



Product Description

Vibra-TITE 250 is a single component, medium viscosity UV coating and structural adhesive suitable for bonding glass to glass or glass to plastic. It is suitable for use as a doming resin on glass and some plastics and composites. This product cures when exposed to ultraviolet radiation. When cured, it is highly resistant to vibration and impact forces.

Typical Applications

Used to bond, seal or coat plastic and glass components in industrial applications. Typical used include, but are not limited to, bonding electrical devices, appliance parts, and decorative components.

Instructions for Use

Ensure parts are clean, dry and free from oil and grease.

Procedure for Application

This product is UV sensitive. Exposure to daylight, UV light and artificial lighting should be kept to a minimum during storage and handling. For best performance surfaces to be bonded should be clean and free from grease.

Technical Features

Resin:.....Urethane Methacrylate
Color:.....Clear - Amber liquid
Viscosity:.....1600 cps
Shelf Life:.....12 months @ 68°F*
Max. Operating Temp.....-65°F to +300°F
* Unopened container

Properties

Vibra-Tite 250 Light Cure Structural Adhesive cures when exposed to UV light (365 nm or shorter).

Cured Performance

Fixture Speed <10 seconds UV cure

Presentation

Bottles.....50ml and liter

General Information

Storage

Store in cool area out of direct sunlight

Note

Use UV light source to tack when one substrate is clear.

Health & Safety in use

IRRITANT: Contains Methacrylate Esters which may irritate eyes, respiratory organs and skin. In case of contact with the skin, wash immediately with plenty of water.