information on safe handling. See Section 8 for information on personal protection equipment.
- See Section 13 for disposal information.

7 Handling and storage

- Handling:

- Precautions for safe handling
- Ensure good ventilation/exhaustion at the workplace.
- Prevent formation of aerosols.
- Information about protection against explosions and fires:
- Keep ignition sources away Do not smoke.
- Protect against electrostatic charges.
- Conditions for safe storage, including any incompatibilities
 - Storage:
 - Requirements to be met by storerooms and receptacles: Store in a cool location.
 - Information about storage in one common storage facility: Not required.

- Further information about storage conditions:

- Keep receptacle tightly sealed.
- Store in cool, dry conditions in well sealed receptacles.
- Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- Additional information about design of technical systems: No further data; see item 7.

- Control parameters

Components with limit values that require monitoring at the workplace:

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the remaining constituent has no known exposure limits.

CAS: 80-62-6 methyl methacrylate

- PEL Long-term value: 410 mg/m³, 100 ppm
- REL Long-term value: 410 mg/m³, 100 ppm
- TIV Short-term value: 410 mg/m³, 100 ppm Long-term value: 205 mg/m³, 50 ppm
- DSEN

CAS: 128-37-0 Butylated hydroxytoluene

- REL Long-term value: 10 mg/m³
- TLV Long-term value: 2* mg/m³
 - *as inhalable fraction and vapor

- Additional information: The lists that were valid during the creation were used as basis.

- Exposure controls

Personal protective equipment:

General protective and hygienic measures:

- Keep away from foodstuffs, beverages and feed. Immediately remove all soiled and contaminated clothing. Wash hands before breaks and at the end of work. Avoid contact with the skin. Avoid contact with the eyes and skin.
- Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

(Contd. of page 3)

Printing date 05/03/2019

Reviewed on 04/16/2019

Trade name: Vibra-TITE® Methacrylate Adhesives

Protection of hands:



The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. Nitrile rubber, NBR

- Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed. - *Eye protection:*



Tightly sealed goggles

- Body protection: Protective work clothing

9 Physical and chemical properties

9 Physical and chemical properties	
- Information on basic physical and che - General Information - Appearance:	mical properties
- Form:	Viscous
- Color:	Whitish
- Odor:	Pungent
- Odor threshold:	Not determined.
- pH-value:	Not determined.
 Change in condition Melting point/Melting range: Boiling point/Boiling range: 	Undetermined. ≥ 101 °C (≥ 213.8 °F)
- Flash point:	10 °C (50 °F)
- Flammability (solid, gaseous):	Not applicable.
- Ignition temperature:	430 °C (806 °F)
- Decomposition temperature:	Not determined.
- Auto igniting:	Product is not selfigniting.
- Danger of explosion:	Product is not explosive. However, formation of explosive air/vapor mixtures are possible.
- Explosion limits:	
- Lower:	2.1 Vol %
- Upper:	12.5 Vol %
- Vapor pressure at 20 °C (68 °F):	≤ 47 hPa (≤ 35.3 mm Hg)
- Density at 20 °C (68 °F):	~ 1.25 g/cm³ (~ 10.43125 lbs/gal)
- Relative density	Not determined.
- Vapor density	Not determined.
- Evaporation rate	Not determined.
 Solubility in / Miscibility with Water: 	Not miscible or difficult to mix.
- Partition coefficient (n-octanol/wate	er): Not determined.
- Viscosity: Dynamic at 20 °C (68 °F):	100,000 mPas
- Kinematic:	Not determined.
 Solvent content: Organic solvents: 	0.0 %

(Contd. on page 5)

