



Product Description

Vibra-TITE 612 Excel Primer T is a flammable but ozone friendly version of Primer T which replaces the original trichloroethane based product. Primer T speeds cure of all anaerobic fluids and assists in speeding fixture times and reducing ultimate cure times.

Typical Applications

Vibra-TITE 612 Excel Primer T is a fast acting primer. Primer T is best suited for use with our threadlockers, retaining compounds and pipe sealants. Excel Primer T has an on part life of 7 days.

Procedure for Application

Product is normally hand applied from the bottle by brushing, wiping or spraying onto parts.

Properties

Excel 611 Primer N is a blend of flammable solvents. Care must be taken to avoid flames.

Technical Features

Chemical Base.....Heptane / Acetone
Color:.....Yellow
Viscosity3cps
Shelf Life..... 12 months @ 68°F unopened
Flammability.....Yes, high

Cured Performance

Performance is dependent on the anaerobic viscosity, gap fill and type of materials being bonded. However, in typical applications fixture times are achieved in approximately 2 minutes.

Presentation

Bottles.....2 oz, 8 oz (with pump sprayer)
Cans.....Gallon

General Information

Storage

Store in cool area out of direct sunlight

Note

Vibra-TITE Excel Primer T can be used by applying the primer to one or both bonding surfaces by spray, wipe, or brush. Excel Primer T can be used for batch dipping of large quantities of parts while it also degreases and cleans your parts.

Health & Safety in use

Use in well ventilated area and read MSDS.

Some Common Cure Speed Charts



