



Excel
Primer N
611

Product Data Sheet

Product Description

Vibra-TITE Excel Primer N 611 is a flammable but ozone friendly version of Primer N which replaces the original trichloroethane based product. Primer N speeds cure of all anaerobic fluids and assists in speeding fixture times and reducing ultimate cure times.

Typical Applications

Vibra-TITE Excel Primer N is used with all Vibra-TITE anaerobic products but is not recommended for our Gasket Makers. Primer N has an on part life of 30 days.

Procedure for Application

Product is normally hand applied from the bottle by brushing, wiping or spraying onto parts.

Properties

Excel 611 Primer N is a blend of flammable solvents. Care must be taken to avoid flames.

Technical Features

Chemical Base.....Heptane / Acetone
Color:..... Green
Viscosity3cps
Shelf Life.....12 months @ 68°F unopened
Flammability..... Yes, high

Cured Performance

Performance is dependent on the anaerobic viscosity, gap fill and type of materials being bonded. However, in typical applications fixture times are achieved in approximately 2 minutes.

Presentation

Bottles.....2 oz, 8 oz (with pump sprayer)
Cans.....Gallon

General Information

Storage

Store in cool area out of direct sunlight

Note

Vibra-TITE Excel Primer N can be used by applying the primer to one or both bonding surfaces by spray, wipe or brush. Excel Primer N can be used for batch dipping of large quantities of parts while it also degreases and cleans your parts.

Health & Safety in use

Use in well ventilated area and read MSDS.