

Vibra-TITE™ STRUCTURAL ADHESIVES

are a Methacrylate technology, room temperature curing, 2-part, no-mix system comprised of resin and hardener that forms structural bonds on metal, composite, plastic, wood, ceramic and many other substrates. They are ideal for parts where extended open time is needed.



Vibra-TITE BONDING PRODUCTS

Vibra-TITE Part #	Available Sizes	Loctite® Part#	Product Description	Color	Viscosity (cP) at 20 RPM	Max Gap (Fill, in)	Shear Strength (PSI)	Temp Range	Fixture Time	Specific Gravity	Activator
212		312	NO-MIX STRUCTURAL ACRYLIC								
21250	50 mL Bottle	31231	Fast cure on close fitting parts.	Amber	1000	0.003	3000	-65°F to 300°F	30 Sec	1.08	638
21200	1 L Bottle	31243									
225		325	NO-MIX STRUCTURAL ACRYLIC								
22550	50 mL Bottle	32530	Severe environment applications. Solvent resistant.	Transparent / Dark Brown	20000	0.040	2200	-65°F to 300°F	5 Min	1.11	638
22500	1 L Bottle	32586									
226		326	NO-MIX STRUCTURAL ACRYLIC								
22650	50 mL Bottle	32629	Fast fixturing applications.	Transparent / Dark Brown	18000	0.0420	3500	-65°F to 250°F	1 Min	1.10	638
22600	1 L Bottle	32685									
233		330	NO-MIX STRUCTURAL ACRYLIC								
23325	25 mL Cart.		Rough or porous surfaces.	Pale Yellow	67500	0.005	3300	-65°F to 250°F	5 Min	1.05	638
23300	1 L Bottle	33081									
240		392	NO-MIX STRUCTURAL ACRYLIC								
24050	50 mL Bottle	39250	Fast fixturing magnet bonder.	Amber	6500 / 17500 Thixo	0.025	2500	-65°F to 300°F	1 Min	1.16	600 / 638
24000	1 L Bottle	39280									
274			NO-MIX STRUCTURAL ACRYLIC								
27450	50 mL Bottle		RVM Rear view mirror bonder.	Amber	3200	0.01	2300	-65°F to 250°F	1 Min	1.1	611
27400	1 L Bottle										

PRIMERS, ACCELERATORS & ACTIVATORS

Vibra-TITE Part #	Available Sizes	Loctite® Part#	Product Description	Color	Viscosity (cP)	Base	On-Part Life	Dry Time	Application
600		7380	STRUCTURAL ACTIVATOR						
60028	1 oz Bottle		Structural activator.	Light Brown	43	Monomer	8 Hrs	None	Structurals
60025	250 cc Bottle								
60000	1 L Bottle								
611		7649	EXCEL PRIMER N						
61102	2 oz Bottle		General purpose primer.	Clear / Green	2	Acetone	30 Days	30-70 Sec	Anaerobics
61108	8 oz Bottle								
61100	1 gal Can	19266							
612		7471	EXCEL PRIMER T						
61202	2 oz Bottle		Fast acting primer.	Amber	2	Acetone / Isopropanol	7 Days	30-70 Sec	Anaerobics
61208	8 oz Bottle								
61200	1 gal Can	19268							
621		7113	EXCEL ACCELERATOR						
62102	2 oz Bottle			Clear	0.4	Heptane	24 Hrs	1 Min	All cyanoacrylates
62104	4 oz Bottle								
62108	8 oz Bottle								
62100	1 gal Can	19606							
623			EXCEL ACCELERATOR						
62302	2 oz Bottle		General purpose accelerator.	Clear / Amber	1	Heptane	1 Min	1 Min	All cyanoacrylates
62304	4 oz Bottle								
62308	8 oz Bottle								
62300	1 gal Can								
624		712	EXCEL ACCELERATOR						
62402	2 oz Bottle		Impact resistant adhesive.	Clear / Amber	1	Isopropanol	1 Min	<30 Sec	All cyanoacrylates
62404	4 oz Bottle								
62408	8 oz Bottle								
62400	1 gal Can	18390							
625		7701	EXCEL POLYOLEFIN PRIMER						
62502	2 oz Bottle		Doming product for plastics.	Clear / Amber	1	Acetone	1 Min	<30 Sec	All cyanoacrylates
62504	4 oz Bottle								
62508	8 oz Bottle								
62500	1 gal Can								
638		7387	STRUCTURAL ACTIVATOR						
63800	1 L Bottle		General structural activator.	Light Brown	1.5	Heptane/Isopropanol	1 Hr	None	Structurals



Vibra-TITE surface preparation products promote maximum performance of adhesives and sealants.



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