



## **Product Description**

Vibra-TITE 294 is a UV curing acrylic adhesive. The cured adhesive gives durable bonds on plastics with good impact resistance.

### **Typical Applications**

Bonding of plastics especially PVC, PC, and PU.

### **Instructions for Use**

Ensure parts are clean, dry and free from oil and grease.

### **Procedure for Application**

Dispense from syringe or bottle.

### **Technical Features**

Resin: Acrylic

Color: Light yellow

Specific gravity: 1.0

Shelf Life: 12 months at Room Temperature

Max. Operating Temp: -65°F to +300°F

### **Cured Performance**

Full Cure (glass slide, 0.05mm): 1-2 sec

Shear strength: 4500 psi

Durometer: D60

### **Presentation.**

Syringes: 30ml black.

Bottles: 250ml black bottle, 1liter black.

## **General Information**

### **Storage**

Store in cool area out of direct sunlight. Preferably store in a refrigerator. Bring to room temperature before dispensing.

### **Note**

The data are furnished for information only and are believed to be reliable. We cannot assume responsibility for the results obtained by others over whose methods we have no control. It is recommended that the product be tested in the application for which it is to be used.

Vibra-Tite is a registered trademark of ND Industries, Inc.