



Product Description

Vibra-TITE Excel 621 Accelerator is an ozone friendly accelerator used for fast curing of cyanoacrylates and to prepare the surface for bonding. Excel 621 is designed to provide a fast cure of thick deposits of SuperGlues or for post curing excess adhesive outside of the bond line.

Typical Applications

Vibra-TITE Excel 621 Accelerator prevents absorption of the lower viscosity SuperGlues into porous items. This product is also be used for fillet curing or for wire tacking jobs. For wire tacking applications, apply SuperGlue on surface and spray accelerator to cure material in place.

Procedure for Application

Product is normally hand applied from the bottle by brushing, wiping or spraying onto parts.

Properties

Excel 621 Accelerator is an ozone friendly blend of flammable solvents. Care must be taken to avoid flames.

Technical Features

Chemical Base.....Heptane / Acetone
Color:.....Clear
Viscosity5cps
Shelf Life..... 12 months @ 68°F unopened
Flammability..... Yes, high

Cured Performance

Cure speed is dependent on the adhesives viscosity, with the lower viscosity SuperGlues curing faster and the gels slower.

Presentation

Bottles.....2 oz, 8 oz (with pump sprayer)
Cans.....Gallon

General Information

Storage

Store in cool area out of direct sunlight

Note

Vibra-TITE Excel 621 Accelerator is used to speed cure times and is applied prior to the application of the SuperGlue.

Health & Safety in use

Use in well ventilated area and read MSDS.