Printing date 05/03/2019

Trade name: Vibra-TITE® Methacrylate Adhesives

			(Contd. of page
- VOC c	ontent:	0.03 %	
0.7.1		~ 0.3 g/l / ~ 0.00 lb/gal	
- Solids Other informa	content:	28.7 % No further relevant information available.	
) Stability and	l reactivity		
- Reactivity No	further relevant informa	ation available.	
- Chemical			
		conditions to be avoided: No decomposition if used according to	specifications.
		15 No dangerous reactions known.	
		vant information available. r relevant information available.	
		Icts: No dangerous decomposition products known.	
	al information		
	n toxicological effe	cts	
- Acute toxi	•	elevant for classification:	
ATE (Acute To)			
•	6,330 mg/kg		
Dermal LD50 4			
	ethyl methacrylate		
	7,872 mg/kg (rat)		
		dro-1-phenyl-2-propylpyridine	
	500 mg/kg (ATE)		
	,100 mg/kg (ATE)		
	Butylated hydroxytolu	ene	
	890 mg/kg (rat)		
	y irritant effect:		
		in and mucous membranes.	
	the eye: No irritating e		
		possible through skin contact.	
- Additional	I toxicological infor	<i>mation:</i> Ingers according to internally approved calculation methods for prepara	ational
Irritant	shows the following da	rigers according to internally approved calculation methods for prepara	10005.
- Carcin	ogenic categories		
		ency for Research on Cancer)	
	methyl methacrylate		3
	Butylated hydroxytolue	ne	3
CAS: 100-42-5			2
CAS: 107-13-1	5		2
- NTI	P (National Toxicolo	ogy Program)	
CAS: 100-42-5	styrene		
CAS: 107-13-1	acrylonitrile		
	HA-Ca (Occupation	al Safety & Health Administration)	

12 Ecological information

- Toxicity

- Aquatic toxicity: No further relevant information available.

- Persistence and degradability No further relevant information available.

- Behavior in environmental systems:

- Bioaccumulative potential No further relevant information available.
- Mobility in soil No further relevant information available.
- Additional ecological information:

- General notes:

Water hazard class 1 (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

Printing date 05/03/2019

Reviewed on 04/16/2019

Trade name: Vibra-TITE® Methacrylate Adhesives

	(Contd. of page
- Results of PBT and vPvB assessment - PBT: Not applicable.	
- vPvB : Not applicable.	
- Other adverse effects No further relevant informa	ition available.
3 Disposal considerations	
- Waste treatment methods - Recommendation: Must not be disposed of to	gether with household garbage. Do not allow product to reach sewage system.
- Uncleaned packagings: - Recommendation: Disposal must be made ac	cording to official regulations.
4 Transport information	
- UN-Number - DOT, IMDG, IATA	UN1133
- UN proper shipping name	
- DOT	Adhesives
- IMDG, IATA	ADHESIVES
- Transport hazard class(es)	
- DOT	
▼ Class	2 Elementela linuida
- Label	3 Flammable liquids 3
- IMDG, IATA	
- Class	3 Flammable liquids
- Label	3
 Packing group DOT, IMDG, IATA 	111
- Environmental hazards:	
- Marine pollutant:	No
- Special precautions for user	Warning: Flammable liquids
- Danger code (Kemler):	-
- EMS Number:	F-E,S-D
- Stowage Category	A
 Transport in bulk according to Annex II of M and the IBC Code 	Not applicable.
- Transport/Additional information:	
- DOT	
- Quantity limitations	On passenger aircraft/rail: 60 L On cargo aircraft only: 220 L
- IMDG	
- Limited quantities (LQ)	5L
 Excepted quantities (EQ) 	Code: E1 Maximum net quantity per inner packaging: 30 ml
	Maximum net quantity per inner packaging: 50 mi Maximum net quantity per outer packaging: 1000 ml
- UN "Model Regulation":	UN 1133 ADHESIVES, 3, III

(Contd. on page 7)

