



Product Description

Vibra-Tite® VT207 is a low viscosity UV/Anaerobic dual cure adhesive and sealant.

Features and Benefits

- UV and Anaerobic cure mechanisms
- Low viscosity, flowable material enables material to seek voids in assembled components
- Fast UV fixture and tack free times
- Fluoresces under UV lamps for inspection purposes
- Flexible with good impact resistance

Instructions for Use

Ensure parts are clean, dry and free from oil and grease prior to application of material.

Properties of Uncured Material

Chemical Type	Dimethacrylate
Appearance	Red or Blue
Viscosity @ 25°C	15 - 30 cP

Properties of Cured Material

Full Anaerobic Cure Time	24 hours @ 68°F
UV Cure (Tack Free)	5-7 seconds, 395nm LED
Tensile Strength	850 psi

General Information

Storage

Product should be stored in a cool and dry location at temperatures between 14°F (-10°C) to 86°F (30°C). Shelf life is 2 years from date of manufacture when stored at 72±8°F (22±4°C).

Note

The data are furnished for information only and are believed to be reliable. We cannot assume responsibility for the results obtained by others over whose methods we have no control. It is recommended that the product be tested in the application for which it is to be used.