



ND INDUSTRIES, INC. (248) 288-0000 Fax: (248) 288-0022
 1893 BARRETT ROAD 24 hr. EMERGENCY CHEMTREC:
 TROY, MICHIGAN 48084 1-800-424-9300

PRODUCT: 135 Permanent Strength Gel Threadlocker
 MSDS ID: ND3435
 ORIG. DATE: 02/16/2007
 REV. DATE: 12/22/08
 REV. DATE:
 PREPARED BY: Chemical Safety

SECTION I -Material Identification and Information H: 2 F: 1 R: 1 PPEC

COMPONENTS	CAS #	PERCENT %	OSHA PEL	ACGIH TLV	OTHER LIMITS RECOMMENDED
Methacrylate monomer	NDA-03-148	25852-47-5	30-50	n.e.	n.e.
Hydroxypropyl methacrylate		27813-02-1	15-35	n.e.	n.e.
Acrylic polymer		25608-33-7	5-20	n.e.	n.e.
Coumarone Indene		mixture	1-10	n.e.	n.e.
Silica		67762-90-7	1-10	n.e.	n.e.
Saccharin		81-07-2	1-5	n.e.	n.e.
Monomer		Proprietary	1-3	n.e.	n.e.
Cumene hydroperoxide		80-15-9	1-3	n.e.	n.e.
Azo dye		Proprietary	<1	n.e.	n.e.

The remaining components of this product are not considered hazardous substances or are below reportable levels under OSHA's Hazard Communication Standard (29 CFR 1910.1200)

All ingredients are listed on the TSCA Inventory. n.a. = not applicable / n.e. = not established

SECTION II -Physical and Chemical Characteristics

BOILING POINT:	> 300°F	VOC #/gal. :	0.4114
VAPOR DENSITY:	heavier than air air = 1	DENSITY OF COATING:	
VAPOR PRESSURE:	n.e.		
MELTING POINT:	n.a.		
SPECIFIC GRAVITY:	> 1.0 water = 1		
EVAPORATION RATE:	n.a.		
WATER REACTIVE:	No		
SOLUBILITY IN WATER:	Insoluble		
APPEARANCE AND ODOR:	Red opaque liquid with cumene odor.		

SECTION III - Fire and Explosion Hazard Data

FLASH POINT:	> 200°C	PMCC	
AUTOIGNITION TEMPERATURE:	not determined		
FLAMMABILITY LIMITS % IN AIR:	LEL: not determined	UEL: not determined	
EXTINGUISHER MEDIA:	Use carbon dioxide, foam, dry chemical and/or water spray.		
SPECIAL FIREFIGHTING PROCEDURES:	Wear a NIOSH approved self-contained breathing apparatus operated in pressure-demand or other positive pressure when fighting fires. Sealed containers may rupture explosively if exposed to heat.		
UNUSUAL FIRE HAZARDS AND CONDITIONS TO AVOID:	Combustion of product may produce oxides of carbon.		

PRODUCT: 135 Permanent Strength Gel

Component	Oral LD50	Dermal LD50	Inhalation LC50
Methacrylate monomer	not determined	not determined	not determined
Hydroxypropyl methacrylate	11600 mg/kg	not determined	not determined
Acrylic polymer	not determined	not determined	not determined
Coumarone Indene Monomer	not determined	not determined	not determined
Silica	>5000 mg/kg rat	not determined	not determined
Saccharin	not determined	not determined	not determined
Cumene hydroperoxide	800-1600 mg/Kg Rat	Severe irritation (delayed)	700 ppm Rat
Azo dye	not determined	not determined	not determined

SECTION VI - Control and Protective Measures

RESPIRATORY PROTECTION: Dependent on use . Work in a well ventilated area.

PROTECTIVE GLOVES: Use rubber or vinyl.

EYE PROTECTION: Wear NIOSH approved safety glasses.

VENTILATION TO BE USED: LOCAL EXHAUST: **X** MECHANICAL: SPECIFIC: OTHER (specify):

PROTECTIVE CLOTHING AND EQUIPMENT: Wear impervious clothing to prevent repeated, prolonged skin contact.

HYGIENIC WORK PRACTICES: Practice good personal hygiene and wash hands after handling product.

SECTION VII - Precautions for Safe Handling and Spill/Leak Procedures**STEPS TO BE TAKEN IF MATERIAL IS SPILLED OR RELEASED:**

Absorb loose material on inert filler and place in suitable container for proper disposal.

WASTE DISPOSAL METHODS: Dispose of material in accordance with local, state and federal regulations.

SAFE HANDLING AND STORAGE: Avoid prolonged skin contact. Store product in a cool dry place, away from light.

OTHER PRECAUTIONS AND SPECIAL HAZARDOUS INFORMATION:

This material contains inhibitors which upon depletion can result in an excessive thermal reaction.

RECOMMENDED NFPA/HMIS RATING

HEALTH 2

FLAMMABILITY 1

REACTIVITY 1

PERSONAL PROTECTION C

note: ratings may differ according to application, environment, and physical state.

PRODUCT: 135 Permanent Strength Gel

NOTES:

DOT Shipping Name:
Not regulated.

SECTION 313 SUPPLIER NOTIFICATION

Detaching this notification from the Material Safety Data Sheet is prohibited by law and any copying or distribution of same requires this attachment be included.

This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 and 40 CFR 372:

<u>CAS #</u>	<u>CHEMICAL NAME</u>	<u>% BY WEIGHT</u>
80-15-9	Cumene hydroperoxide	1.64

This product contains the following materials that under California Proposition 65 of the Safe Drinking Water and Toxic Enforcement Act of 1986 are recognized to cause cancer or reproductive toxicity.

<u>Material</u>	<u>CAS #</u>	<u>Concentration %</u>	<u>Cancer Agent</u>	<u>Reproductive Toxin</u>	<u>cancer agent & Reproductive Toxin</u>
-----------------	--------------	------------------------	---------------------	---------------------------	--

Vibra-Tite is a trademark of ND Industries®, Inc.

The information contained herein is based on the data available to us and is believed to be correct. However, ND Industries®, Inc. makes no warranty, expressed or implied regarding the accuracy of these data or the results to be obtained from the use thereof. Information is supplied upon the condition that the persons receiving same will make their own determination as to its suitability for their properties prior to use. Since conditions of use are beyond our control, all risks are assumed by the user.