



## Product Description

Vibra-Tite 808 is a clear hot melt polyurethane adhesive designed for the bonding of clear or translucent substrates. Vibra-Tite 808 works exceptionally well with bead extrusion equipment for clean bead breaks.

### Features:

- Clear bond line
- High Tack
- Resistance to yellowing under UV
- Low initial melt point
- Excellent adhesion to plastics
- Excellent pot stability
- Low-stringing formulations
- Short open time and high tack for fast processing / high speed assembly

## Physical Properties

Adhesive Type	Polyurethane
Typical Viscosity	9000 cps ± 500 cps
Specific Weight	9.3 lbs/gallon
Open Time	60 seconds
Cure Time	4 hours
Application Temp	235°F – 275°F
Color:	Room Temp: Clear Solid @250°F Clear Liquid
VOC Content	0
Shelf Life	1 year

## Performance Properties

Ultimate Strength	2000 psi
Ultimate Elongation	650%
2% Modulus	3000 psi

## Storage

Product should be stored in a cool and dry location at temperatures below 40°C. Optimal storage is 22±4°C. Shelf life is 12 months from date of manufacture when stored at 22±4°C

## Note

The data are furnished for information only and are believed to be reliable. We cannot assume responsibility for the results obtained by others over whose methods we have no control. It is recommended that the product be tested in the application for which it is to be used.

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### **Packaging**

Standard packaging includes:

- 2kg slugs with foil pouch (5 in. dia)
- 5 gal. pails, with and without foil liner
- 55 gal. drums, lined and unlined
- 300 ml aluminum cartridge