

# **Product Description**

Vibra-TITE 612 Excel Primer T is a flammable but ozone friendly version of Primer T which replaces the original trichloroethane based product. Primer T speeds cure of all anaerobic fluids and assists in speeding fixture times and reducing ultimate cure times.

## **Typical Applications**

Vibra-TITE 612 Excel Primer T is a fast acting primer. Primer T is best suited for use with our threadlockers, retaining compounds and pipe sealants. Excel Primer T has an on part life of 7 days.

#### **Procedure for Application**

Product is normally hand applied from the bottle by brushing, wiping or spraying onto parts.

## **Properties**

Excel 611 Primer N is a blend of flammable solvents. Care must be taken to avoid flames.

## **Technical Features**

Chemical Base.	Heptane / Acetone
Color:	Yellow
Viscosity	3cps
Shelf Life	12 months @ 68°F unopened
Flammability	Yes, high

## **Cured Performance**

Performance is dependent on the anaerobic viscosity, gap fill and type of materials being bonded. However, in typical applications fixture times are achieved in approximately 2 minutes.

#### Presentation

Bottles.....2 oz, 8 oz (with pump sprayer) Cans.....Gallon

## **General Information**

#### Storage

Store in cool area out of direct sunlight

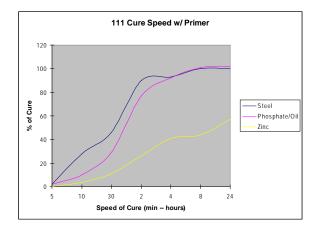
#### Note

Vibra-TITE Excel Primer T can be used by applying the primer to one or both bonding surfaces by spray, wipe, or brush. Excel Primer T can be used for batch dipping of large quantities of parts while it also degreases and cleans your parts.

#### Health & Safety in use

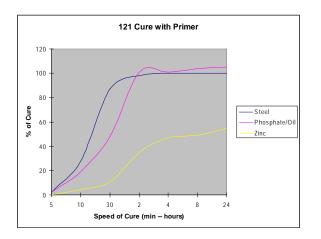
Use in well ventilated area and read MSDS.

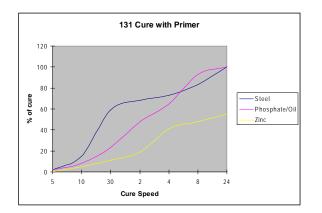
## Some Common Cure Speed Charts

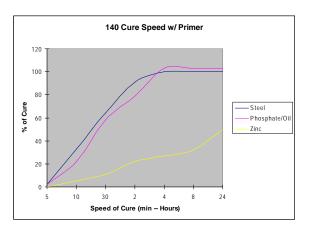


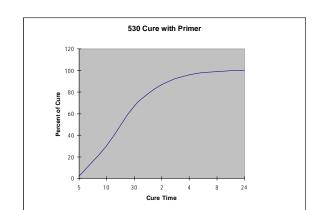


Excel Primer T 612 Product Data Sheet









Technical data contained within this document is intended for reference only For assistance and recommendations on specifications for this product, contact ND Industries <u>info@ndindustries.com</u> 5/10/2011 Page 2 of 2