



**Product Description**

Vibra-TITE Excel 624 General Purpose Accelerator is an ozone friendly accelerator used for normal curing of cyanoacrylates and to prepare the surface for bonding. Excel 624 is also designed to provide a fast cure of thick deposits of SuperGlues or for post curing excess adhesive outside of the bond line.

**Typical Applications**

Vibra-TITE Excel 624 Accelerator prevents absorption of the lower viscosity SuperGlues into porous items. This product is also used for fillet curing and for wire tacking jobs.

**Procedure for Application**

Product is normally hand applied from the bottle by brushing, wiping or spraying onto parts.

**Properties**

Excel 624 Accelerator is an ozone friendly blend of flammable solvents. Care must be taken to avoid flames.

**Technical Features**

Chemical Base.....Isopropyl Alcohol  
Color:..... Clear  
Viscosity ..... 1cps  
Shelf Life..... 12 months @ 68°F unopened  
Flammability..... Yes, high

**Cured Performance**

Cure speed is dependent on the adhesives viscosity, with the lower viscosity SuperGlues curing faster and the gels slower.

**Presentation**

Bottles...2 oz, 4oz, 8 oz (with pump sprayer)  
Cans.....Gallon

**General Information**

**Storage**

Store in cool area out of direct sunlight

**Note**

Vibra-TITE Excel 624 Accelerator is used to speed cure times and is applied prior to the application of the SuperGlue. For wire tacking applications, apply SuperGlue on surface and spray accelerator to cure material in place.

**Health & Safety in use**

Use in well ventilated area and read MSDS.