



## Product Description

Vibra-Tite 809 is a very high strength green hot melt polyurethane adhesive designed for the bonding of large composite panels, including RV sidewalls. Vibra-Tite 809 works exceptionally well with roller coating equipment.

### Features:

- Excellent temperature, humidity and environmental performance
- Very high initial tack
- Low initial melt point
- High green strength for immediate handling
- Low-stringing formulations
- High performance grade improves efficiency by allowing in-line routing of parts

## Physical Properties

Adhesive Type	Polyurethane
Typical Viscosity	9000 cps ± 1000 cps
Specific Weight	9.3 lbs/gallon
Open Time	3 – 4 minutes
Cure Time	8 hours
Application Temp	235°F – 275°F
Color:	Room Temp: White Solid @250°F Clear Liquid
VOC Content	0
Shelf Life	1 year

## Storage

Product should be stored in a cool and dry location at temperatures below 40°C. Optimal storage is 22±4°C. Shelf life is 12 months from date of manufacture when stored at 22±4°C

## Note

The data are furnished for information only and are believed to be reliable. We cannot assume responsibility for the results obtained by others over whose methods we have no control. It is recommended that the product be tested in the application for which it is to be used.

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### **Packaging**

Standard packaging includes:

- 2kg slugs with foil pouch (5 in. dia)
- 5 gal. pails, with and without foil liner
- 55 gal. drums, lined and unlined
- 300 ml aluminum cartridge