

# Vibra-Tite® 625 Excel Polyolefin Primer

June 2013

# **Product Description**

Vibra-Tite Excel 625 Polyolefin Primer is an ozone friendly primer used to prepare polyolefin surfaces for bonding with Vibra-Tite cyanoacrylate adhesives.

# **Typical Applications**

Vibra-Tite Excel 625 primer improves adhesion to low energy surfaces when bonding with cyanoacrylate adhesives.

## **Procedure for Application**

Product is normally hand applied from the bottle by brushing, wiping or spraying onto parts.

# **Properties**

Vibra-Tite Excel 625 primer is supplied in an ozone friendly blend of flammable solvents. Care must be taken to avoid flames.

## **Technical Features**

Chemical Base Heptane		
Color: Clear/Amber		
Viscosity<1cps		
Shelf Life 12 months @ 68°F unopened		
Flammability Yes, high		
Performance Attributes		
Dry Time		
On-Part Life 1 minute		

#### **Presentation**

Bottles2 oz, 4oz, 8 oz (with pump sprayer	)
Cans	Gallon

# **General Information**

# **Storage**

Store in cool area out of direct sunlight

## **Note**

Vibra-Tite Excel 625 Polyolefin Primer is used to improve adhesion to polyolefin and other low energy surfaces and is applied prior to the application of the SuperGlue.

## Health & Safety in use

Use in well ventilated area and read MSDS.