Trade name: Vibra-TITE® Methacrylate Adhesives

Reviewed on 04/16/2019

	[,] information	(Contd. of	
Safety, healt - Sara	th and environmental regulations/legislation specific for the substance or mixture		
- Se	ection 355 (extremely hazardous substances):		
CAS: 107-13-1	acrylonitrile		
- Se	ection 313 (Specific toxic chemical listings):		
CAS: 80-62-6	methyl methacrylate		
CAS: 100-42-5			
CAS: 107-13-1			
CAS: 13395-16	6-9 copper(II) 4-oxopent-2-en-2-olate		
	(Toxic Substances Control Act):		
All components	s have the value ACTIVE.		
	azardous Air Pollutants		
	methyl methacrylate		
CAS: 100-42-5	•		
CAS: 107-13-1			
•	osition 65 hemicals known to cause cancer:		
- 67	Impact modifying resin		
CAS: 100-42-5			
CAS: 107-13-1			
- Ch	hemicals known to cause reproductive toxicity for females:		
Impact modifyi	· ·		
	hemicals known to cause reproductive toxicity for males:		
Impact modifyi	· ·		
	hemicals known to cause developmental toxicity:		
	gredients is listed.		
	nogenic categories		
	PA (Environmental Protection Agency)		
	methyl methacrylate	F	., N
CAS: 107-13-1			1
	V (Threshold Limit Value established by ACGIH)		
	methyl methacrylate		A
	Butylated hydroxytoluene		A
	styrene		A
CAS: 107-13-1	acrylonitrile		Α
- NI	OSH-Ca (National Institute for Occupational Safety and Health)		
CAS: 107-13-1	acrylonitrile		
Chamicalos	fety assessment: A Chemical Safety Assessment has not been carried out.		
Chemical sa	mation		
Other infor		features a	nd
Other infor	on is based on our present knowledge. However, this shall not constitute a guarantee for any specific product		
Other infor This informatio	on is based on our present knowledge. However, this shall not constitute a guarantee for any specific product lish a legally valid contractual relationship.		
Other infor This informatio shall not establ Department	lish a legally valid contractual relationship. <i>issuing SDS:</i> ND Industries, Inc Safety, Health and Environmental Affaires		
Other infor This informatio shall not establ Department Contact: Safe	lish a legally valid contractual relationship. <i>issuing SDS:</i> ND Industries, Inc Safety, Health and Environmental Affaires ety, Health and Environmental Affaires		
Other infor This informatio shall not establ Department Contact: Safe - Date of p	lish a legally valid contractual relationship. <i>issuing SDS:</i> ND Industries, Inc Safety, Health and Environmental Affaires ety, Health and Environmental Affaires breparation / last revision 05/03/2019 / 30		
Other infor This informatio shall not establ Department Contact: Safe - Date of p - Abbrevia ADR: Accord e	lish a legally valid contractual relationship. <i>issuing SDS:</i> ND Industries, Inc Safety, Health and Environmental Affaires ety, Health and Environmental Affaires <i>preparation / last revision</i> 05/03/2019 / 30 <i>itions and acronyms:</i> européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous	Goods by Ro	aa)
Other infor This informatio shall not establ Department Contact: Safe - Date of p - Abbrevia ADR: Accord e IMDG: Internal DOT: US Dep	lish a legally valid contractual relationship. <i>issuing SDS:</i> ND Industries, Inc Safety, Health and Environmental Affaires ety, Health and Environmental Affaires <i>breparation / last revision</i> 05/03/2019 / 30 <i>bitions and acronyms:</i> européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous tional Maritime Code for Dangerous Goods artment of Transportation	Goods by Ro	aa)
Other infor This informatio shall not establ Department Contact: Safe - Date of p - Abbrevia ADR: Accord e IMDG: Internat DOT: US Dep IATA: Internati ACGIH: Ameri	lish a legally valid contractual relationship. <i>issuing SDS:</i> ND Industries, Inc Safety, Health and Environmental Affaires ety, Health and Environmental Affaires <i>preparation / last revision</i> 05/03/2019 / 30 <i>htions and acronyms:</i> européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous tional Maritime Code for Dangerous Goods artment of Transport Association ional Air Transport Association ional Air Transport Association	Goods by Ro	ad)
Other infor This informatio shall not establ Department Contact: Safe - Date of p - Abbrevia ADR: Accord e IMDG: Internat DOT: US Dep IATA: Internati ACGIH: Ameri EINECS: Euro	lish a legally valid contractual relationship. <i>issuing SDS:</i> ND Industries, Inc Safety, Health and Environmental Affaires ety, Health and Environmental Affaires <i>preparation / last revision</i> 05/03/2019 / 30 <i>titons and acronyms:</i> européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous tional Maritime Code for Dangerous Goods artment of Transportation ional Air Transport Resociation	Goods by Ro	aa)
Other infor This informatio shall not establ Department Contact: Safe - Date of p - Abbrevia ADR: Accord e IMDG: Internati ACGII: Ameri EINECS: Euro ELINCS: Euro CAS: Chemica	lish a legally valid contractual relationship. <i>issuing SDS:</i> ND Industries, Inc Safety, Health and Environmental Affaires ety, Health and Environmental Affaires <i>preparation / last revision</i> 05/03/2019 / 30 <i>intions and acronyms:</i> européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous tional Maritime Code for Dangerous Goods artment of Transport Association ican Conference of Governmental Industrial Hygienists spean Inventory of Existing Commercial Chemical Substances upean List of Notified Chemical Substances al Abstracts Service (division of the American Chemical Society)	Goods by Ro	ad)
Other infor This informatio shall not establ Department Contact: Safe - Date of p - Abbrevia ADR: Accord e IMDG: Internat DOT: US Depa IATA: Internati ACGIH: Ameri EINECS: Euro ELINCS: Euro CAS: Chemica NFPA: Nationa HMIS: Hazard	lish a legally valid contractual relationship. <i>issuing SDS:</i> ND Industries, Inc Safety, Health and Environmental Affaires ety, Health and Environmental Affaires <i>preparation / last revision</i> 05/03/2019 / 30 <i>httons and acronyms:</i> européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous- tional Maritime Code for Dangerous Goods artment of Transport Association ican Conference of Governmental Industrial Hygienists opean Inventory of Existing Commercial Chemical Substances pean Inventory of Existing Commercial Chemical Substances al Abstracts Service (division of the American Chemical Society) al Fire Protection Association (USA) lous Materials Identification System (USA)	Goods by Ro	ad)
Other infor This informatio shall not establ Department Contact: Safe - Date of p - Abbrevia ADR: Accord e IMDG: Internat DOT: US Dep IATA: Internati ACGIH: Ameri EINECS: Euro ELINCS: Euro CAS: Chemica NFPA: Nationa HMIS: Hazard VOC: Volatile LC50: Lethal o	lish a legally valid contractual relationship. <i>issuing SDS:</i> ND Industries, Inc Safety, Health and Environmental Affaires ety, Health and Environmental Affaires <i>preparation / last revision</i> 05/03/2019 / 30 <i>tions and acronyms:</i> européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous tional Maritime Code for Dangerous Goods artment of Transport Association ican Conference of Governmental Industrial Hygienists pean Inventory of Existing Commercial Chemical Substances pean List of Notified Chemical Substances al Abstracts Service (division of the American Chemical Society) al Fire Protection Association (USA) lous Materials Identification System (USA) Organic Compounds (USA, EU) zoncentration, 50 percent	Goods by Ro	ad)
Other infor This informatio shall not establ Department Contact: Safe - Date of p - Abbrevia ADR: Accord e IMDG: Internat ACGIH: Ameri EINECS: Euro ELINCS: Euro CAS: Chemice NFPA: Natione HMIS: Hazard VOC: Volatile LC50: Lethal o PBT: Persister	lish a legally valid contractual relationship. <i>issuing SDS:</i> ND Industries, Inc Safety, Health and Environmental Affaires ety, Health and Environmental Affaires <i>preparation / last revision</i> 05/03/2019 / 30 <i>htions and acronyms:</i> européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous tional Maritime Code for Dangerous Goods artment of Transport Association ican Conference of Governmental Industrial Hygienists spean Inventory of Existing Commercial Chemical Substances pan Inventory of Existing Commercial Chemical Substances al Abstracts Service (division of the American Chemical Society) al Fire Protection Association (USA) lous Materials Identification System (USA) Organic Compounds (USA, EU)	Goods by Ro	ad)

Printing date 05/03/2019

Trade name: Vibra-TITE® Methacrylate Adhesives

(Contd. of page 7)

Reviewed on 04/16/2019

NIOSH: National Institute for Occupational Safety OSHA: Occupational Safety & Health TLV: Threshold Limit Value PEL: Permissible Exposure Limit REL: Recommended Exposure Limit Flam. Liq. 2: Flammable liquids – Category 2 Acute Tox. 4: Acute toxicity – Category 4 Skin Irrit. 2: Skin corrosion/irritation – Category 2 Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A Eye Irrit. 2B: Serious eye damage/eye irritation – Category 2B Skin Sens. 1: Skin sensitisation – Category 1 STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

- * Data compared to the previous version altered.

- Disclaimer

The information set forth is based on information that ND Industries, Incorporated believes to be accurate. No warranty, expressed or implied, is intended. The information is provided solely for your information and consideration and ND Industries Inc. assumes no legal responsibility for use or reliance thereon. In the event of a discrepancy between the information on the non-English document and its English counterpart, the English version shall supersede.

®ND and ND Industries, Inc. are registered trademarks of ND Industries Incorporated, ®Vibra-TITE is a registered trademark of ND Industries, Inc.